

ENERGIES	Couleur
Circuit puissance alternatif	Noir
Neutre	Bleu clair
Circuit commande alternatif	Rouge
Circuit commande continu	Bleu foncé
0V	Blanc
Circuit exterieur	Orange
Terre	Vert/jaune

E	Ajout 4 variateurs	18/02/2025	AM	AM	
D	Modif Cable	14/08/2024	VD		
C	Ajout 0V Sirius	13/08/2024	VD		
B	Correction Schéma	29/07/2024	VD		
A	Création	16/05/2024	ACT/GD	NG	NG
INDICE	MODIFICATION	DATE	DESSINE	VERIFIE	APPROUVE

	SEDAM VALENTIN 13 Rue du moulin à vent 51200 EPERNAY	DESSINE: DECORBIE Gaetan
		VERIFIE: GROIZIER Ncolas
		DATE DE CREATION: 16/05/2024
		AFFAIRE N°: P.0327203.X.10

CHAMPAGNE GH MARTEL

REIMS

PALETTISEUR

Page de garde

DOCUMENT N° :	1 / 199
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N° FOLIO	DESIGNATION	MODIFICATIONS									
		1	2	3	4	5	6	7	8	9	
1	Page de garde	A									
5	Départ 400V	A									
6	Alimentation 230V	A	B								
7	Alimentation 24V	A									
8	Moteur Navette M1	A									
9	Navette palette vide M2	A	C								
10	Navette palette pleine M3	A	C								
11	Convoyeur palette L1 M4	A	C								
12	Convoyeur palette L2 M5	A	C								
13	Convoyeur palette L3 M6	A	C								
14	Convoyeur palette M7	A	C								
15	Rotation table M8	A	B								
16	Dépilleur L1 M9	A	C								
17	Dépilleur L2 M10	A	C								
18	Dépilleur L3 M11	A	C								
19	Préparation couche L1 M12	A	B								
20	Transfert couche L1 M13	A	B								
21	Préparation couche L2 M14	A	B								
22	Transfert couche L2 M15	A	B								
23	Préparation couche L3 M16	A	B								
24	Transfert couche L3 M17	A	B								
25	Convoyeur carton L1 M22	A	C								
26	Convoyeur carton L2 M25	A	C								
27	Convoyeur carton L3 M29	A	C								
28	Convoyeur à rouleau M30	A	C								
29	Convoyeur montée baisse M31	A	C								
30	Convoyeur chaine M32	A	C								
31	Convoyeur à rouleau M33	A	C								
33	Convoyeur montée baisse M35	A	C								
34	Convoyeur à chaine M36	A	C								
35	Convoyeur à chaine M37	A	C								
36	DEPART 400V VAR DEPORTES	A	B								
37	DEPART 400V VAR DEPORTES	A	B								

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N° FOLIO	DESIGNATION	MODIFICATIONS								
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42	Configuration Flexisoft	A								
43	Sécurité Flexisoft 20E / 4S CPU	A								
44	Sécurité Flexisoft 20E / 4S CPU	A								
45	Sécurité Flexisoft 20E / 4S CPU	A								
46	Sécurité Flexisoft 20E / 4S CPU	A								
47	Sécurité Flexisoft 20E / 4S CPU	A	B							
50	Sécurité Flexisoft 8DI CARTE 2	A								
51	Sécurité Flexisoft 8DO CARTE 2	A								
52	Sécurité Flexisoft 8DI CARTE 3	A								
53	Sécurité Flexisoft 8DO CARTE 3	A								
54	Sécurité Flexisoft 8DI CARTE 4	A								
55	Sécurité Flexisoft 8DO CARTE 4	A								
56	Sécurité Flexisoft 8DI CARTE 5	A								
57	Sécurité Flexisoft 8DO CARTE 5	A								
58	Sécurité Flexisoft 8DI CARTE 6	A								
59	Sécurité Flexisoft 8DO CARTE 6	A								
60	Sécurité Flexisoft 8DI CARTE 7	A								
61	Sécurité Flexisoft 8DO CARTE 7	A								
62	Sécurité Flexisoft 8DI CARTE 8	A								
63	Sécurité Flexisoft 8DO CARTE 8	A								
64	Sécurité Flexisoft 8DI CARTE 9	A								
65	Sécurité Flexisoft 8DO CARTE 9	A								
66	Sécurité Flexisoft 8DI CARTE 10	A	B							
67	Sécurité Flexisoft 8DO CARTE 10	A	B							
68	Sécurité Flexisoft 8DI CARTE 11	A	B							
69	Sécurité Flexisoft 8DO CARTE 11	A	B							
70	Sécurité Flexisoft Relay ReLy ROBOT L1	A								
71	Sécurité Flexisoft Relay ReLy ROBOT L2	A								
72	Sécurité Flexisoft Relay ReLy ROBOT L3	A								
73	Sécurité Flexisoft Relay ReLy ROBOT PAL	A								
74	RESERVE	A								
77	Portes d'accès L1	A								
78	Portes d'accès L2	A								

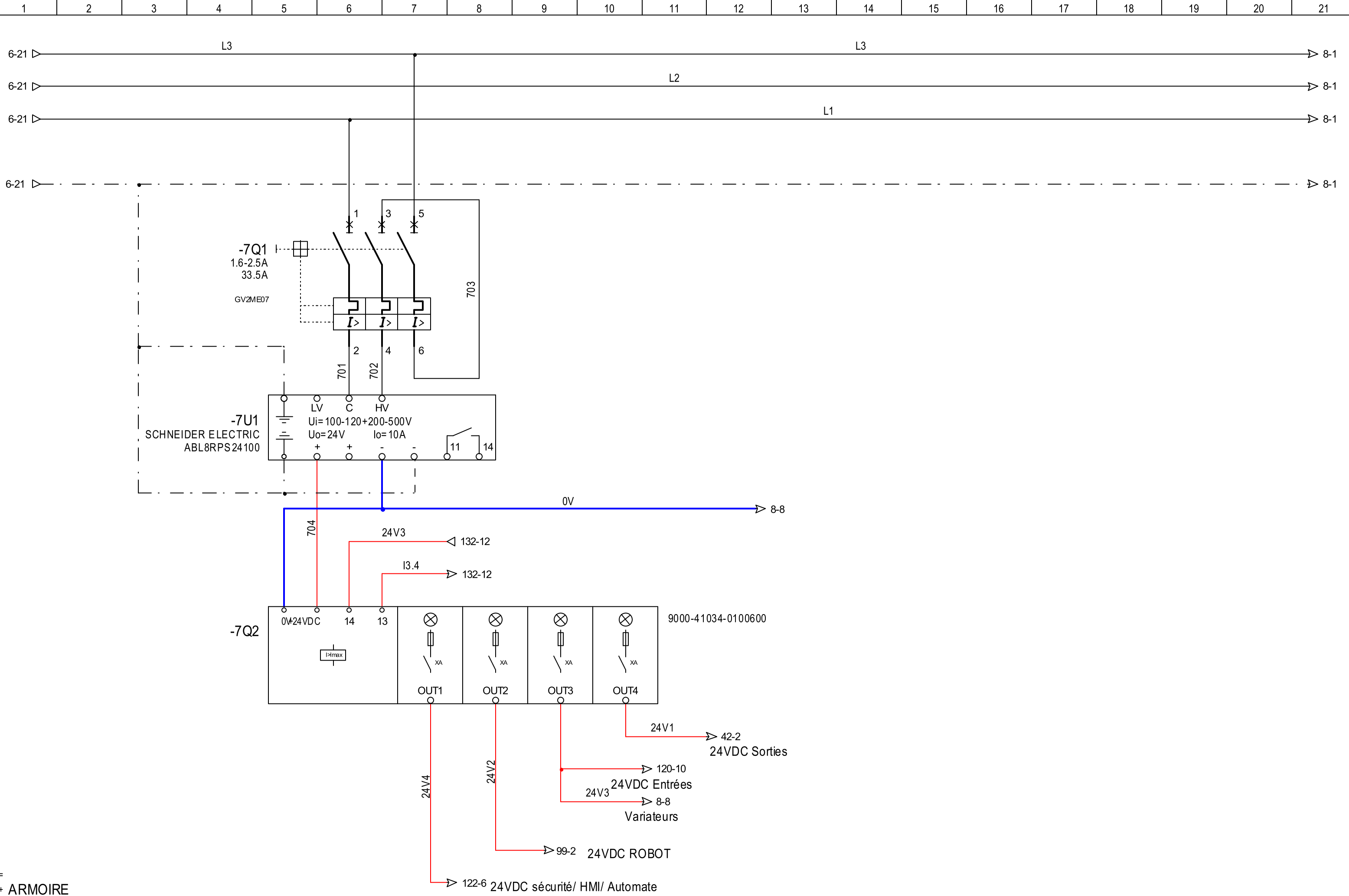
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80	Porte d'accès principale	A								
81	Porte d'accès navette	A								
82	SECURITE ZONE 1 & ZONE 2	A								
83	SECURITE ZONE 3 & ZONE 4	A								
84	SECUIRTE DEPILEUR 1 & 2	A								
85	SECURITE DEPILEUR 3 & FILMEUSE	A	B							
86	BARRAGE IMMATERIELS DEPILEUR 1	A								
87	BARRAGE IMMATERIELS DEPILEUR 2	A								
88	BARRAGE IMMATERIELS DEPILEUR 3	A								
89	BARRAGE IMMATERIELS SORTIE ZONE 4	A								
90	BARRAGE IMMATERIELS ENTREE FILMEUSE	A								
91	BARRAGE IMMATERIELS SORTIE FILMEUSE	A								
95	RESERVE	A								
96	Sécurité : Ligne d'arrêt d'urgence	A								
97	Sécurité : Ligne d'arrêt d'urgence	A								
98	Sécurité ROBOT L1	A								
99	Sécurité ROBOT L1	A								
101	Sécurité ROBOT L2	A								
102	Sécurité ROBOT L2	A								
103	Sécurité ROBOT L3	A								
104	Sécurité ROBOT L3	A								
105	Sécurité ROBOT PAL	A								
106	Sécurité ROBOT PAL	A								
118	Synoptique reseau	A								
119	Synoptique reseau	A								
120	API - Configuration Automate	A								
121	API- Configuration automate	A								
122	API- Configuration automate	A								
123	API- Configuration automate	A								
128	ET200SP CARTE codeur	A								
129	ET200SP Carte 8DI E0.0 à E0.7	A	B							
130	ET200SP Carte 8DI E1.0 à E1.7	A								

N° FOLIO	DESIGNATION	MODIFICATIONS								
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131	ET200SP Carte 8DI E2.0 à E2.7	A								
132	ET200SP Carte 8DI E3.0 à E3.7	A								
133	ET200SP Carte 8DI E4.0 à E4.7	A								
134	ET200SP Carte 8DI E5.0 à E5.7	A								
135	ET200SP Carte 8DI E6.0 à E6.7	A								
136	ET200SP Carte 8DI E7.0 à E7.7	A								
137	ET200SP Carte 8DI E8.0 à E8.7	A								
138	ET200SP Carte 8DI E9.0 à E9.7	A								
139	ET200SP Carte 8DI E10.0 à E10.7	A								
140	ET200SP Carte 8DI E11.0 à E11.7	A								
142	ET200SP Carte 8DI E12.0 à E12.7	A								
143	ET200SP Carte 8DI E13.0 à E13.7	A								
144	ET200SP Carte 8DI E14.0 à E14.7	A								
145	ET200SP Carte 8DI E15.0 à E15.7	A								
146	ET200SP Carte 8DI E16.0 à E16.7	A								
147	ET200SP Carte 8DI E17.0 à E17.7	A								
148	ET200SP Carte 8DI E18.0 à E18.7	A								
149	ET200SP Carte 8DI E19.0 à E19.7	A								
150	ET200SP Carte 8DI E20.0 à E20.7	A								
160	ET200SP Carte 8DO Q0.0 à Q0.7	A								
161	ET200SP Carte 8DO Q1.0 à Q1.7	A								
162	ET200SP Carte 8DO Q2.0 à Q2.7	A								
163	ET200SP Carte 8DO Q3.0 à Q3.7	A								
164	ET200SP Carte 8DO Q4.0 à Q4.7	A								
165	ET200SP Carte 8DO Q5.0 à Q5.7	A								
166	ET200SP Carte 8DO Q6.0 à Q6.7	A								
167	ET200SP Carte 8DO Q7.0 à Q7.7	A								
168	ET200SP Carte 8DO Q8.0 à Q8.7	A								
169	ET200SP Carte 8DO Q9.0 à Q9.7	A	B							
170	ET200SP Carte 8DO Q10.0 à Q10.7	A								
171	ET200SP Carte 8DO Q11.0 à Q11.7	A								
172	ET200SP Carte 8DO Q12.0 à Q12.7	A								
173	ET200SP Carte 8DO Q13.0 à Q13.7	A								

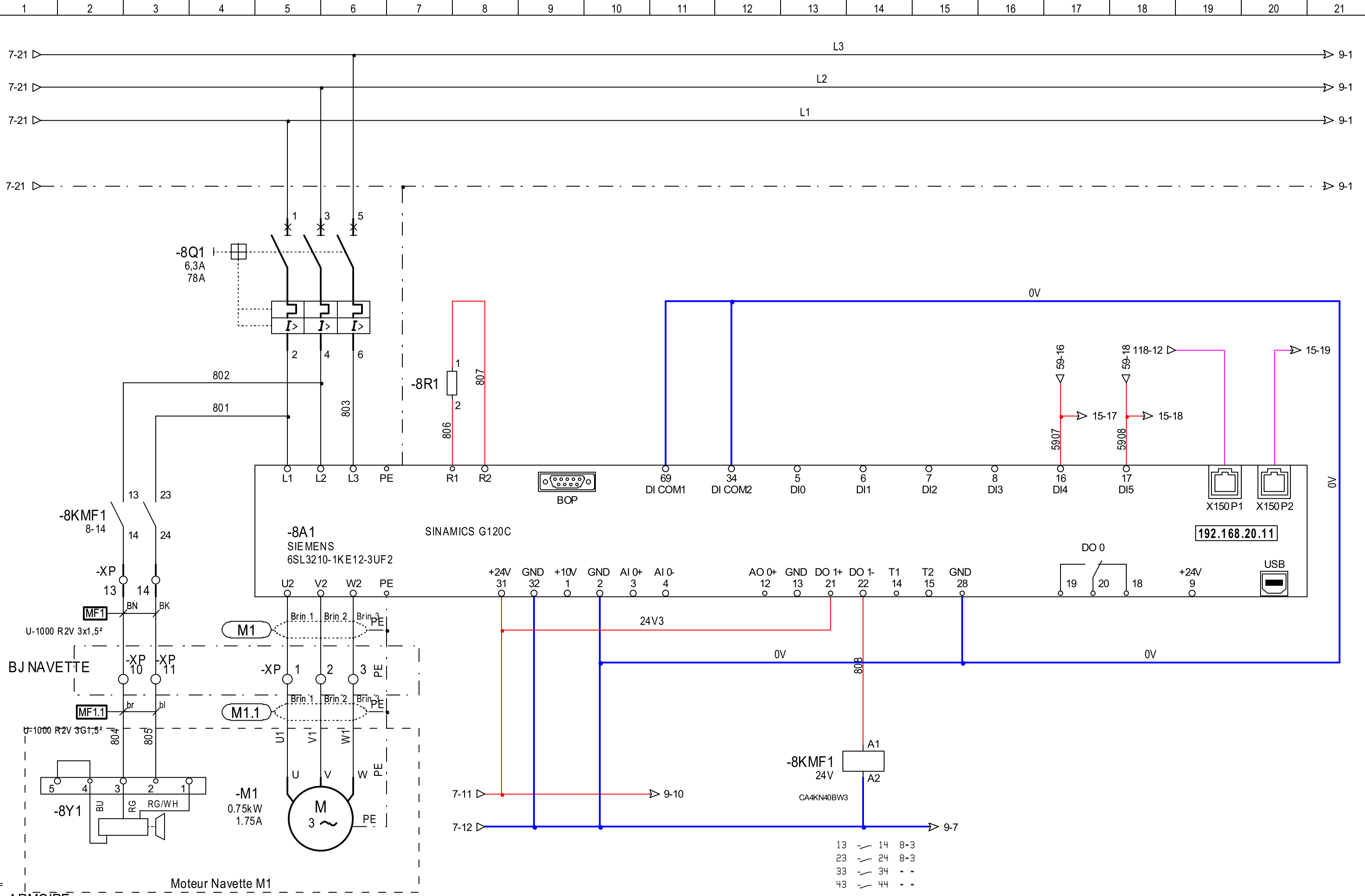
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175	ET200SP Carte 8DO Q15.0 à Q15.7	A									
176	ET200SP Carte 8DO Q16.0 à Q16.7	A	B								
177	ET200SP Carte 8DO Q17.0 à Q17.7	A									
178	ET200SP Carte 8DO Q18.0 à Q18.7	A	B								
189	ROBOT L1 8 RI RI1 à RI8	A	B	C							
190	ROBOT L1 8 RO RO1 à RO8	A	B	C							
191	ROBOT L2 8 RI RI1 à RI8	A	B	C							
192	ROBOT L2 8 RO RO1 à RO8	A	B	C							
193	ROBOT L3 8 RI RI1 à RI8	A	B								
194	ROBOT L3 8 RO RO1 à RO8	A	B								
195	ROBOT PAL 8 RI RI1 à RI8	A	B								
196	ROBOT PAL 8 RO RO1 à RO8	A	B								
202	BARRIERE ANTI COLLISION ROBOT PAL	A	B								
210	REPARTITEUR M12 DEPILEUR 1	A									
211	REPARTITEUR M12 DEPILEUR 1	A									
212	REPARTITEUR M12 DEPILEUR 2	A									
213	REPARTITEUR M12 DEPILEUR 2	A									
214	REPARTITEUR M12 DEPILEUR 3	A									
215	REPARTITEUR M12 DEPILEUR 3	A									
300	Bornier : +ARMOIRE-X400V +ARMOIRE-X400V - 1/1	A									
301	Bornier : +ARMOIRE-XA +ARMOIRE-XA - 1/2	A	B								
302	Bornier : +ARMOIRE-XA +ARMOIRE-XA - 2/2	A	B								
303	Bornier : +ARMOIRE-XAU +ARMOIRE-XAU - 1/1	A									
304	Bornier : +ARMOIRE-XBL1 +ARMOIRE-XBL1 - 1/1	A	B								
305	Bornier : +ARMOIRE-XBL2 +ARMOIRE-XBL2 - 1/1	A									
306	Bornier : +ARMOIRE-XBL3 +ARMOIRE-XBL3 - 1/1	A									
307	Bornier : +ARMOIRE-XBP +ARMOIRE-XBP - 1/1	A									
308	Bornier : +ARMOIRE-XBPF +ARMOIRE-XBPF - 1/1	A									
309	Bornier : +ARMOIRE-XBPL1 +ARMOIRE-XBPL1 - 1/1	A	B								
310	Bornier : +ARMOIRE-XBPL2 +ARMOIRE-XBPL2 - 1/1	A									
311	Bornier : +ARMOIRE-XBPL3 +ARMOIRE-XBPL3 - 1/1	A									
312	Bornier : +ARMOIRE-XD +ARMOIRE-XD - 1/2	A									

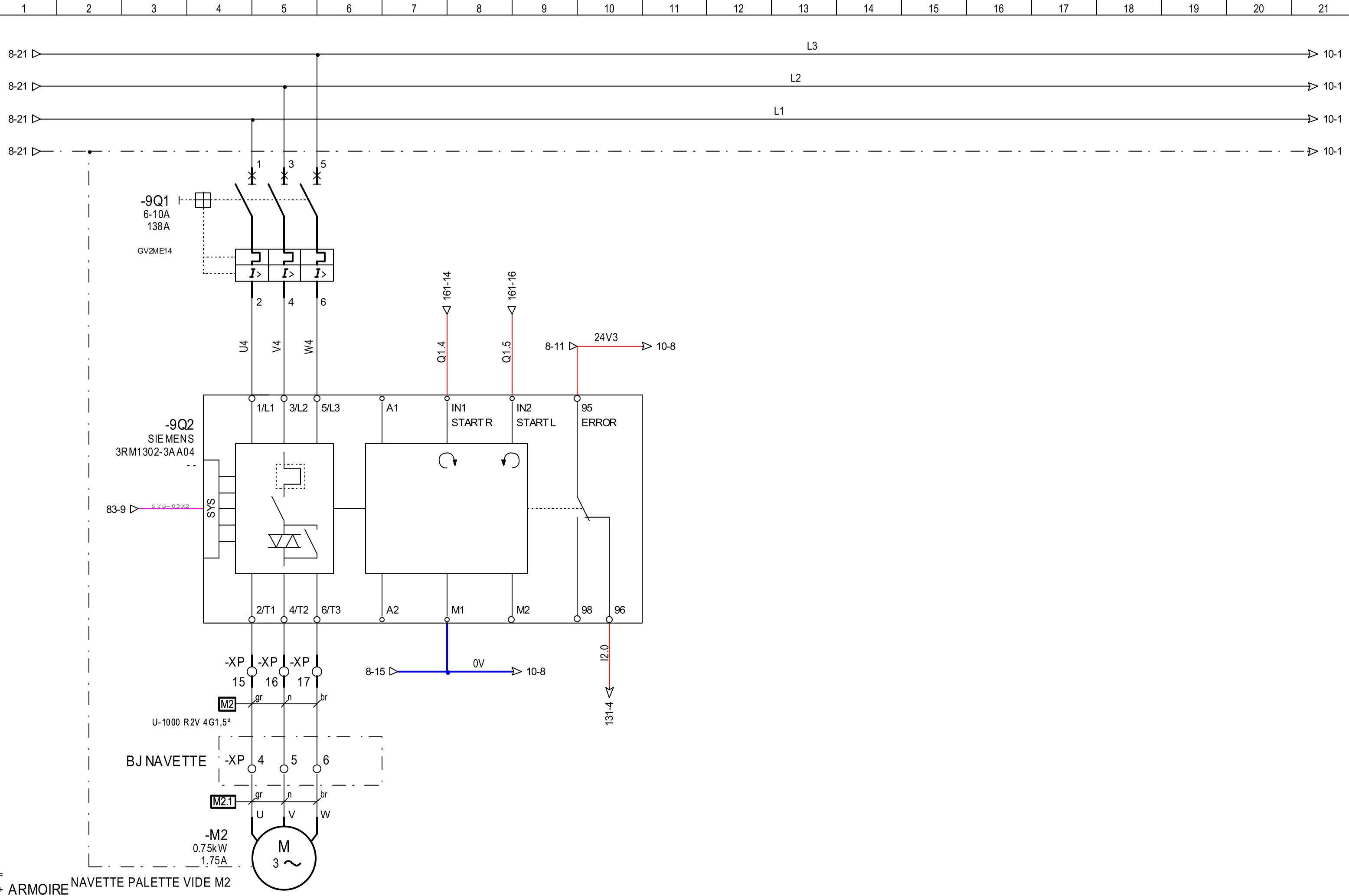
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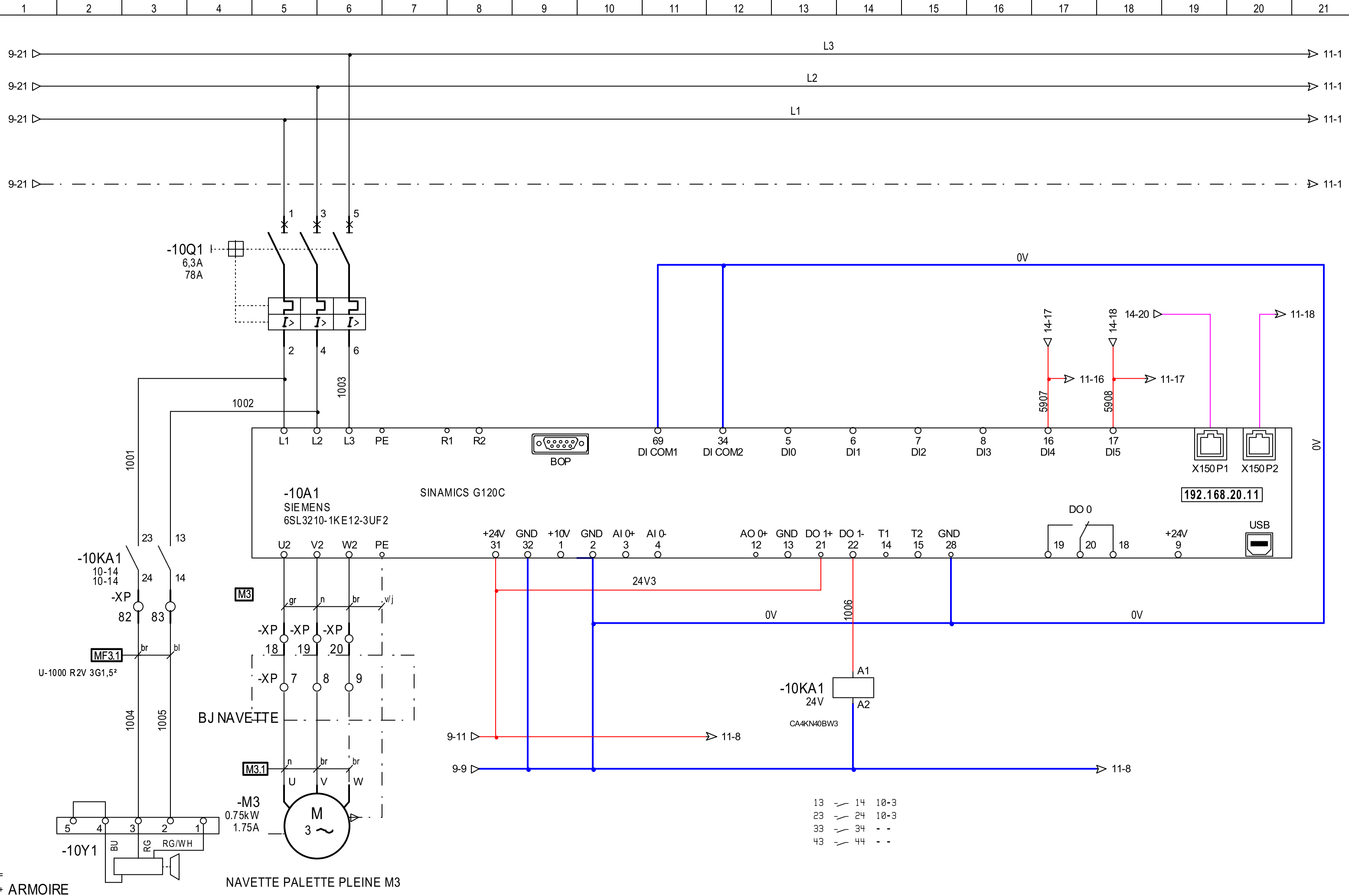
N° FOLIO	DESIGNATION	MODIFICATIONS								
		1	2	3	4	5	6	7	8	9
313	Bornier : +ARMOIRE-XD +ARMOIRE-XD - 2/2	A	B							
314	Bornier : +ARMOIRE-XF +ARMOIRE-XF - 1/1	A	B							
315	Bornier : +ARMOIRE-XN +ARMOIRE-XN - 1/1	A	B							
316	Bornier : +ARMOIRE-XP +ARMOIRE-XP - 1/2	A								
317	Bornier : +ARMOIRE-XP +ARMOIRE-XP - 2/2	A								
318	Bornier : +ARMOIRE-XPF +ARMOIRE-XPF - 1/1	A	B							
319	Bornier : +ARMOIRE-XR1 +ARMOIRE-XR1 - 1/1	A	B							
320	Bornier : +ARMOIRE-XR2 +ARMOIRE-XR2 - 1/1	A	B							
321	Bornier : +ARMOIRE-XR3 +ARMOIRE-XR3 - 1/1	A	B							
322	Bornier : +ARMOIRE-XRP +ARMOIRE-XRP - 1/1	A	B							
323	Bornier : +ARMOIRE-XTT +ARMOIRE-XTT - 1/1	A	B							
324	Bornier : +BJ DEPILEURS-XD +BJ DEPILEURS-XD - 1/	A								
325	Bornier : +BJ DEPILEURS-XD +BJ DEPILEURS-XD - 2/	A	B							
326	Bornier : +BJ FILMEUSE-XF +BJ FILMEUSE-XF - 1/2	A								
327	Bornier : +BJ FILMEUSE-XF +BJ FILMEUSE-XF - 2/2	A	B							
328	Bornier : +BJ NAVETTE-XN +BJ NAVETTE-XN - 1/1	A								
329	Bornier : +BJ NAVETTE-XP +BJ NAVETTE-XP - 1/1	A								
330	Bornier : +BJ SUR ROBOT PAL-XRP +BJ SUR ROBOT PA	A								
331	Bornier : +BJ ROBOT L1-XR1 +BJ ROBOT L1-XR1 - 1/	A	B	C						
332	Bornier : +BJ ROBOT L2-XR2 +BJ ROBOT L2-XR2 - 1/	A	B	C						
333	Bornier : +BJ ROBOT L3-XR3 +BJ ROBOT L3-XR3 - 1/	A	B	C						
334	Bornier : +BJ SUR NAVETTE-XN +BJ SUR NAVETTE-XN	A	B							
335	Bornier : +BJ TT-XTT +BJ TT-XTT - 1/1	A	B							
336	Bornier : +PUPITRE FILMEUSE-XPF +PUPITRE FILMEUS	A	B							
337	Bornier : +BJ CONV PALETTE-XRP +BJ CONV PALETTE-	A								
338	Bornier : +BJ CONV PALETTE-XRP +BJ CONV PALETTE-	A	B							
339	Bornier : +BAIE ROBOT L1-XEE1 +BAIE ROBOT L1-XEE	A	C							
340	Bornier : +BAIE ROBOT L2-XEE2 +BAIE ROBOT L2-XEE	A	B							
341	Bornier : +BAIE ROBOT L3-XEE3 +BAIE ROBOT L3-XEE	A	C							
342	Bornier : +BAIE ROBOT PAL-XEEP +BAIE ROBOT PAL-X	A	C							

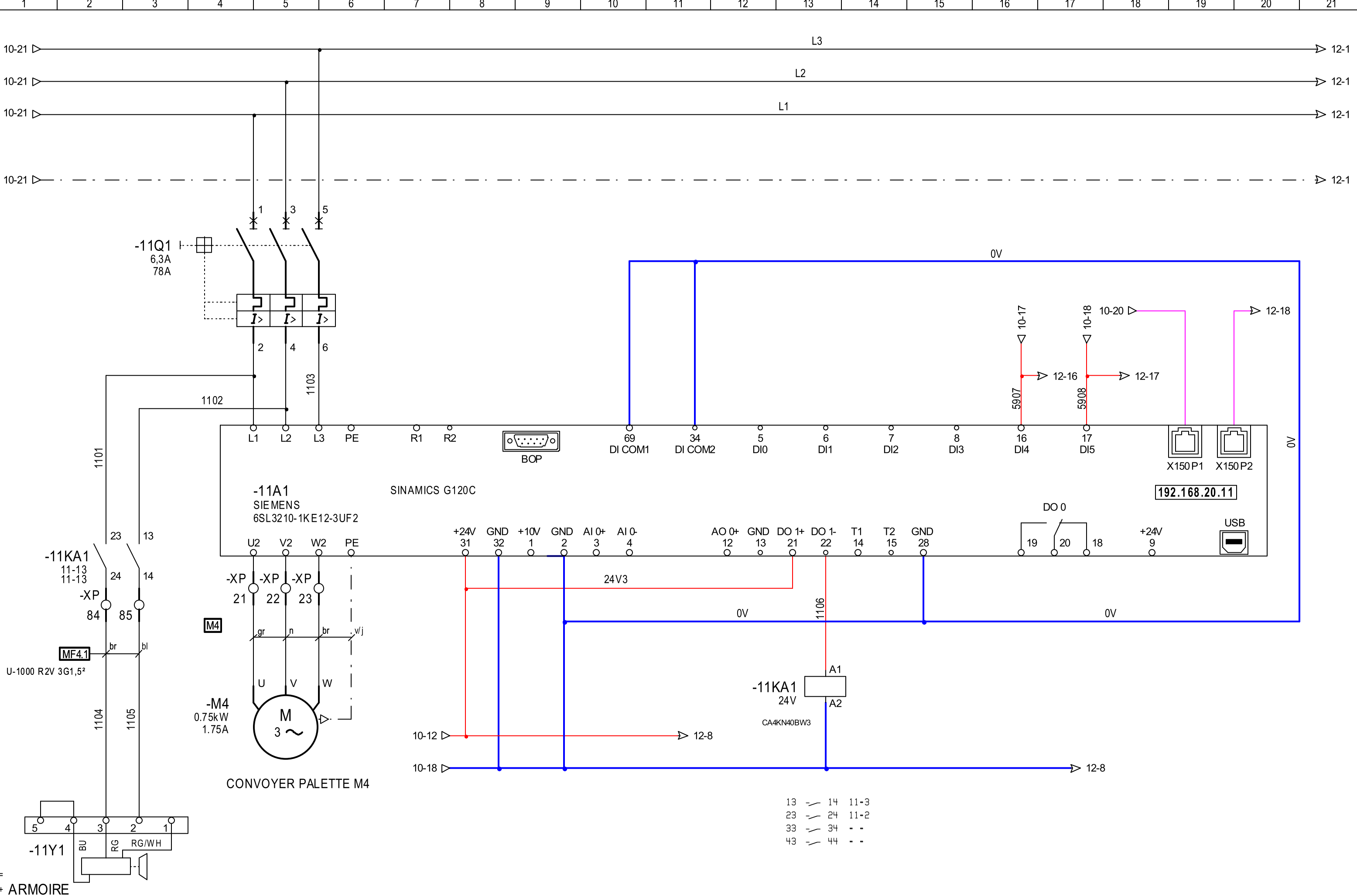


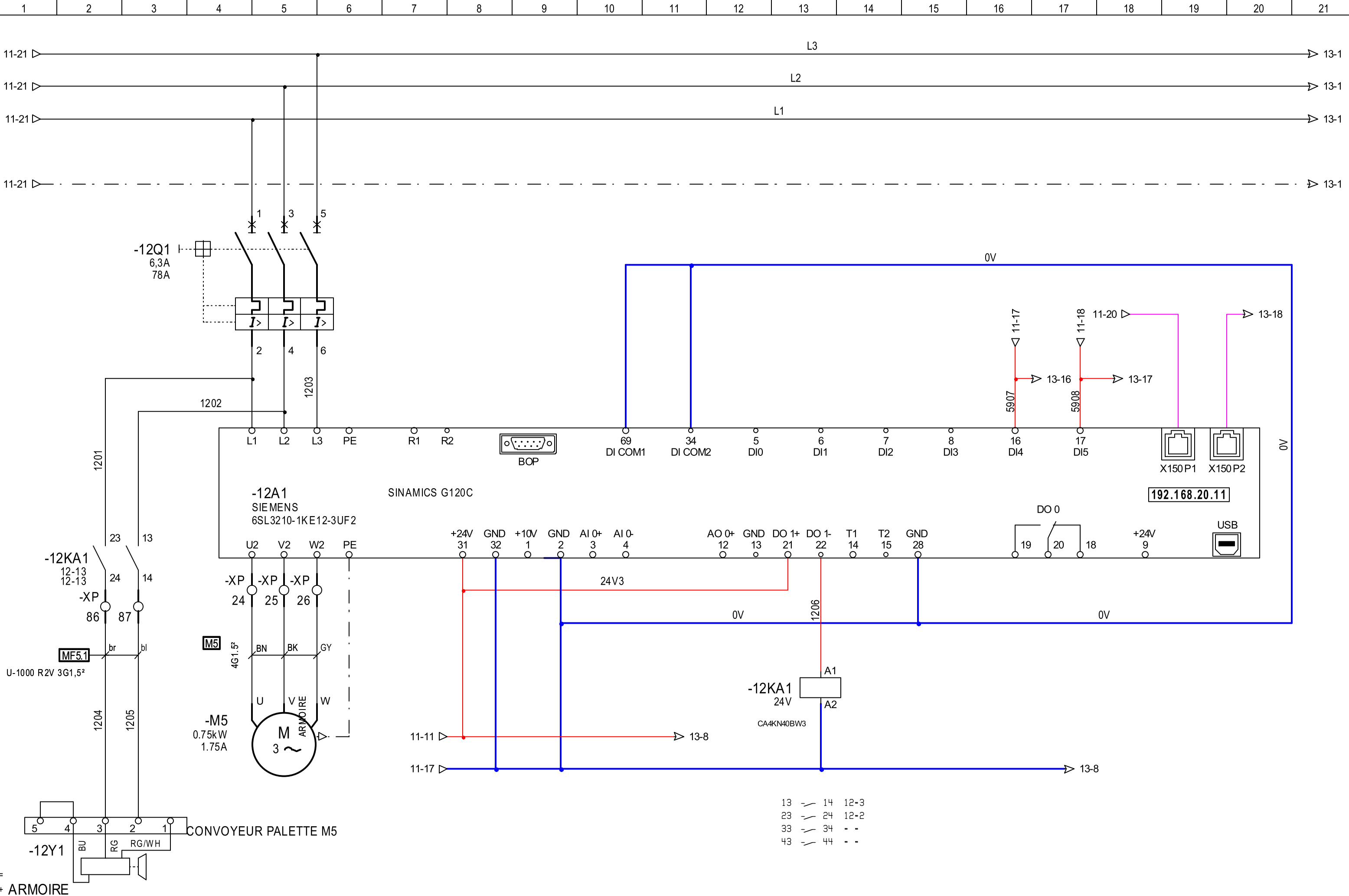
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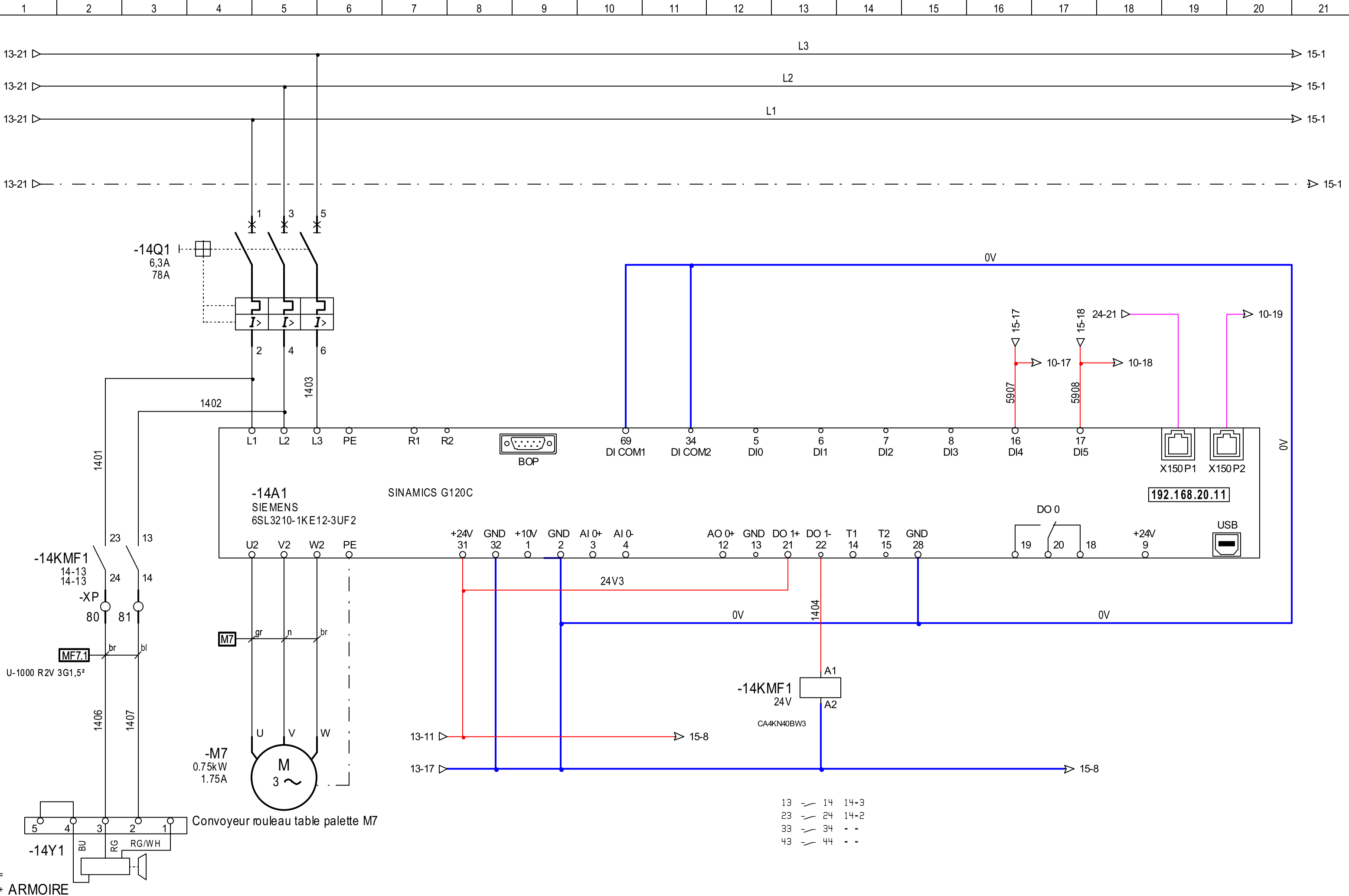


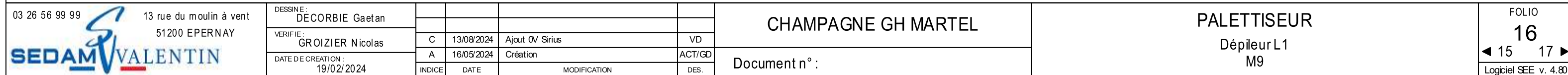


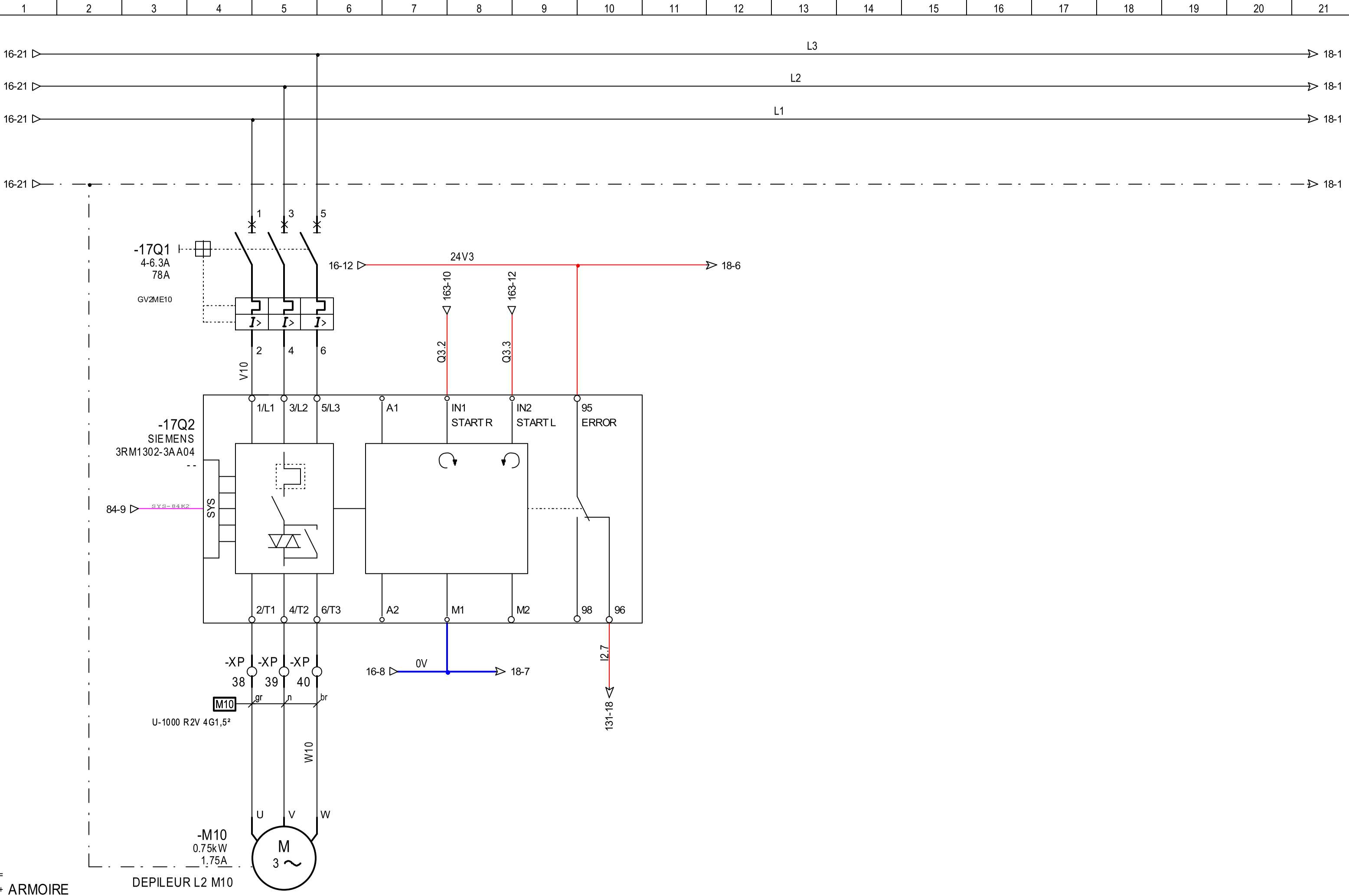


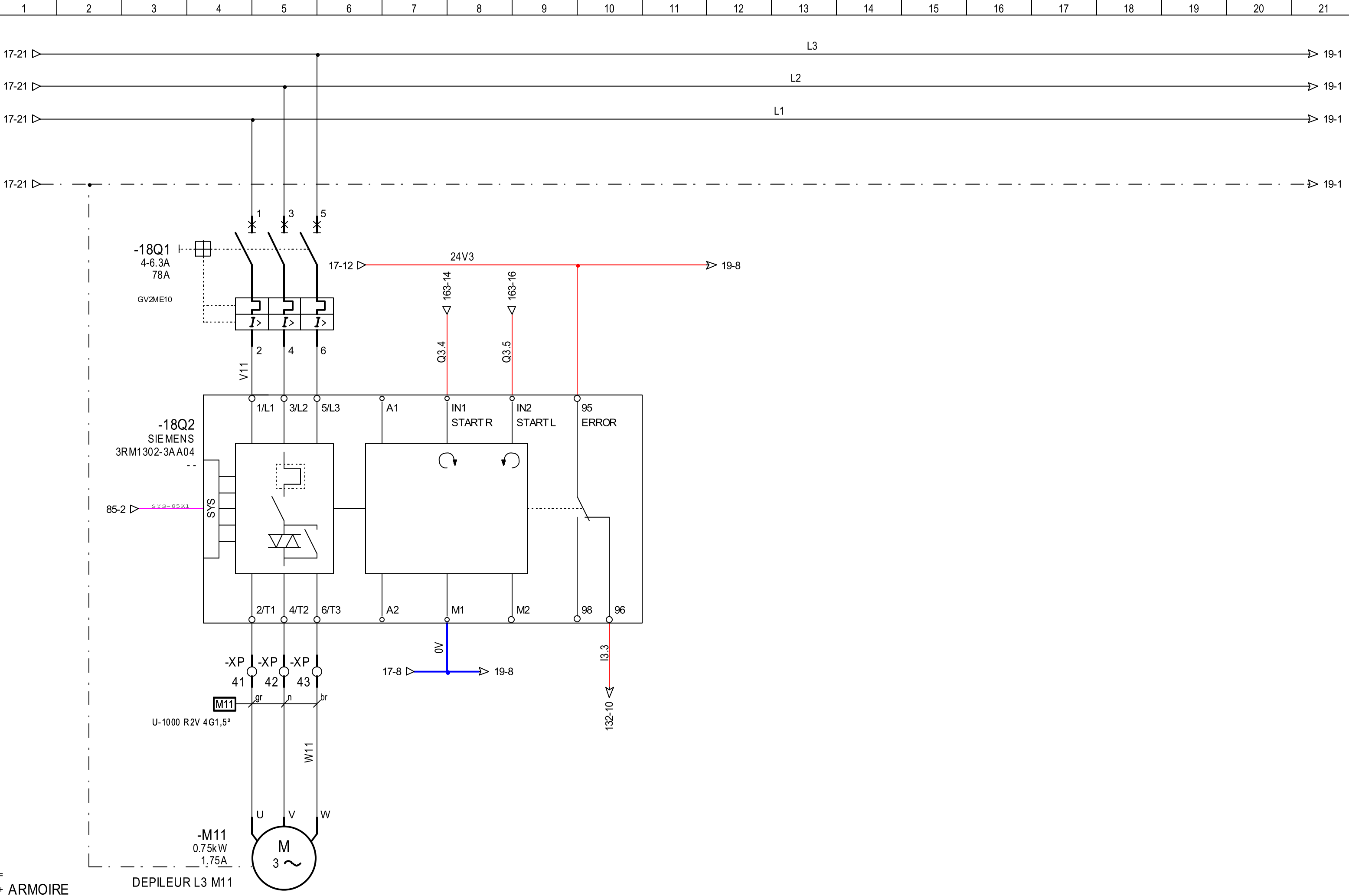


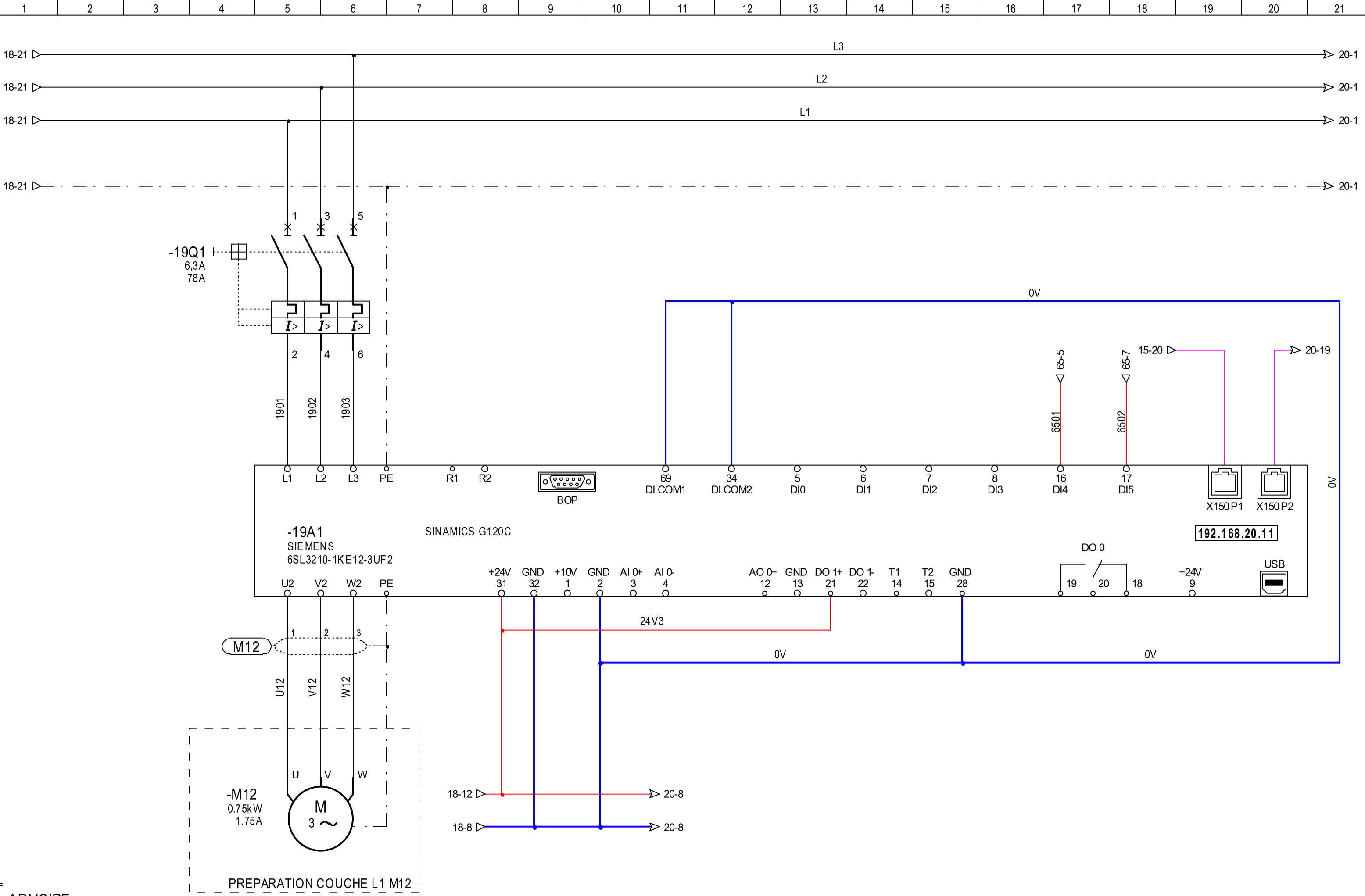


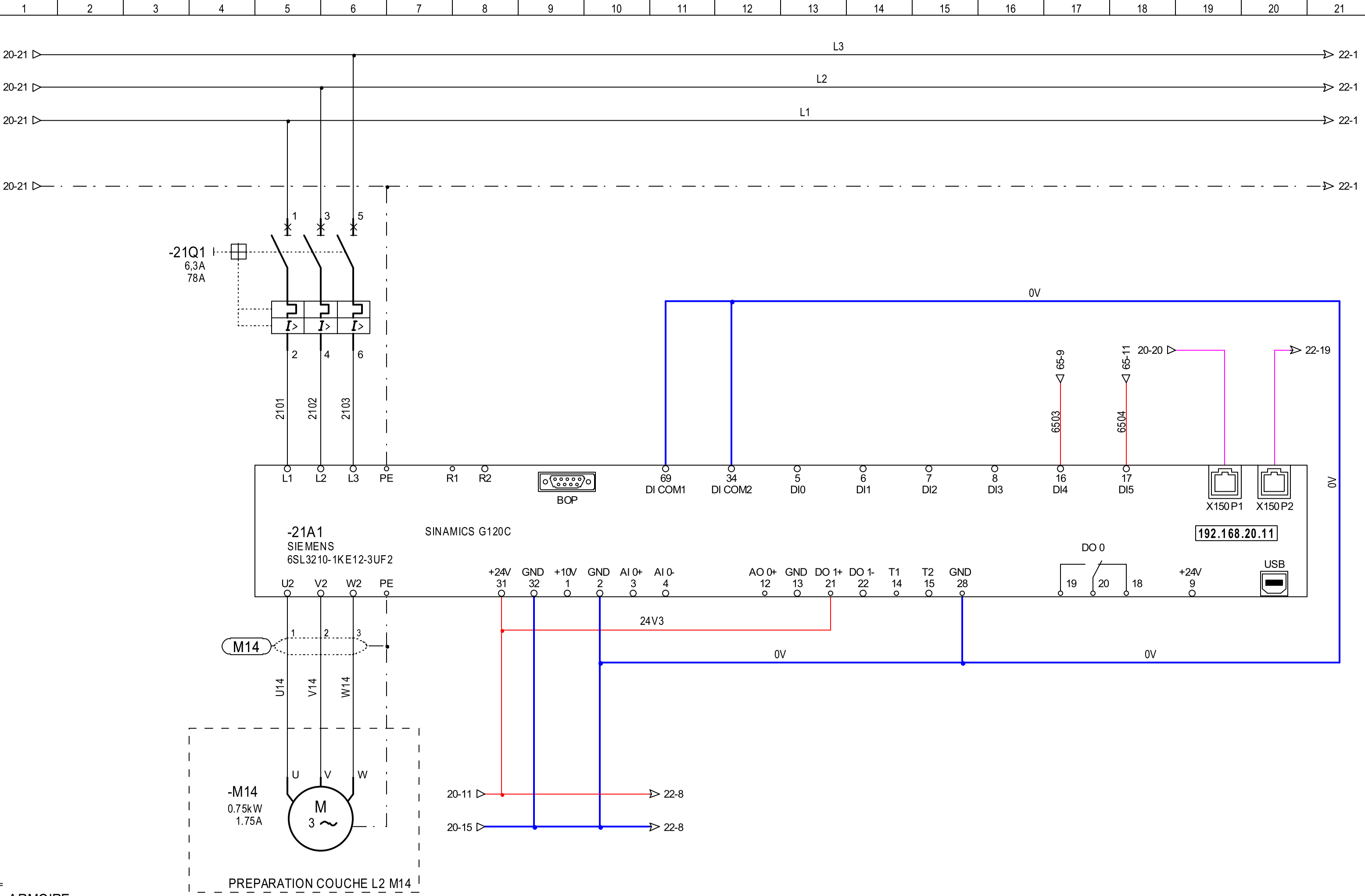


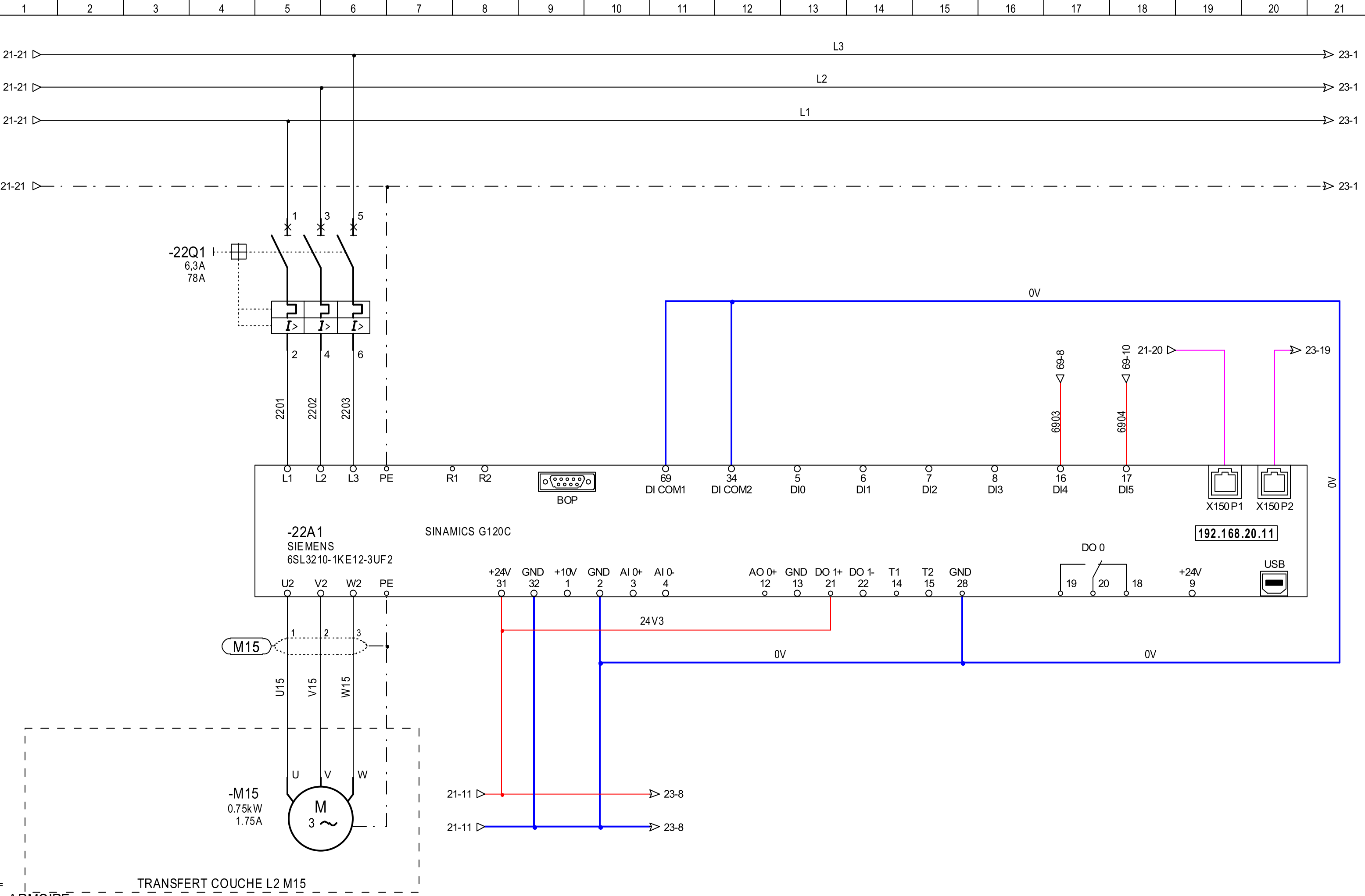


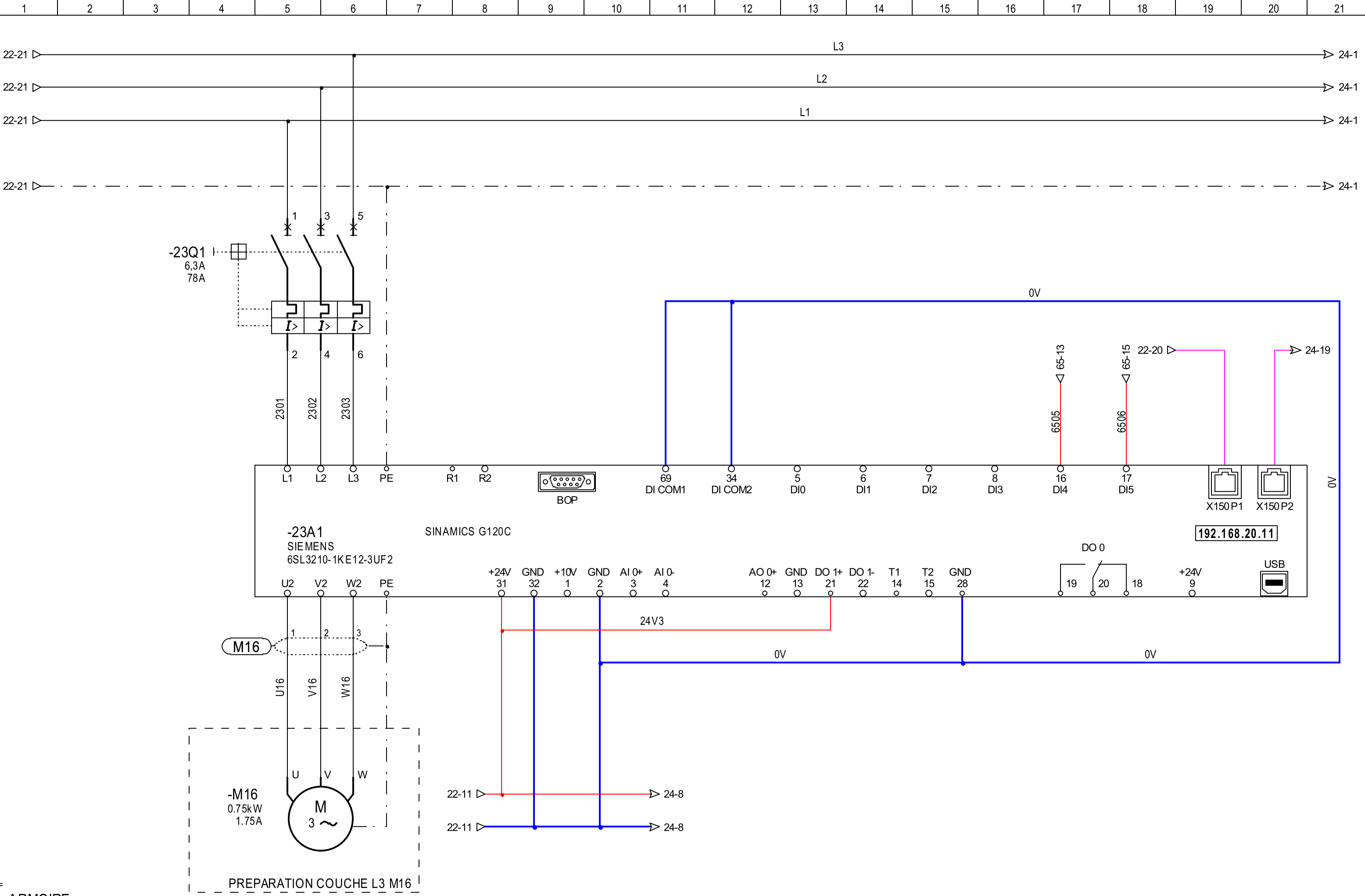




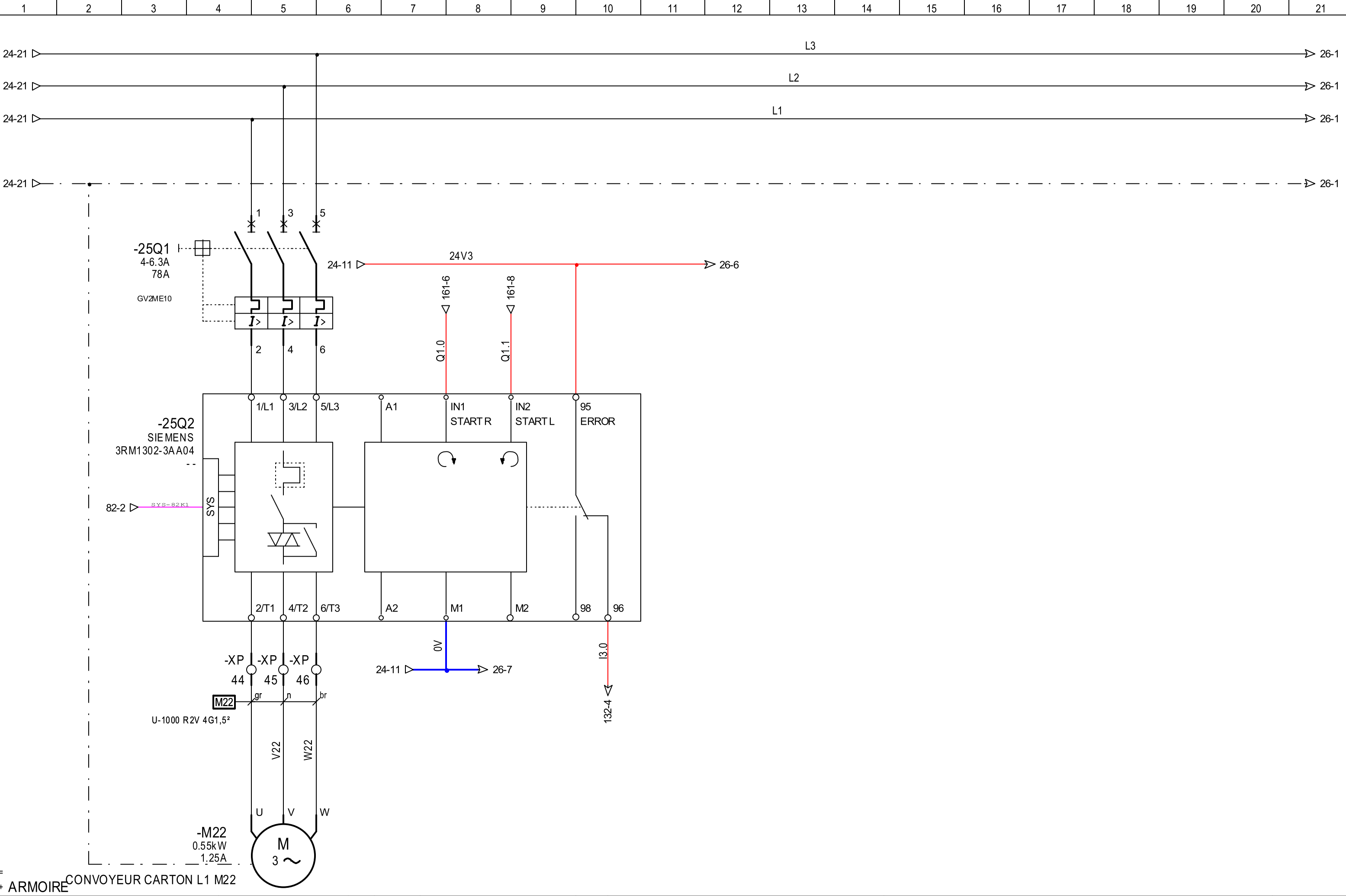


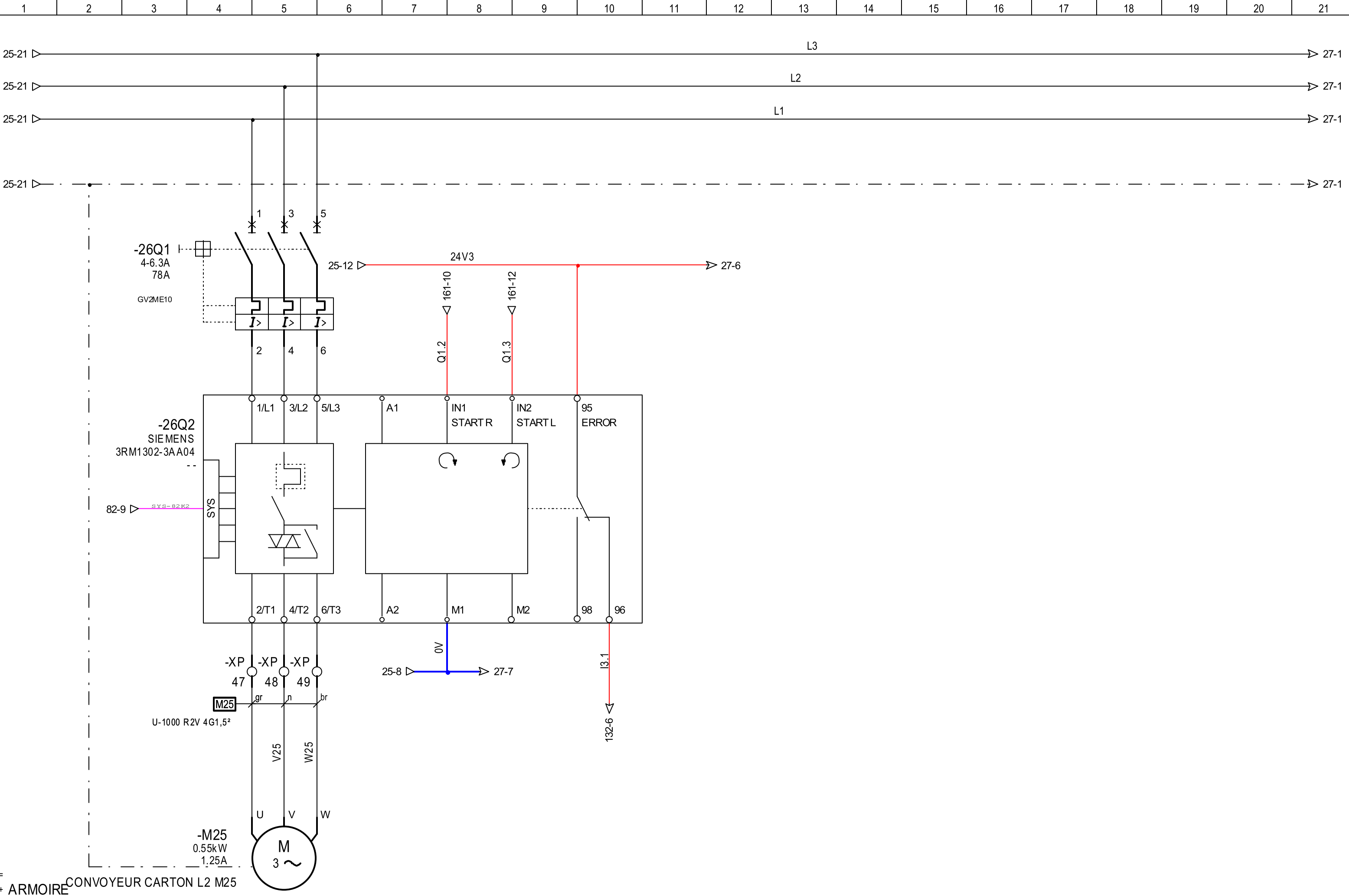


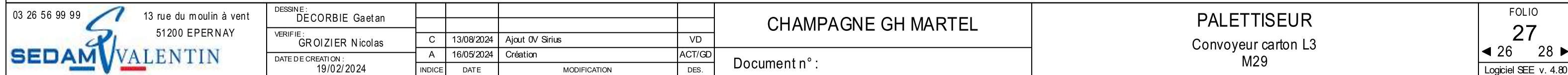


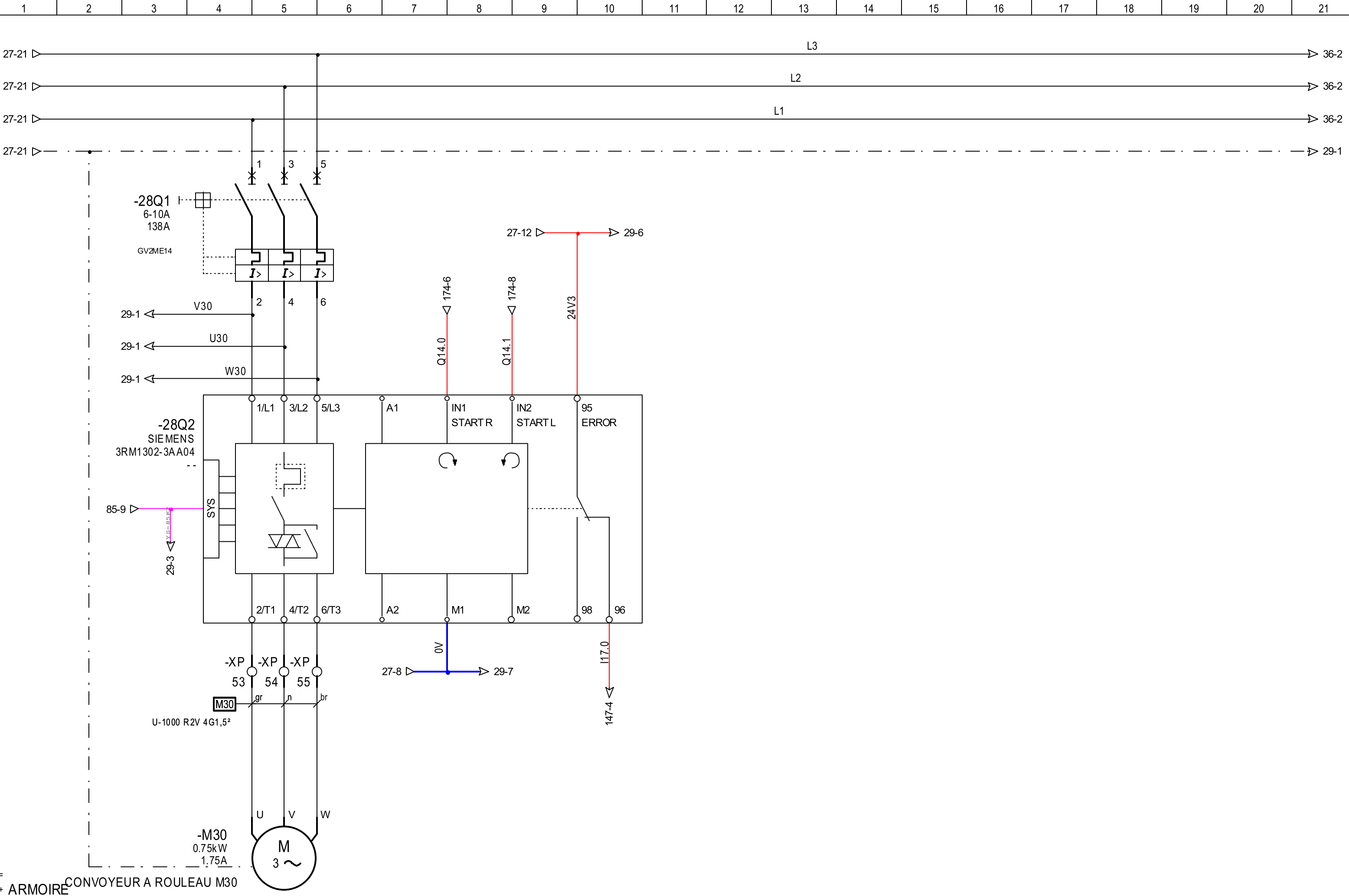


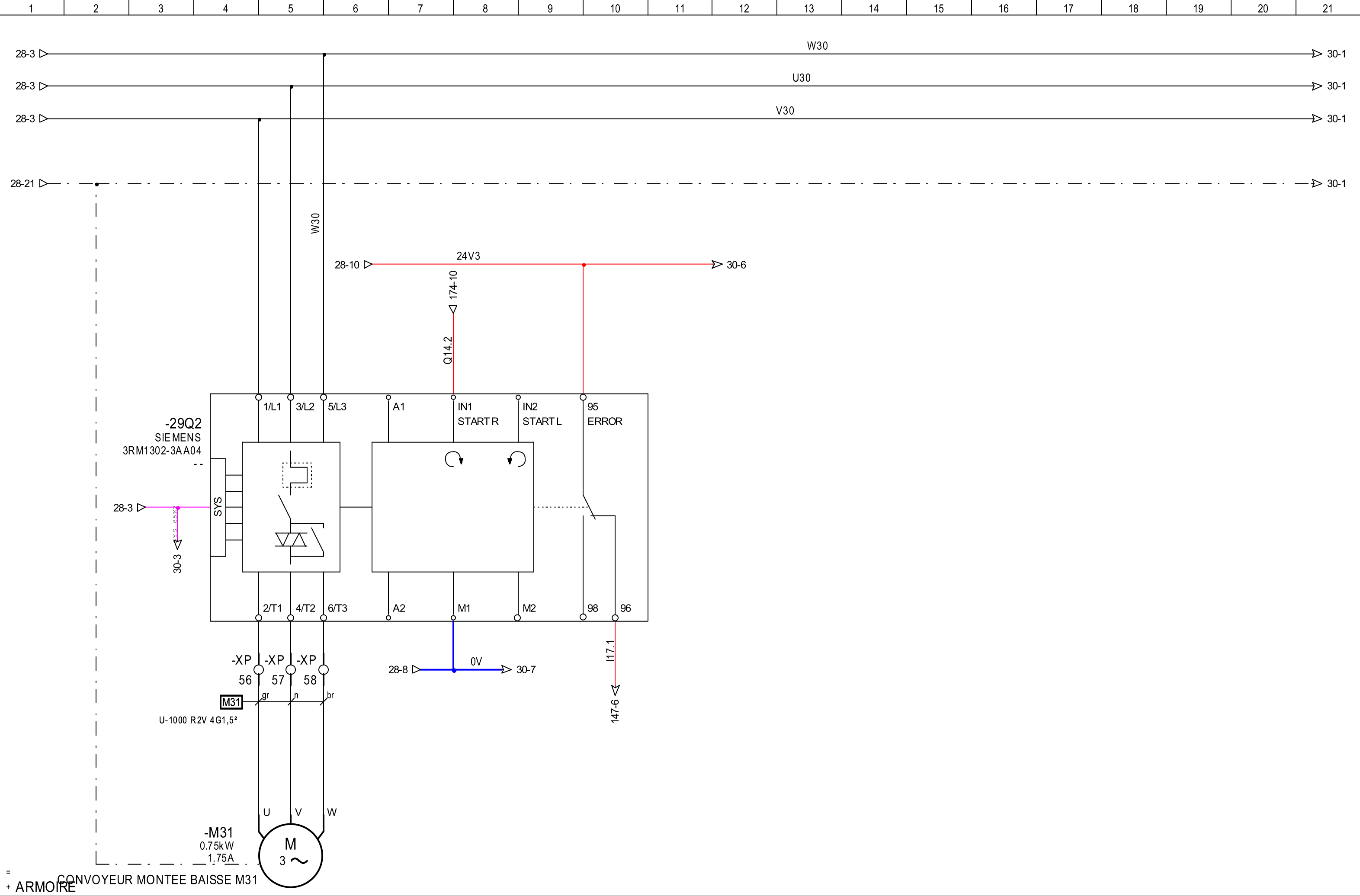
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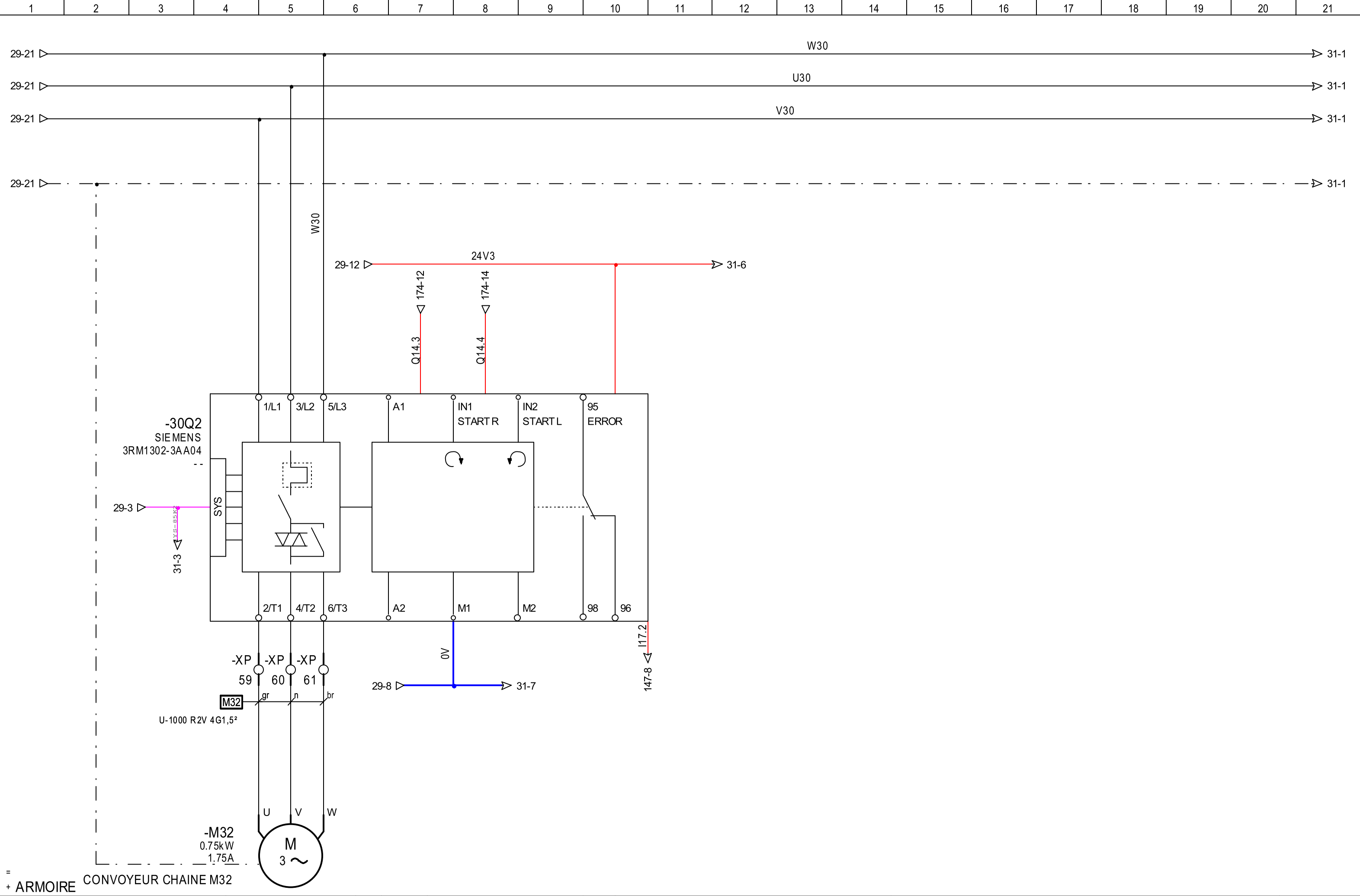


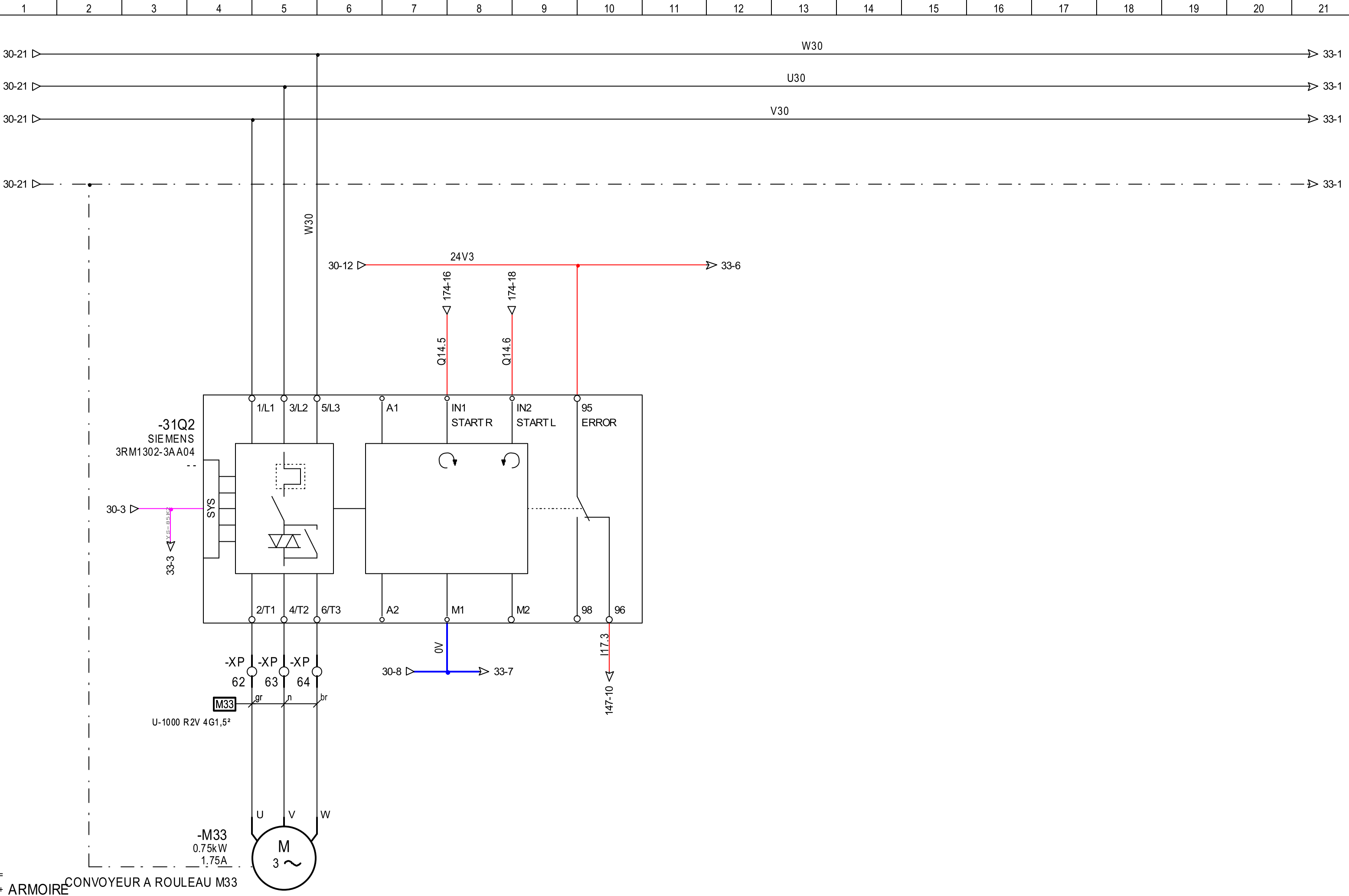




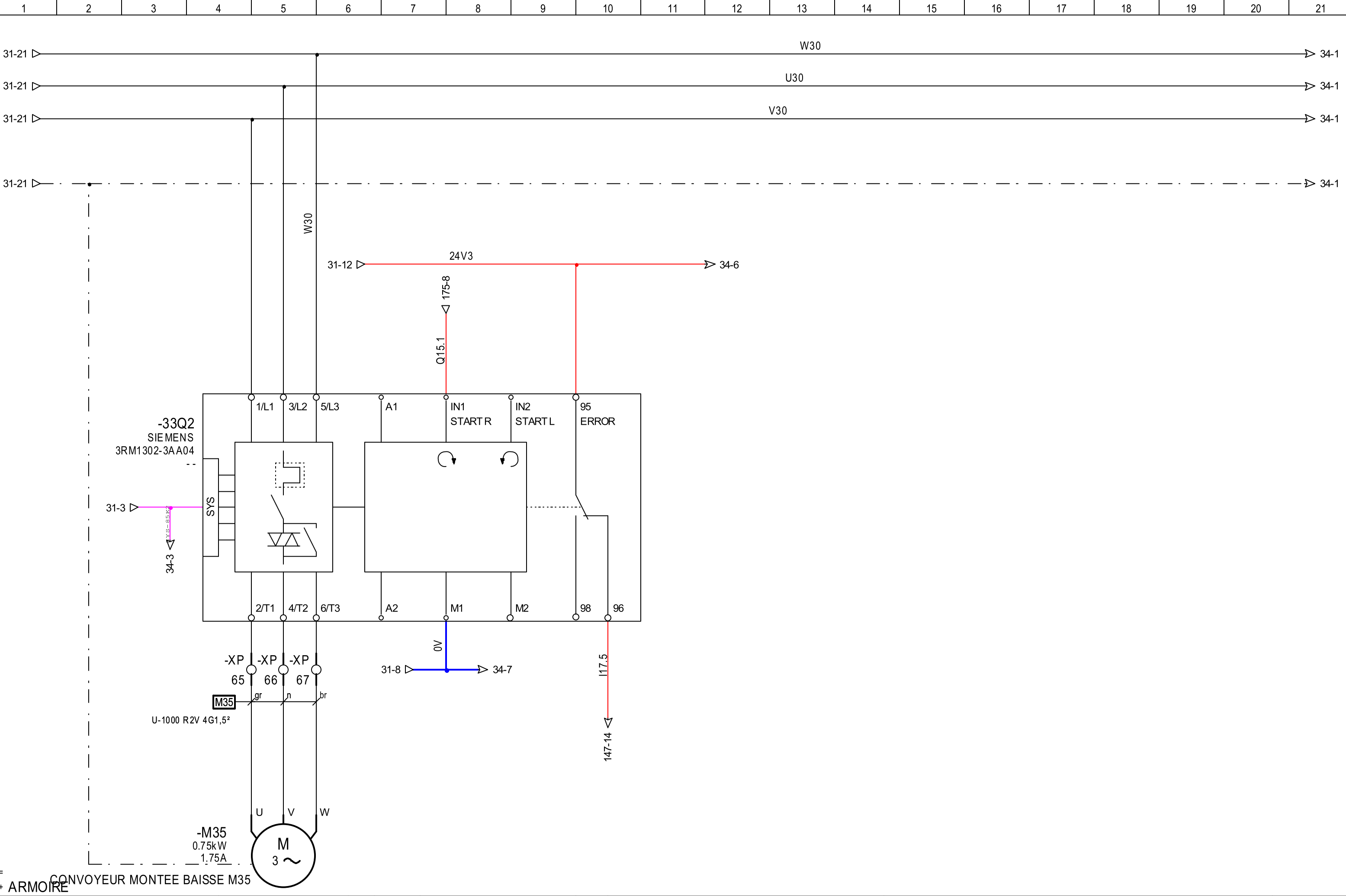


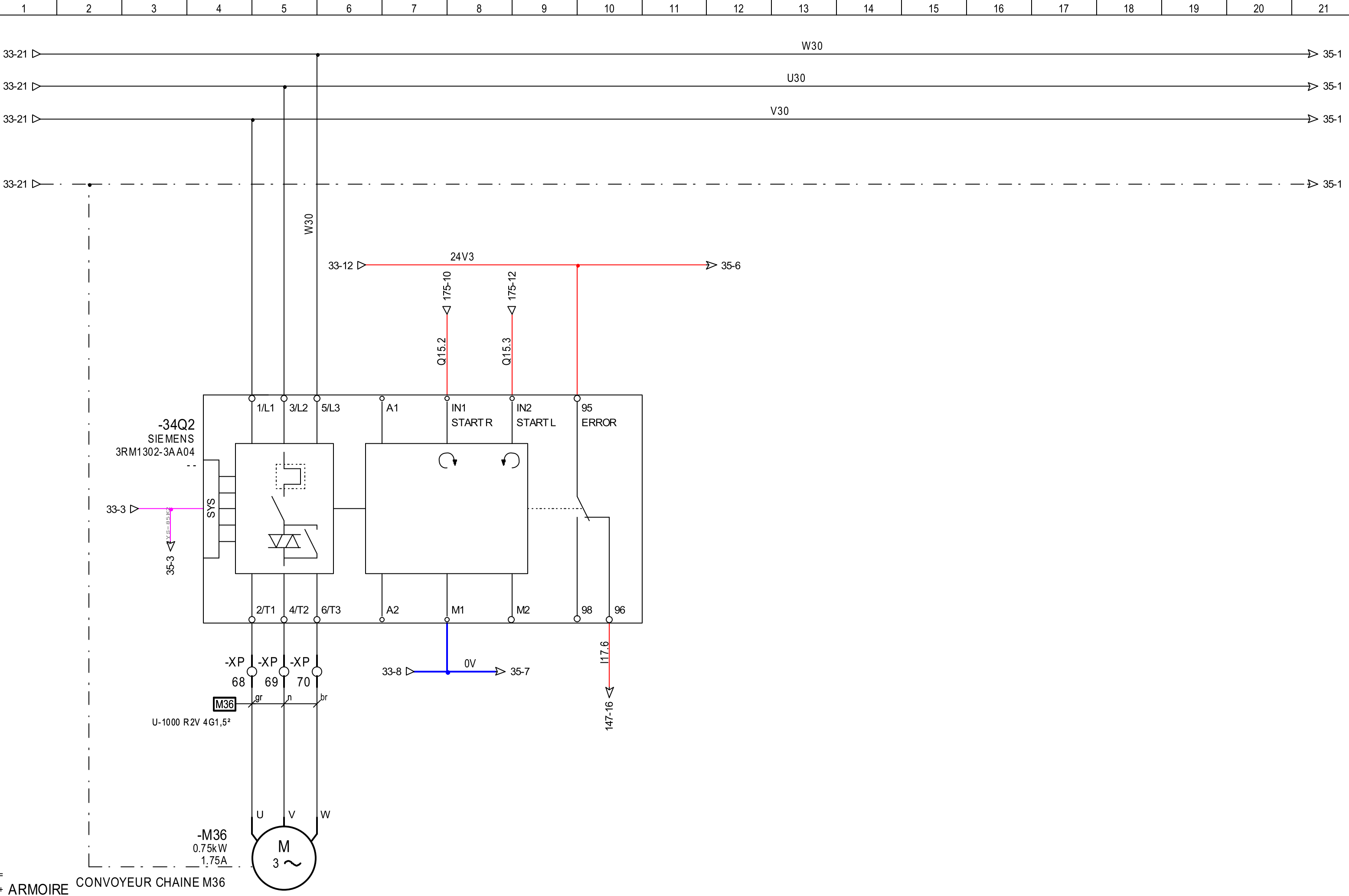


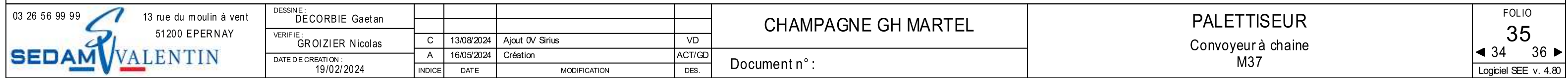




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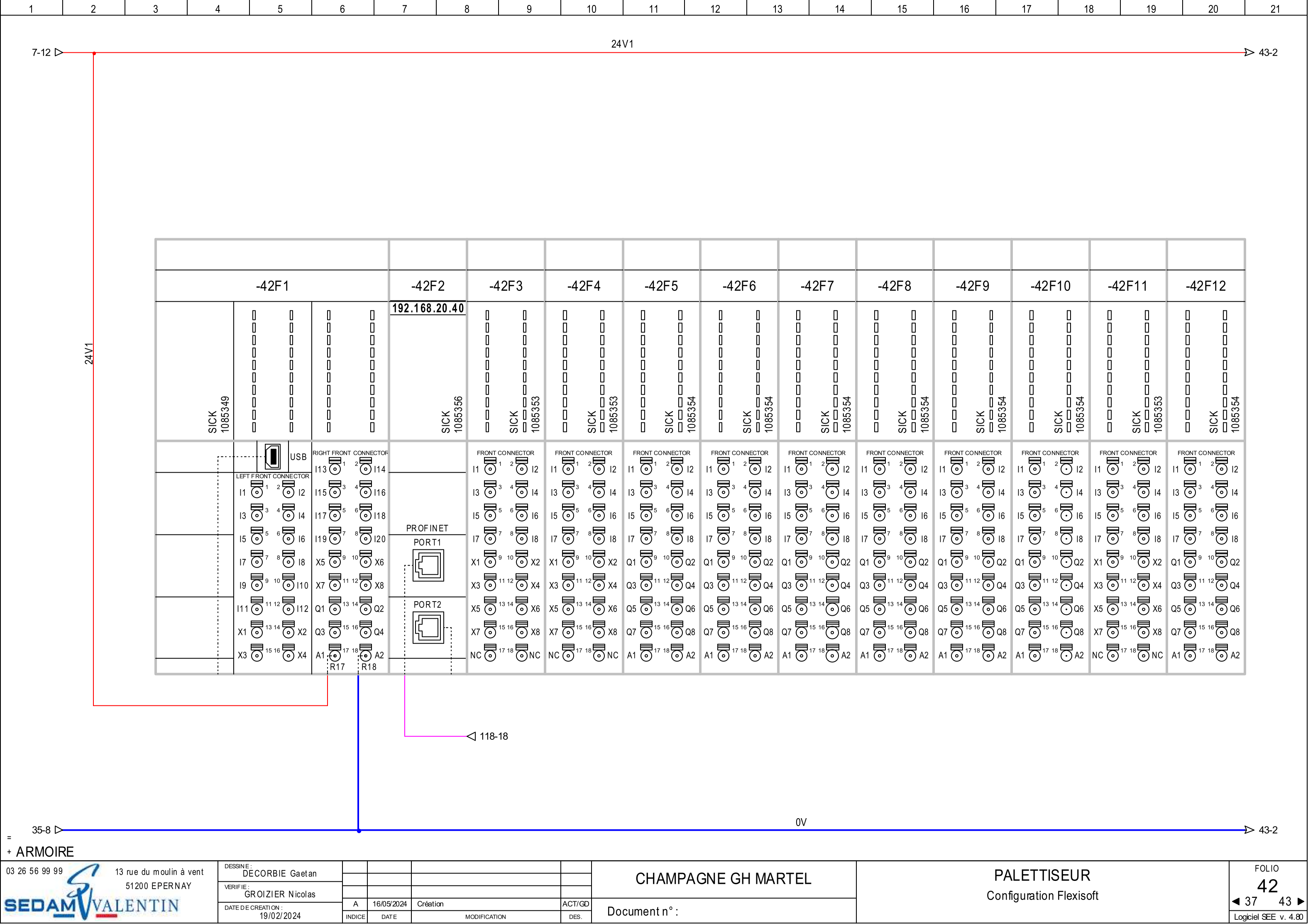


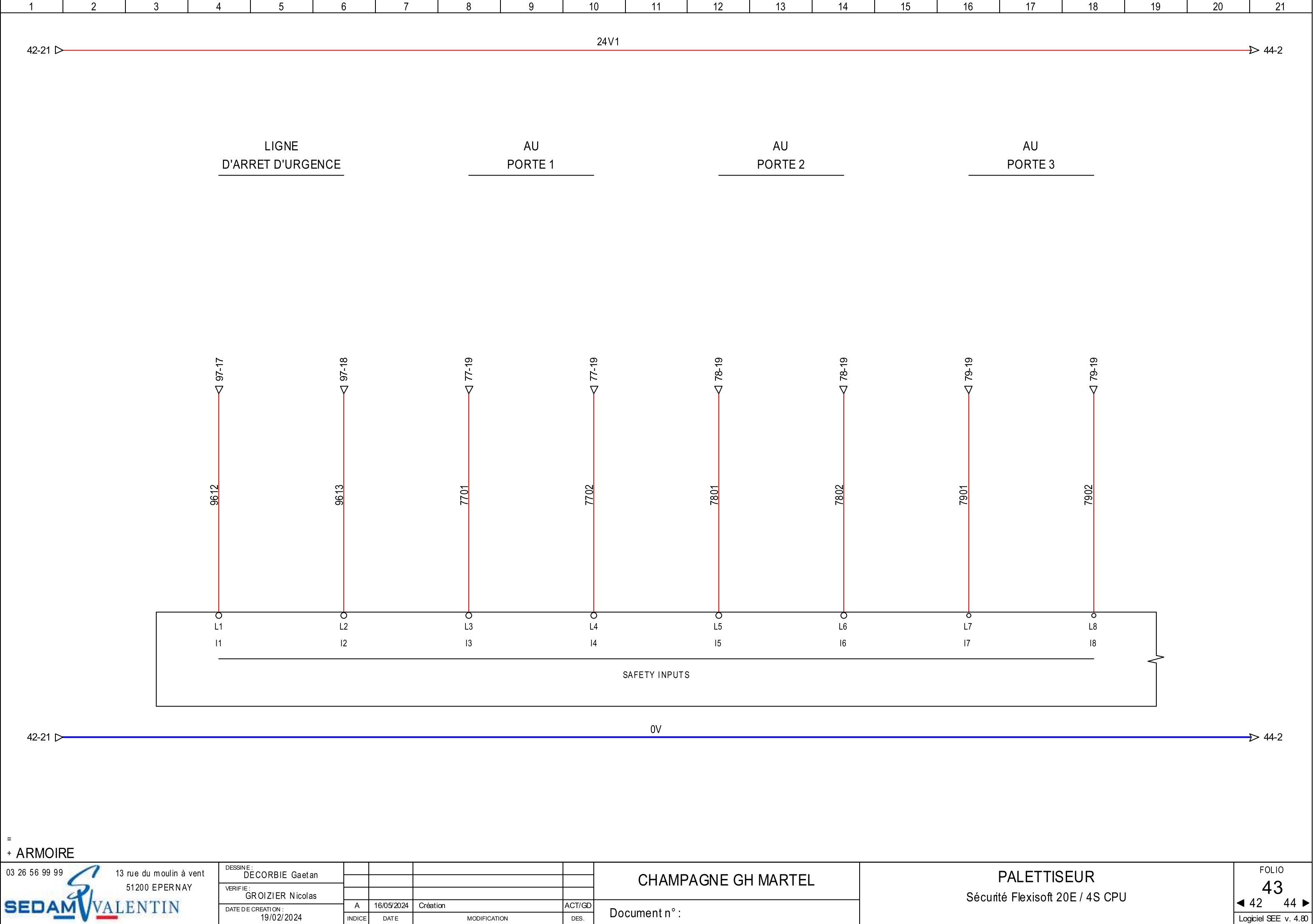


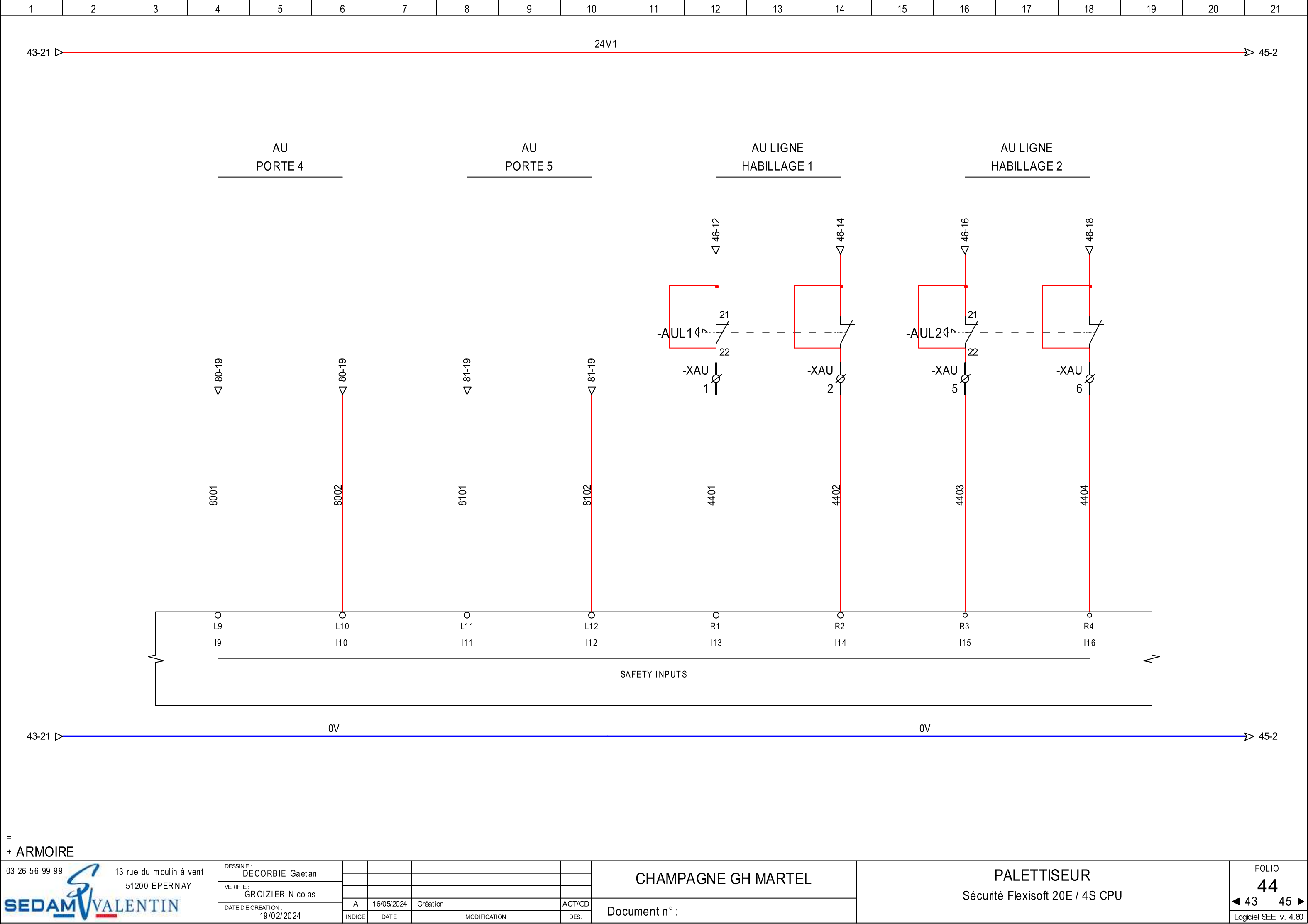




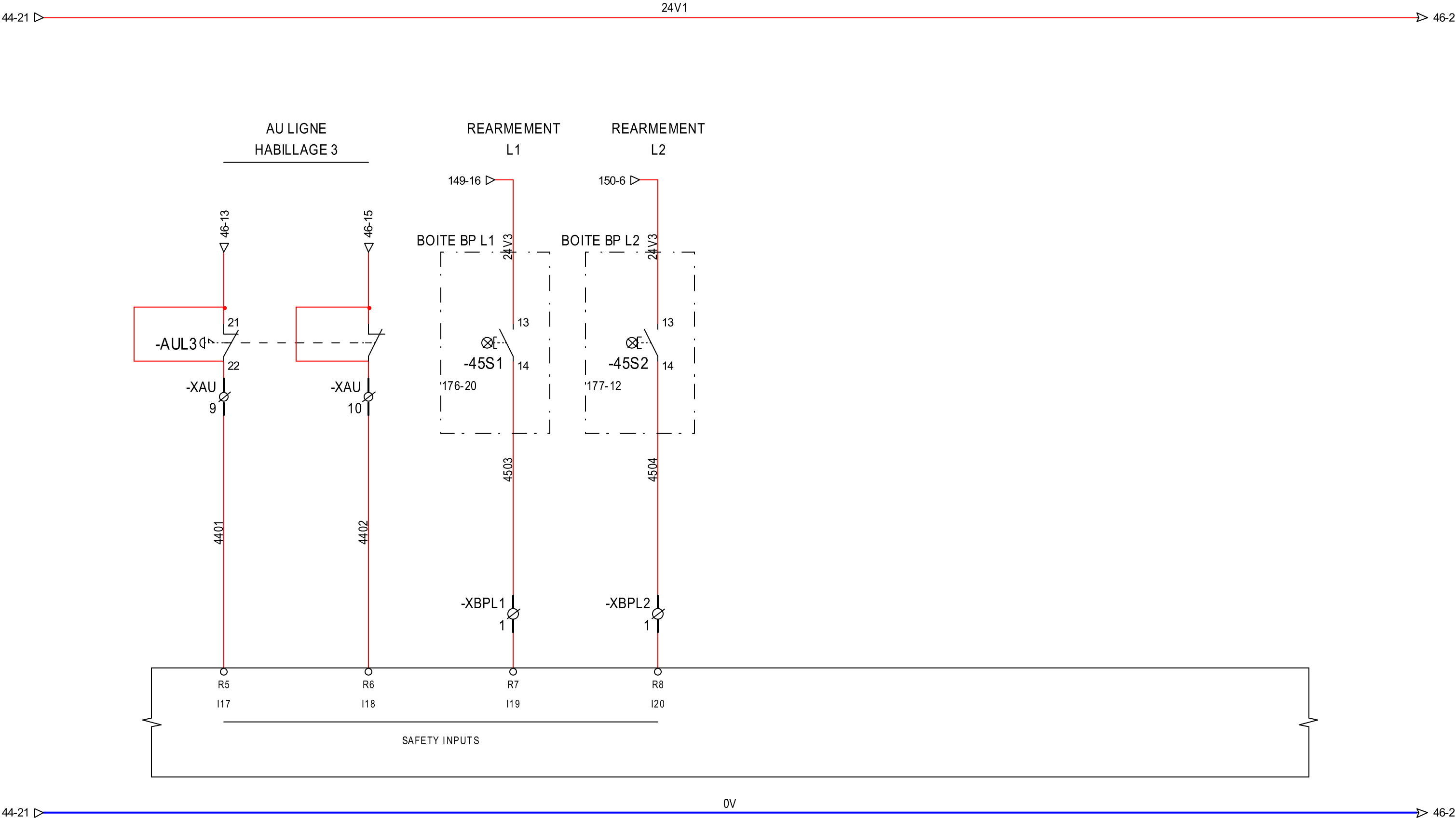




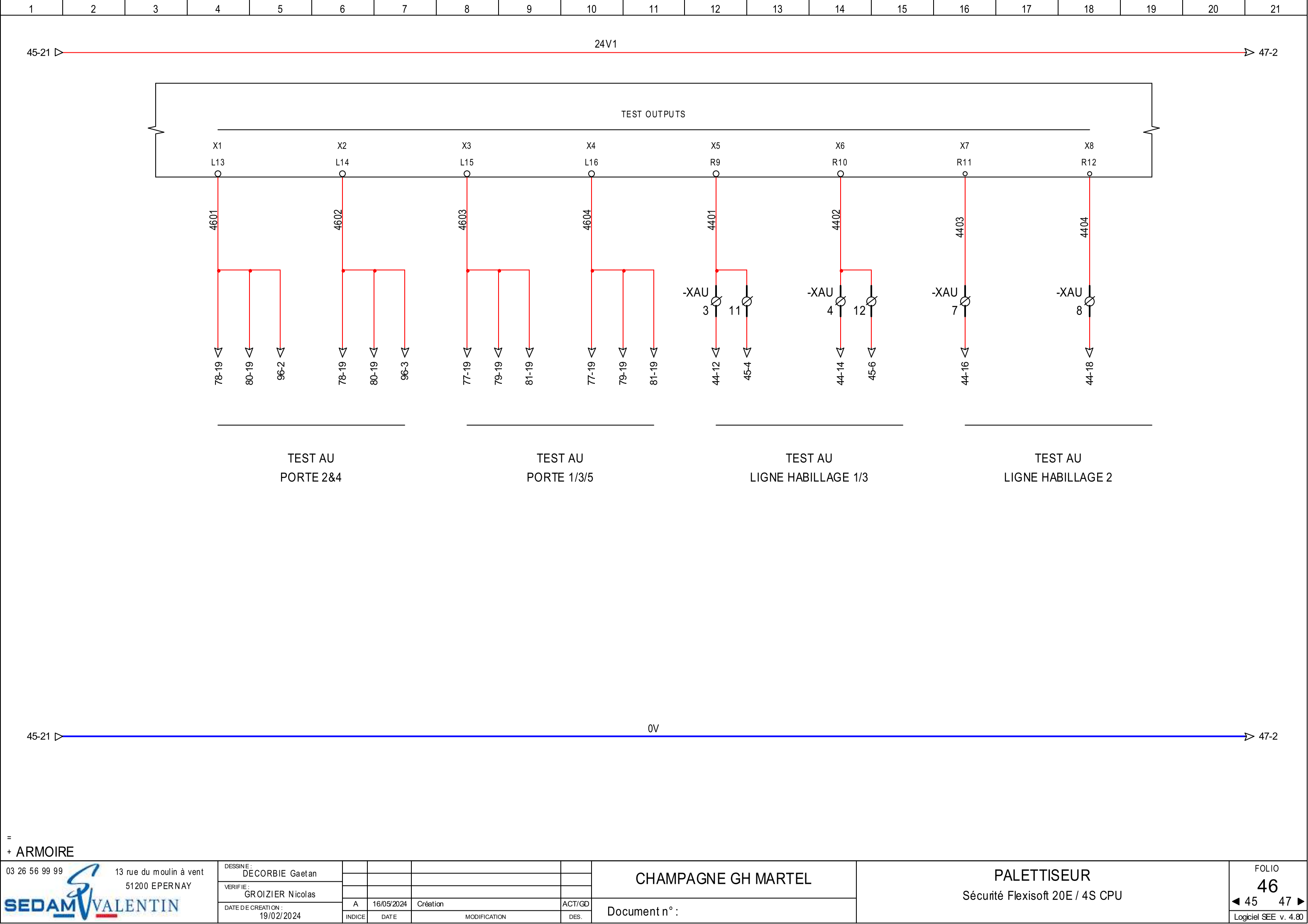


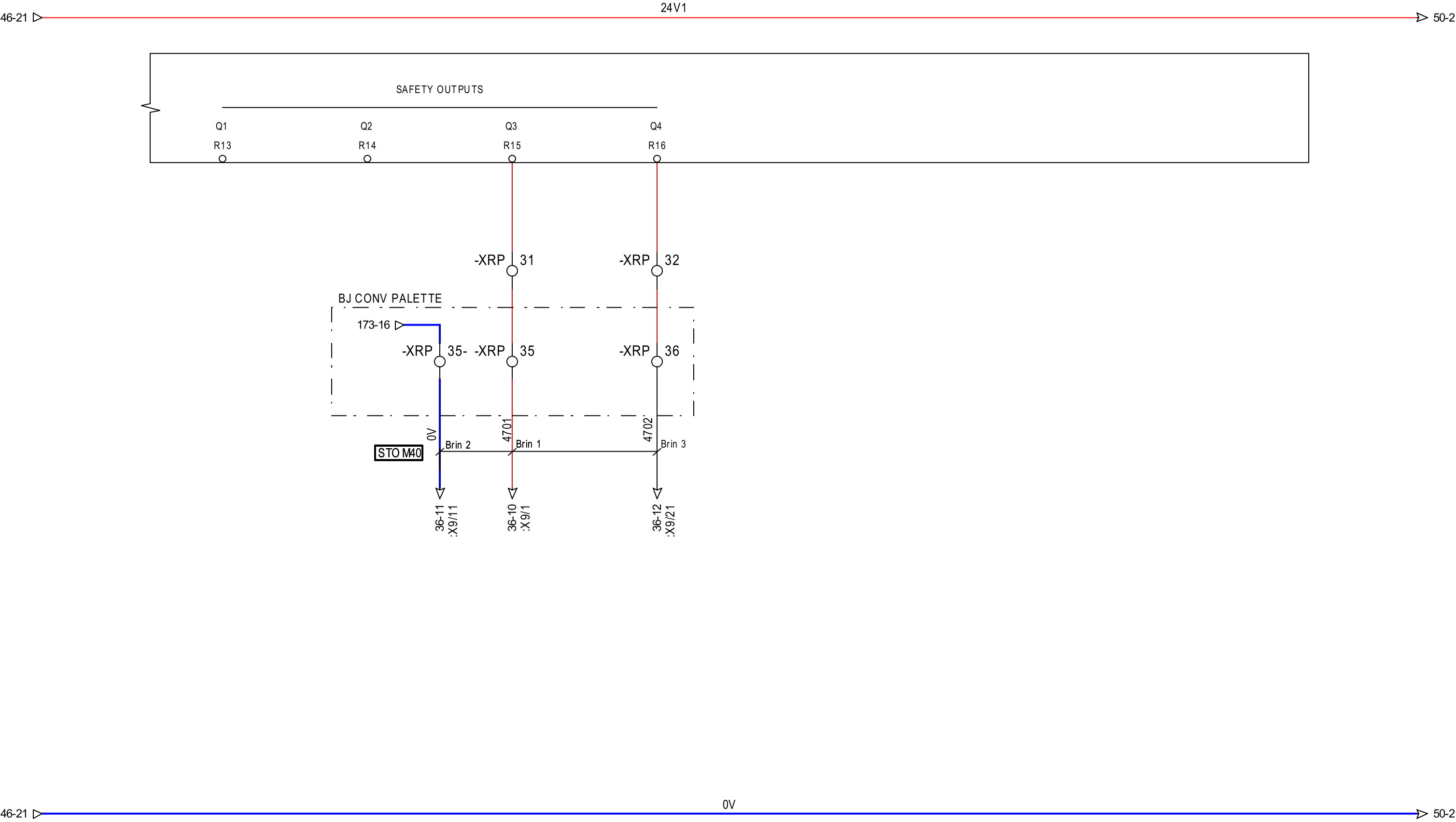


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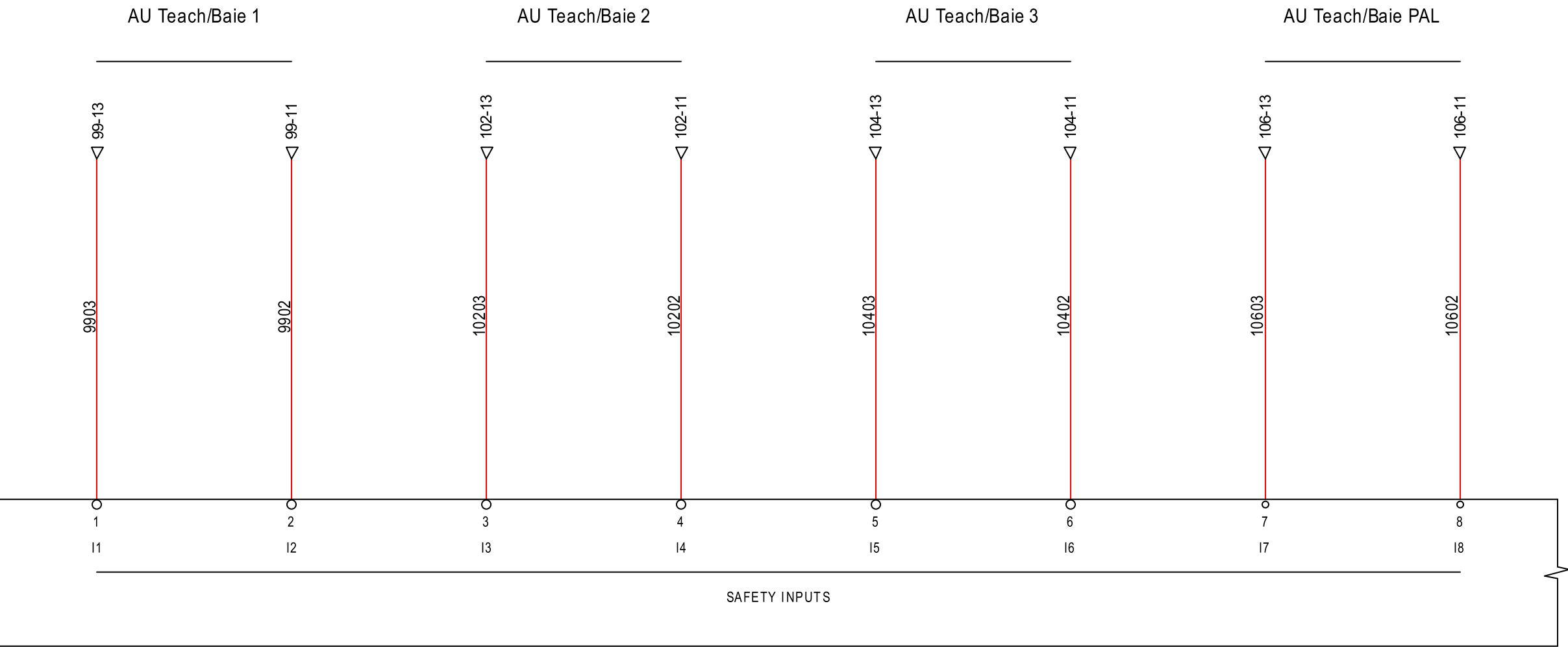


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47-21 ➤

24V1

➤ 51-2

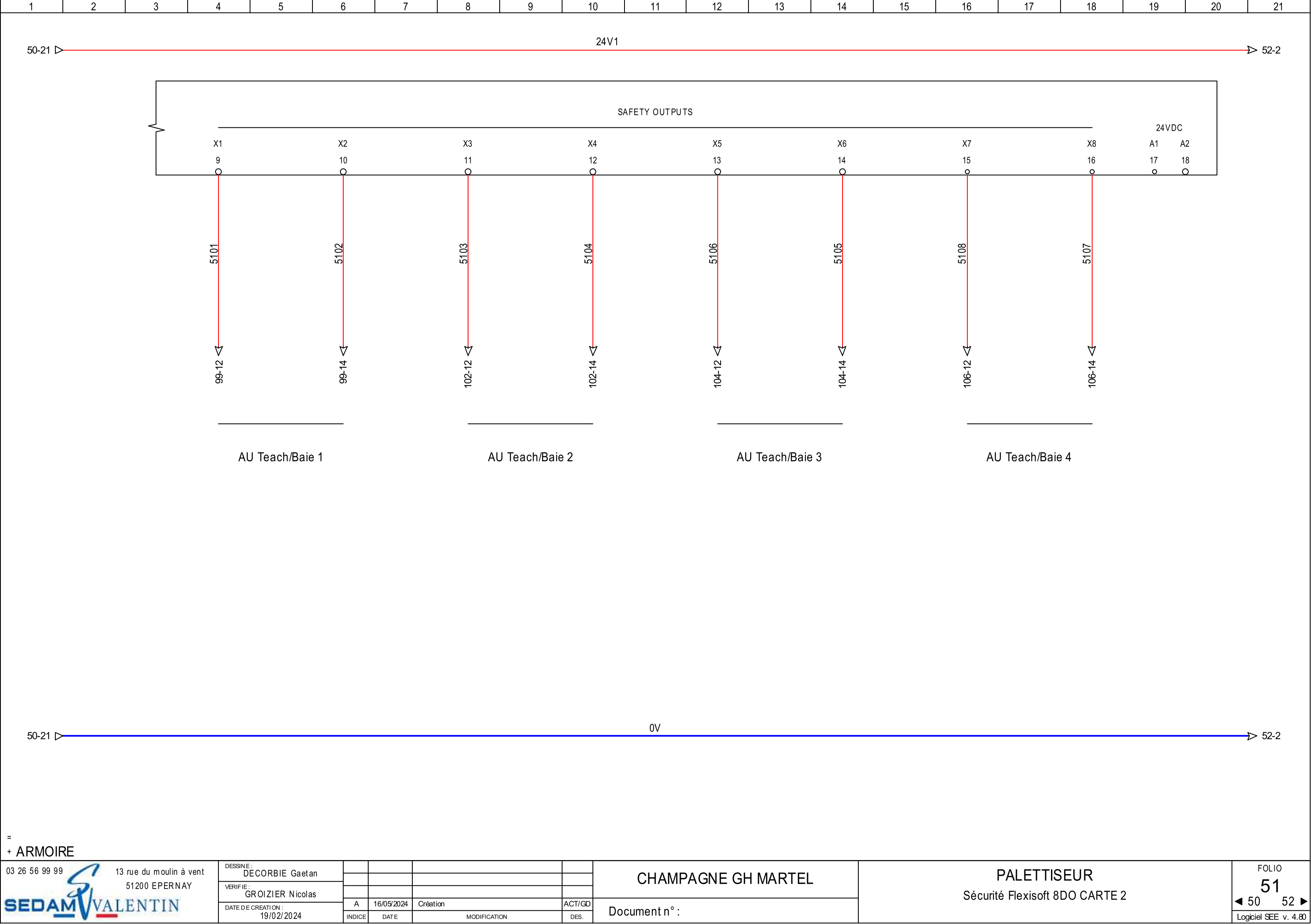


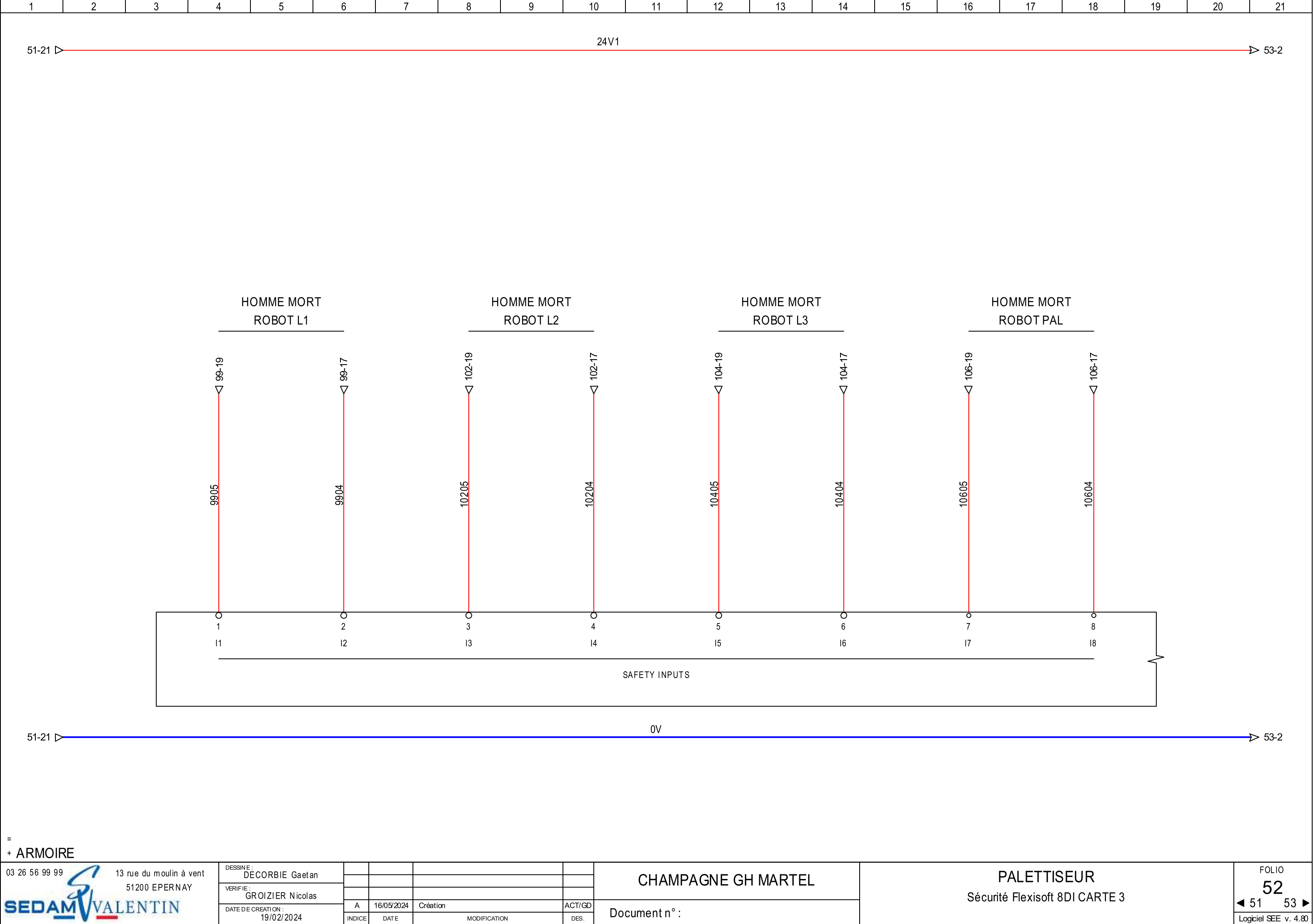
47-21 ➤

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➤ 51-2

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+ ARMOIRE





03 26 56 99 99

SEDAM

VALENTIN

13 rue du moulin à vent

51200 EPERNAY

DESSINE :
DÉCORBIE Gaetan

VERIFIE :
GROIZIER Nicolas

DATE D'E CREATION :
19/02/2024

A

INDICE

16/05/2024

DATE

Création

MODIFICATION

ACT/GD

DES.

CHAMPAGNE GH MARTEL

Document n° :

PALETTISEUR

Sécurité Flexisoft 8DI CARTE 3

FOLIO

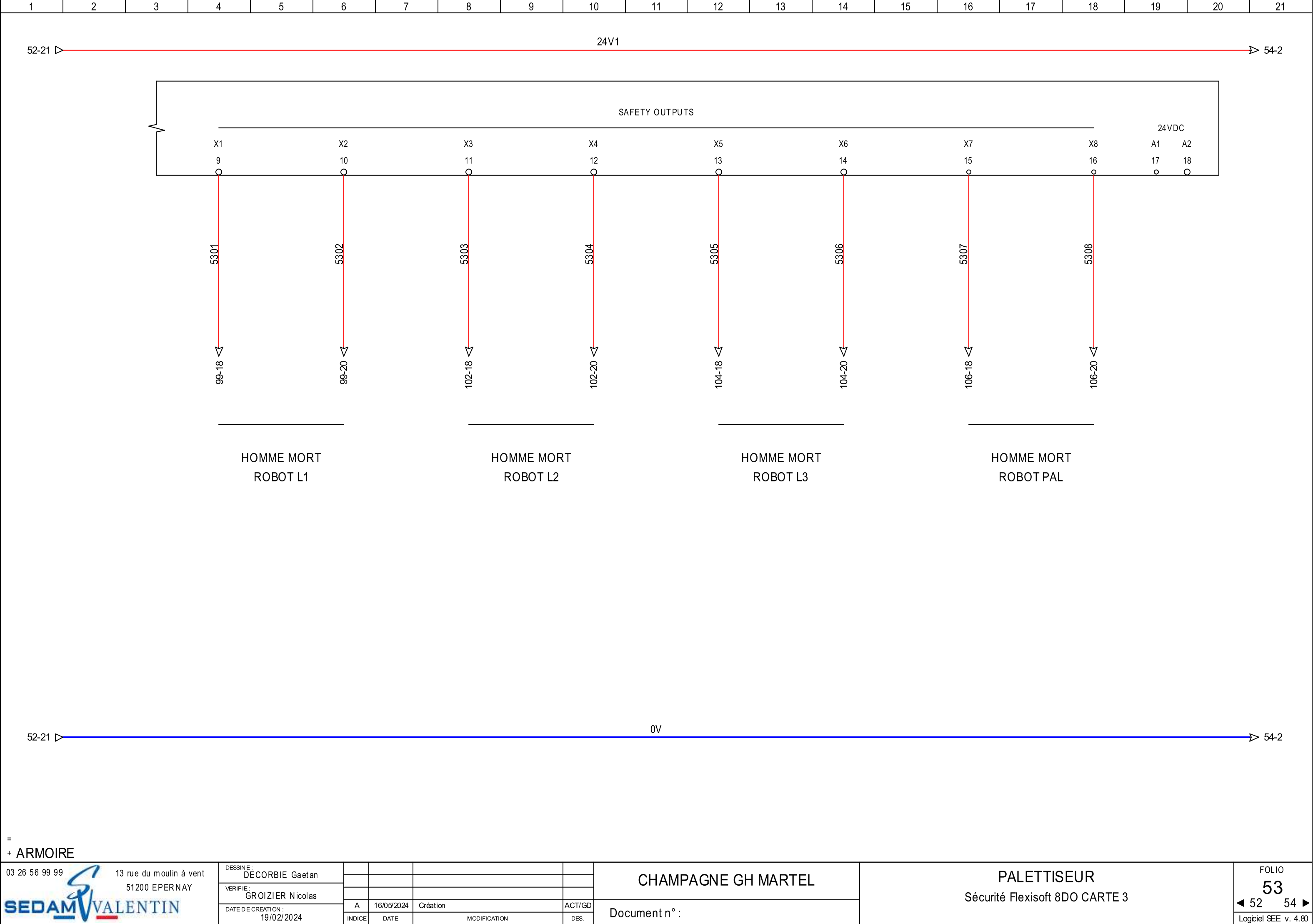
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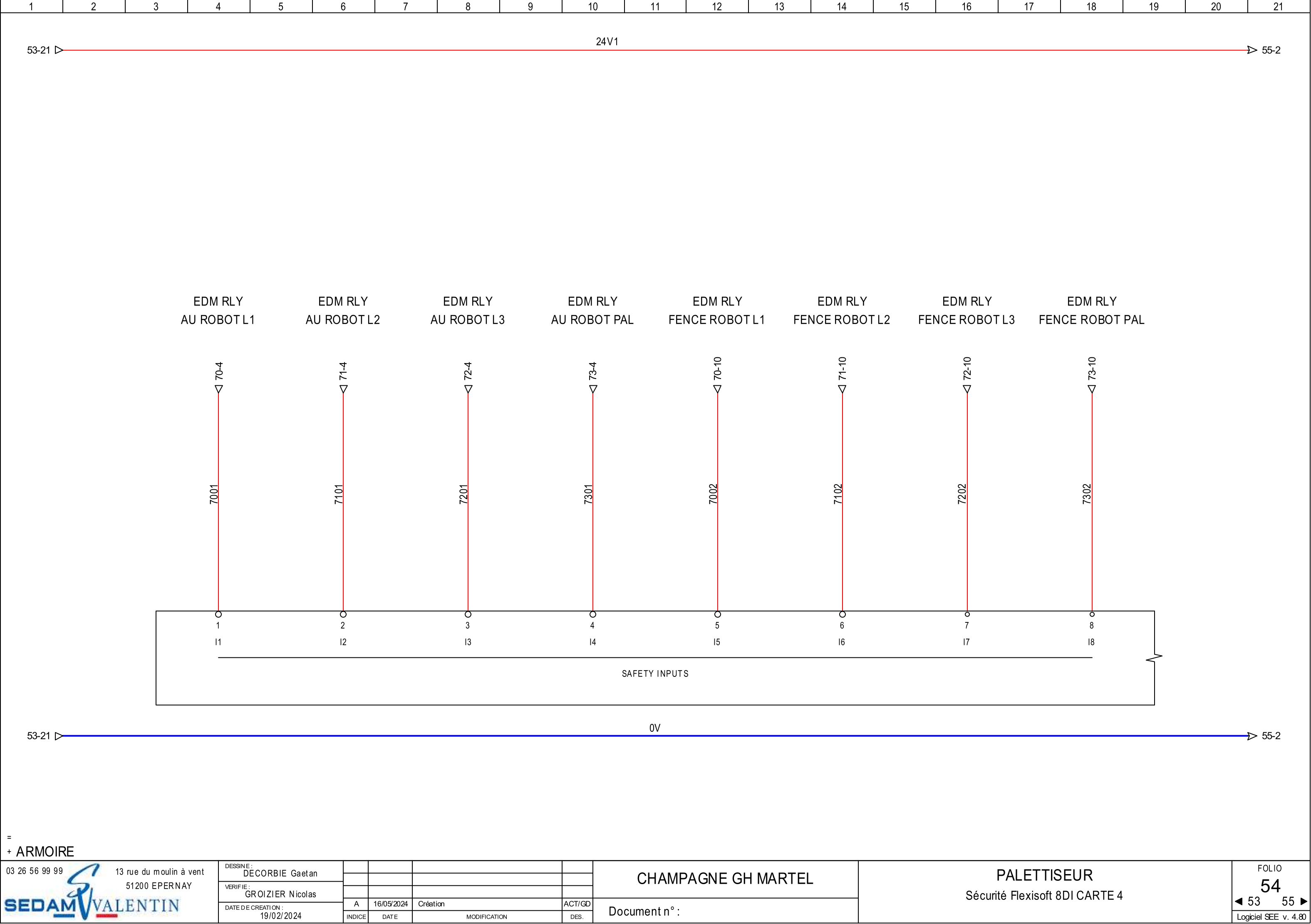
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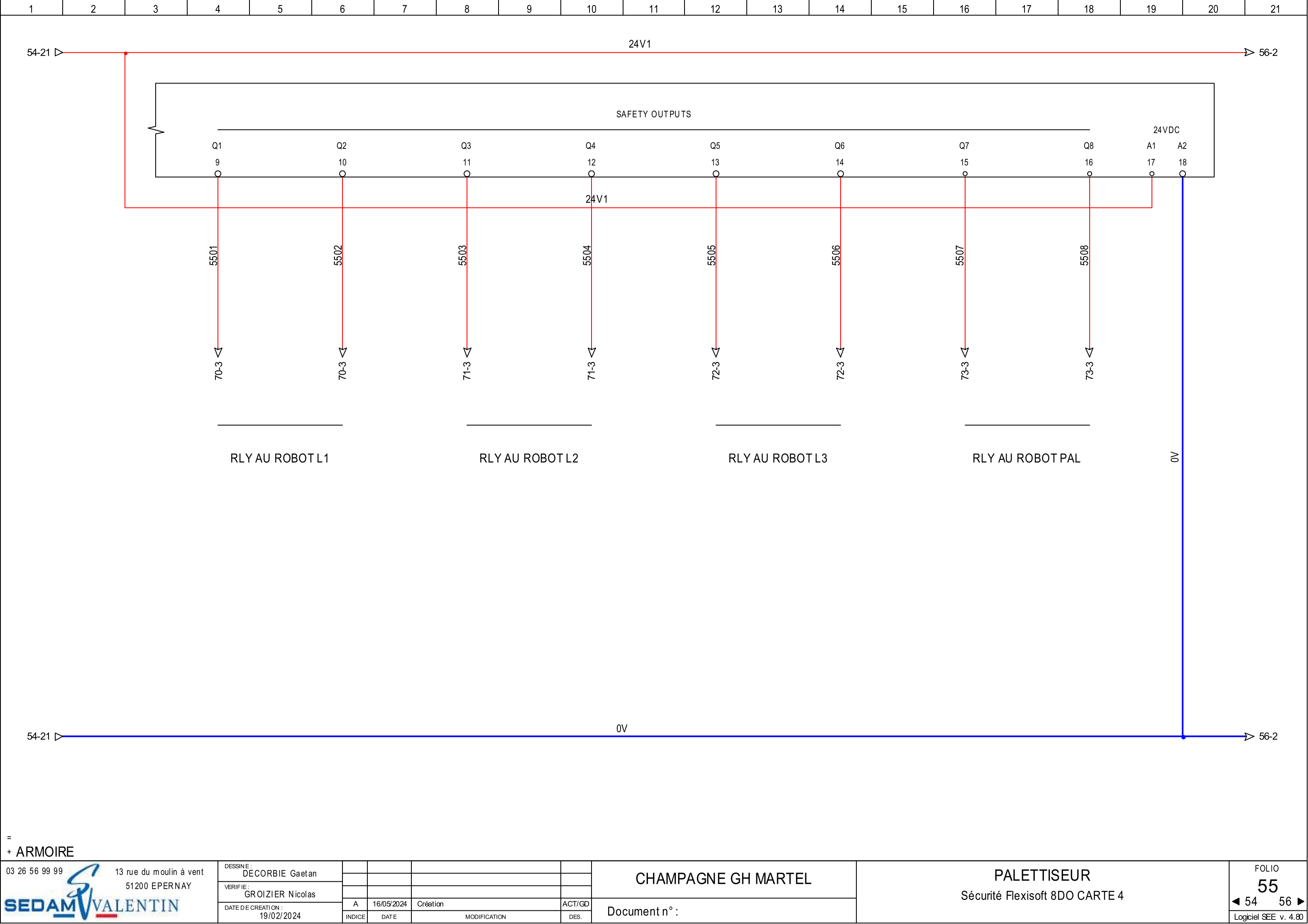
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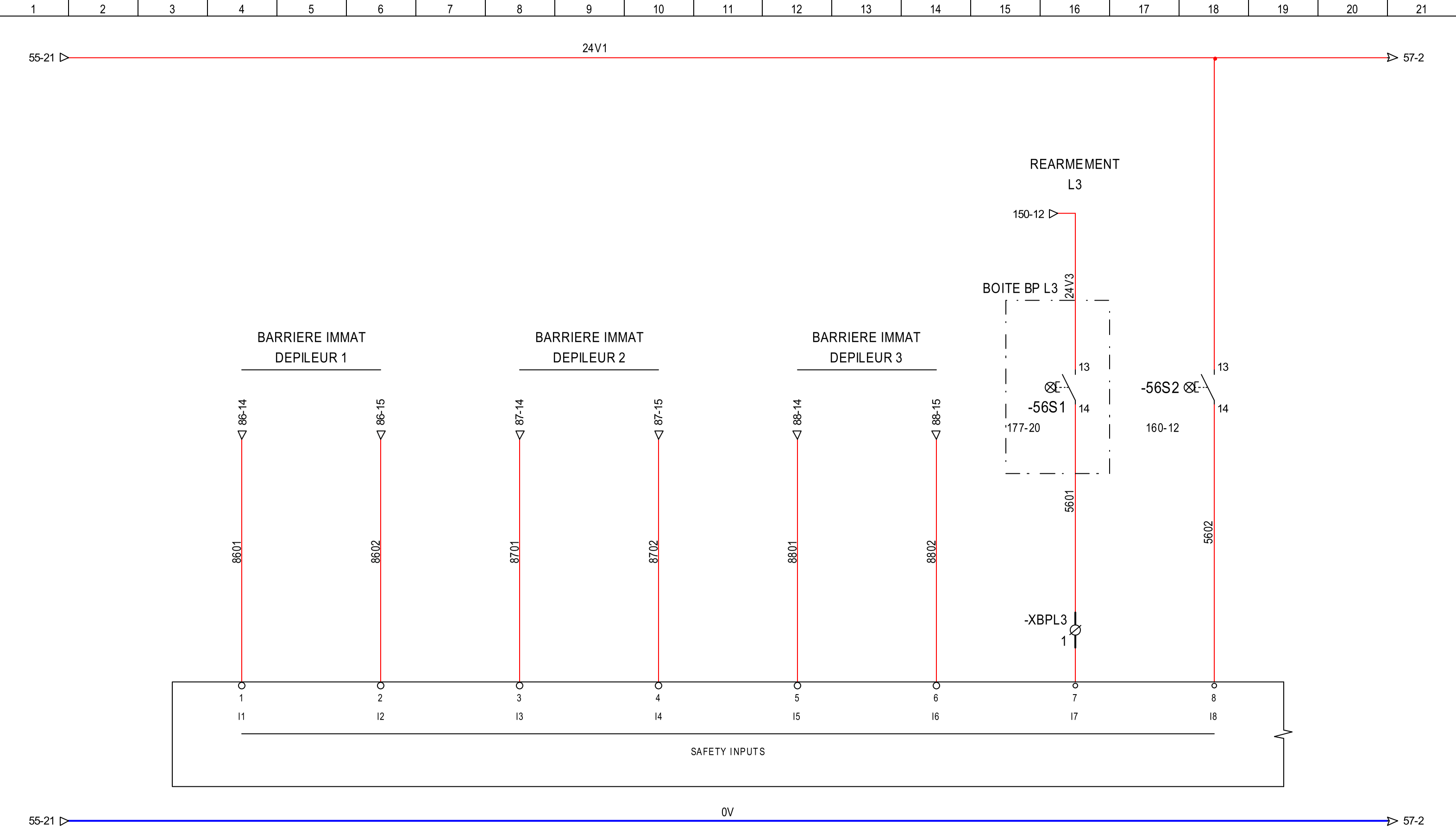
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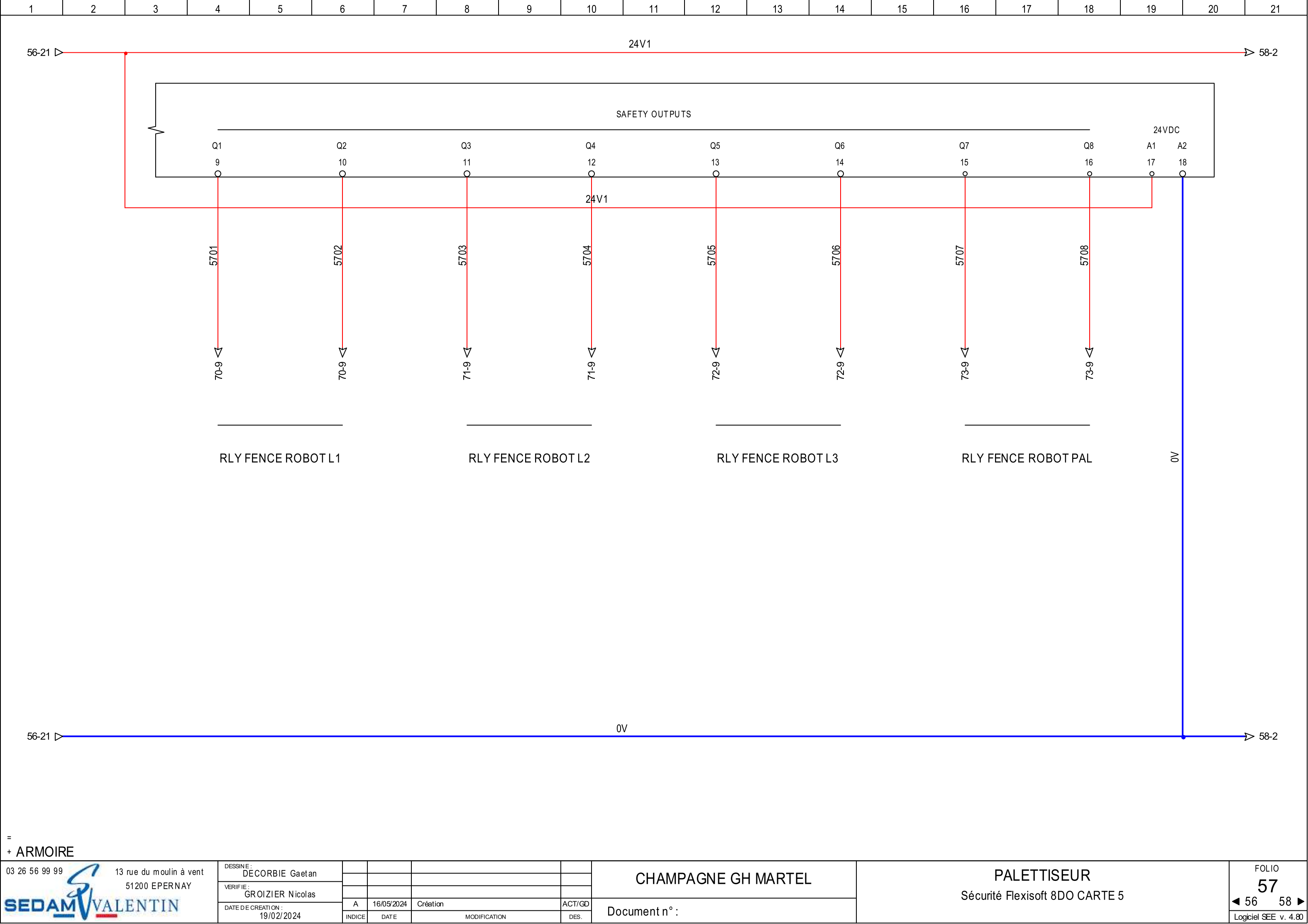


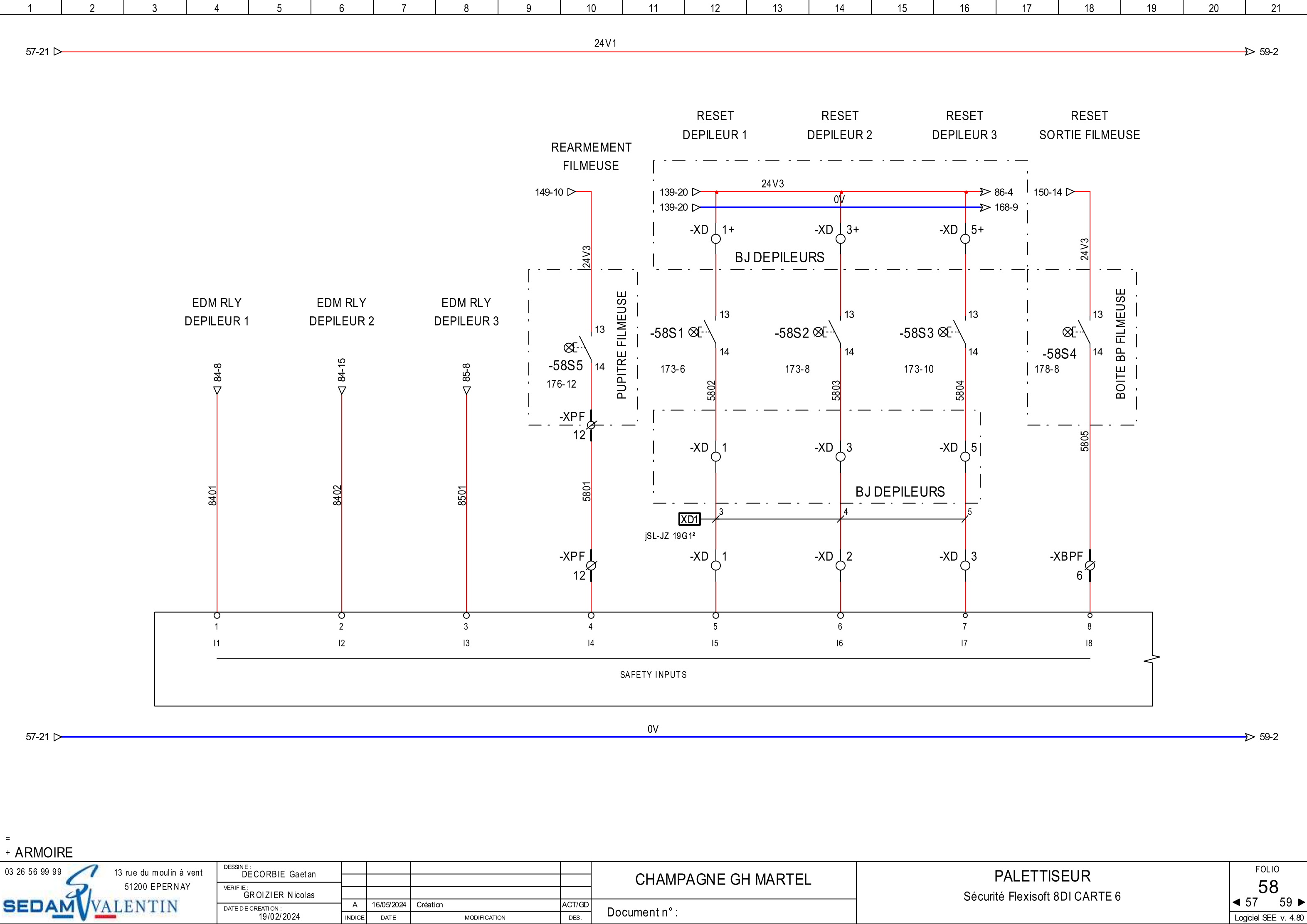




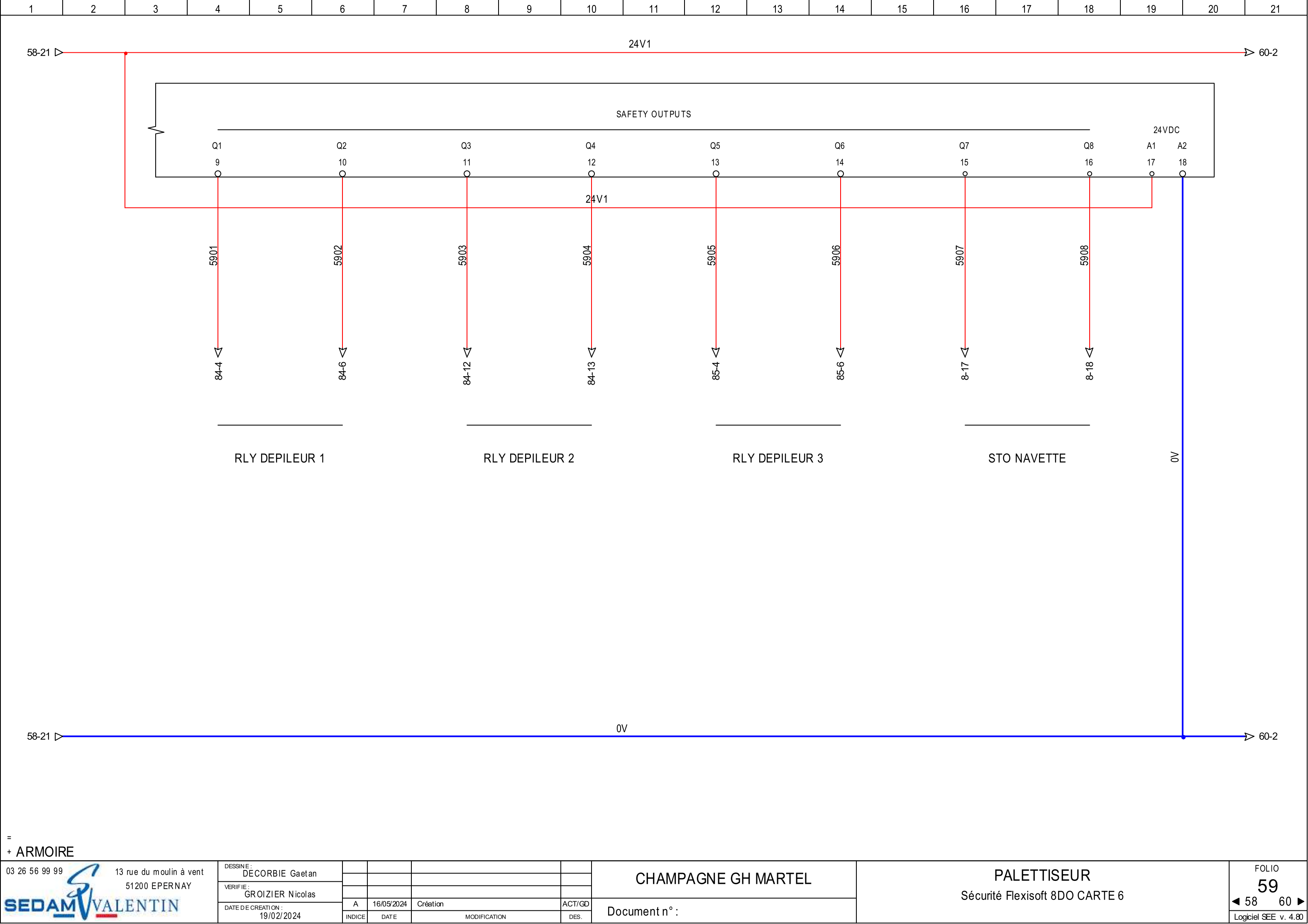


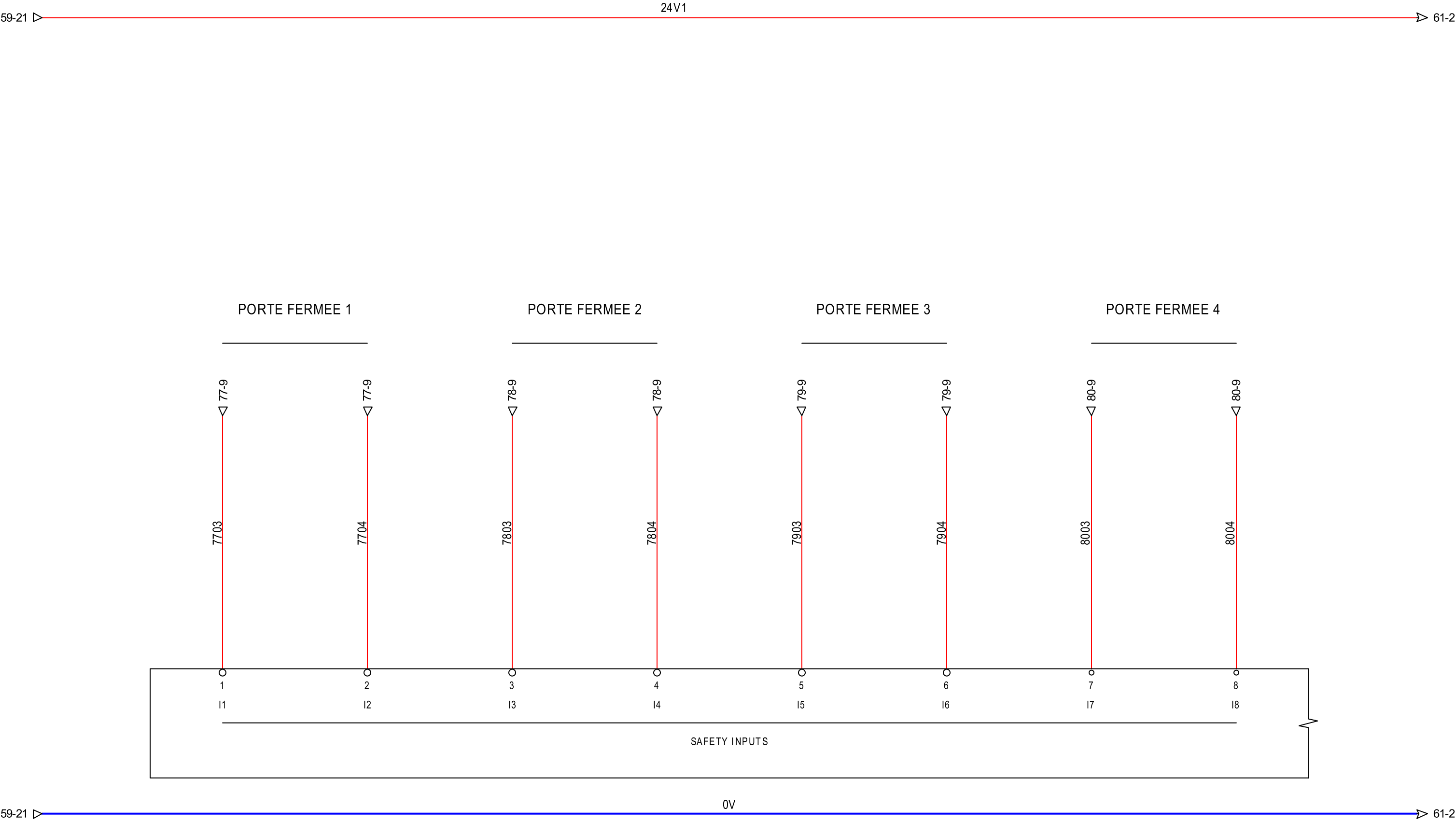
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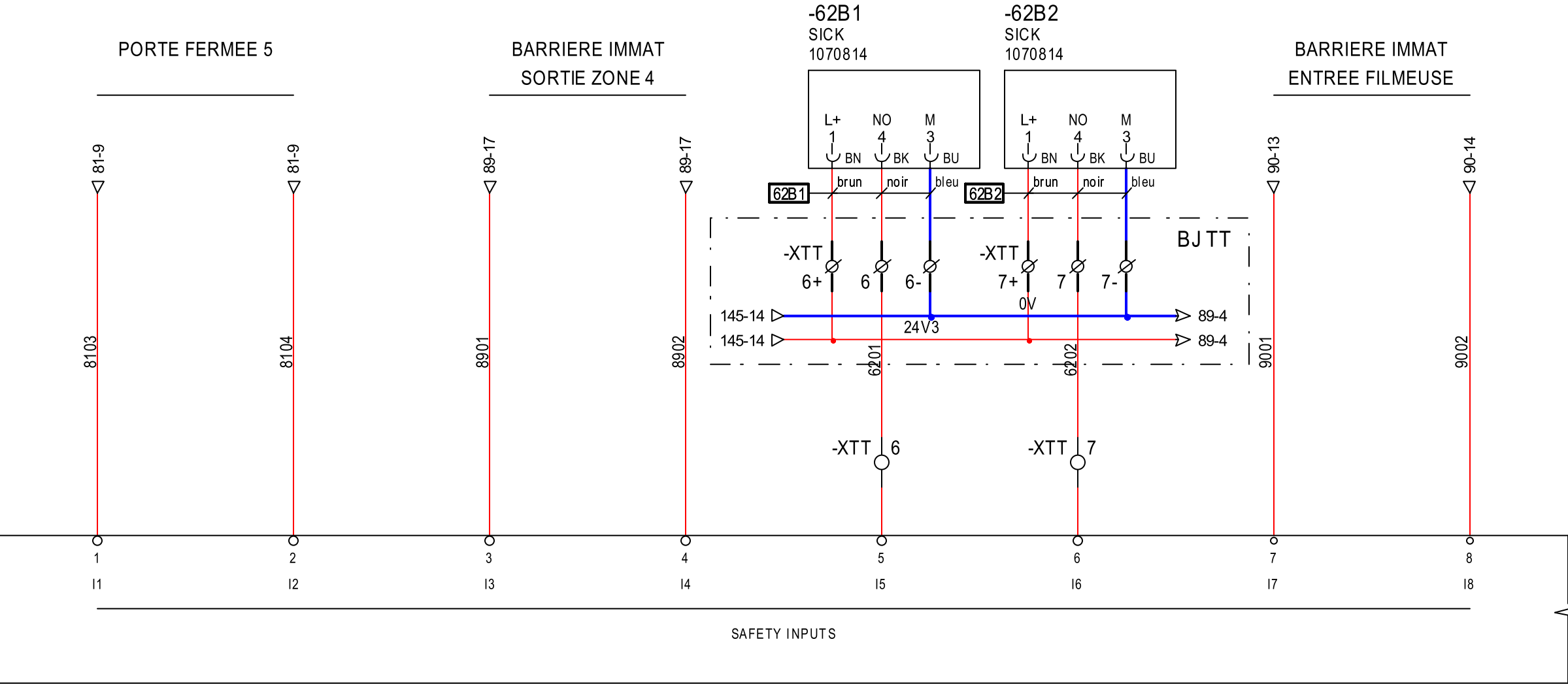


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61-21

24V1

63-2

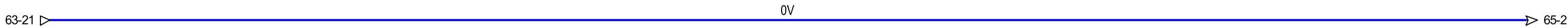


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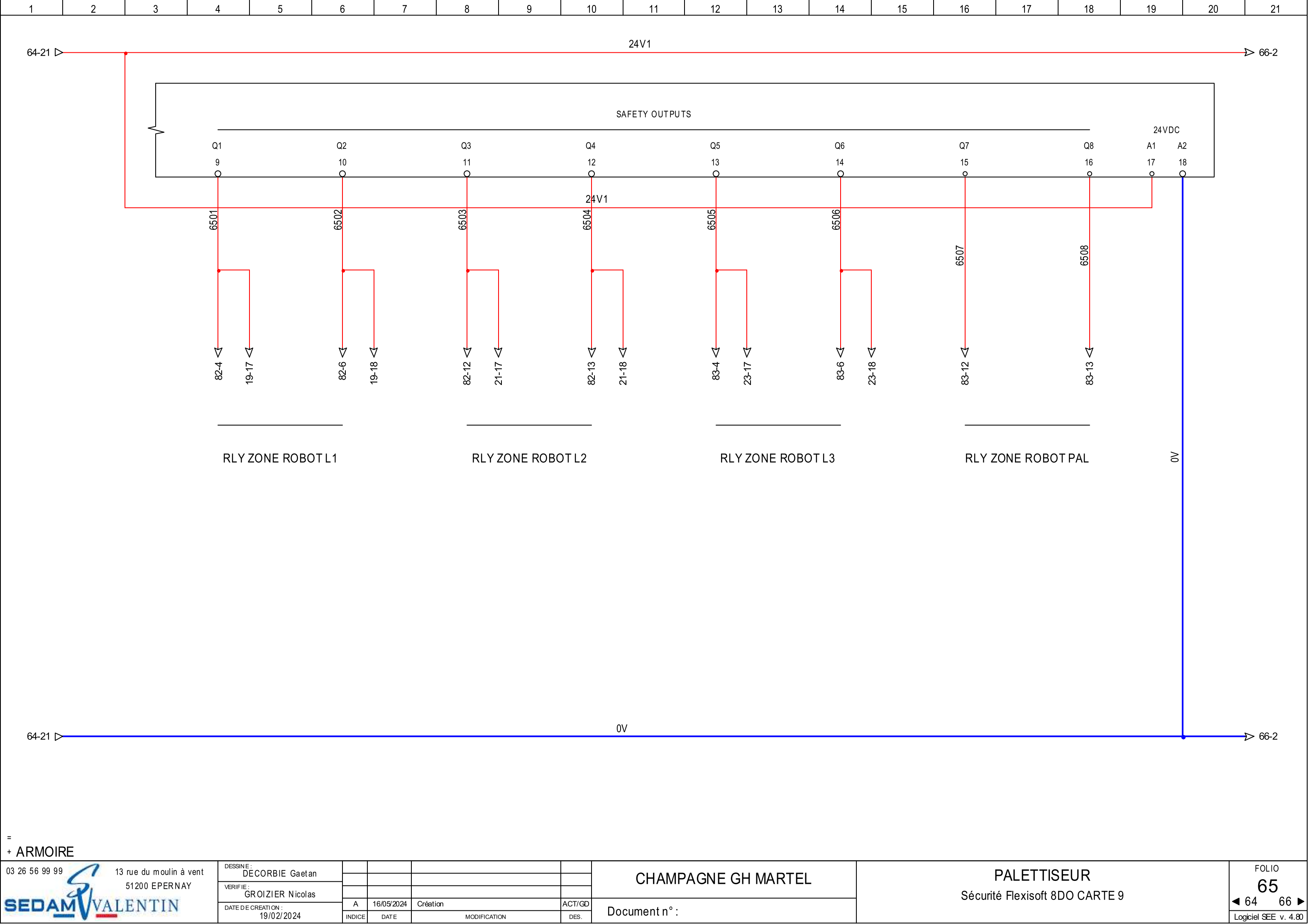
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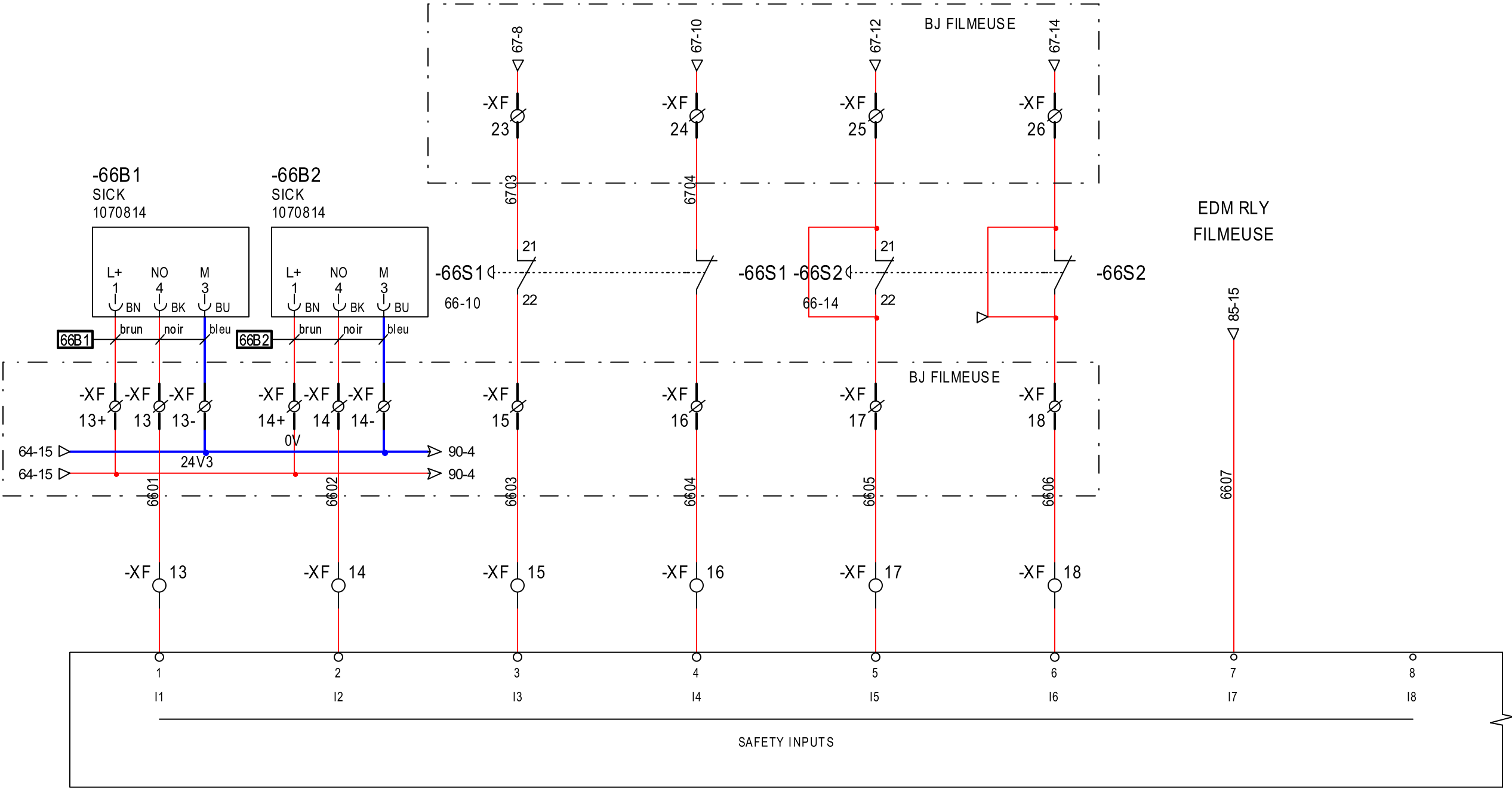


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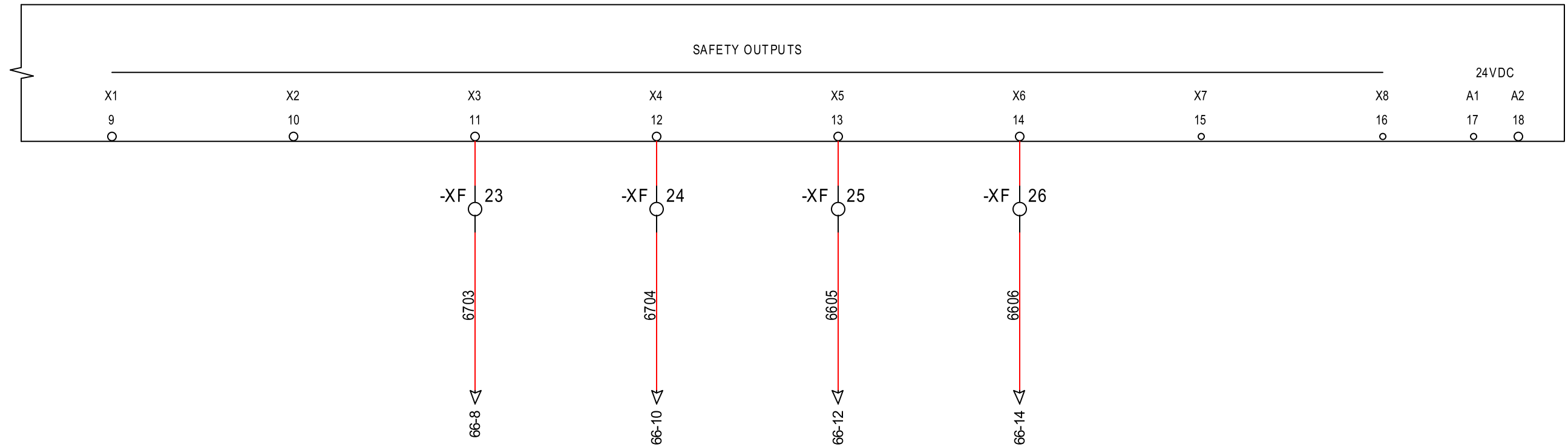


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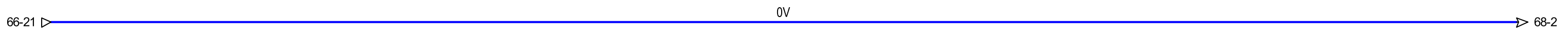
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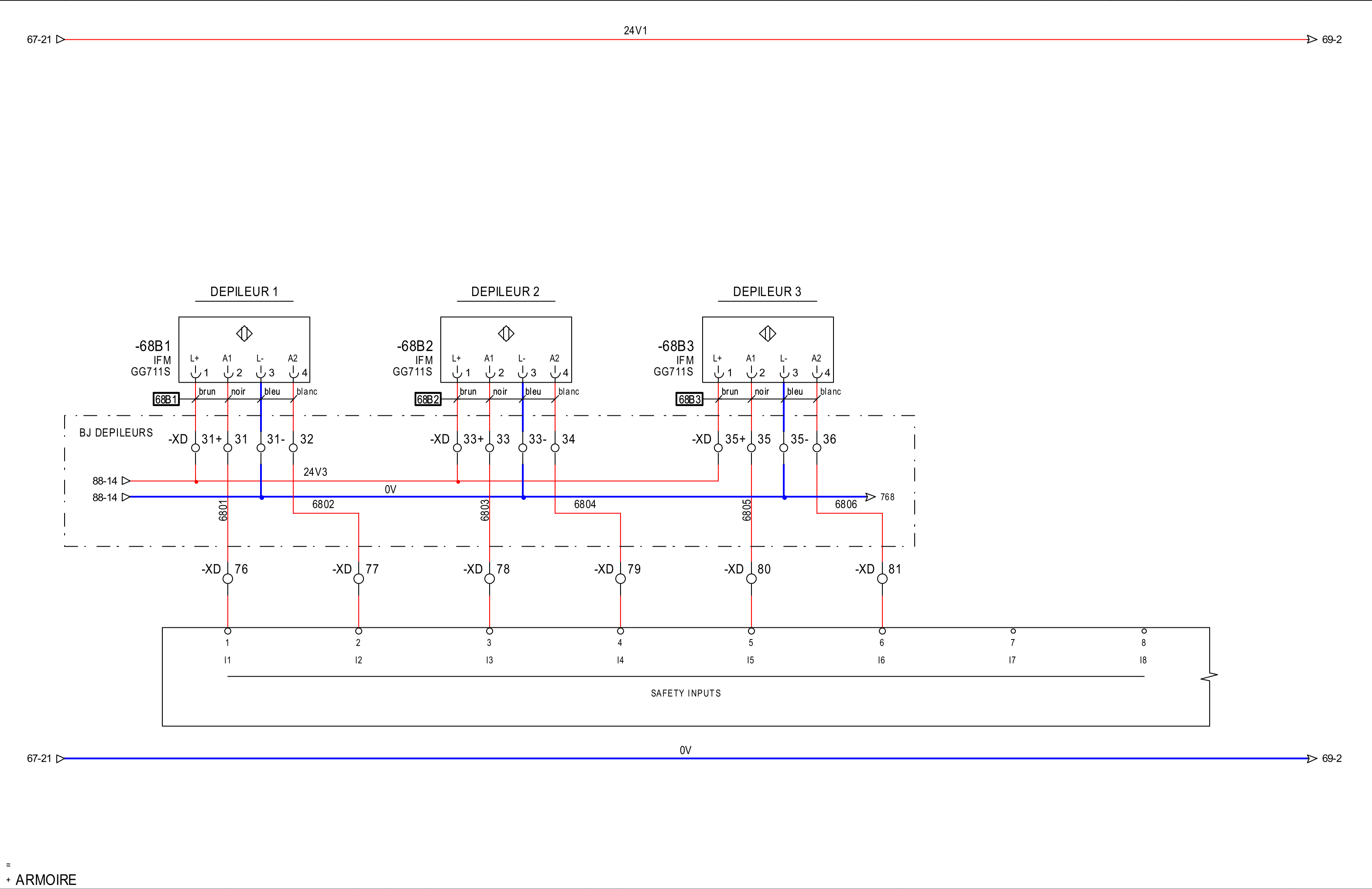


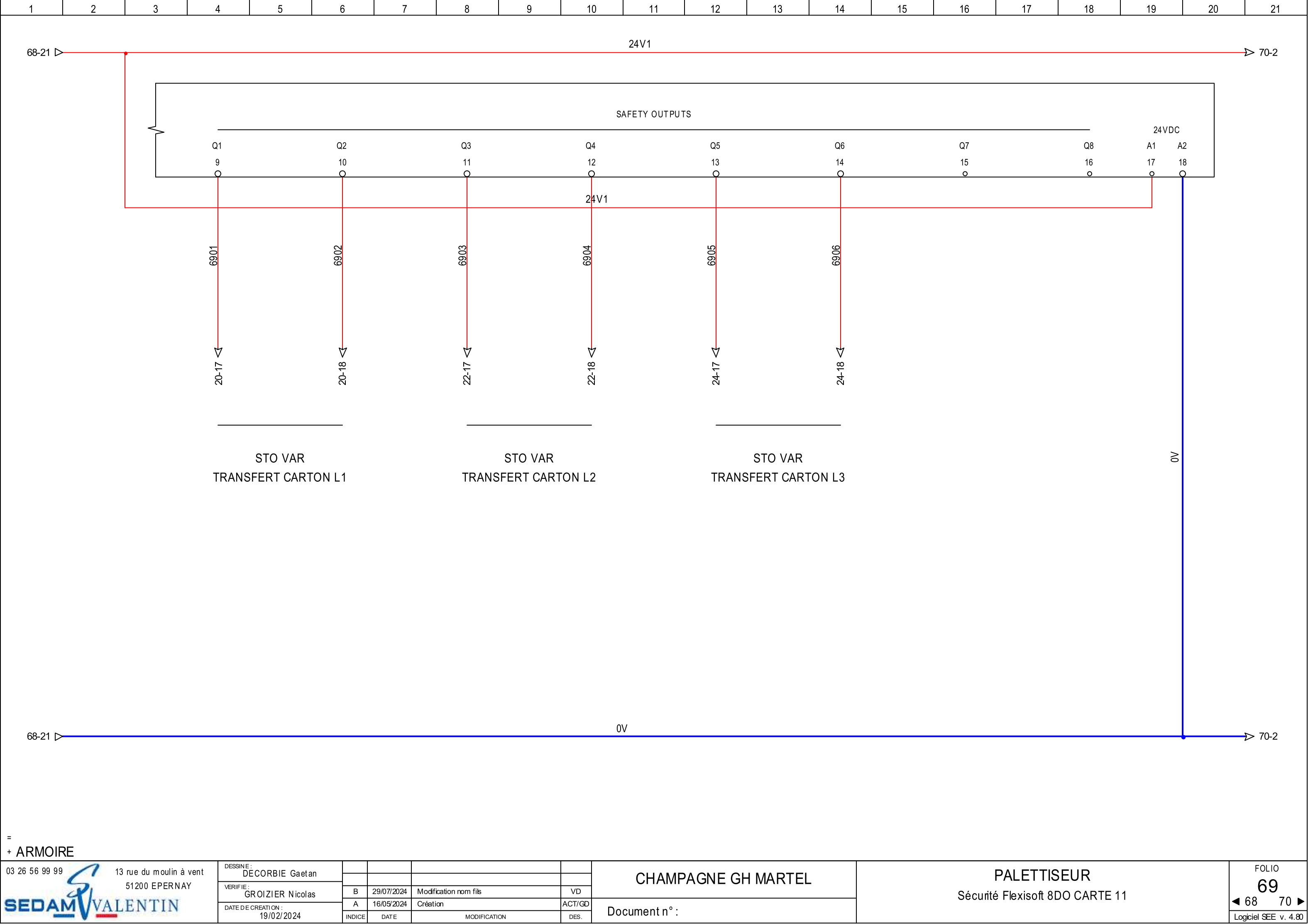
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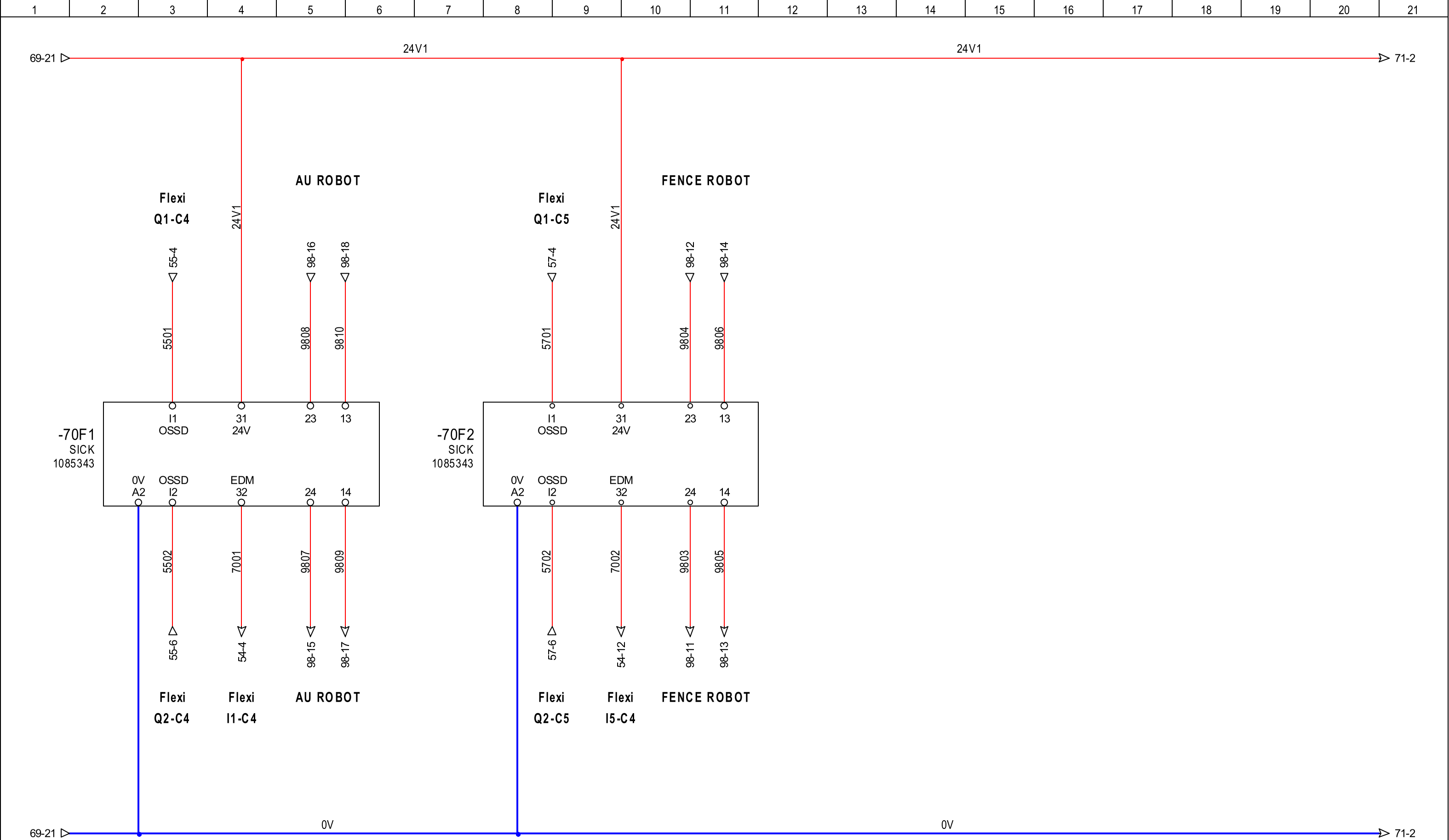
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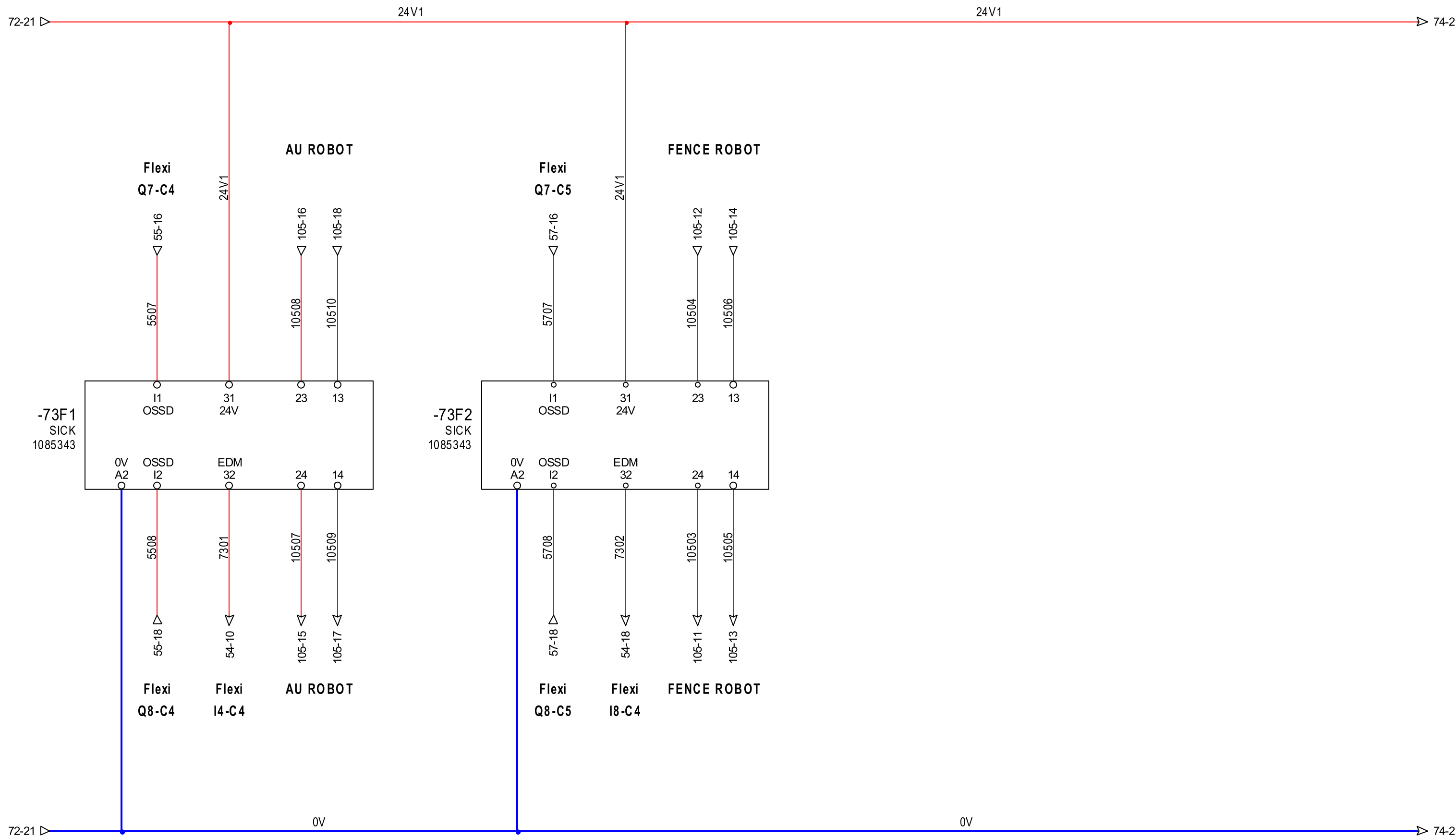
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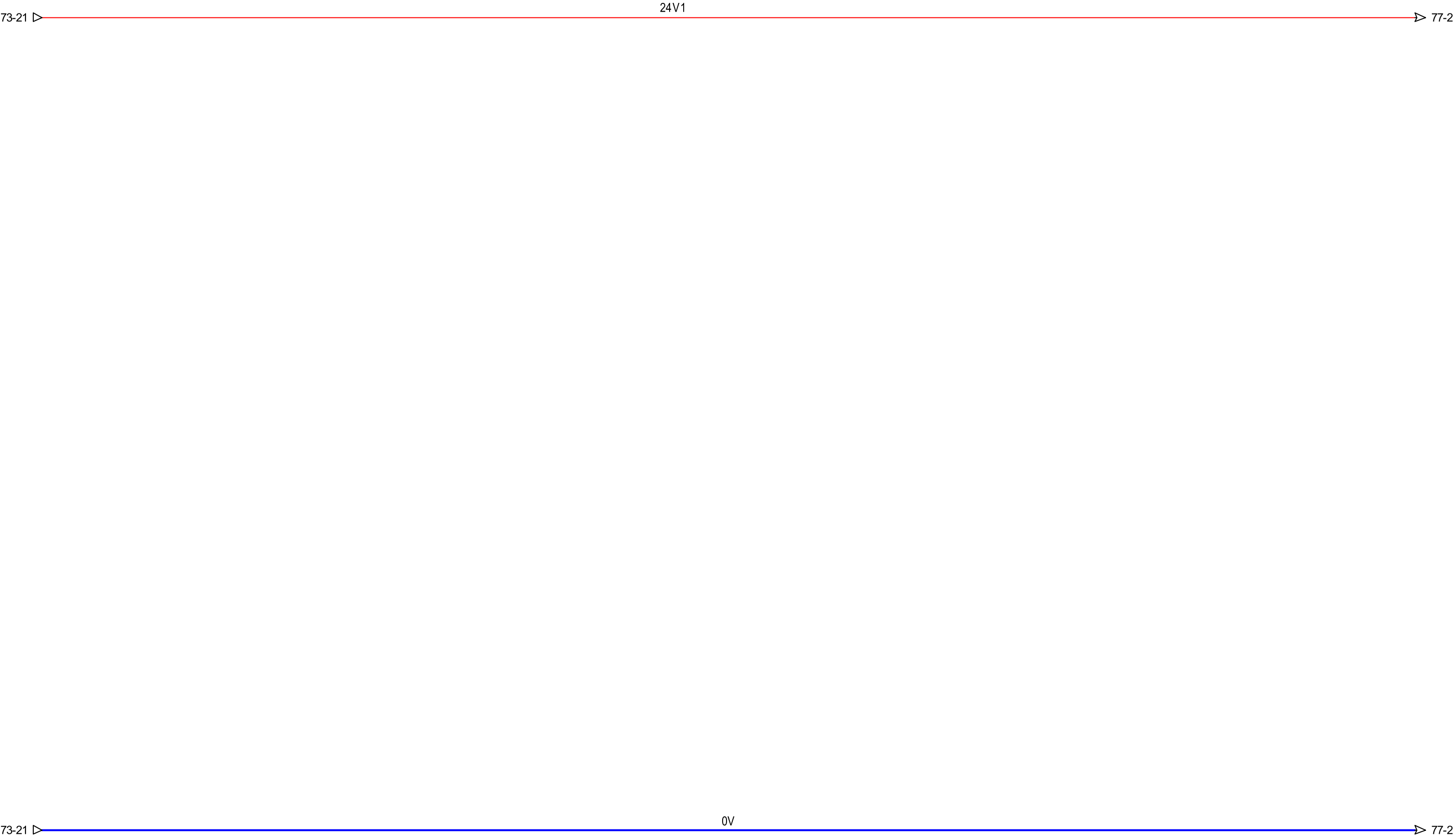




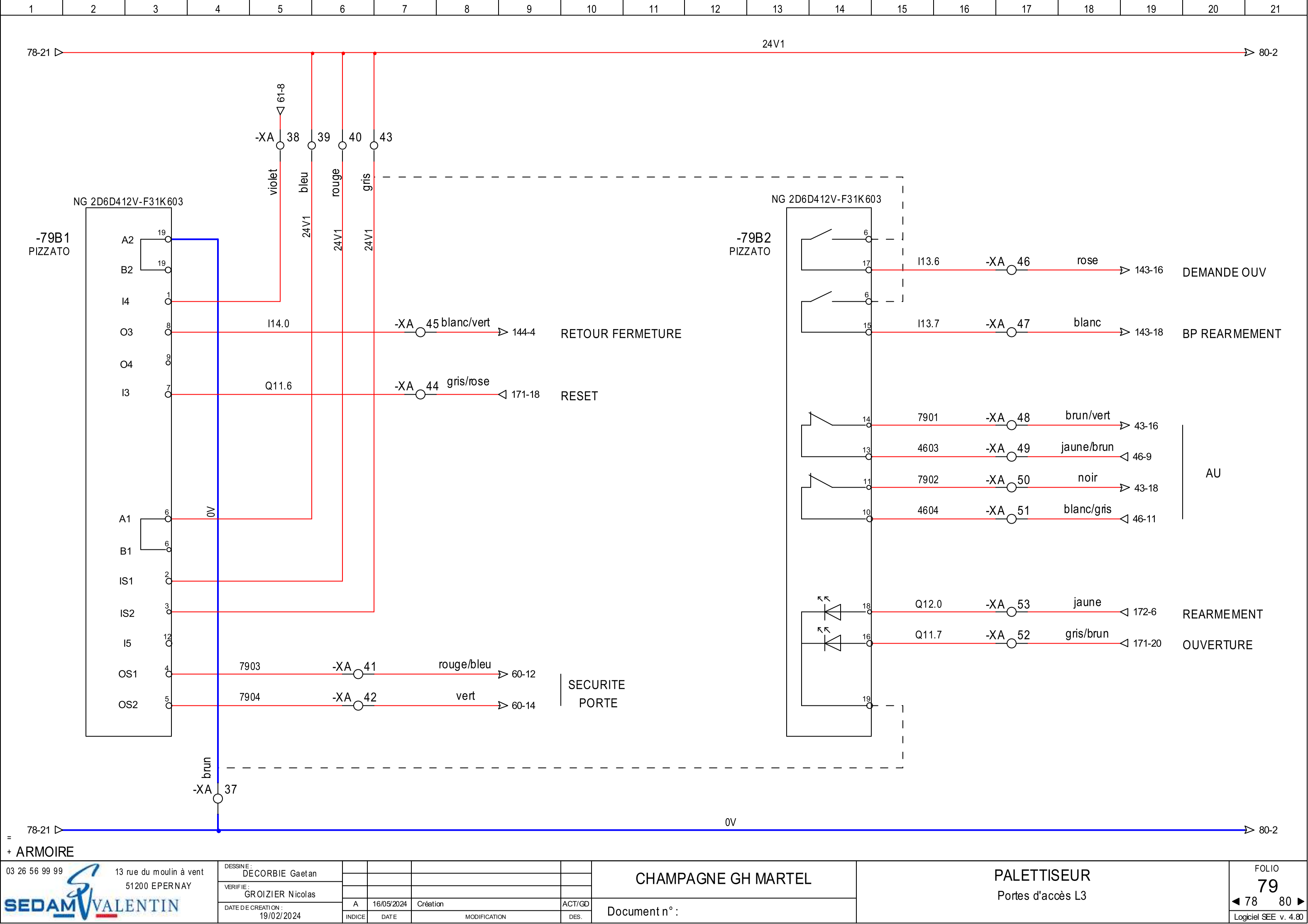
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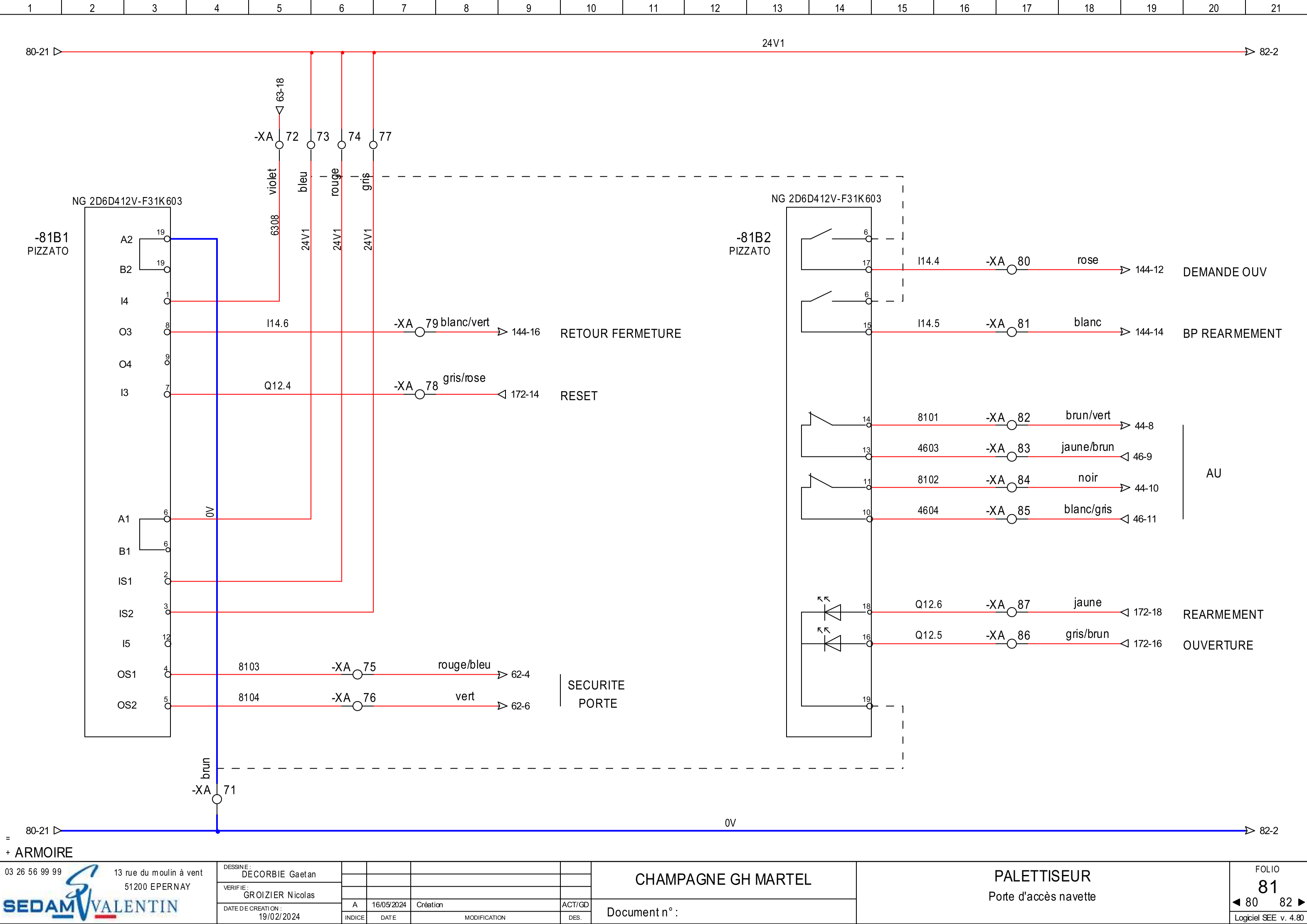


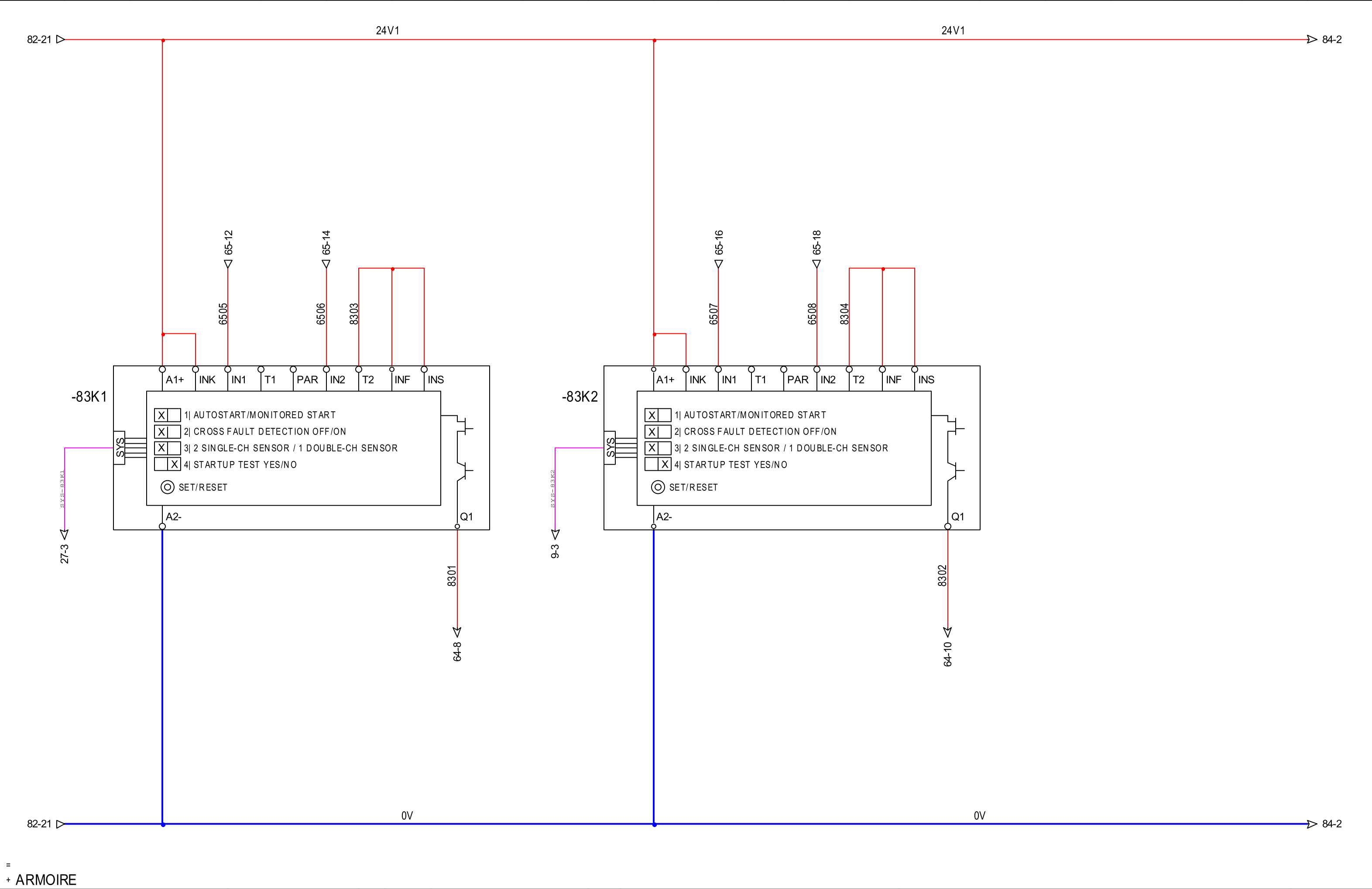
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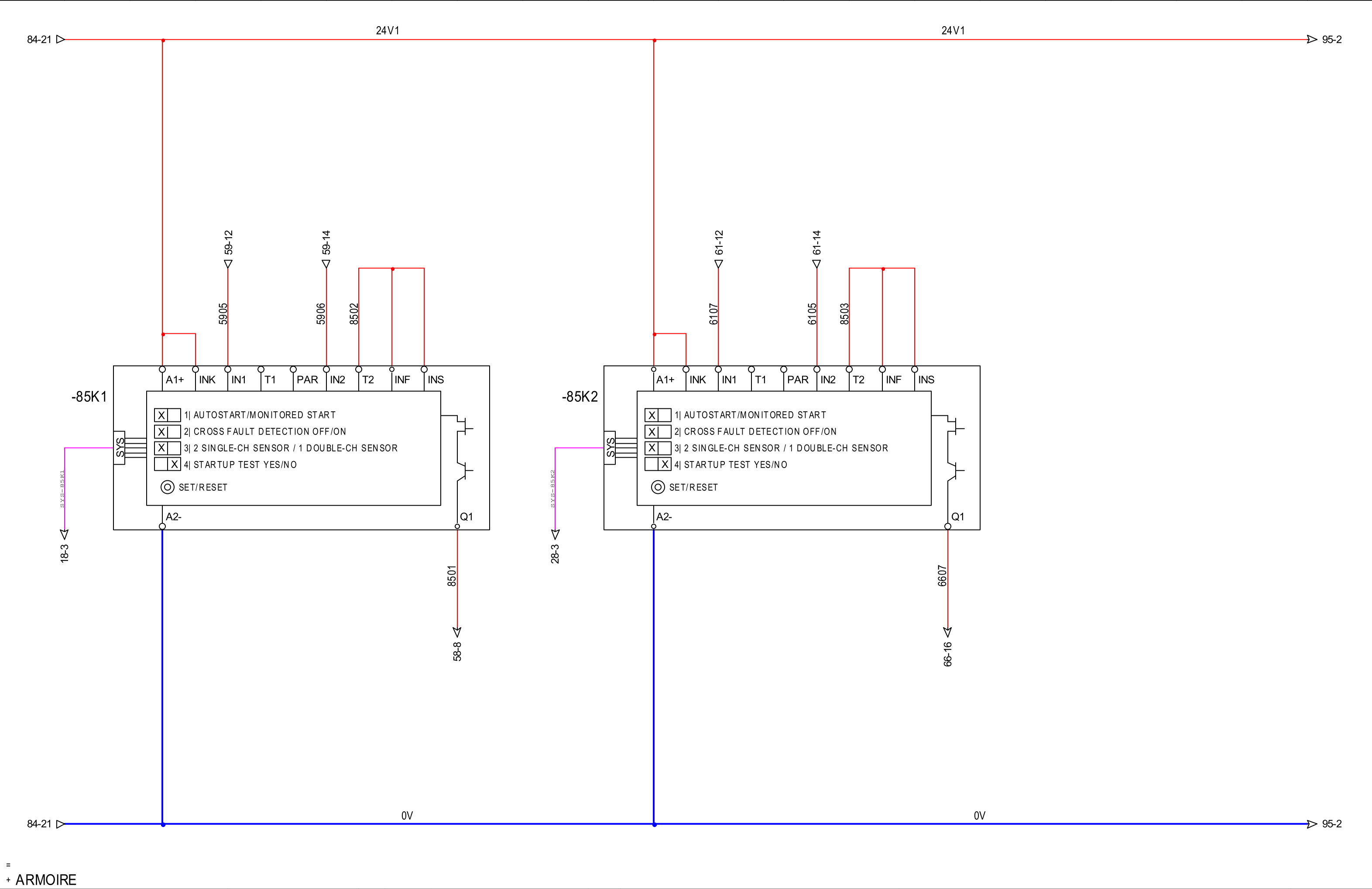


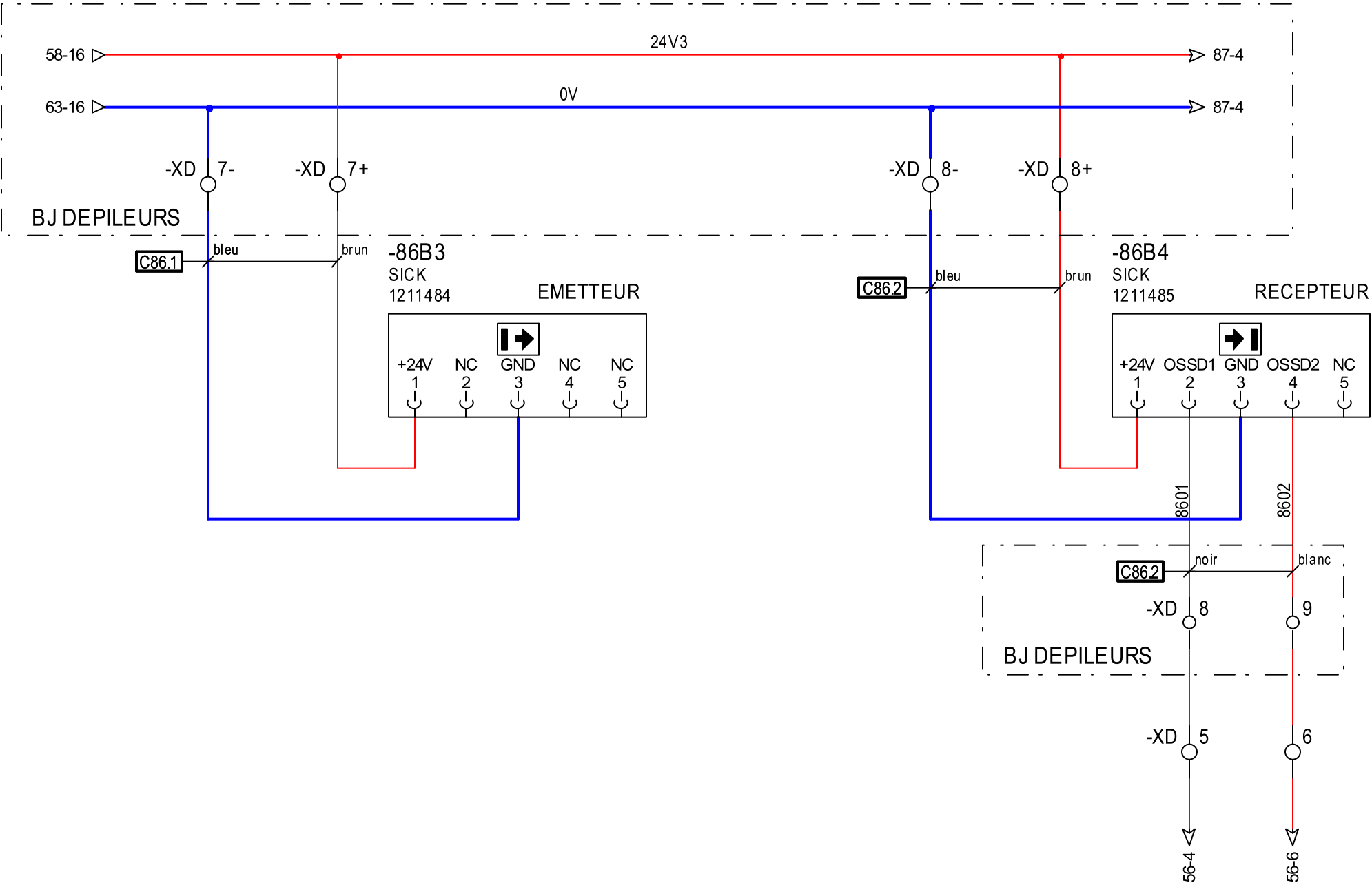
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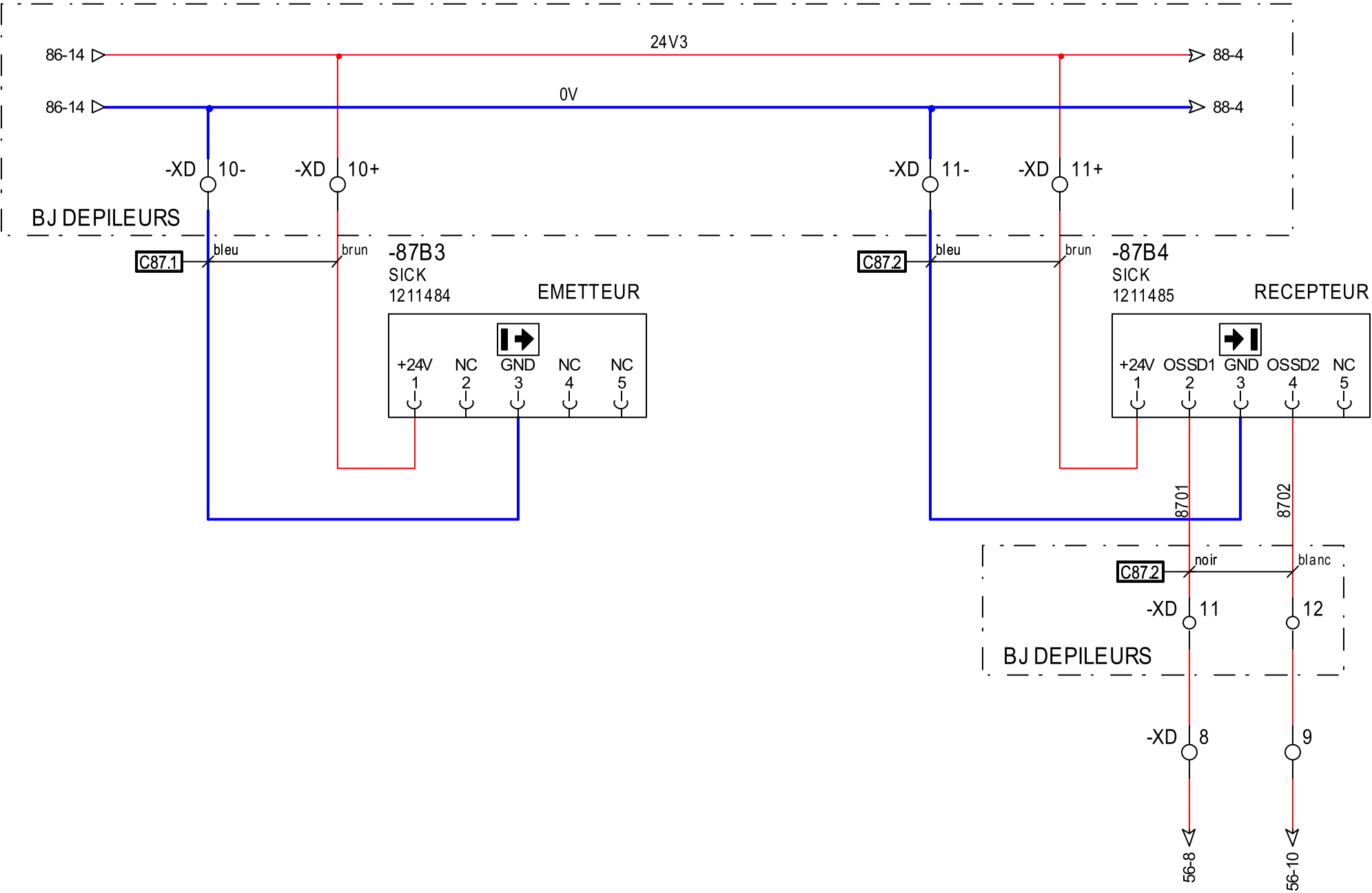




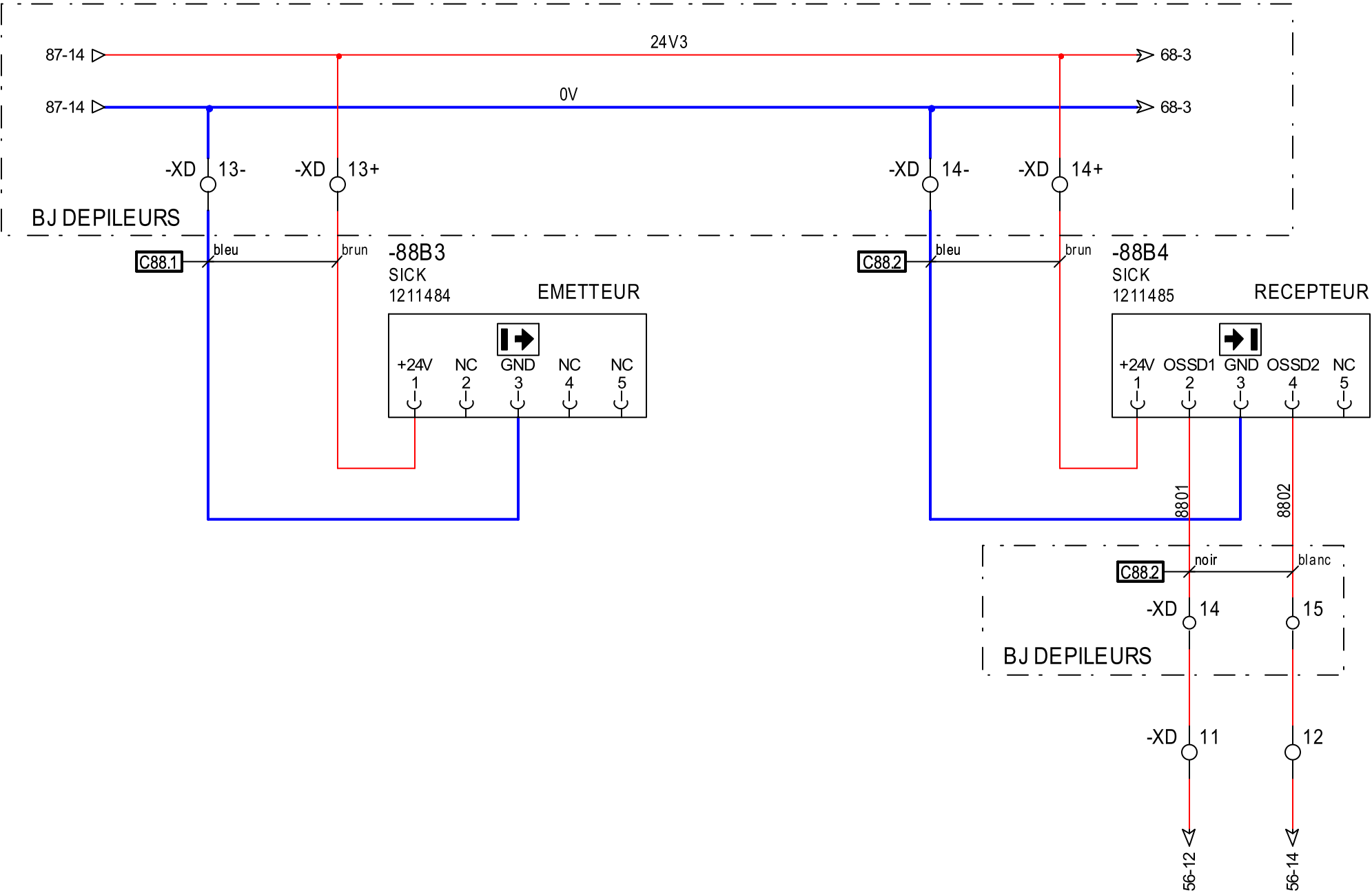




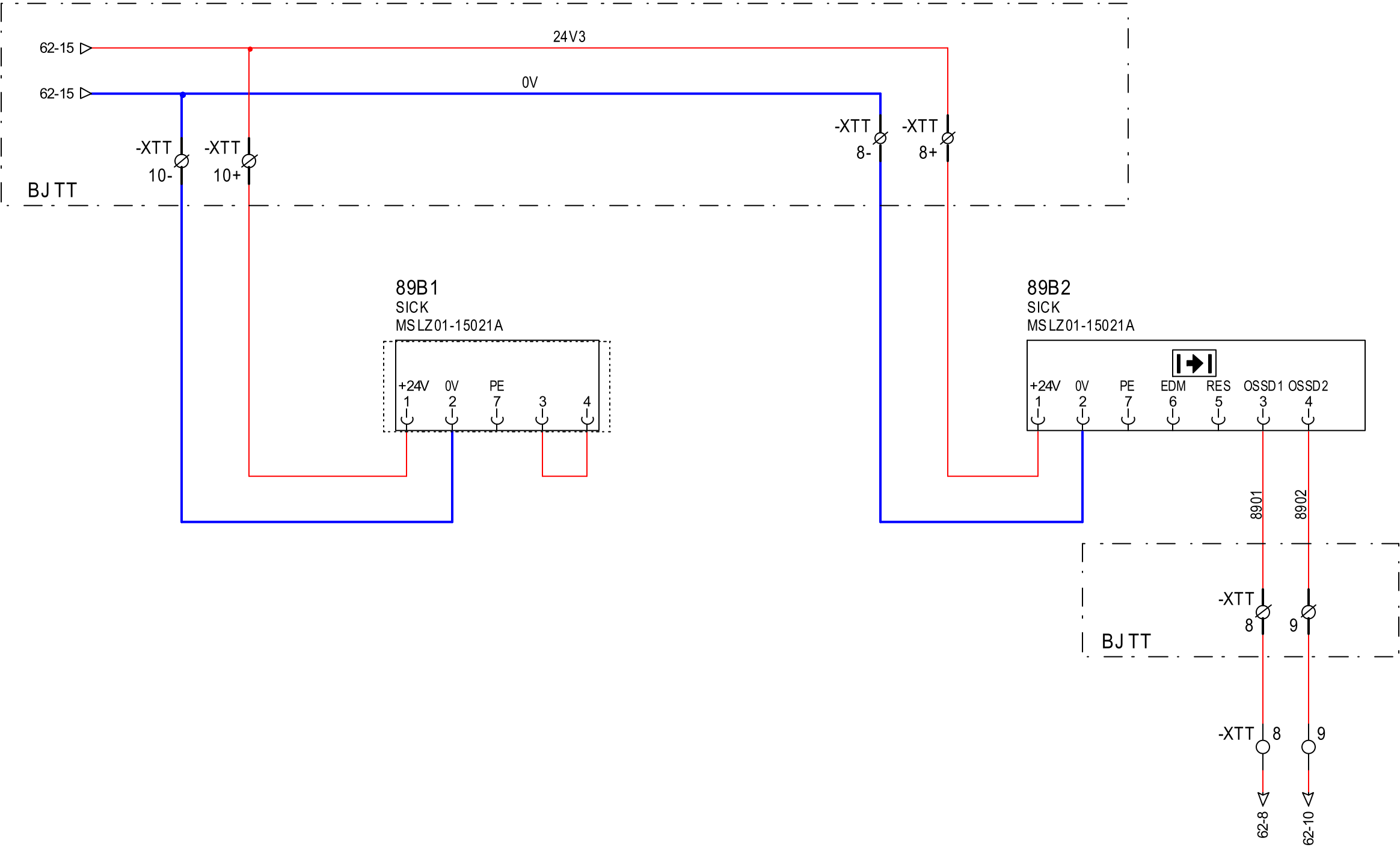
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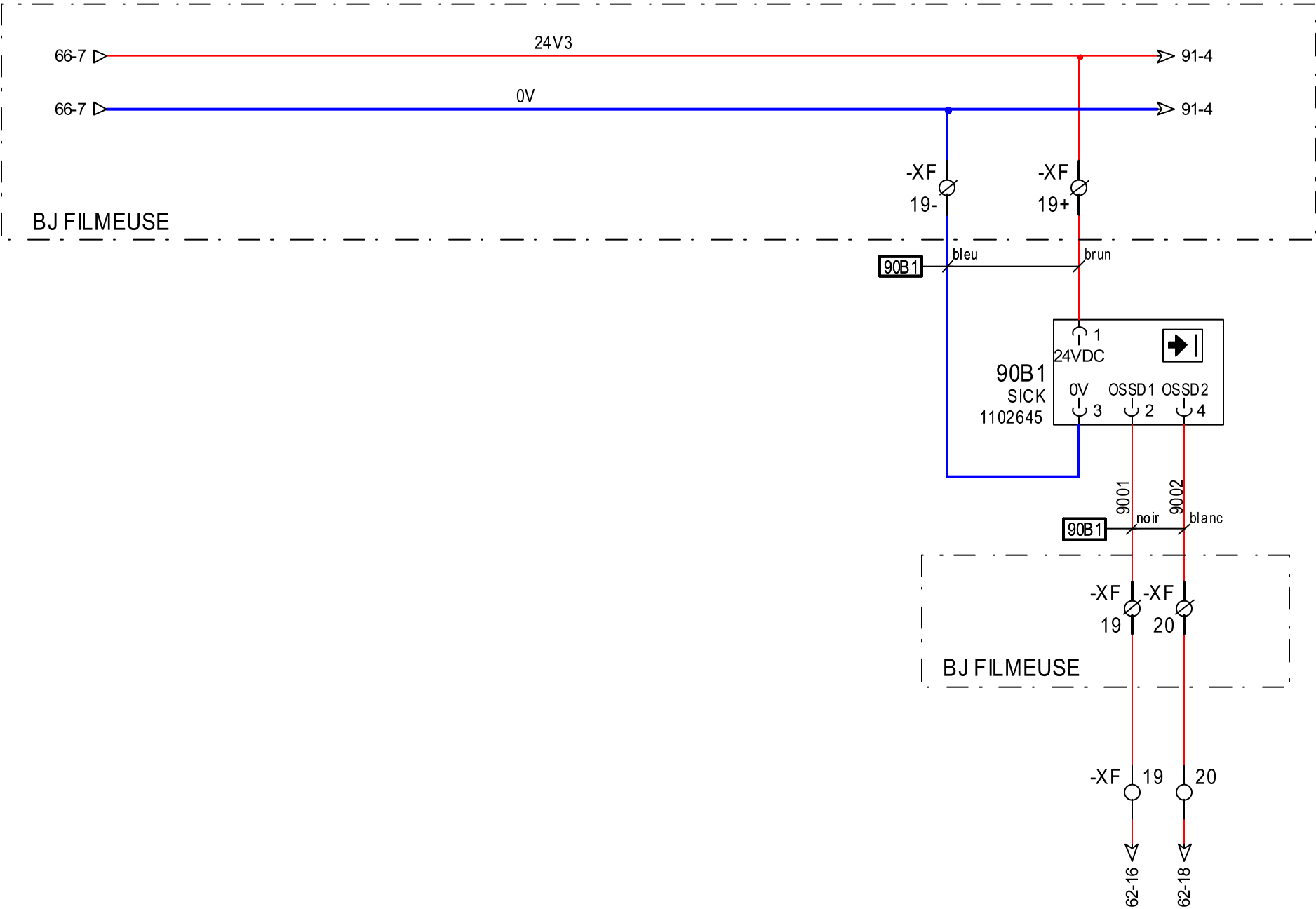
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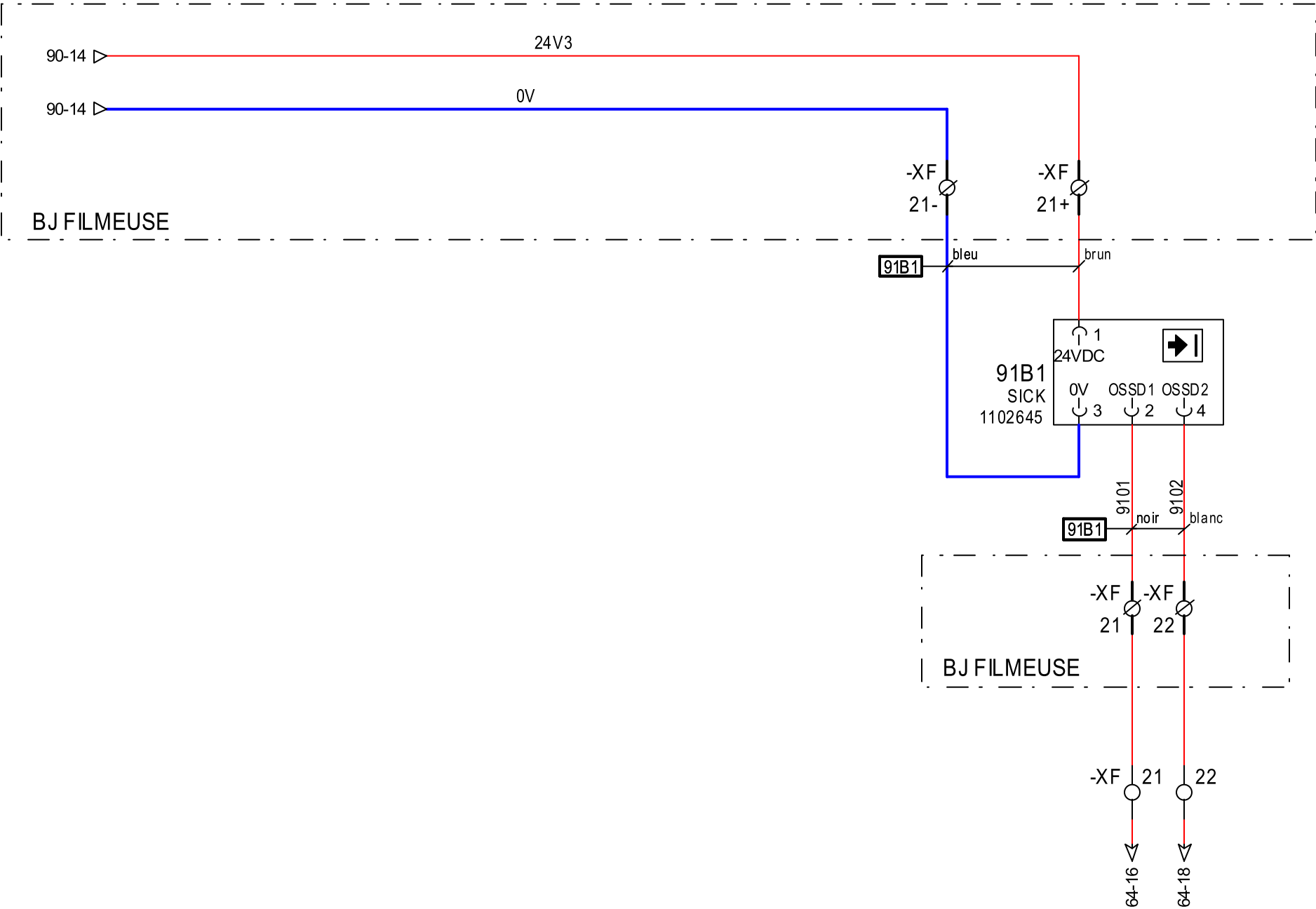
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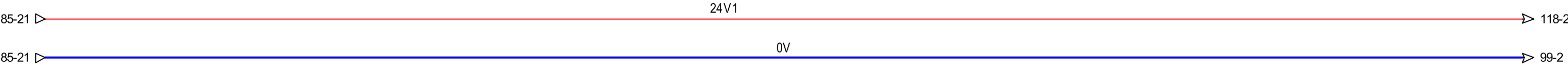
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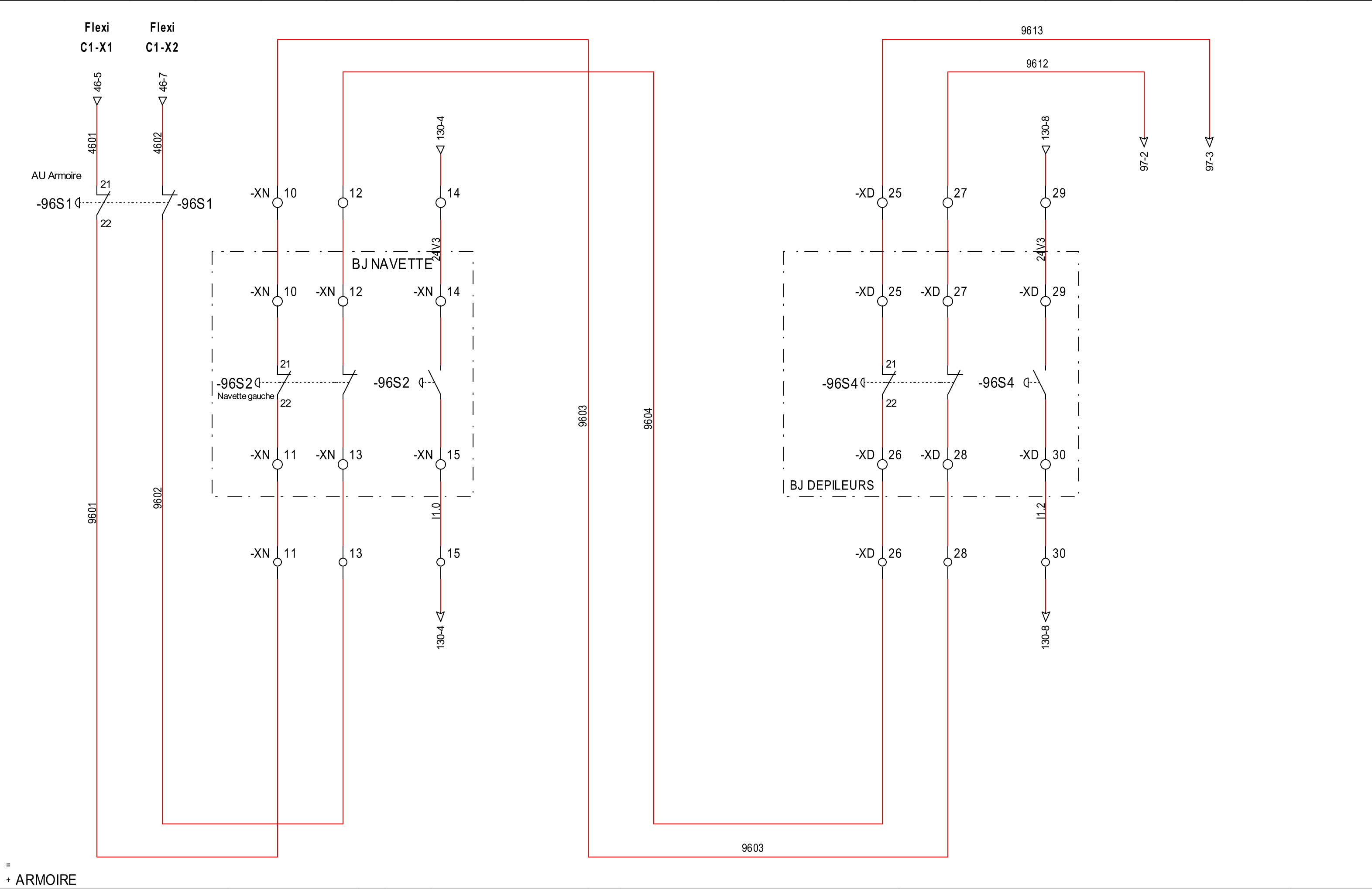
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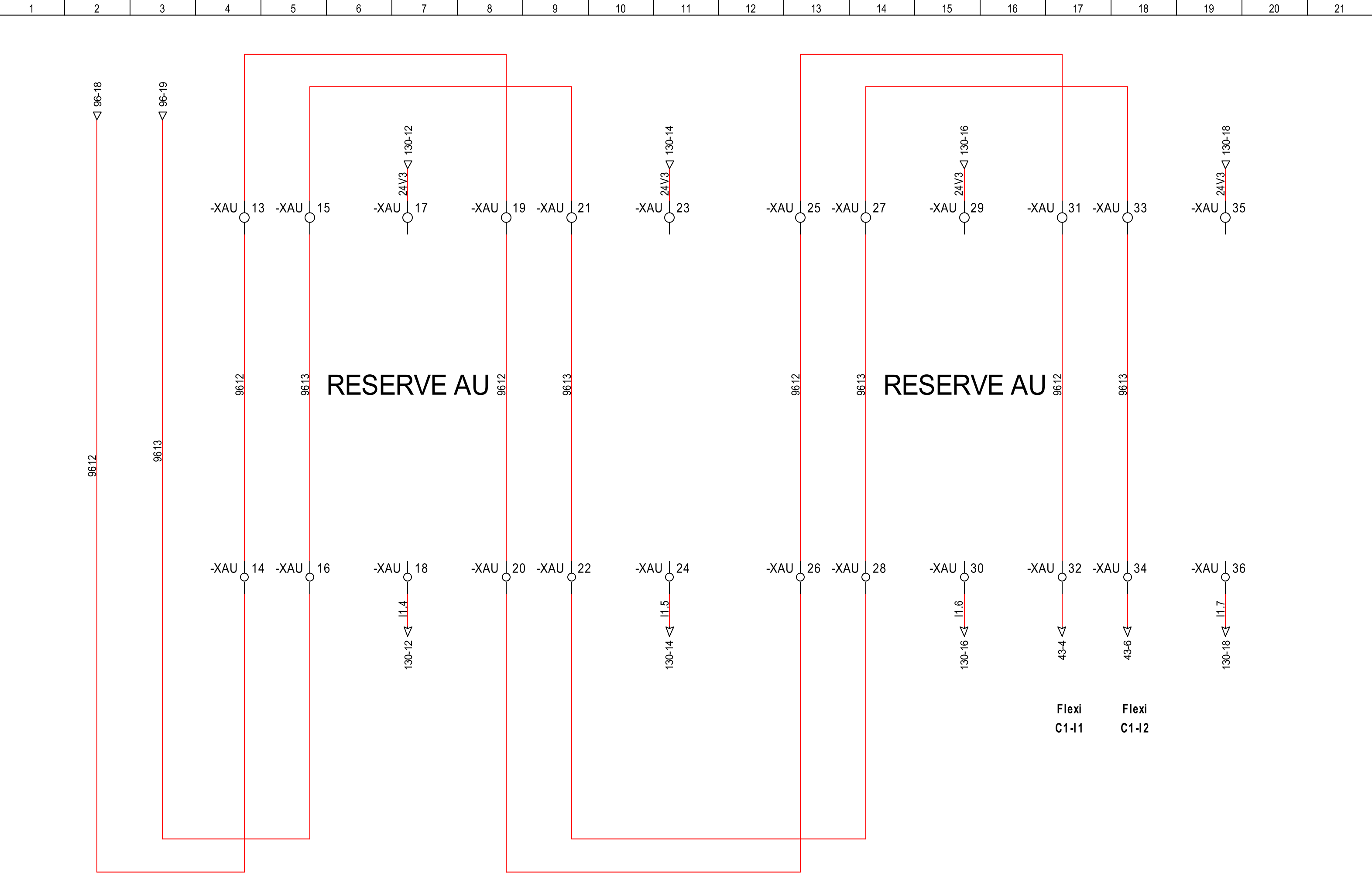


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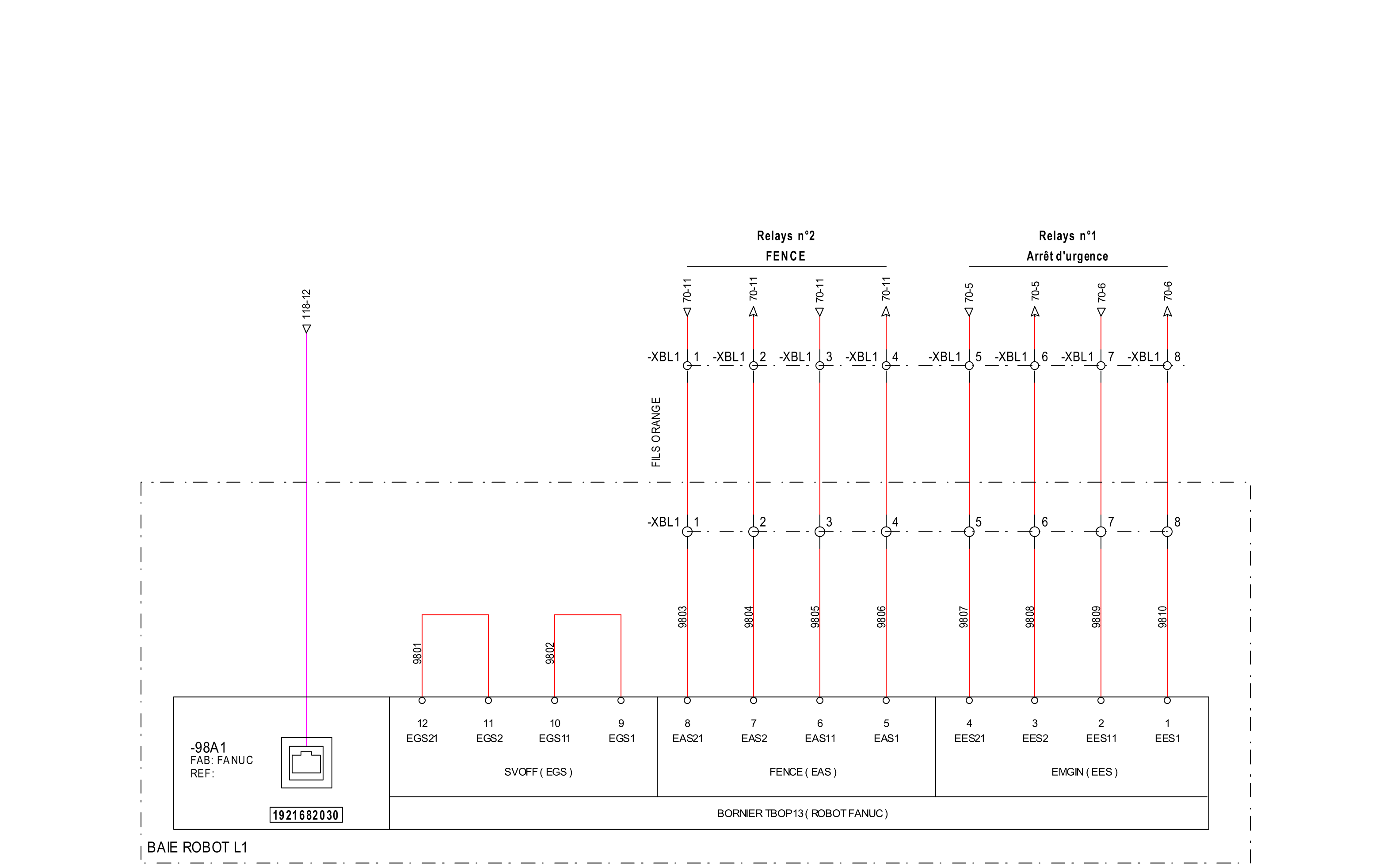


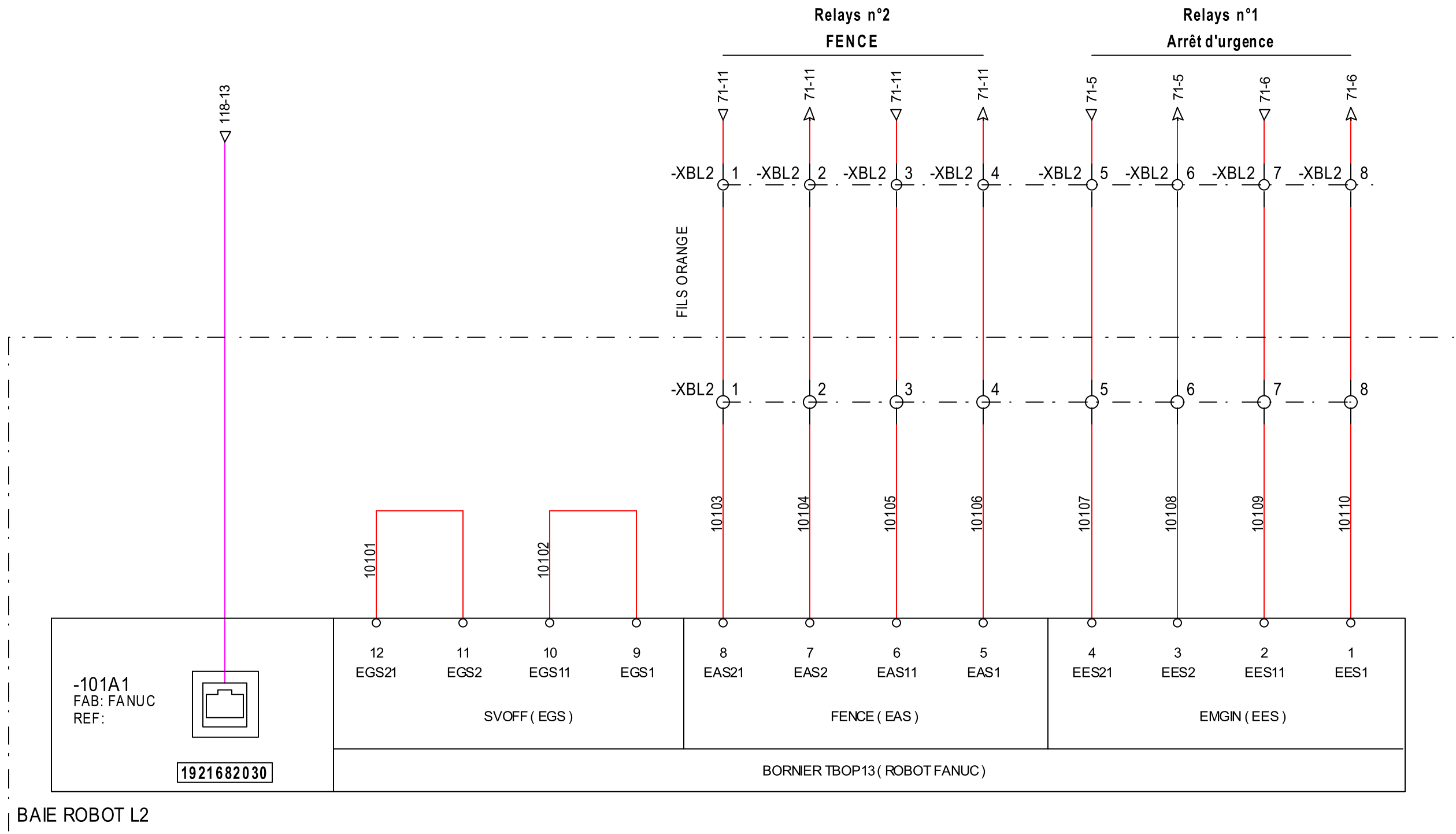
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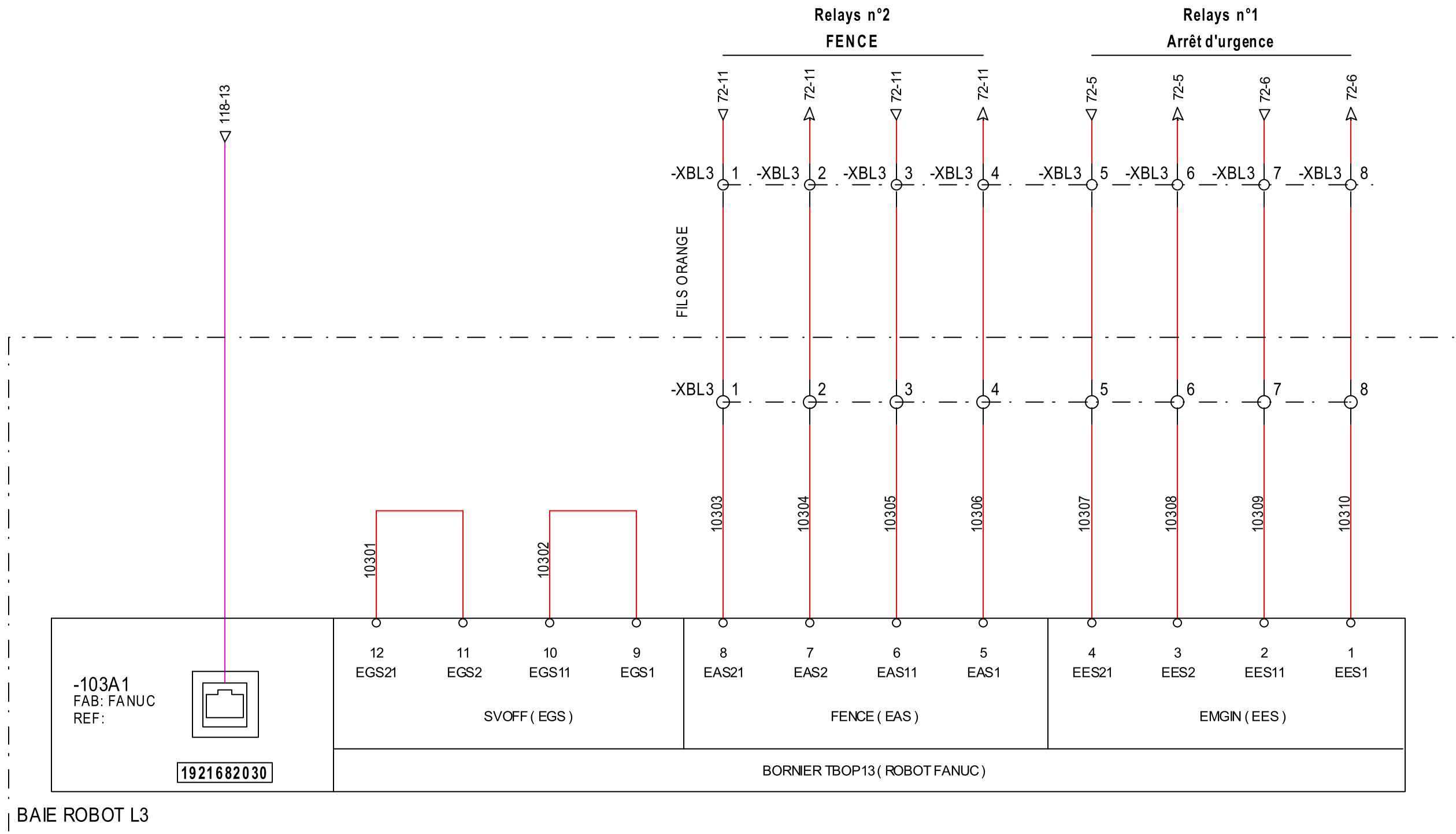


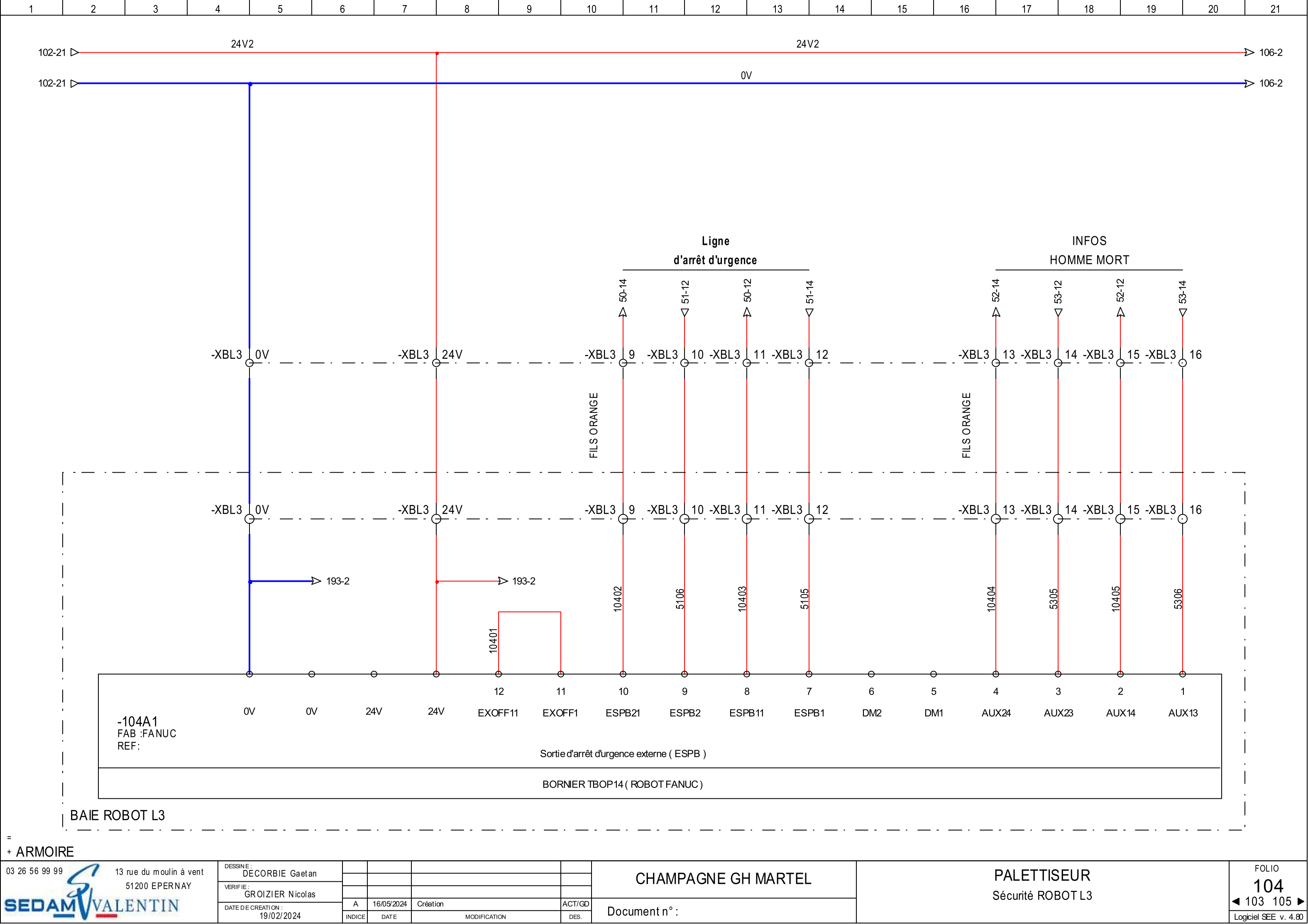


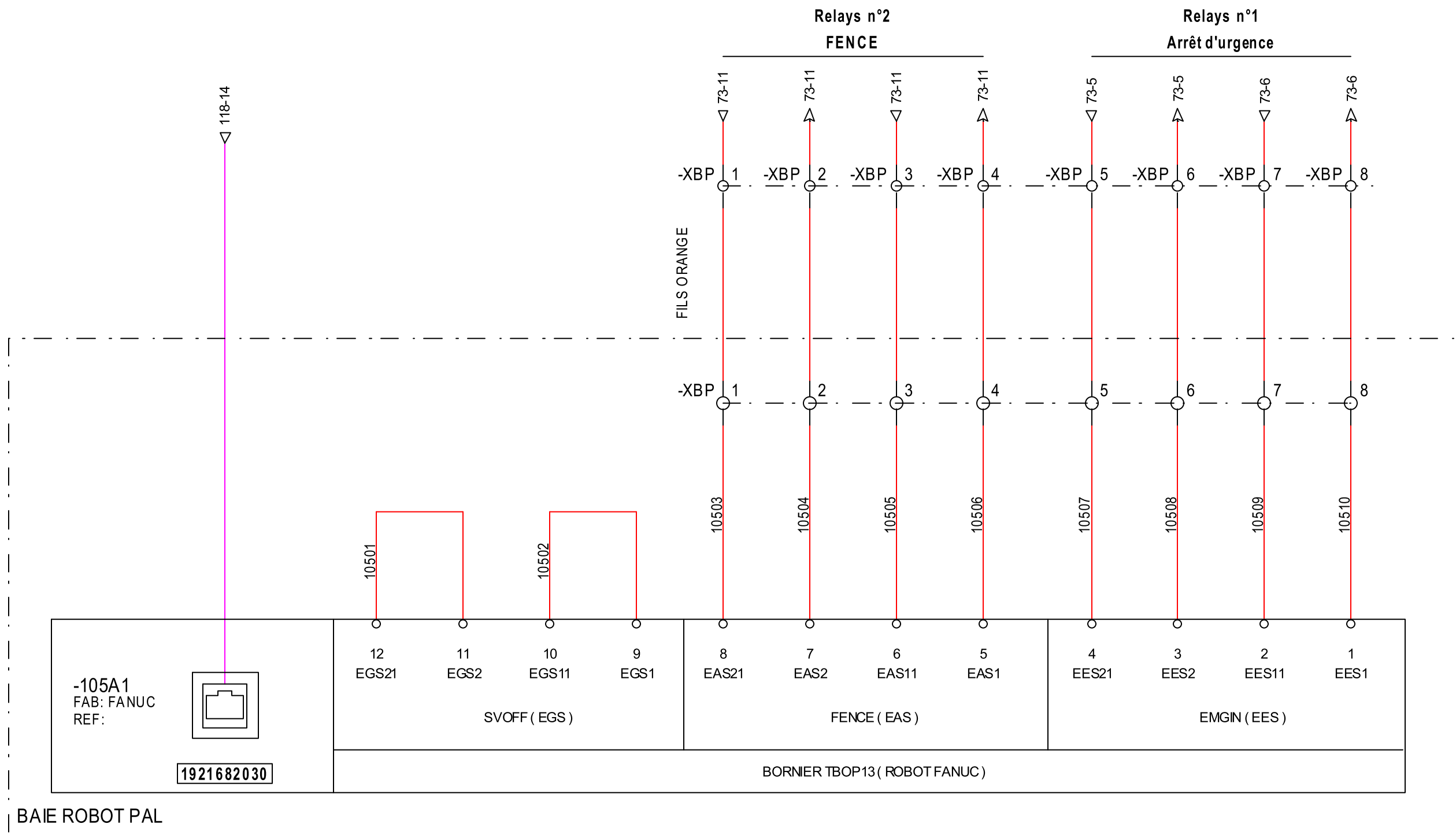
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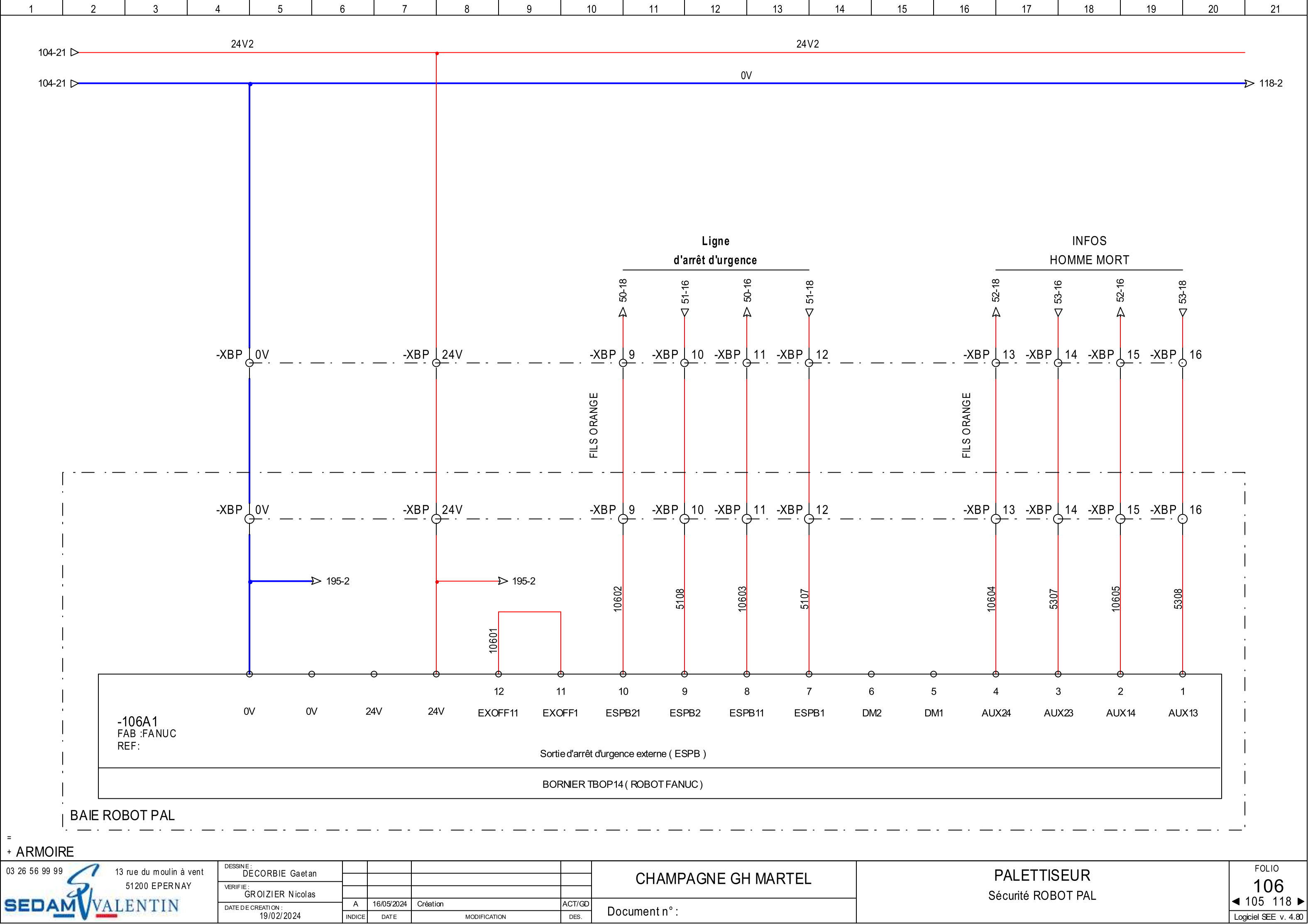












03 26 56 99 99

13 rue du moulin à vent

51200 EPERNAY

DESSINE :
DÉCORBIE Gaetan

VERIFIE :
GROIZIER Nicolas

DATE D E CREATION :
19/02/2024

A

16/05/2024

Création

ACT/GD

INDICE

DATE

MODIFICATION

DES.

CHAMPAGNE GH MARTEL

Document n° :

PALETTISEUR

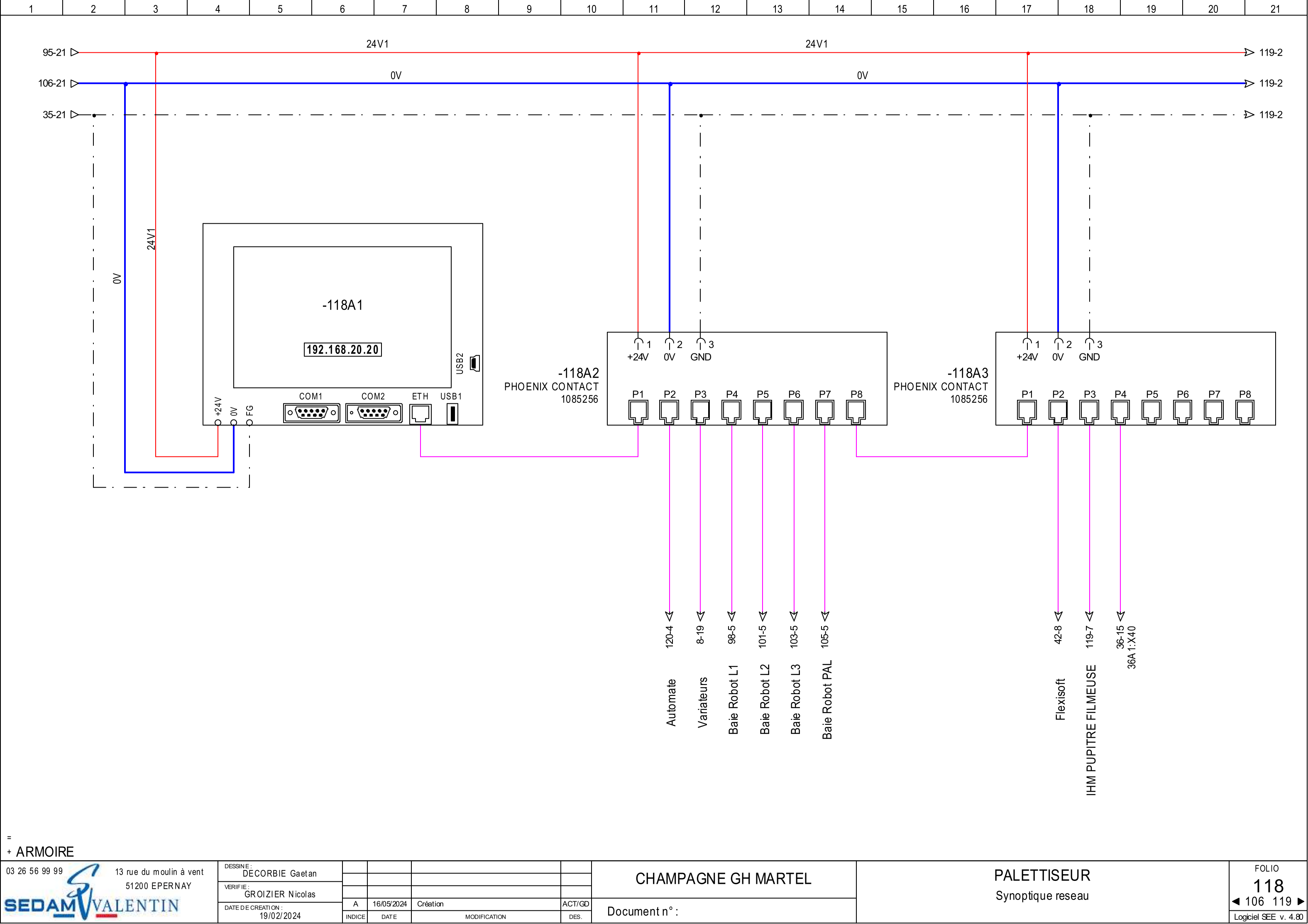
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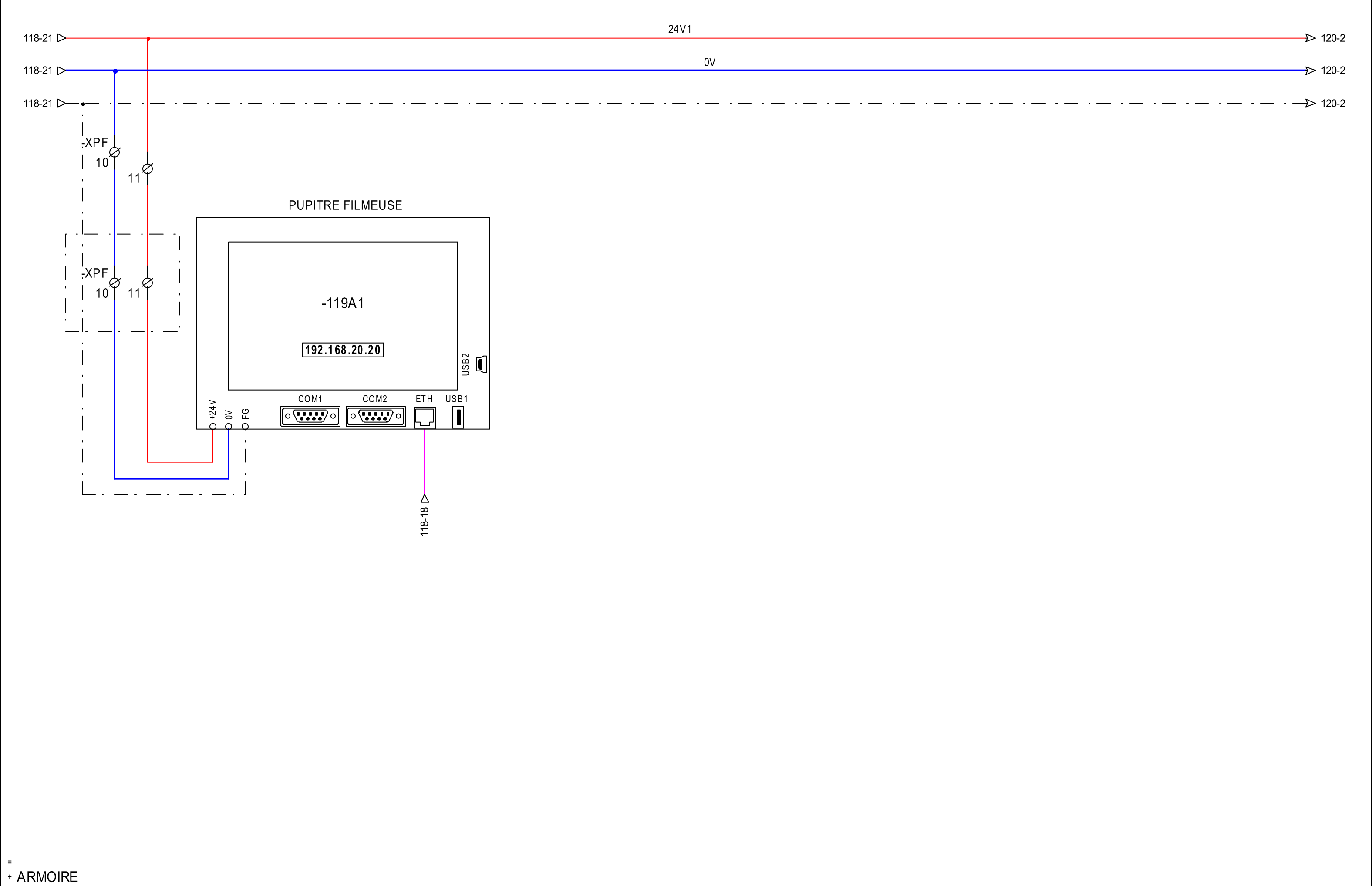
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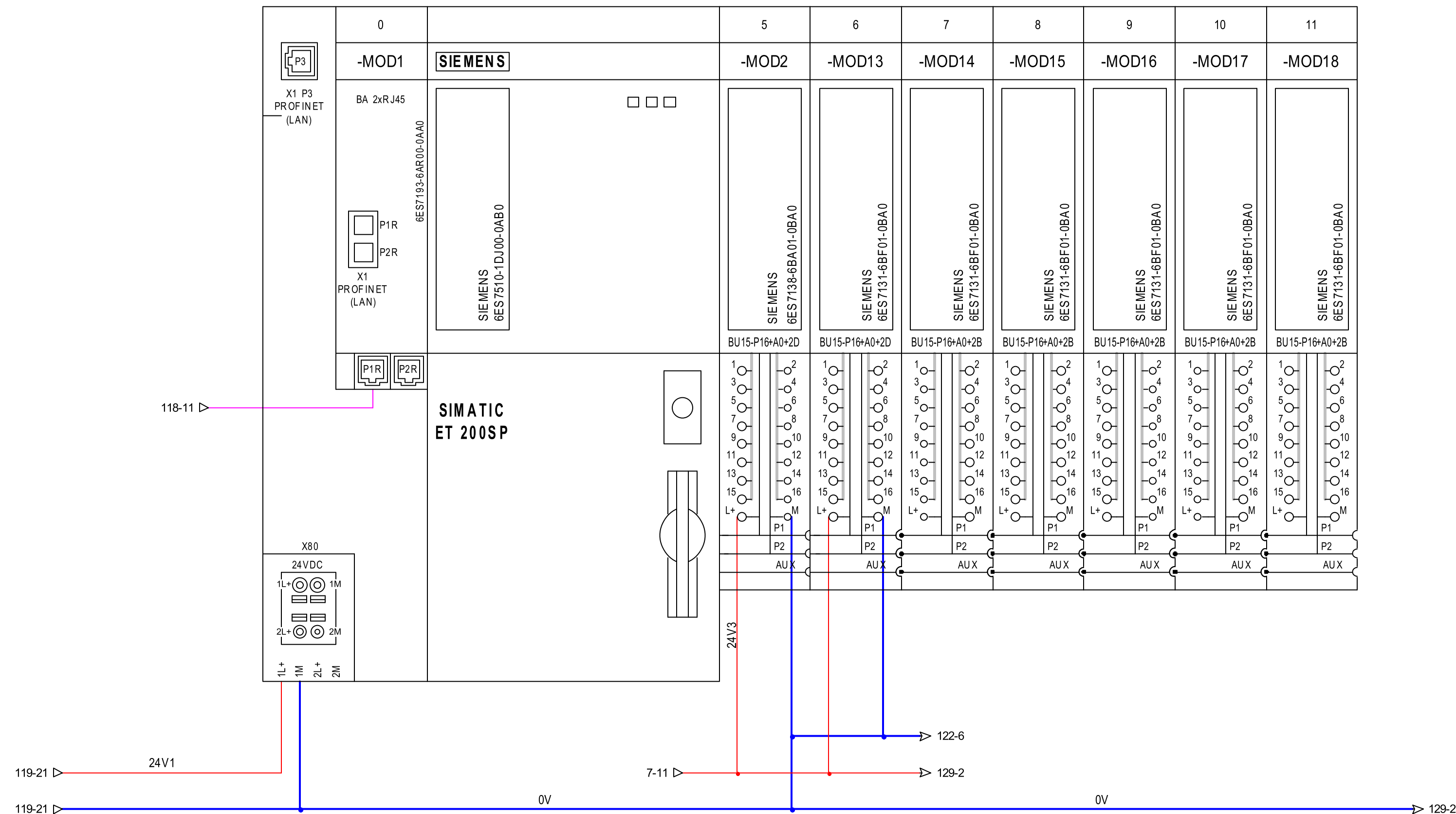
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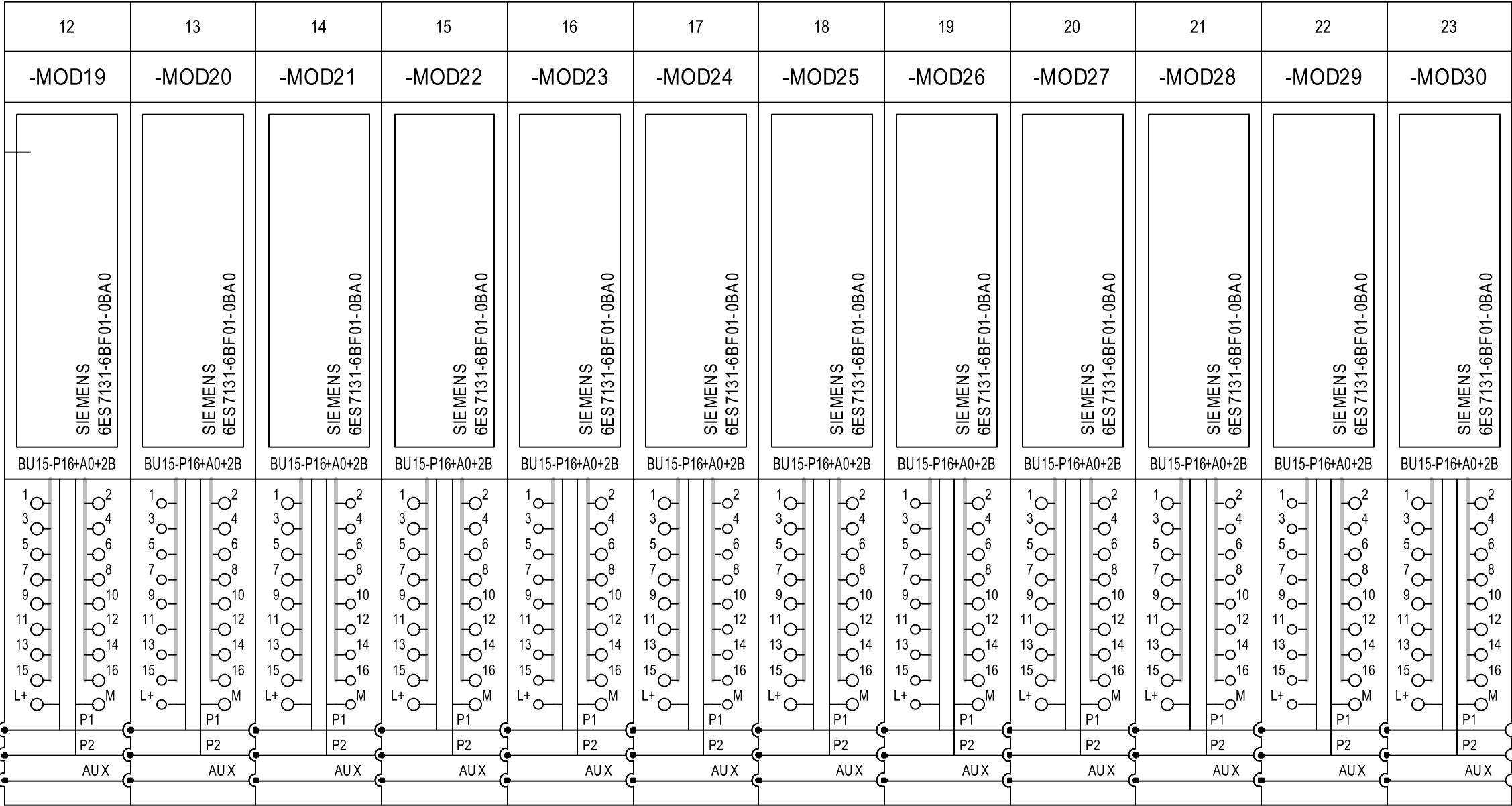
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Logiciel SEE v. 4.80

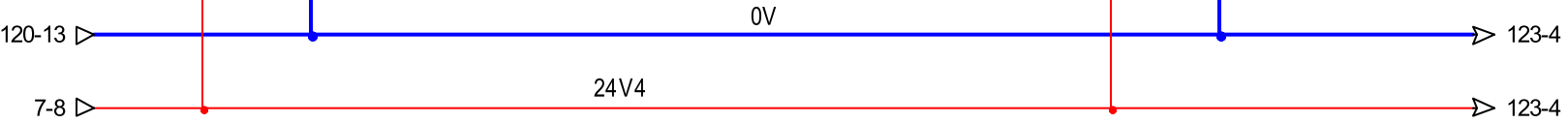
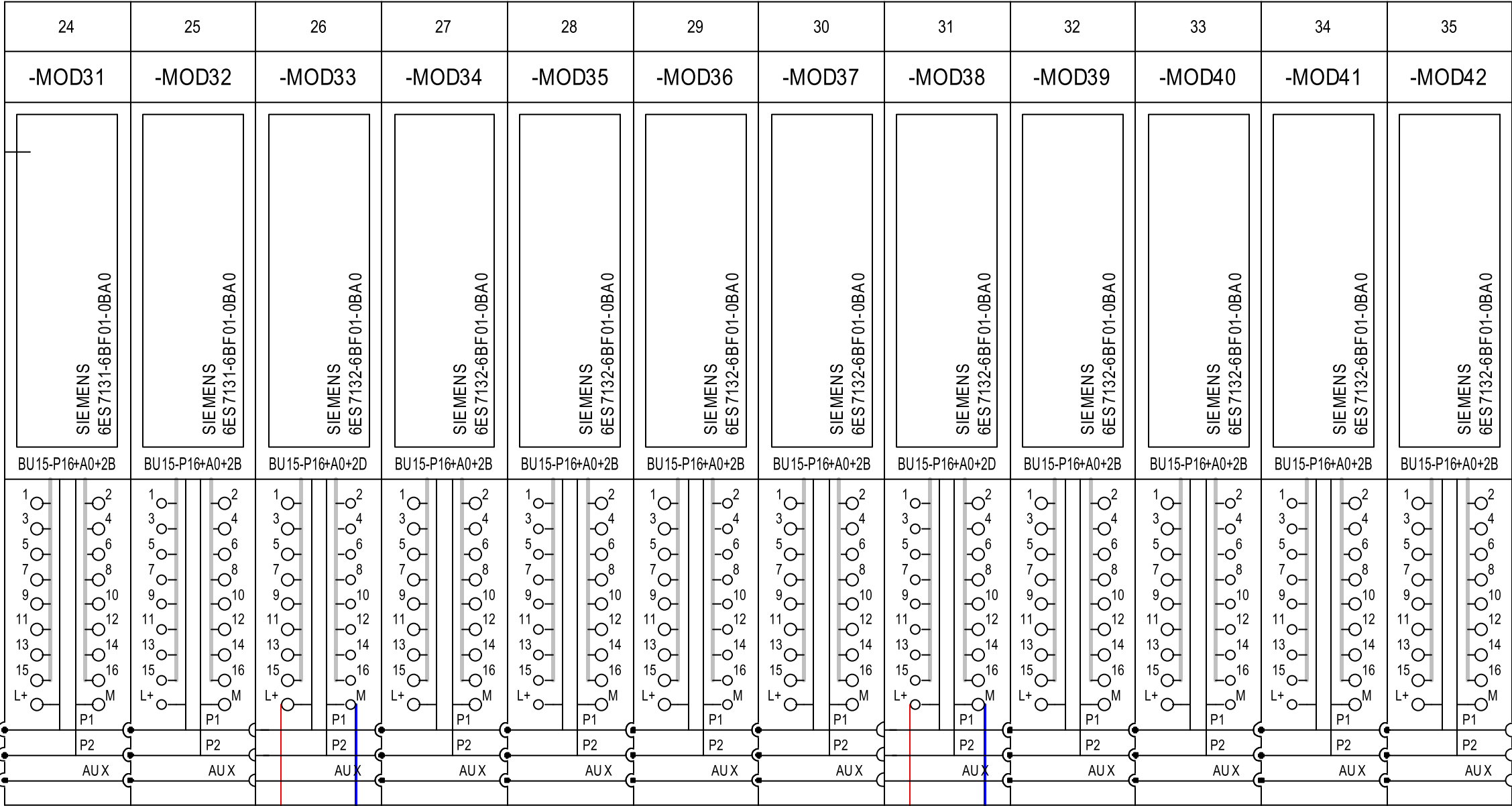




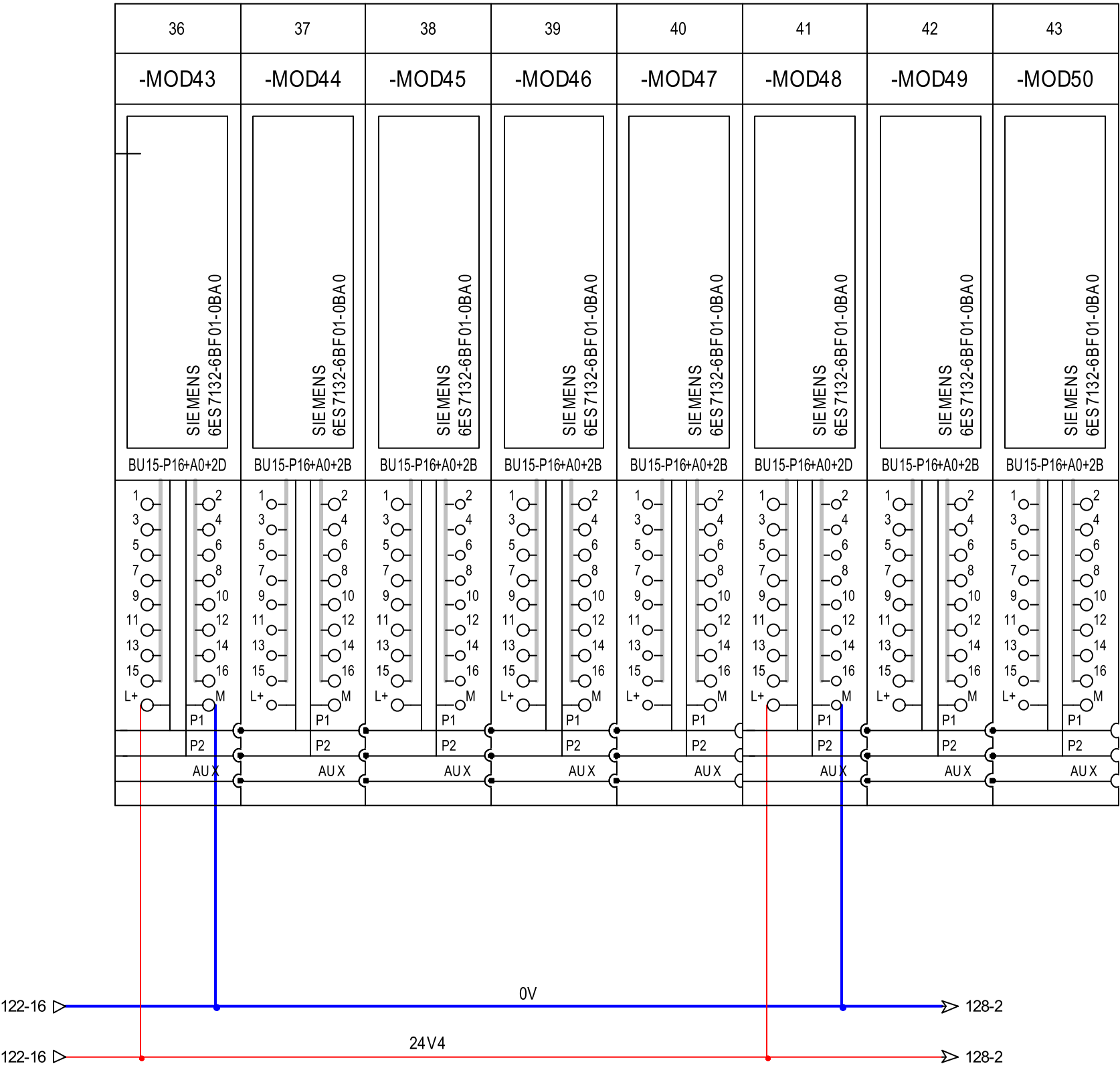




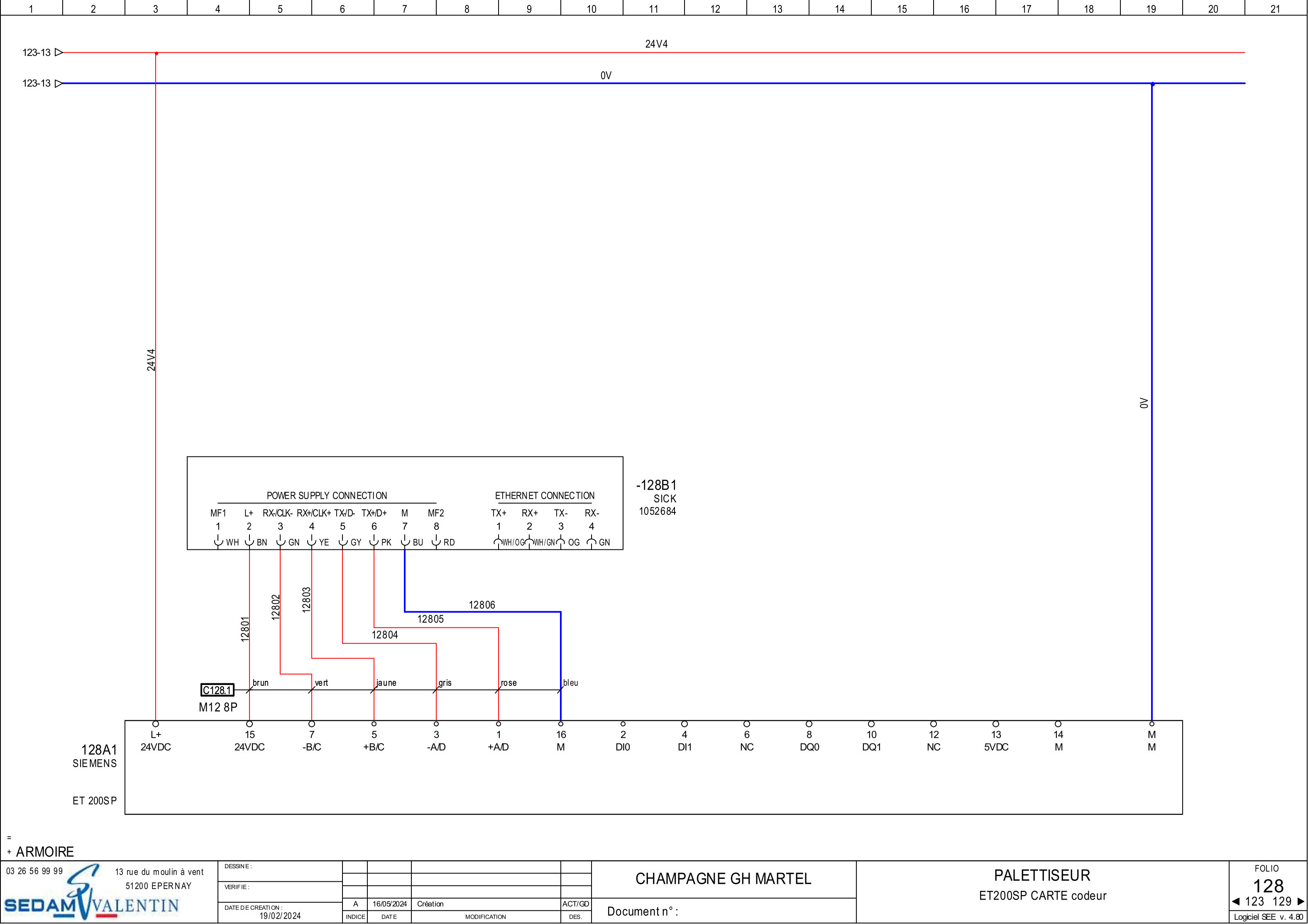
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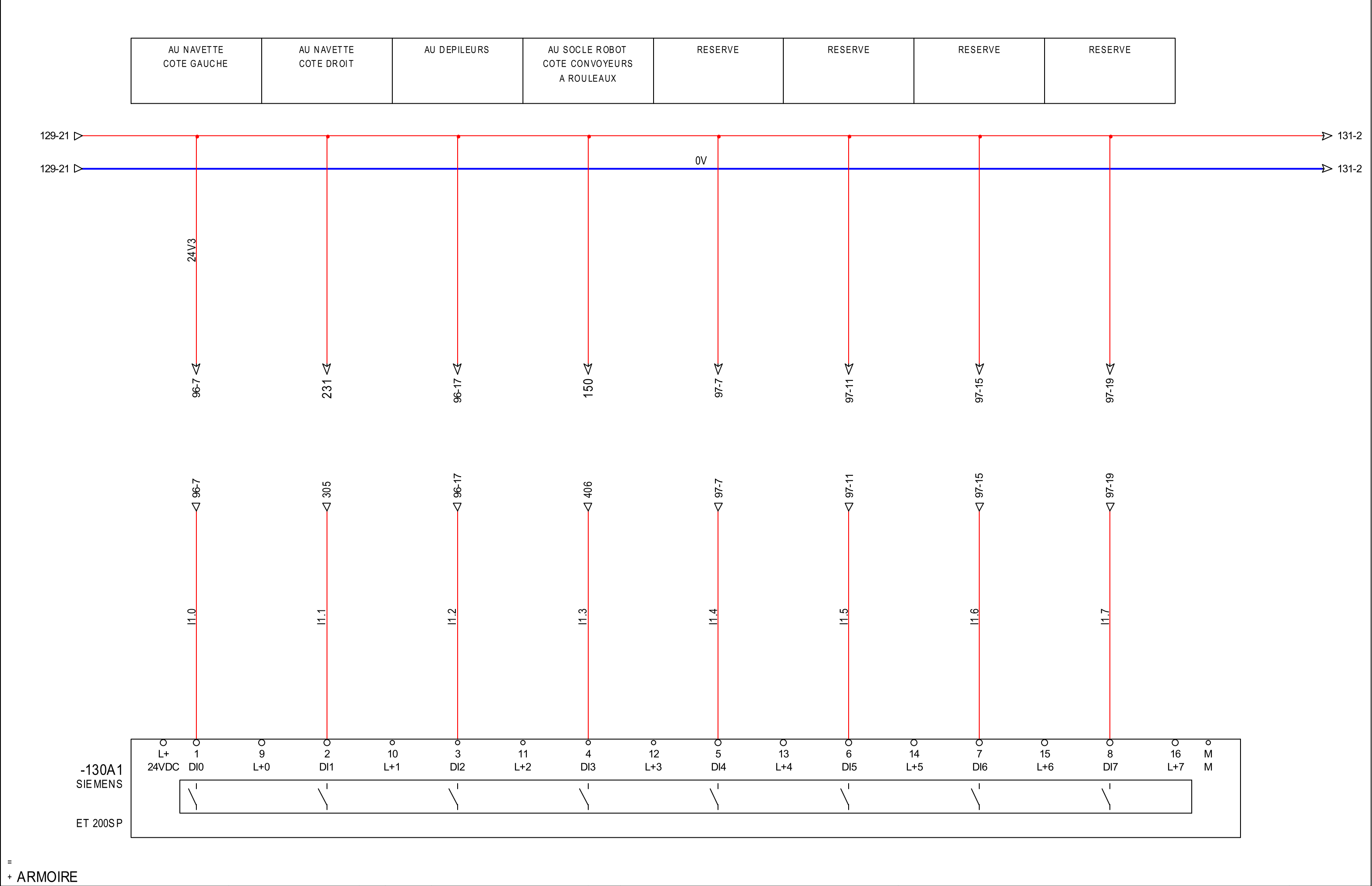


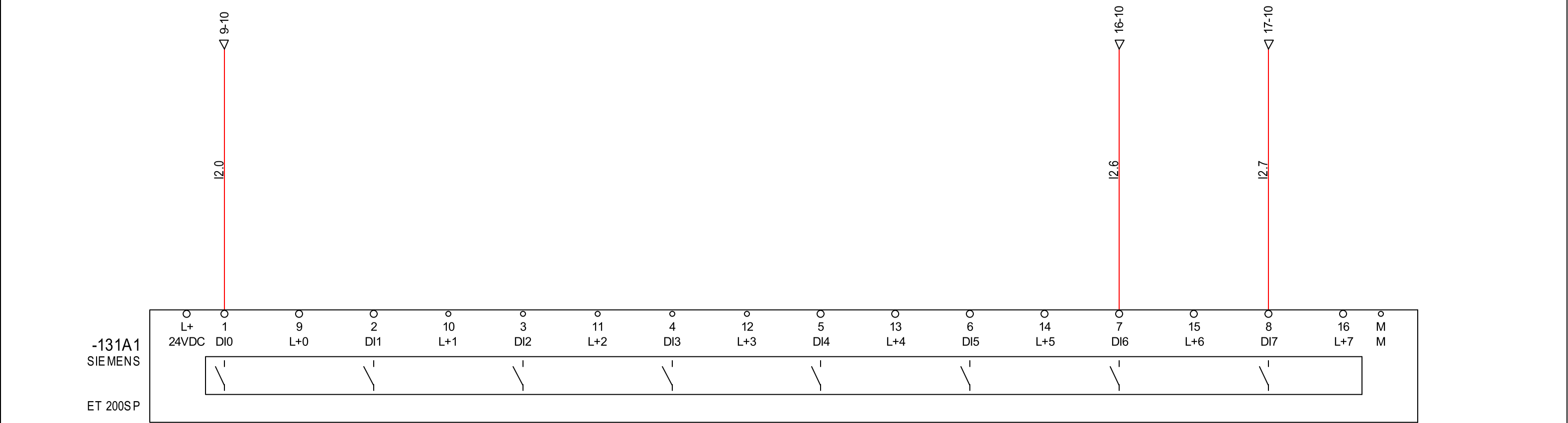
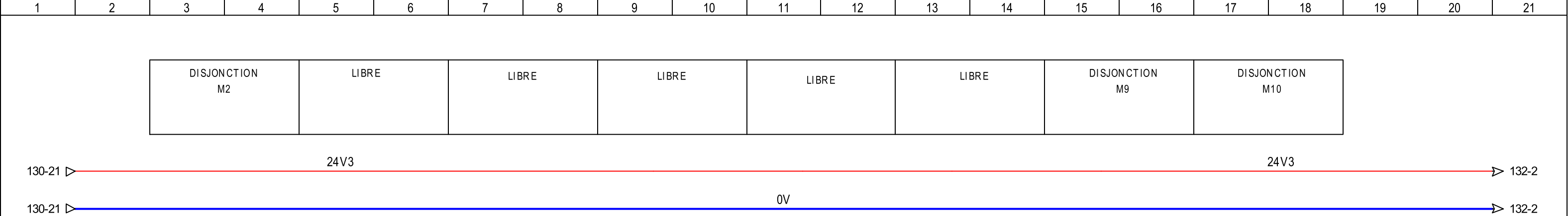
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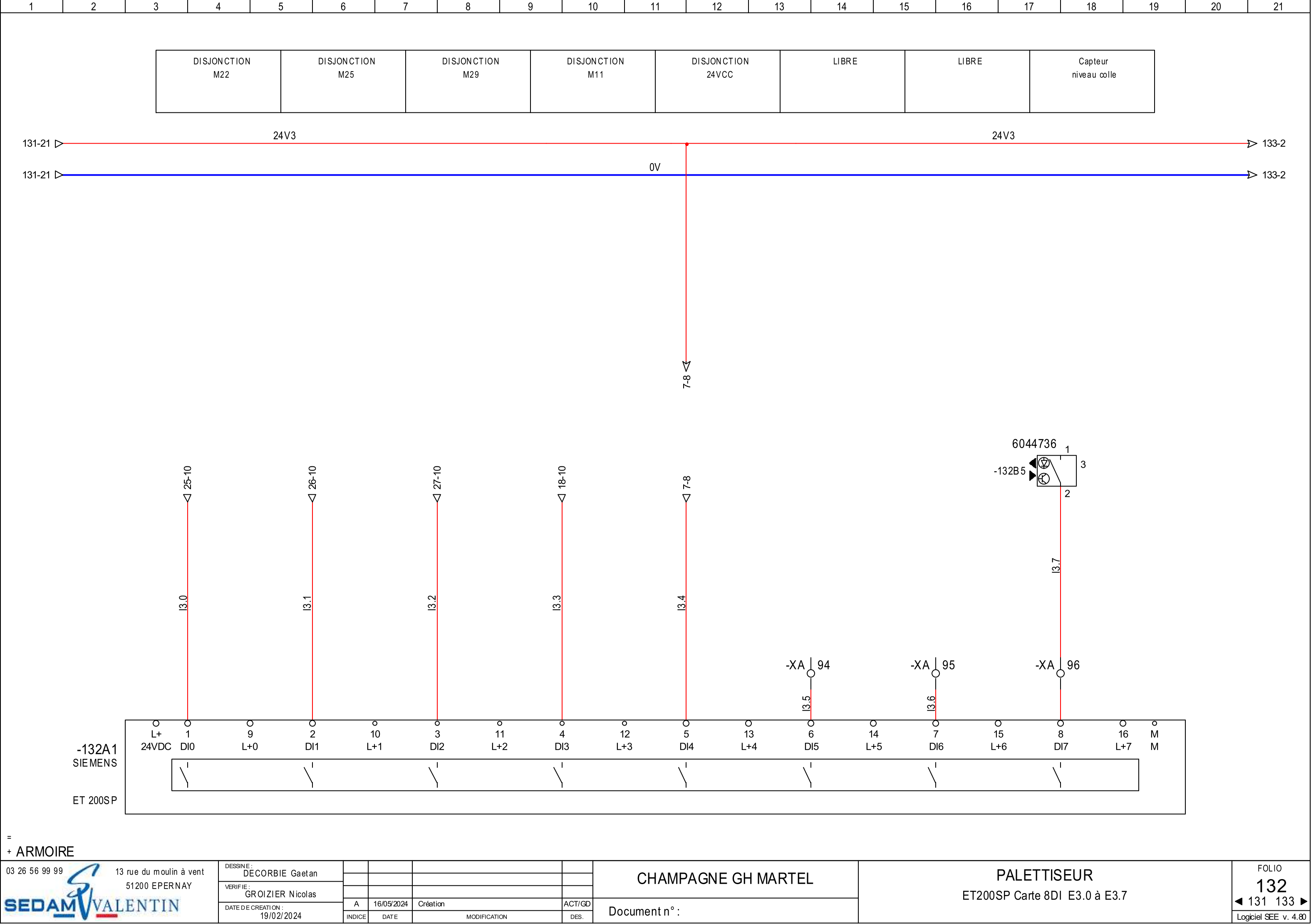
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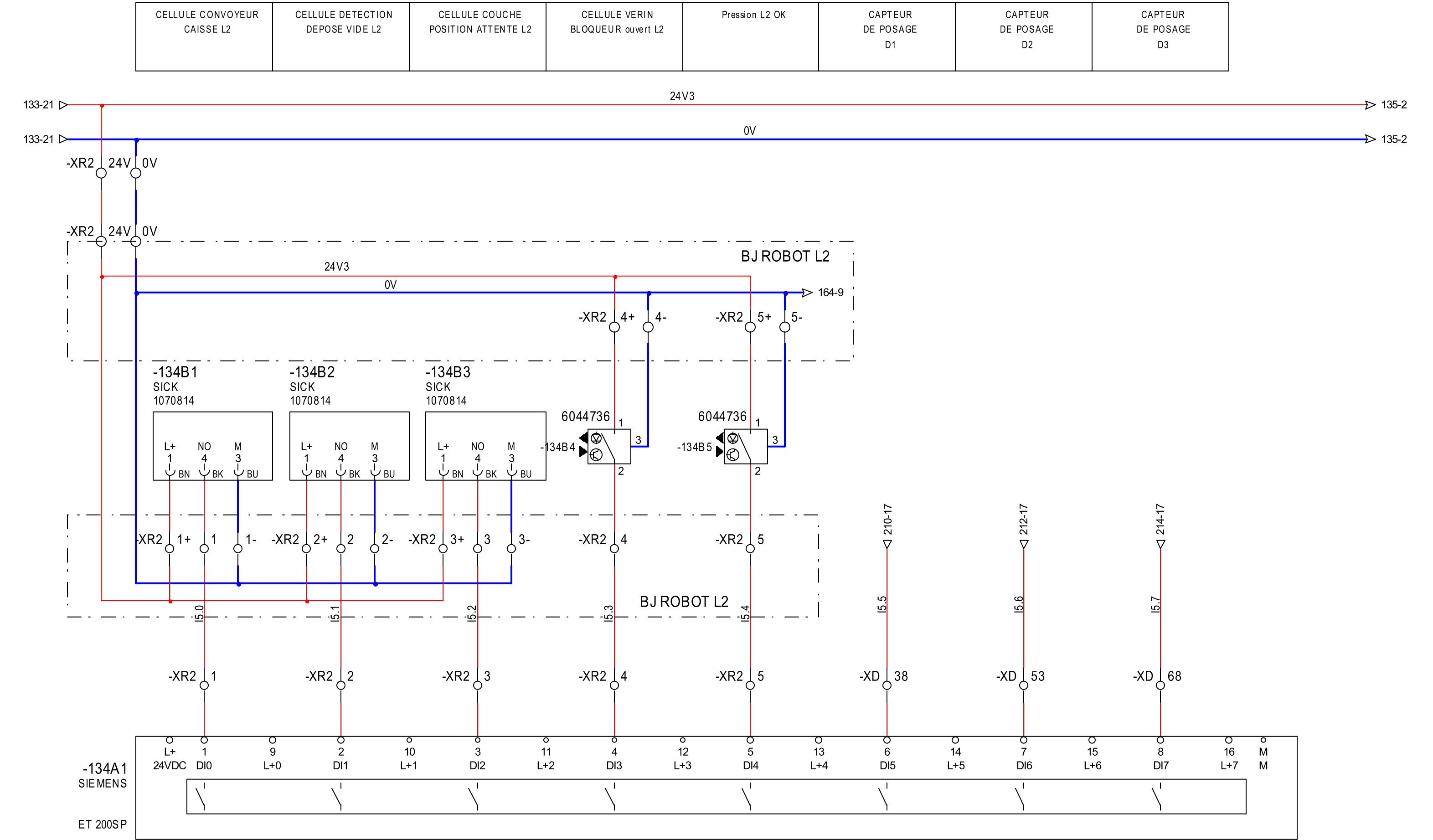


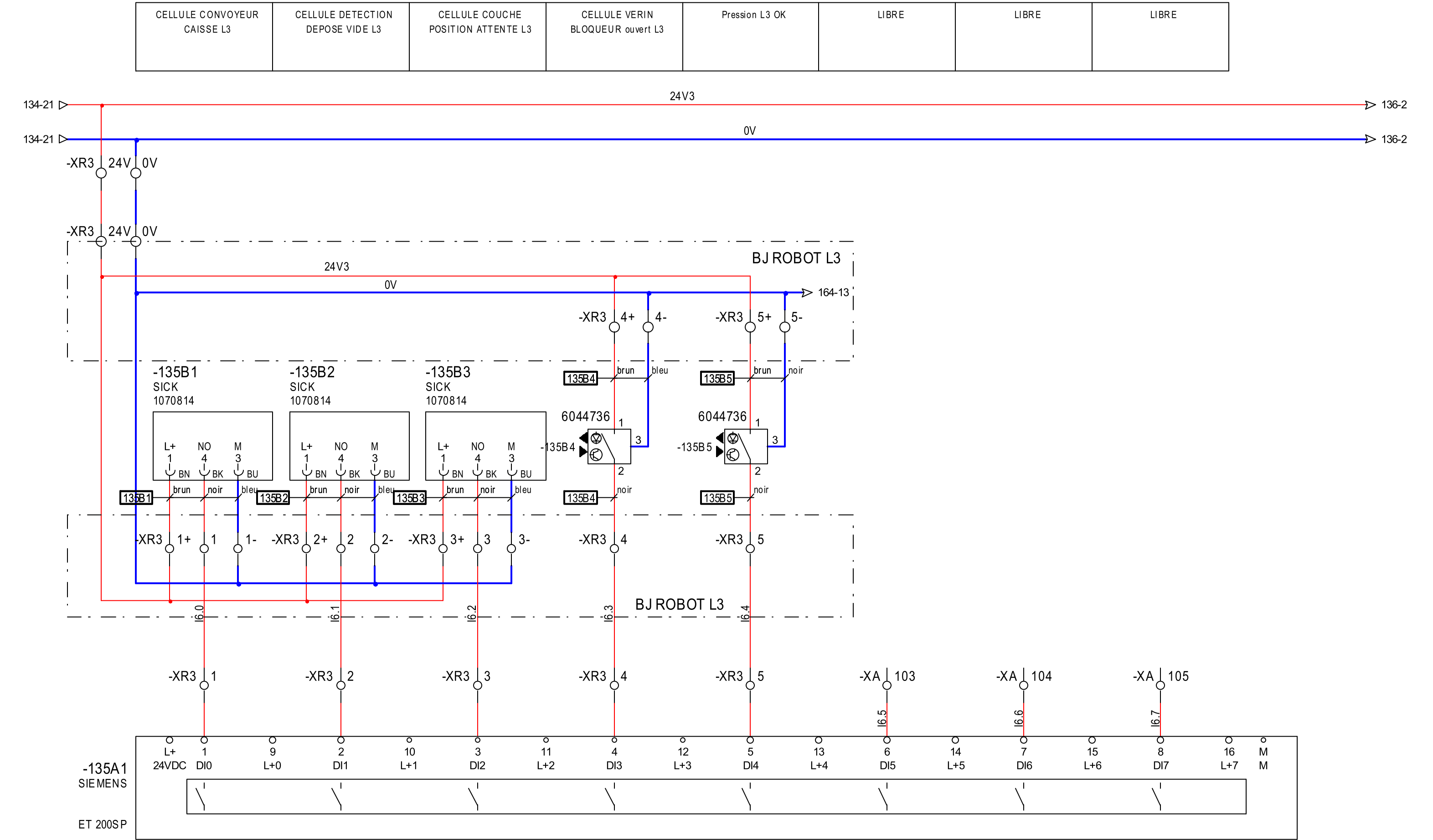


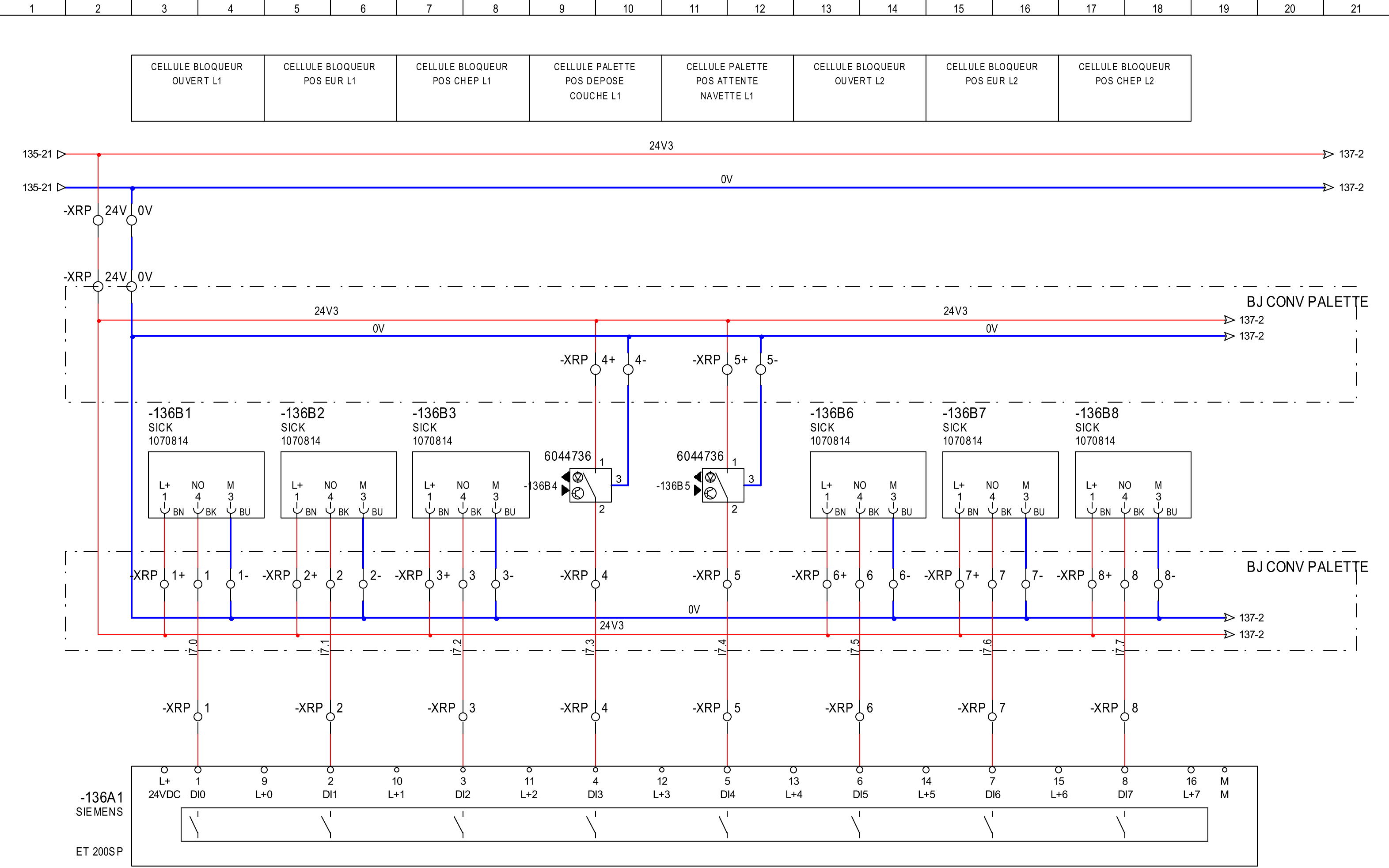


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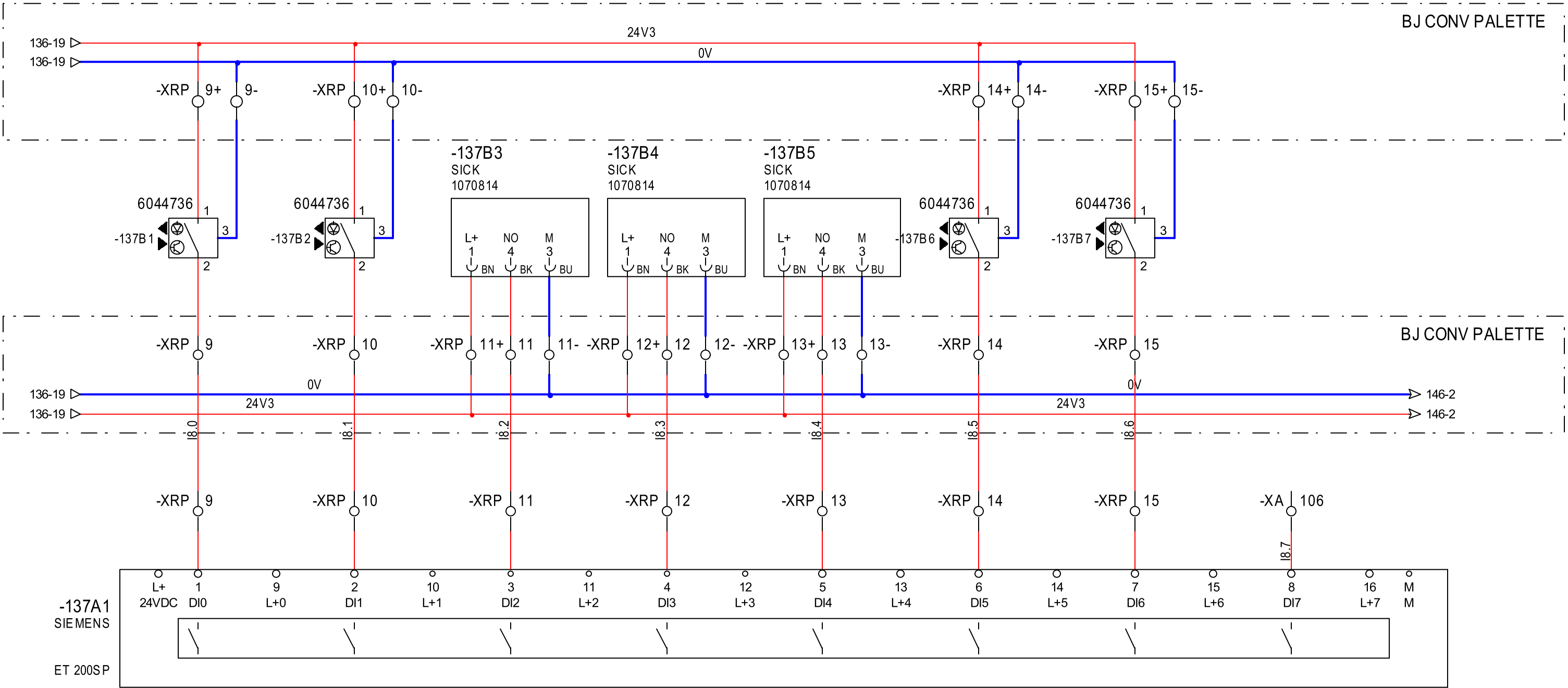
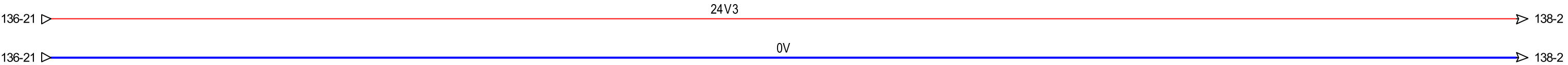




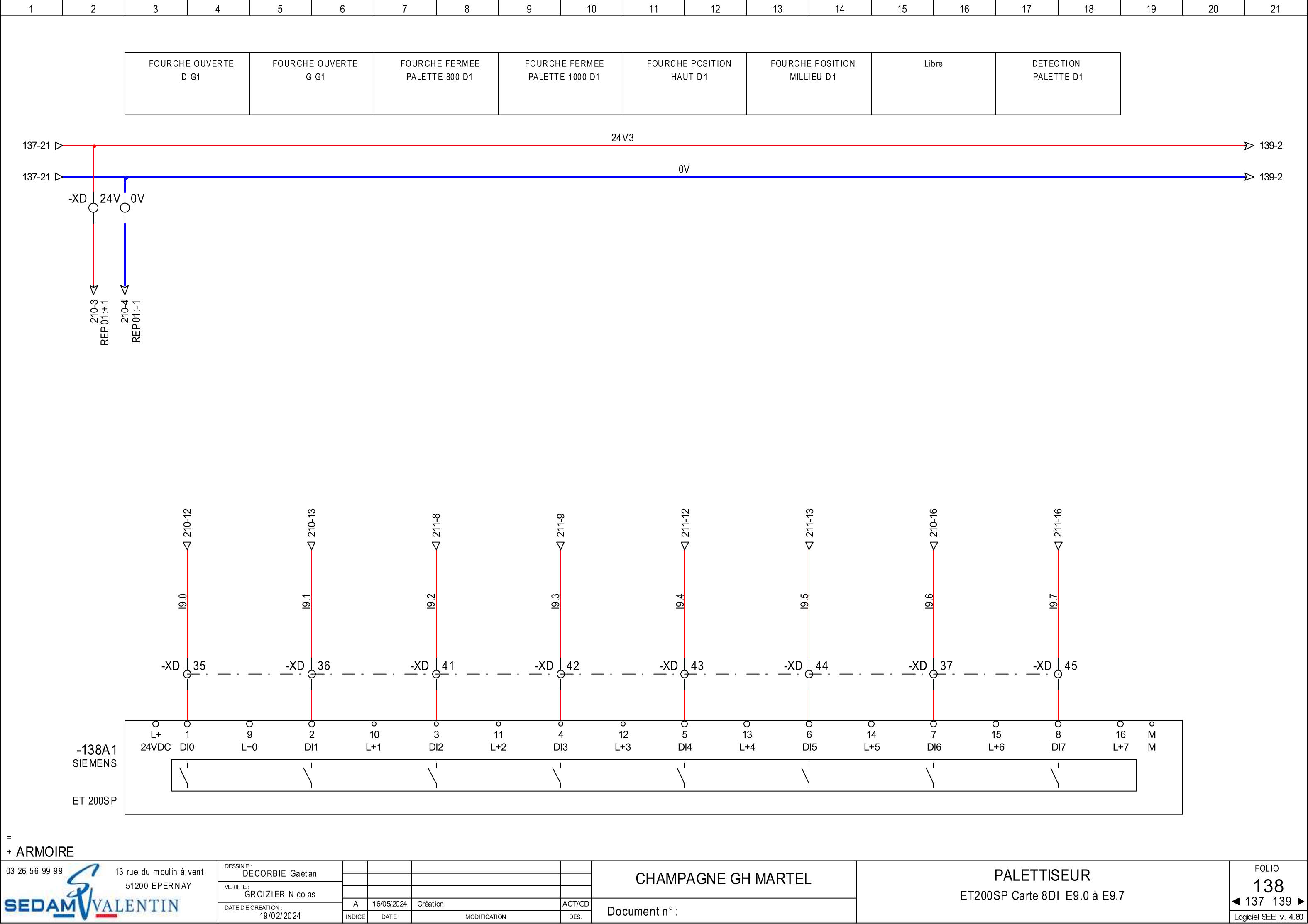


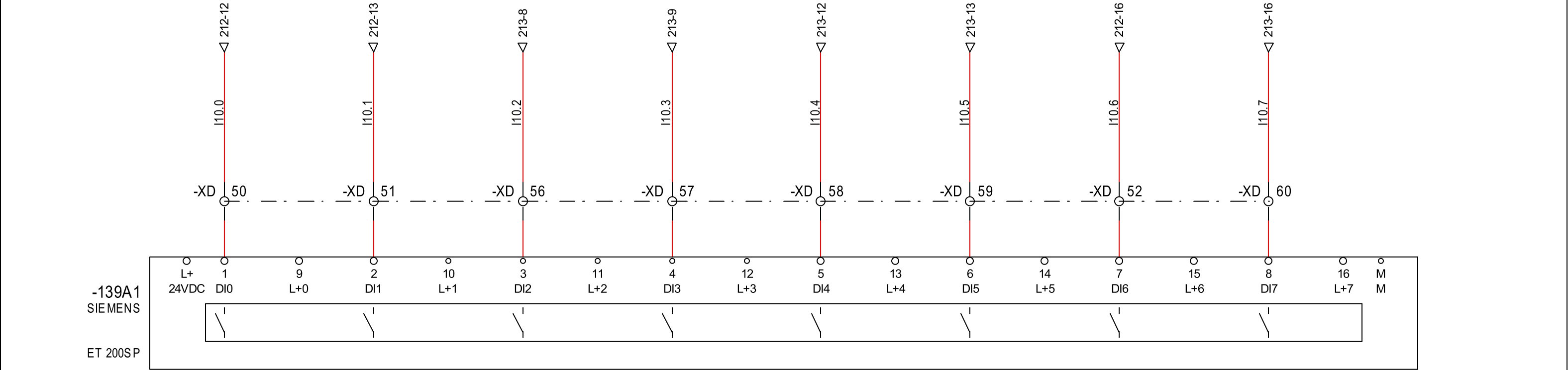
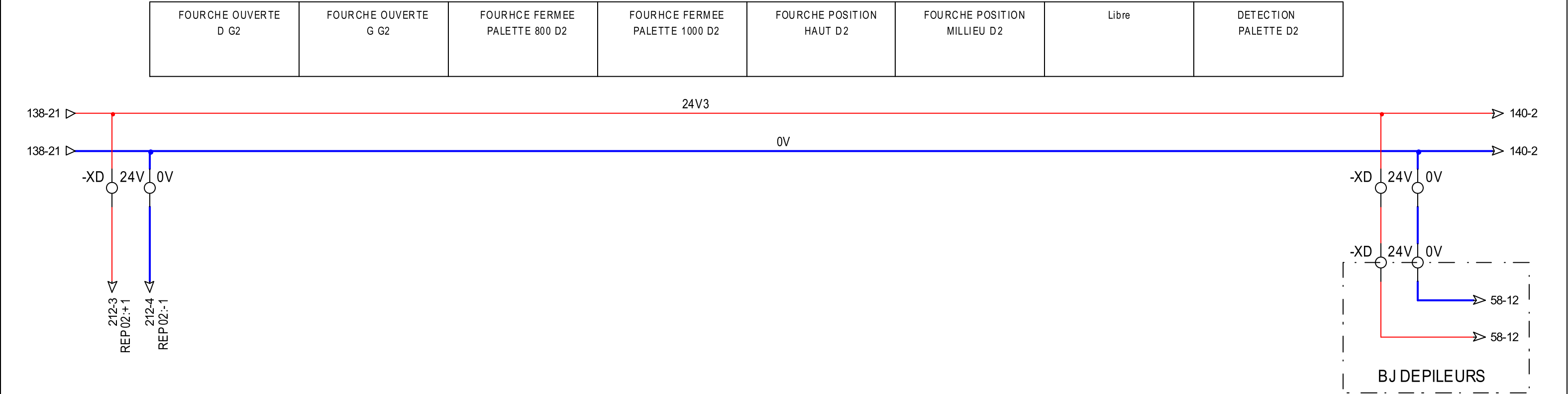
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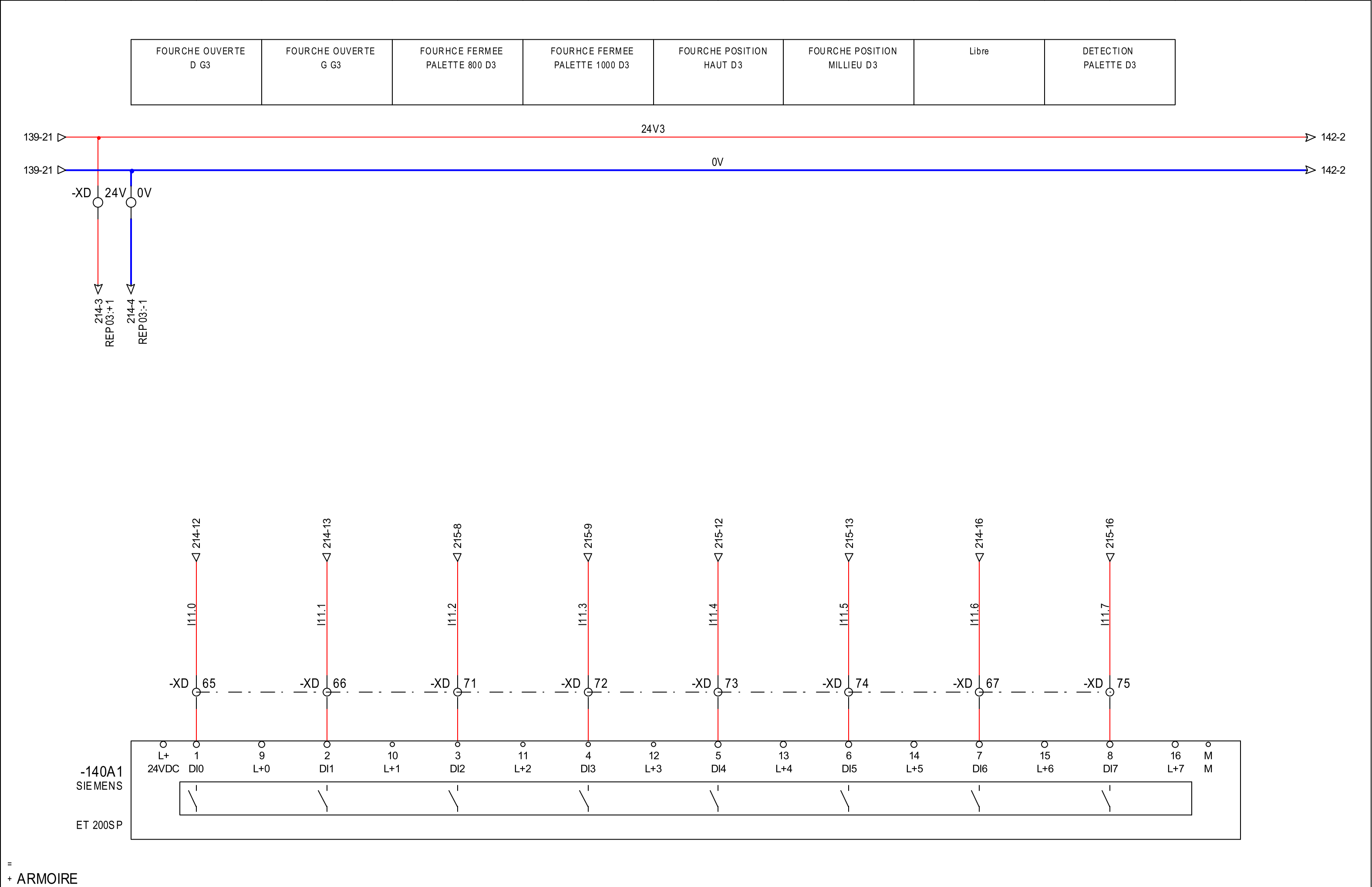
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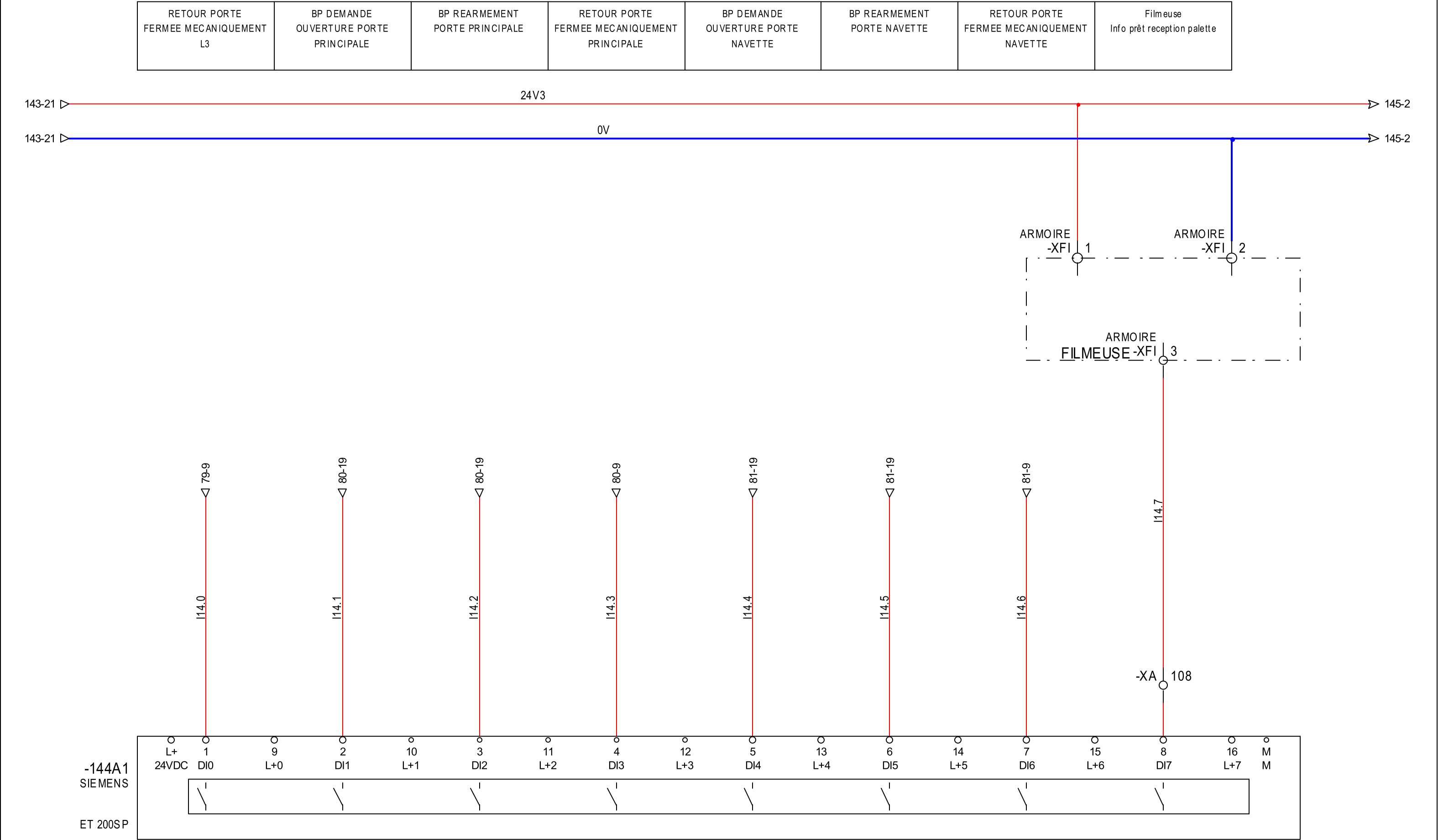


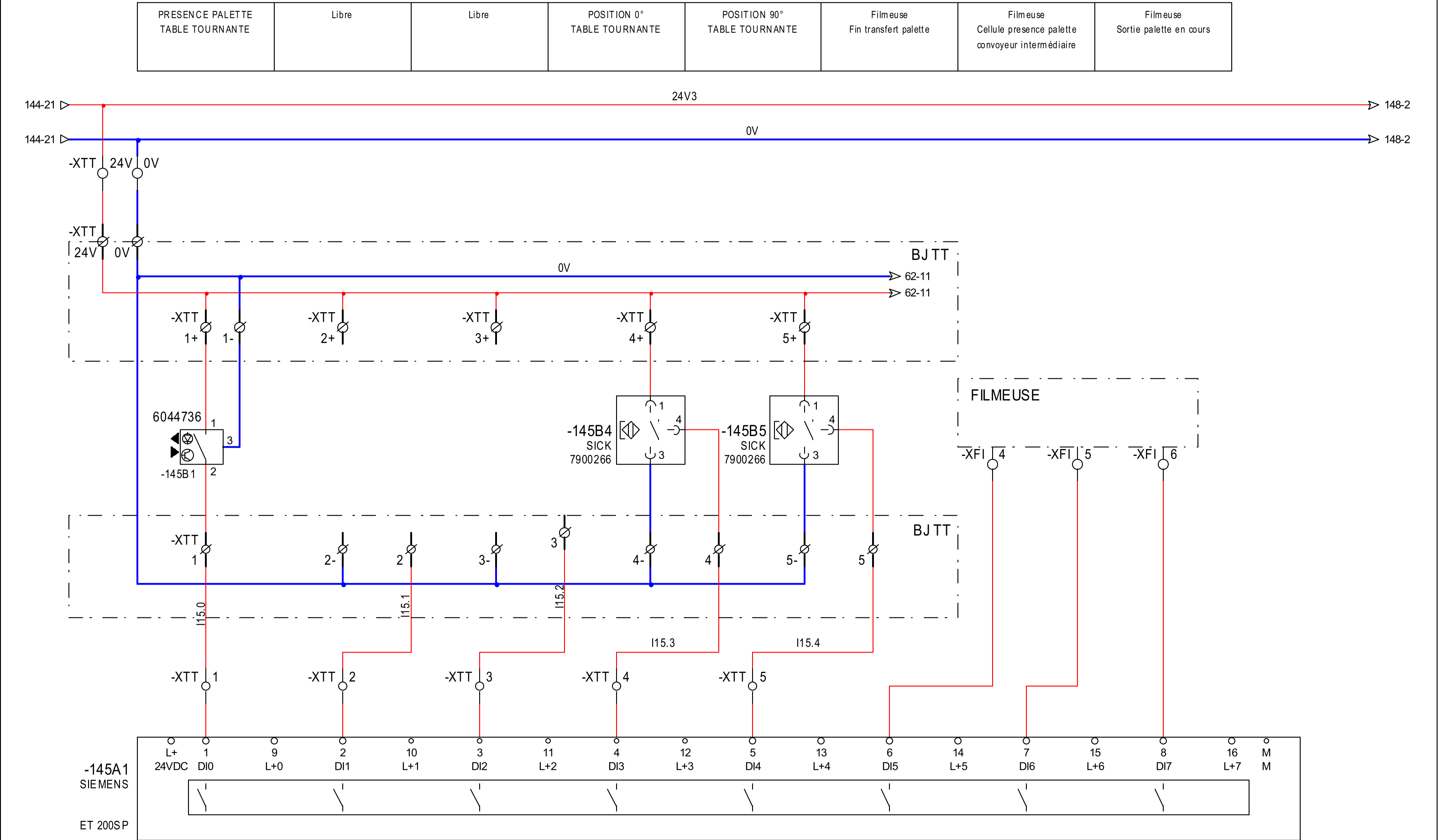
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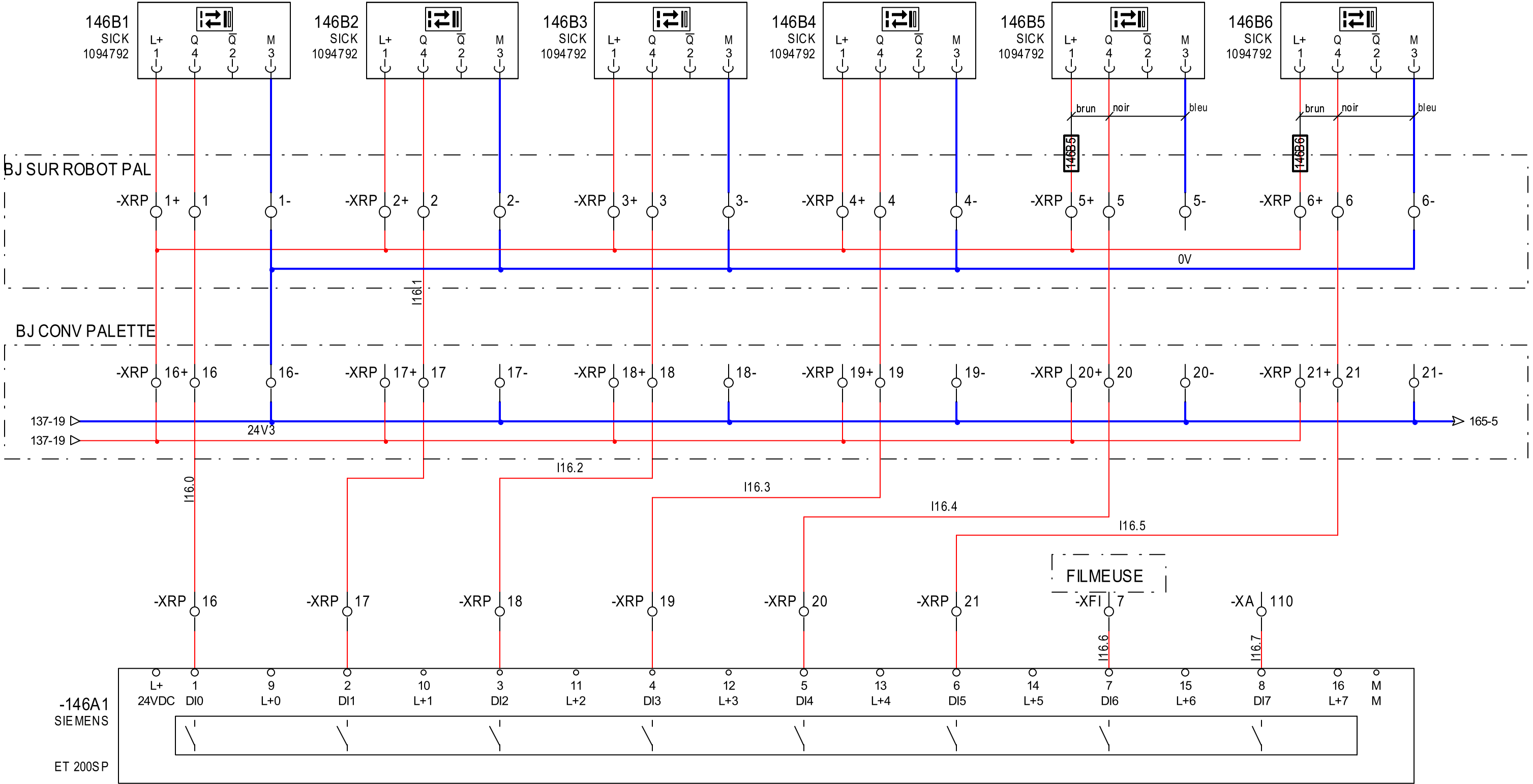






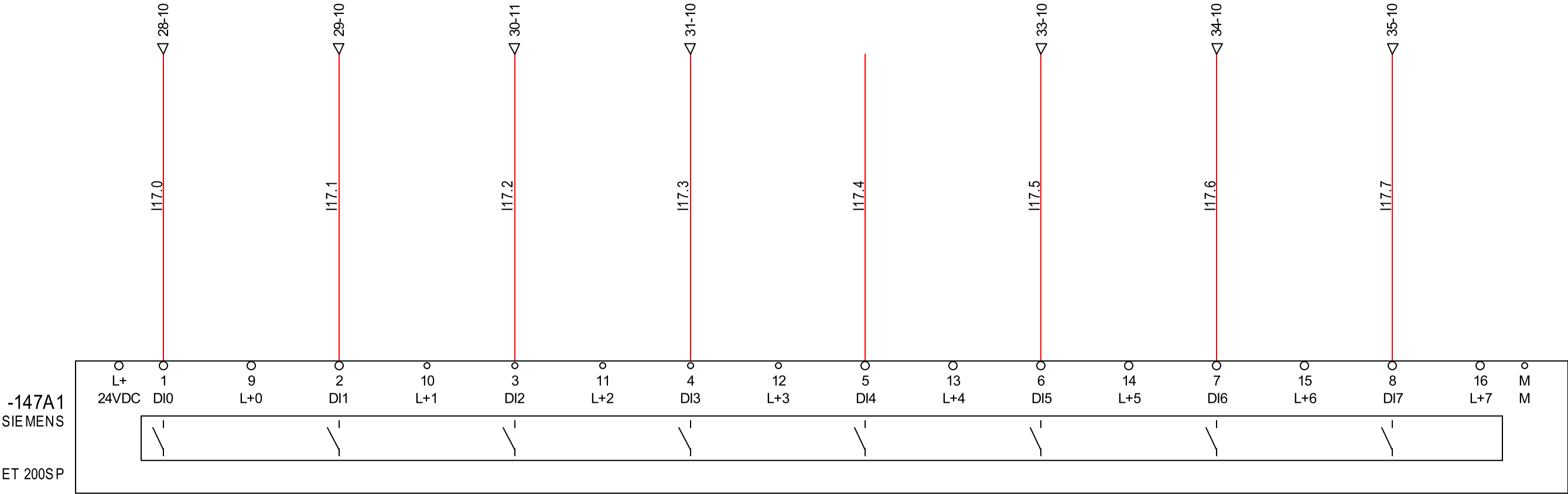
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CELLULE COLLE N°1	CELLULE COLLE N°2	CELLULE COLLE N°3	CELLULE COLLE N°4	CELLULE COLLE N°5	CELLULE COLLE N°6	Filmeuse Info secu filmeuse OK	LIBRE
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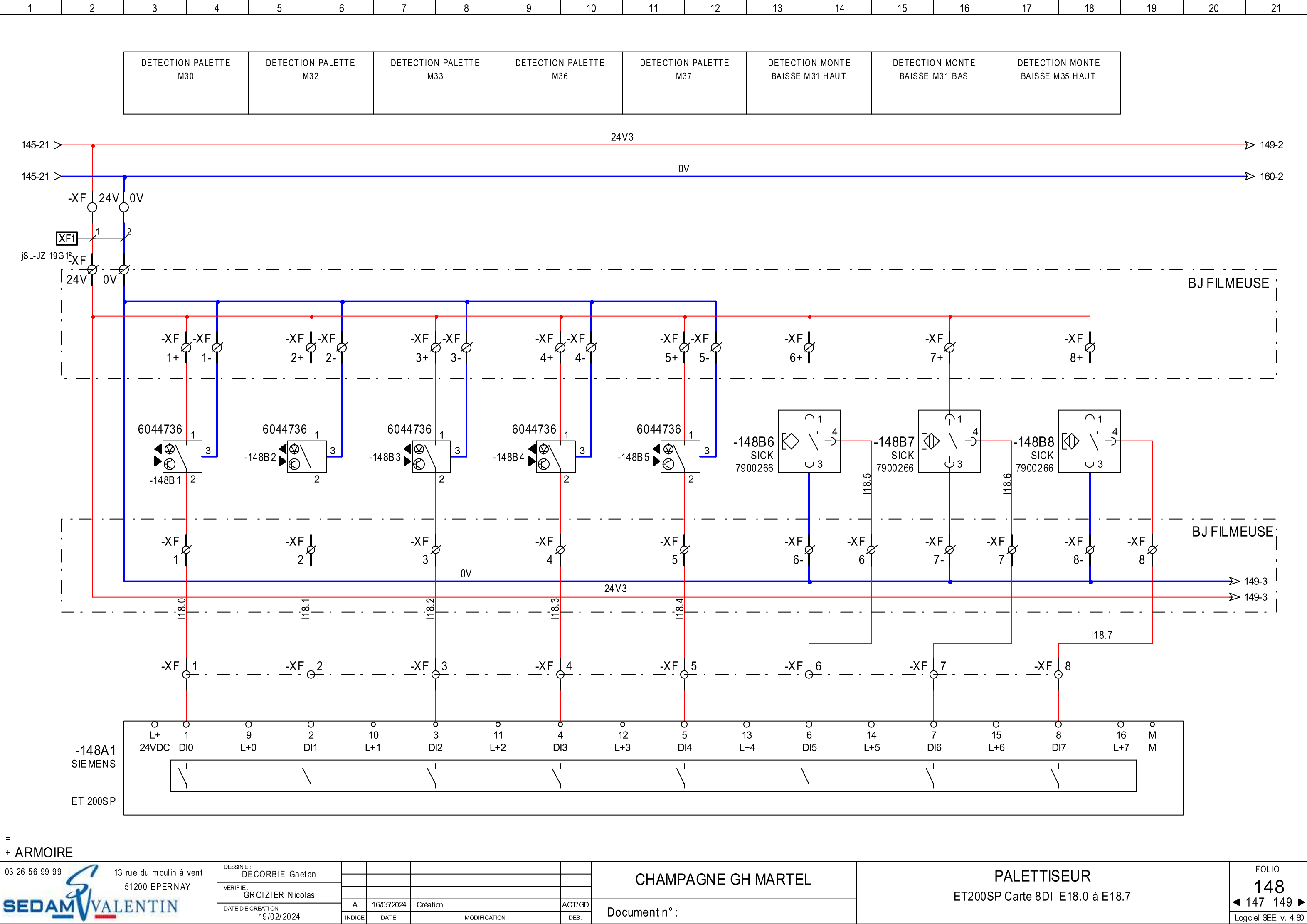


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DISJONCTION M30	DISJONCTION M31	DISJONCTION M32	DISJONCTION M33	RESERVE	DISJONCTION M35	DISJONCTION M36	DISJONCTION M37
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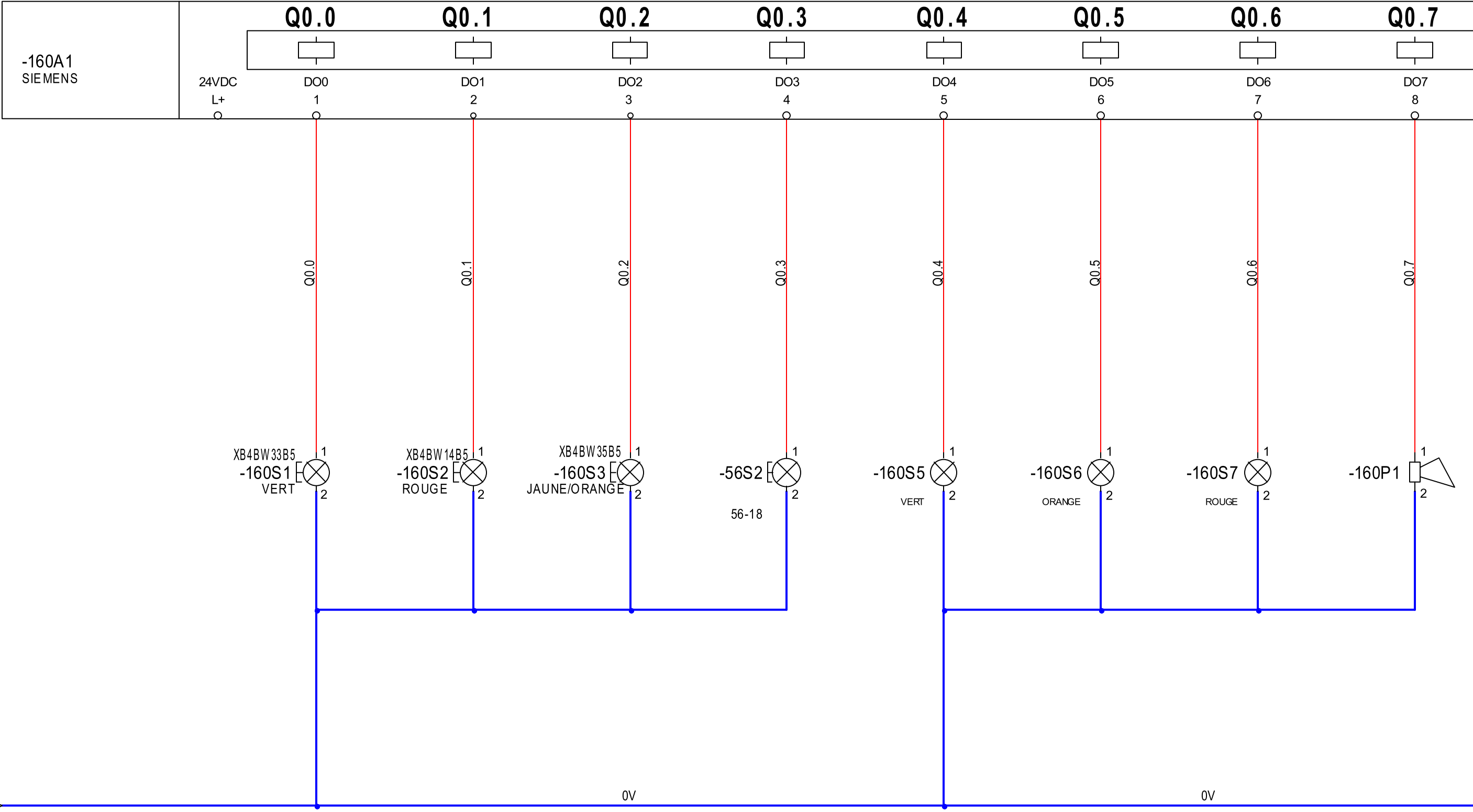


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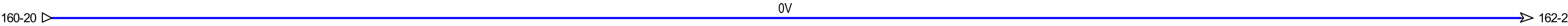
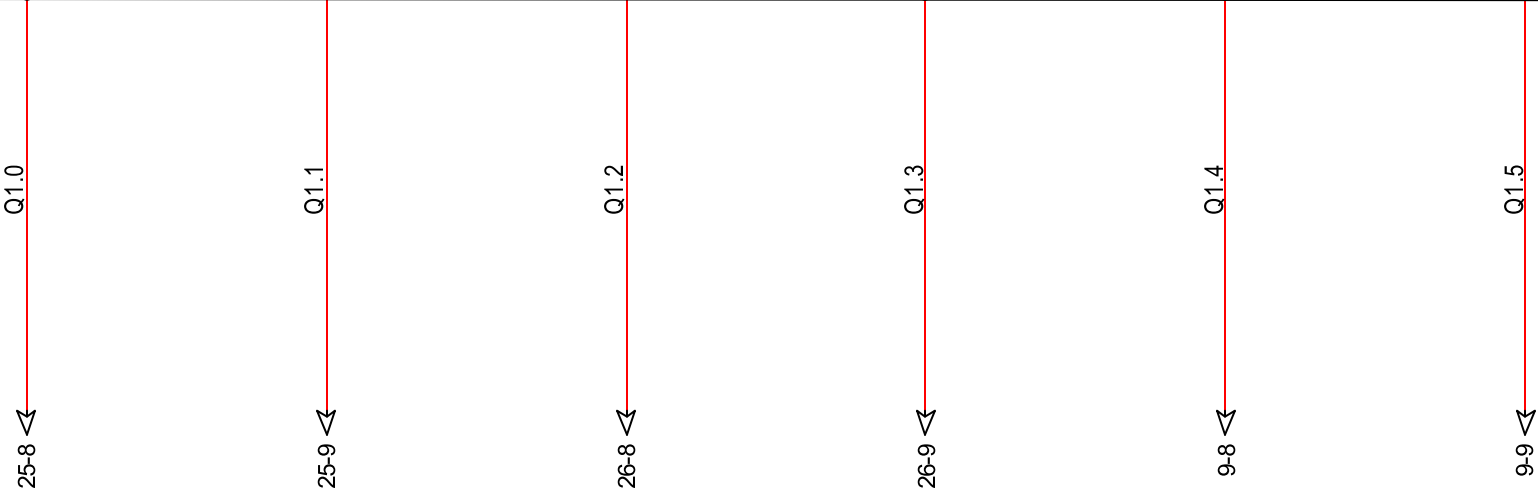
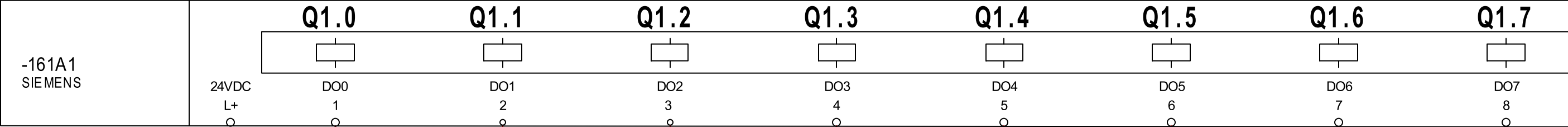
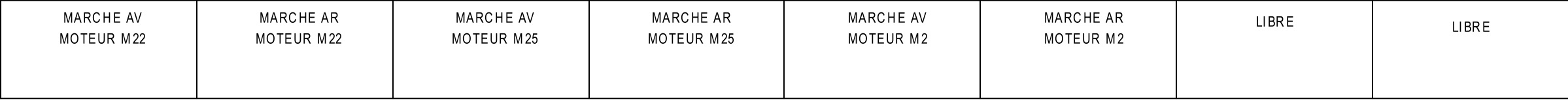




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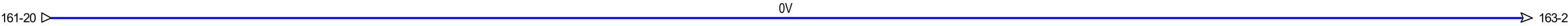
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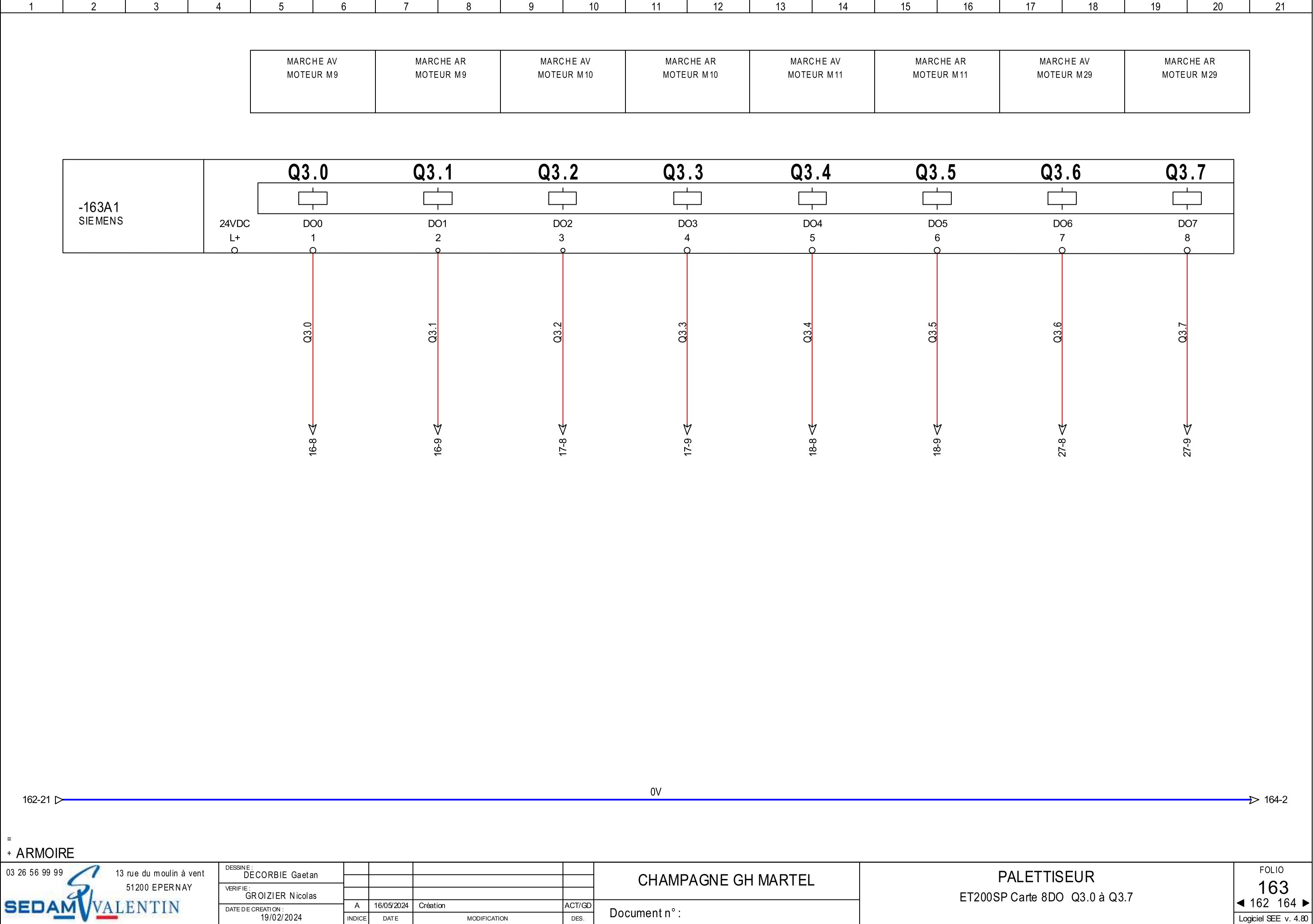
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LIBRE	LIBRE	LIBRE	LIBRE	LIBRE	LIBRE	LIBRE	LIBRE
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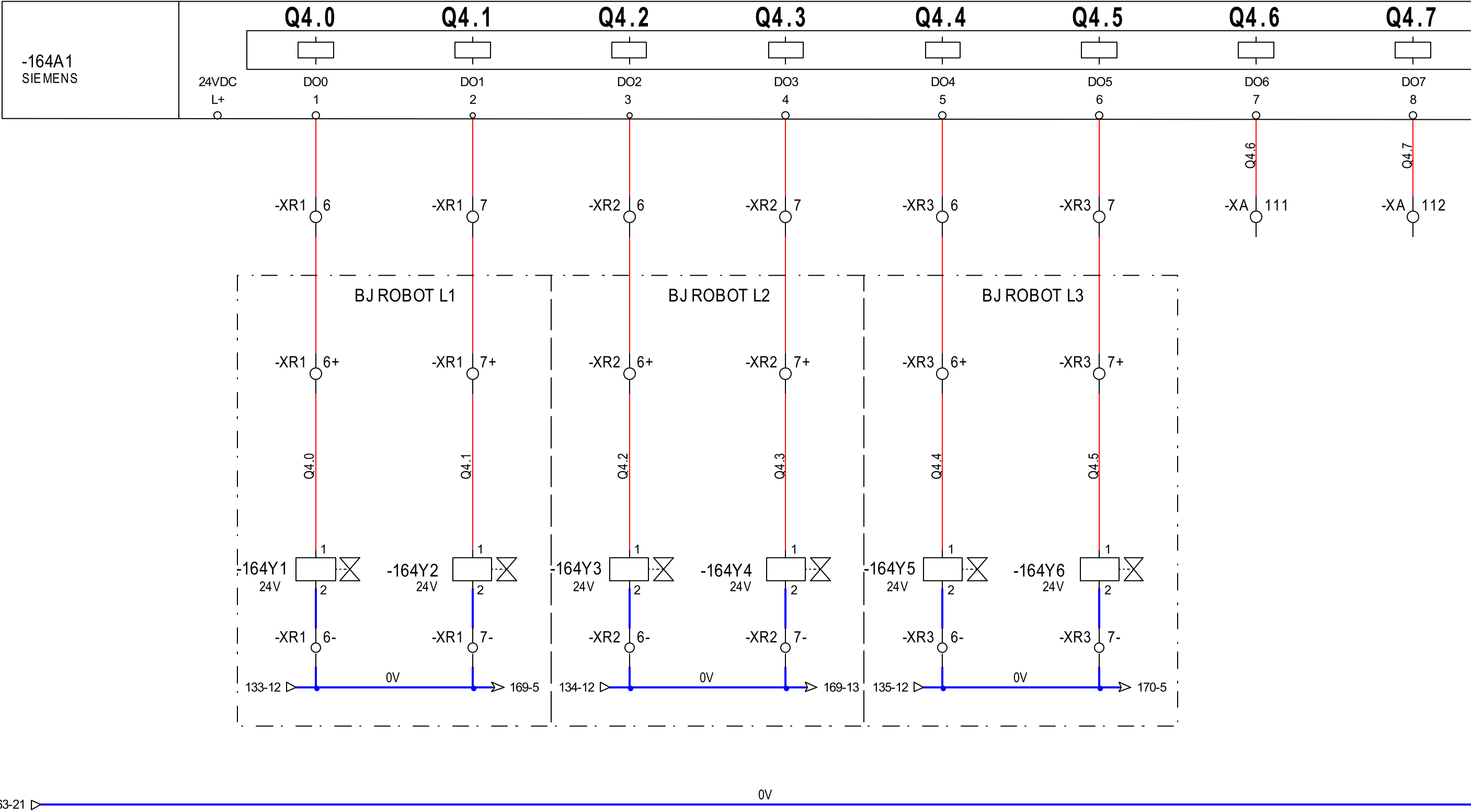
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	24VDC	DO0	DO1	DO2	DO3	DO4	DO5	DO6	DO7
	L+ O	1 O	2 O	3 O	4 O	5 O	6 O	7 O	8 O



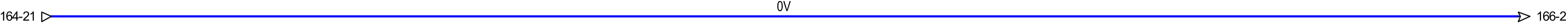
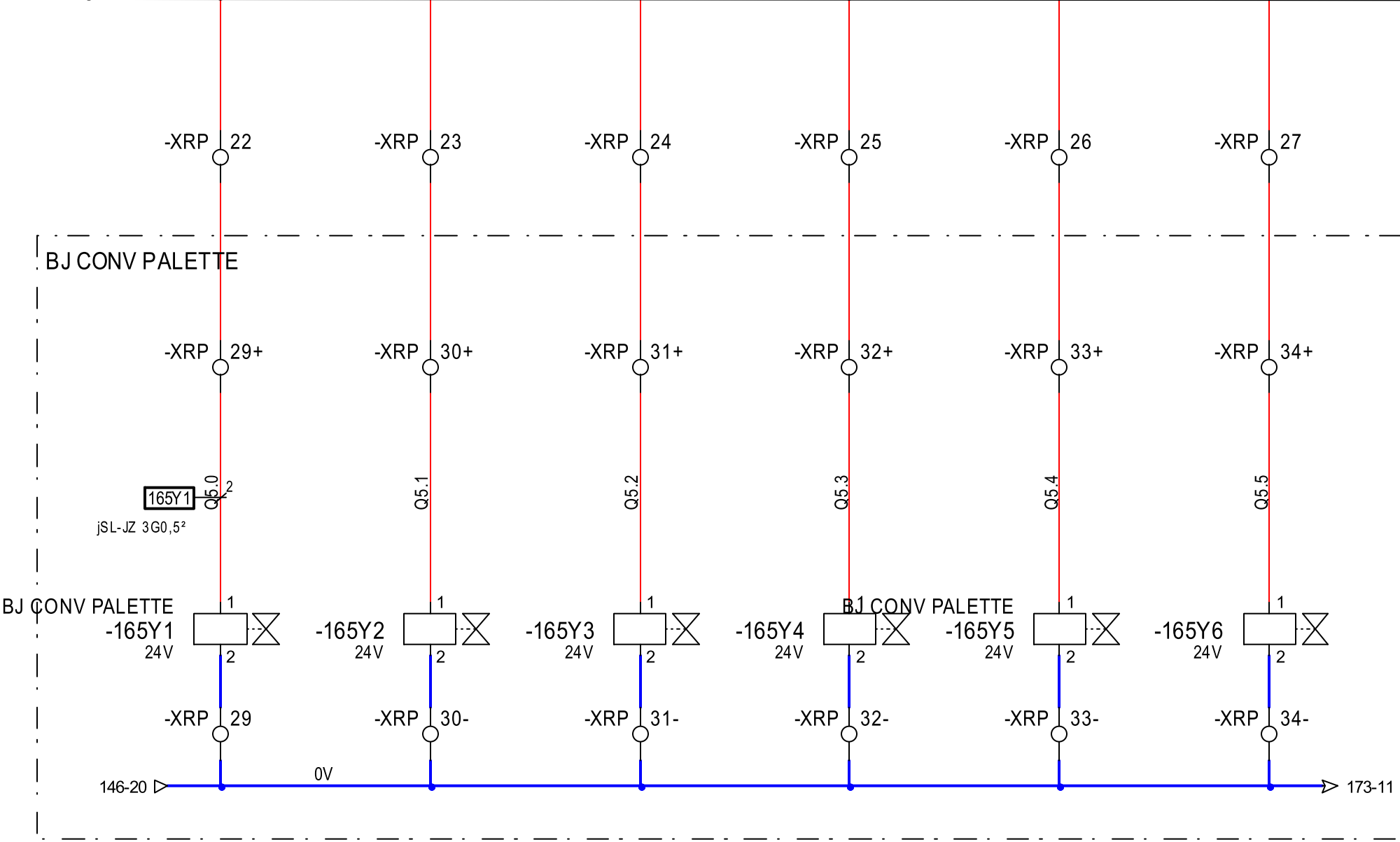
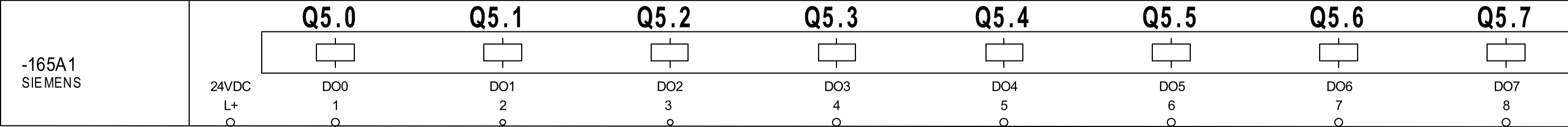
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BLOQUEUR CARTON RENTRE L1	BLOQUEUR CARTON SORTIE L1	BLOQUEUR CARTON RENTRE L2	BLOQUEUR CARTON SORTIE L2	BLOQUEUR CARTON RENTRE L3	BLOQUEUR CARTON SORTIE L3	LIBRE	LIBRE
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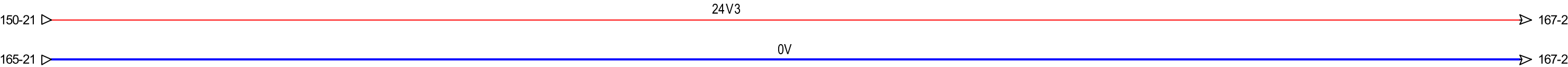
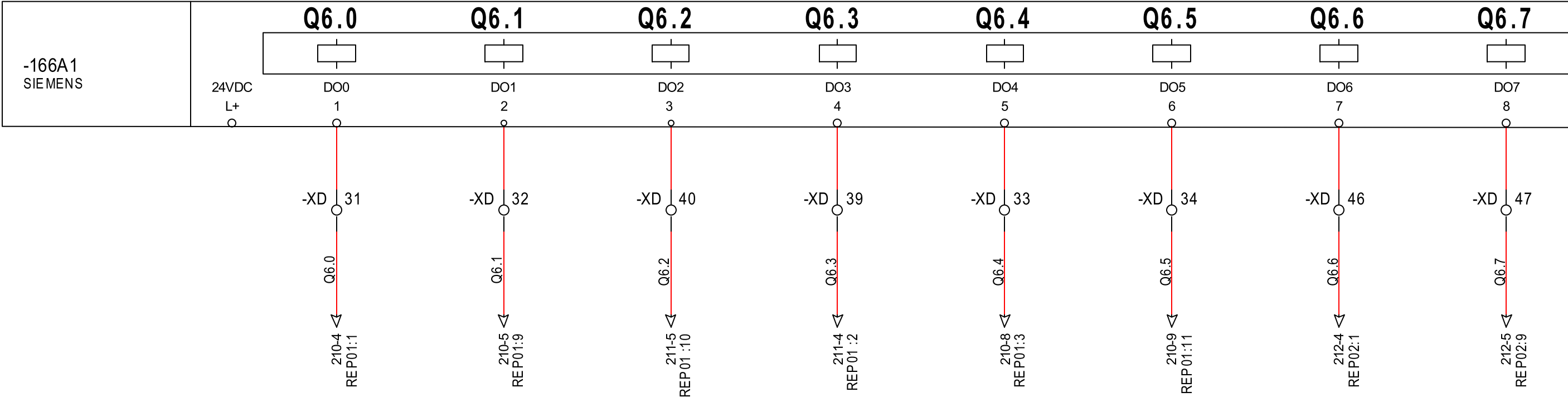


MISE EN REFERENCE PALETTE L1	MISE A 0 PALETTE L1	MISE EN REFERENCE PALETTE L2	MISE A 0 PALETTE L2	MISE EN REFERENCE PALETTE L3	MISE A 0 PALETTE L3	LIBRE	LIBRE
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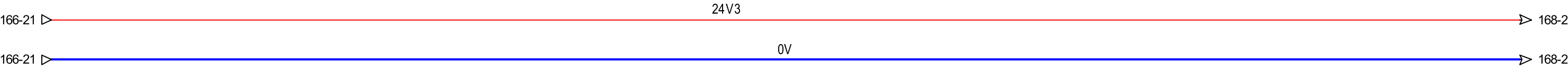
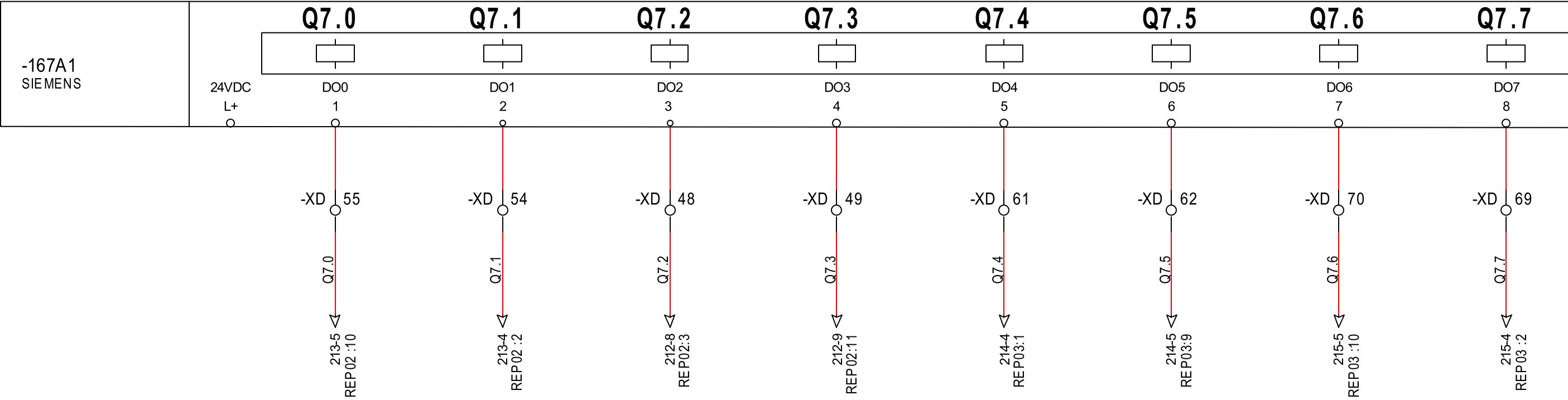
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MONTEE FOURCHE D1	DESCENTE FOURCHE D1	FERMETURE FOURCHE D1	OUVERTURE FOURCHE D1	CENTRAGE FERMEE PALETTE D1	CENTRAGE OUVERT PALETTE D1	MONTEE FOURCHE D2	DESCENTE FOURCHE D2
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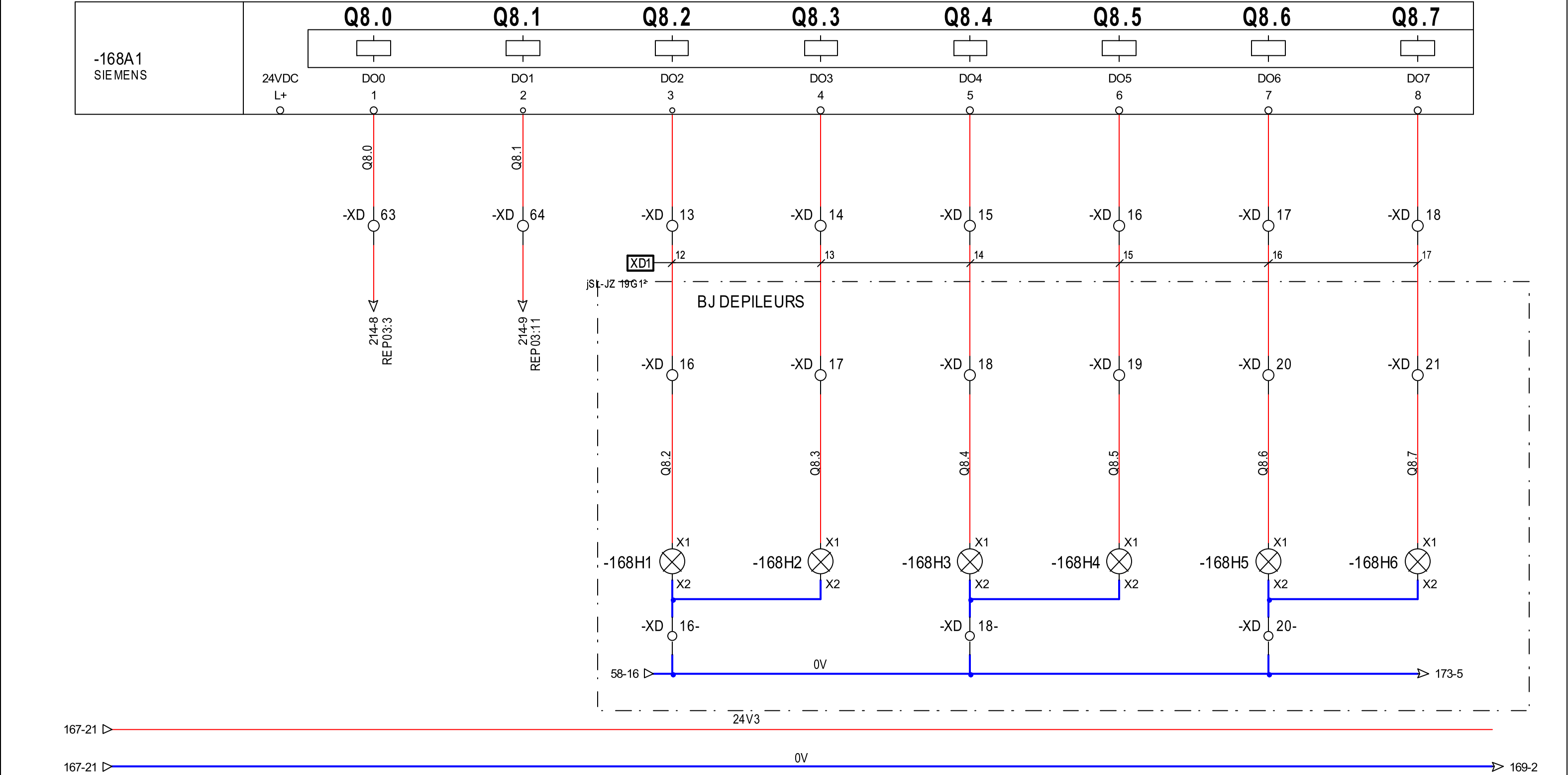
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FERMETURE FOURCHE D2	OUVERTURE FOURCHE D2	CENTRGE FERMEE PALETTE D2	CENTRGE OUVERT PALETTE D2	MONTEE FOURCHE D3	DESCENTE FOURCHE D3	FERMETURE FOURCHE D3	OUVERTURE FOURCHE D3
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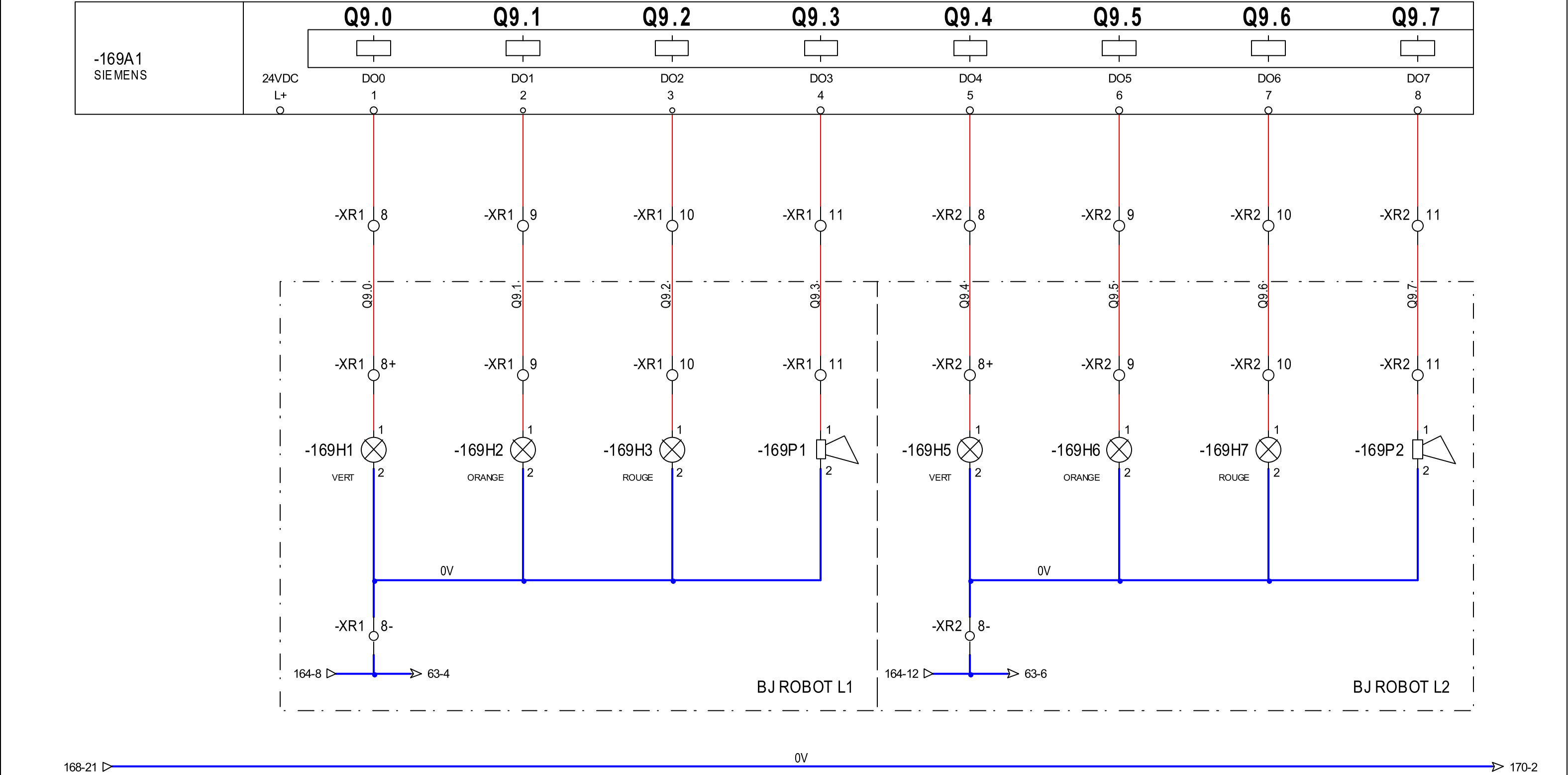
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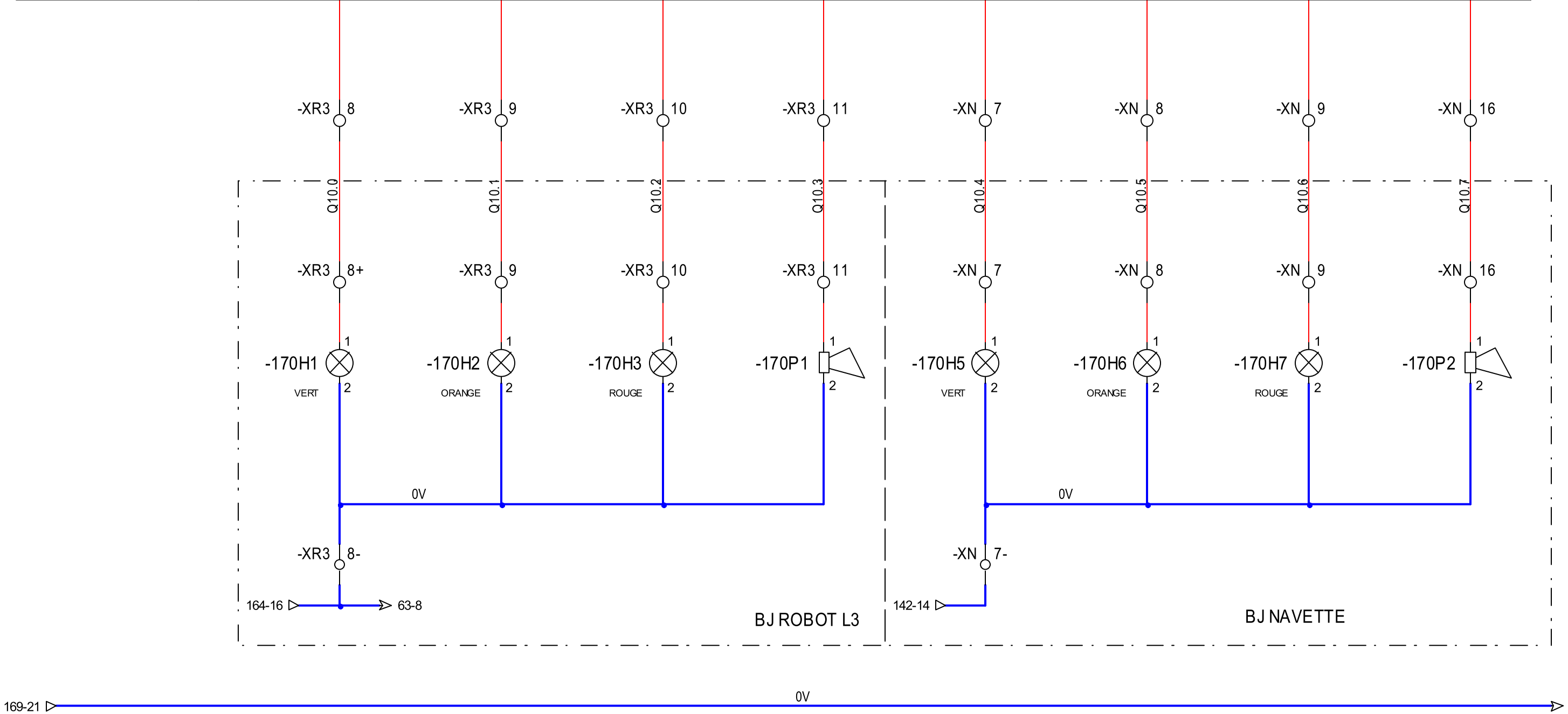
COLONNE LUMINEUSE VERT L1	COLONNE LUMINEUSE ORANGE L1	COLONNE LUMINEUSE ROUGE L1	COLONNE LUMINEUSE BUZZER L1	COLONNE LUMINEUSE VERT L2	COLONNE LUMINEUSE ORANGE L2	COLONNE LUMINEUSE ROUGE L2	COLONNE LUMINEUSE BUZZER L2
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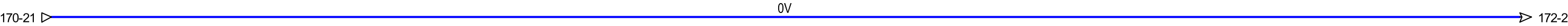
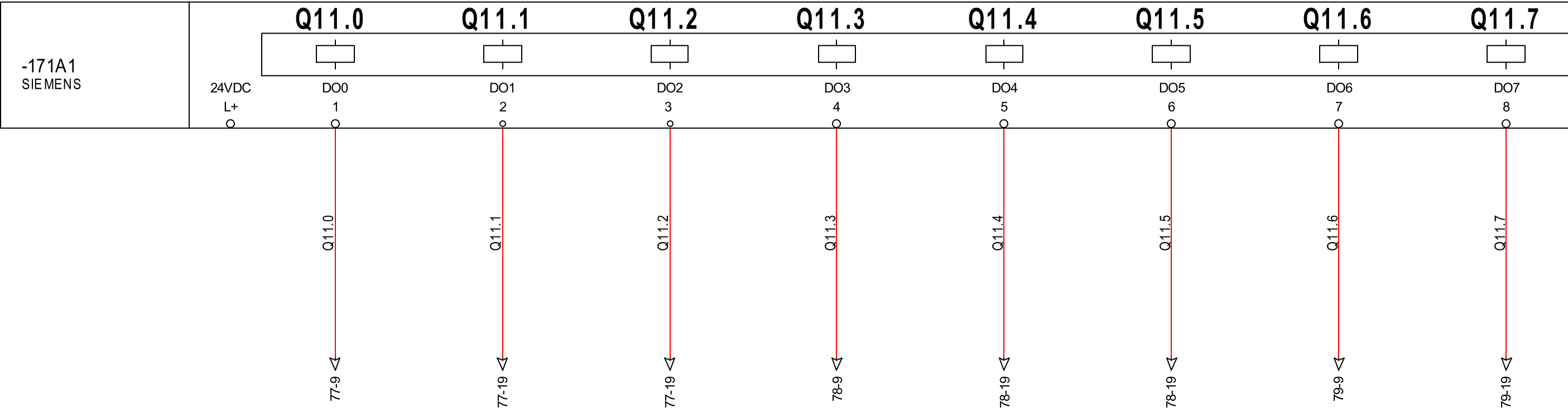
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COLONNE LUMINEUSE VERT L3	COLONNE LUMINEUSE ORANGE L3	COLONNE LUMINEUSE ROUGE L3	COLONNE LUMINEUSE BUZZER L3	COLONNE LUMINEUSE VERT PAL	COLONNE LUMINEUSE ORANGE PAL	COLONNE LUMINEUSE ROUGE PAL	COLONNE LUMINEUSE BUZZER PAL
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-170A1 SIEMENS	Q10.0							
	Q10.1							
	Q10.2							
	Q10.3							
	Q10.4							
	Q10.5							
Q10.6								
Q10.7								
24VDC	DO0	DO1	DO2	DO3	DO4	DO5	DO6	DO7
L+	1	2	3	4	5	6	7	8
								



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+ ARMOIRE

OUVERTURE PORTE L3	RESET PORTE PRINCIPALE	REARMEMENT PORTE PRINCIPALE	OUVERTURE PORTE PRINCIPALE	RESET PORTE NAVETTE	REARMEMENT PORTE NAVETTE	OUVERTURE PORTE NAVETTE	LIBRE
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-172A1 SIEMENS	Q12.0							Q12.1	Q12.2							Q12.3	Q12.4							Q12.5	Q12.6							Q12.7
	DO0							DO1	DO2							DO3	DO4							DO5	DO6							DO7
	1							2	3							4	5							6	7							8

24VDC
L+
O

Q12.0
79-19

Q12.1
80-9

Q12.2
80-19

Q12.3
80-19

Q12.4
81-9

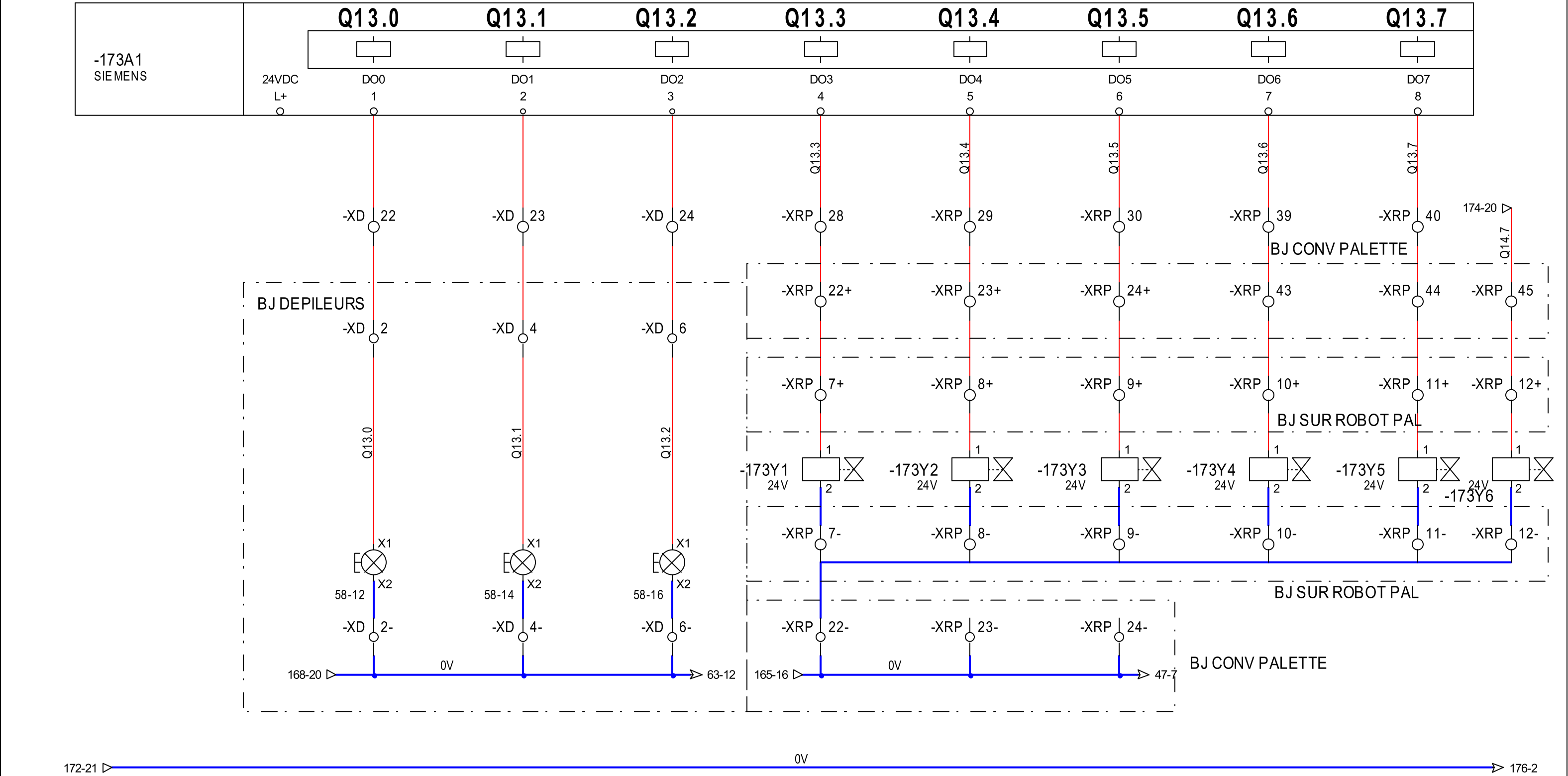
Q12.5
81-19

Q12.6
81-19

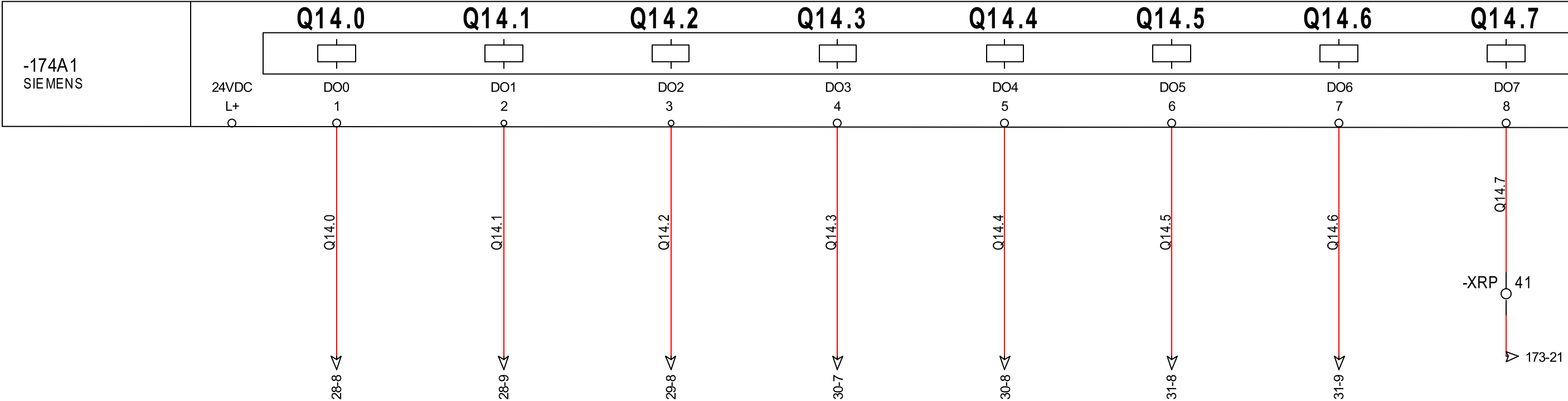
171-21 0V 173-2

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BP REARMEMENT D1	BP REARMEMENT D2	BP REARMEMENT D3	EV COLLE N°1	EV COLLE N°2	EV COLLE N°3	EV COLLE N°4	EV COLLE N°5
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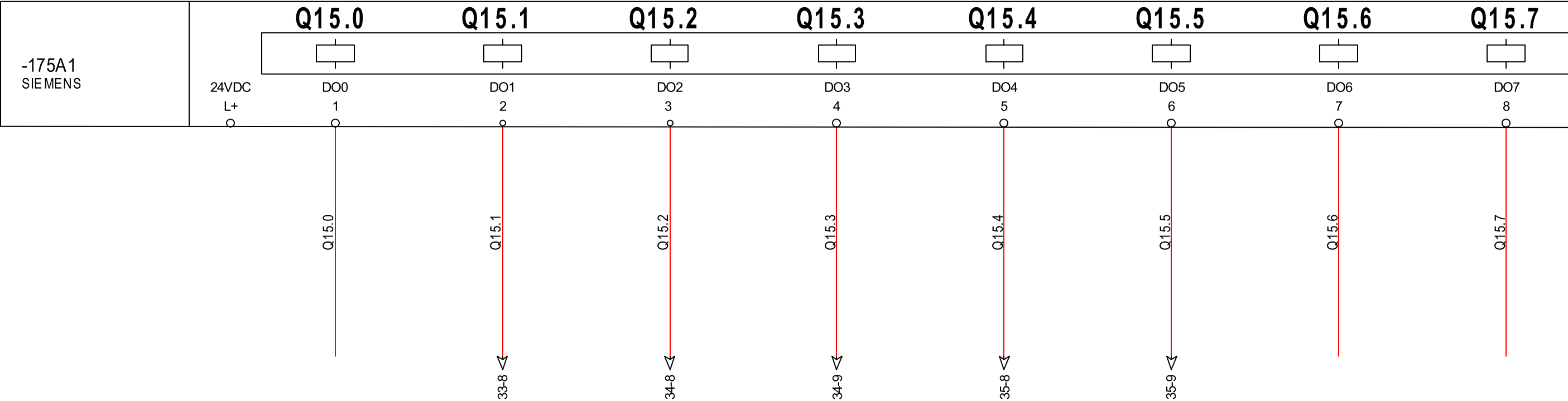


MARCHE AV MOTEUR M30	MARCHE AR MOTEUR M30	MARCHE AV MOTEUR M31	MARCHE AV MOTEUR M32	MARCHE AR MOTEUR M32	MARCHE AV MOTEUR M33	MARCHE AR MOTEUR M33	EV COLLE N°6
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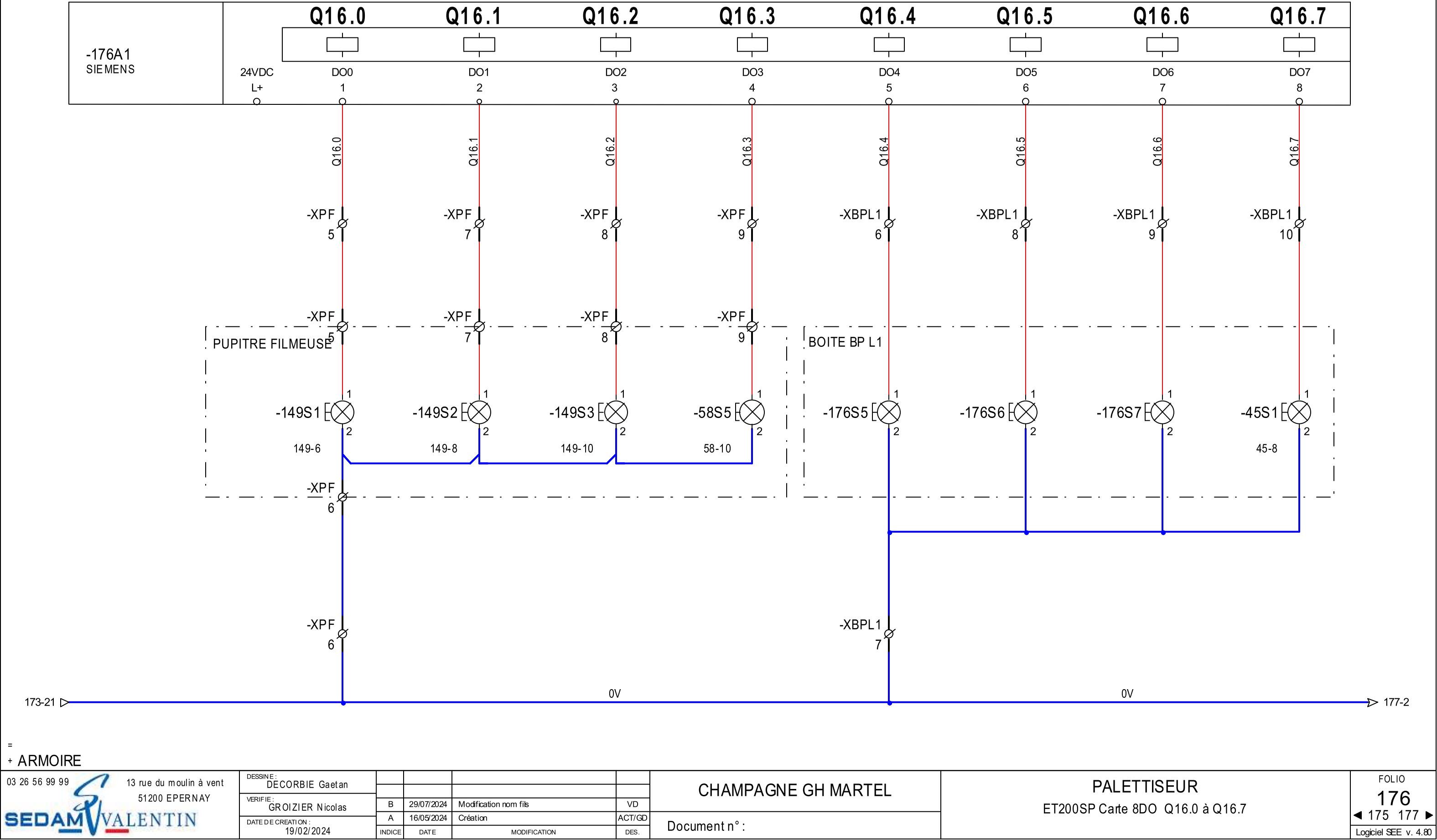
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RESERVE	MARCHE AV MOTEUR M35	MARCHE AV MOTEUR M36	MARCHE AR MOTEUR M36	MARCHE AV MOTEUR M37	MARCHE AR MOTEUR M37	LIBRE	LIBRE
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+ ARMOIRE

VOYANT BP MARCHE PUPITRE FILMEUSE	VOYANT STOP PUPITRE FILMEUSE	VOYANT ACQUIT PUPITRE FILMEUSE	VOYANT REARMEMENT PUPITRE FILMEUSE	VOYANT BP MARCHE L1	VOYANT STOP L1	VOYANT ACQUIT L1	VOYANT REARMEMENT L1
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+ ARMOIRE

03 26 56 99 99

13 rue du moulin à vent
51200 EPERNAY

SEDAM

VALENTIN

DESSINE :
DECORBIE Gaetan

VERIFIE :
GROIZIER Nicolas

DATE D E CREATION :
19/02/2024

B29/07/2024Modification nom fils

A16/05/2024Création

INDICE
DATE
MODIFICATION
DES.

CHAMPAGNE GH MARTEL

Document n° :

PALETTISEUR

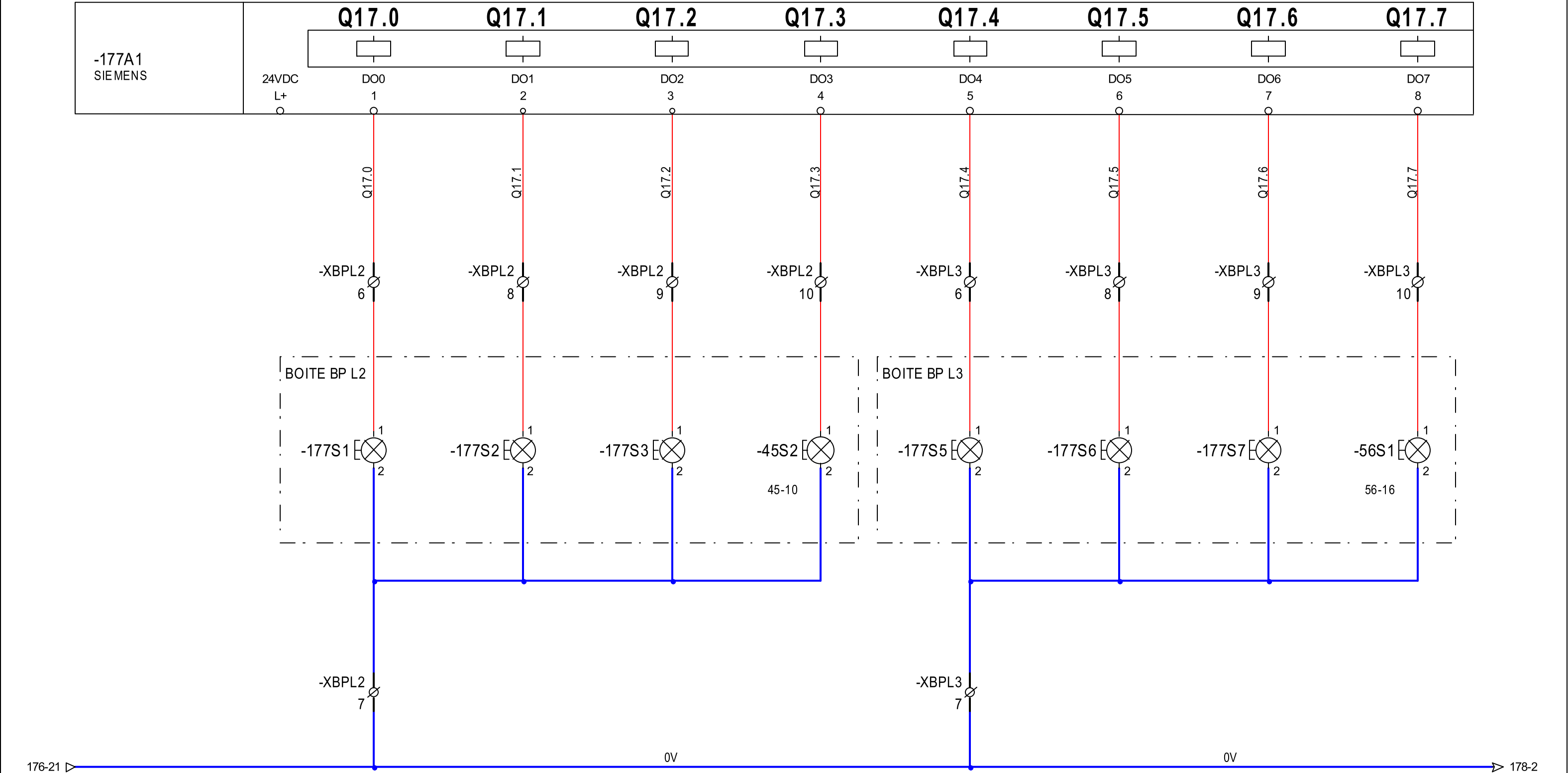
ET200SP Carte 8DO Q16.0 à Q16.7

FOLIO
176

◀ 175 177 ▶

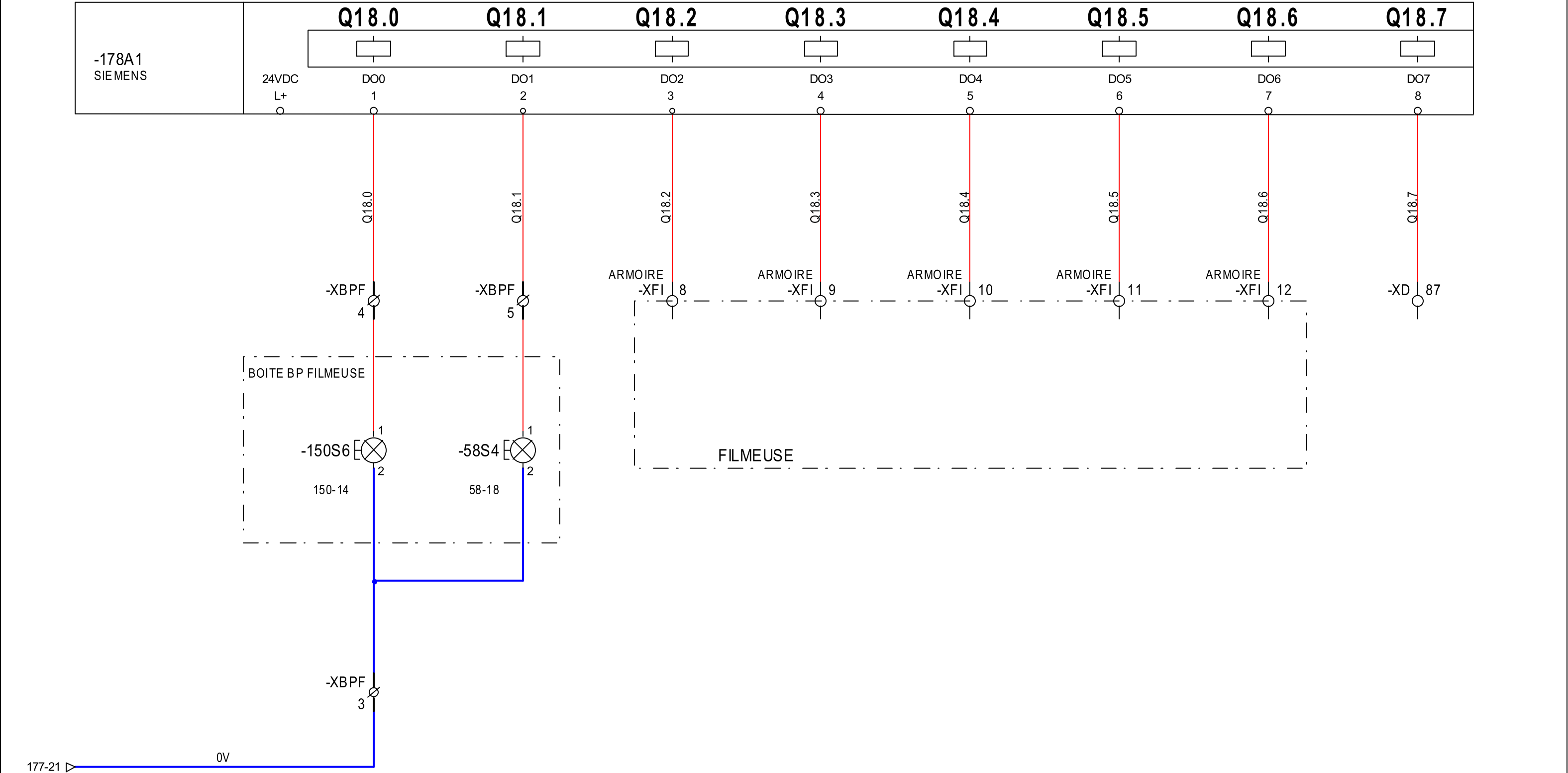
Logiciel SEE v. 4.80

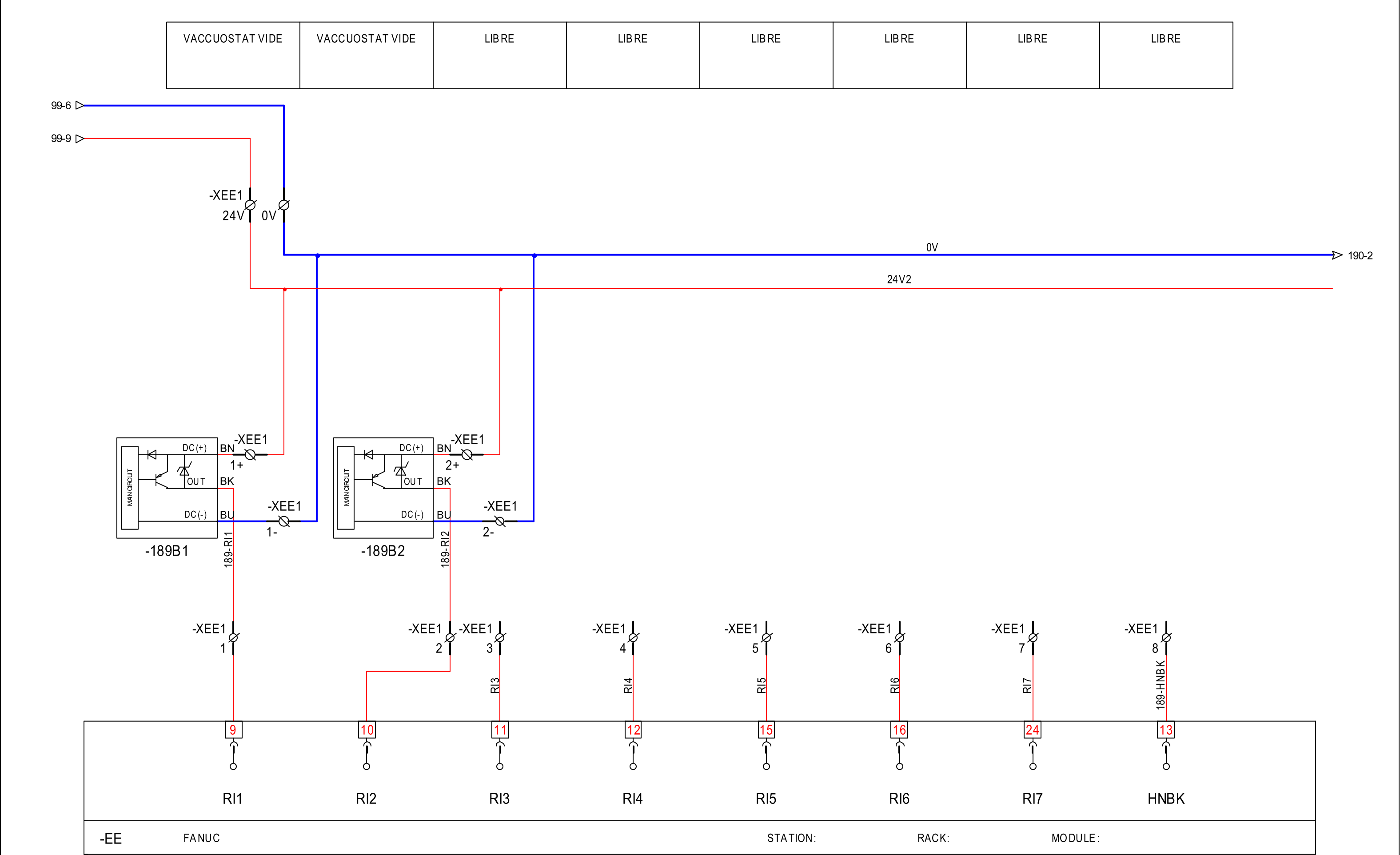
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+ ARMOIRE

VOYANT BP MARCHE SORTIE FILMEUSE	VOYANT REARMEMENT SORTIE FILMEUSE	Pilotage moteur convoyeur	Palette prête en entrée	Convoyeur prêt en sortie	Reserve	Reserve	Libre
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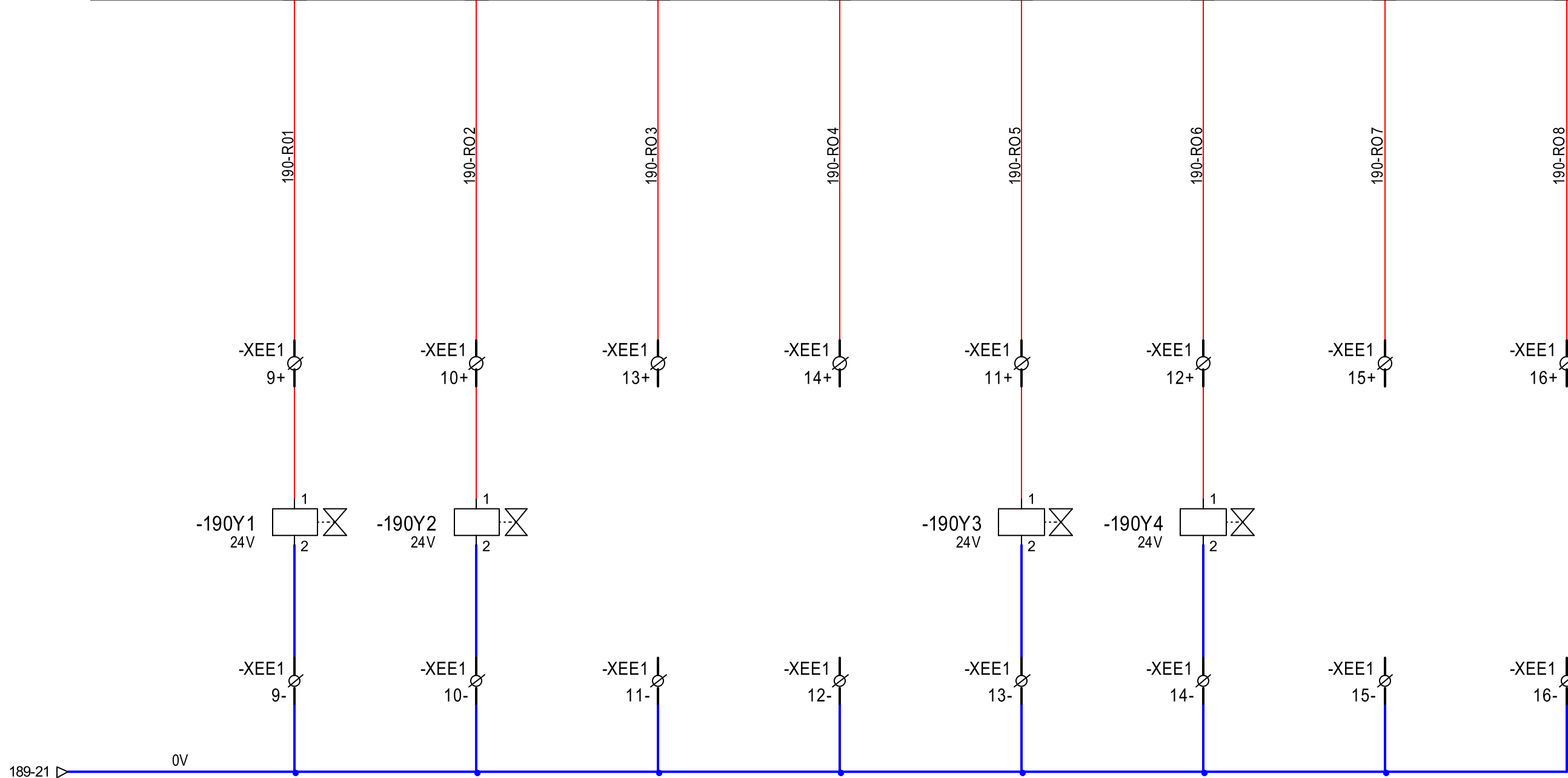




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+ BAIE ROBOT L1

EV VIDE	EV VIDE	LIBRE	LIBRE	EV CONTRE SOUFFLAGE	EV CONTRE SOUFFLAGE	LIBRE	LIBRE
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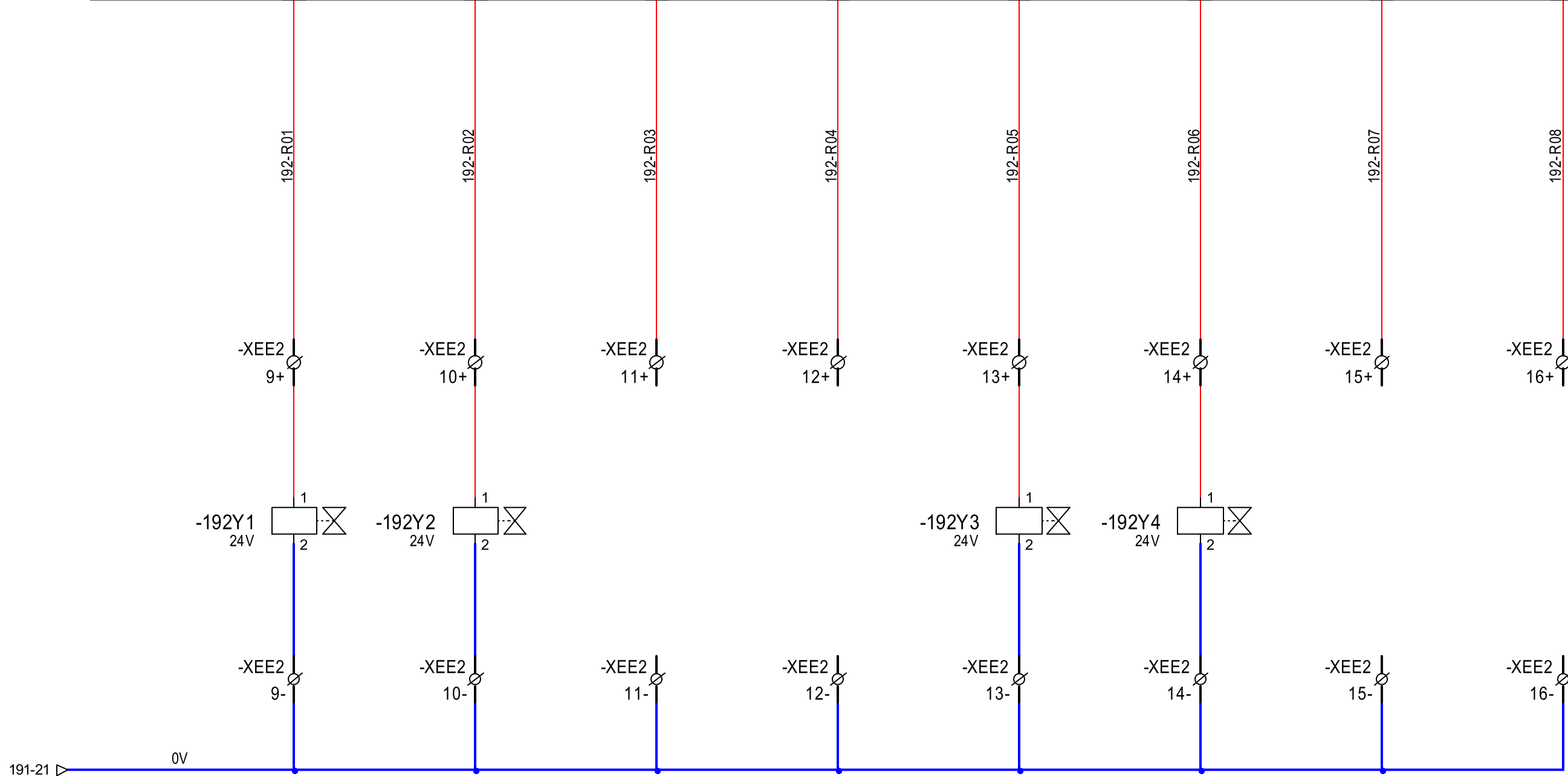
-EE	FANUC	STATION:				RACK:	MODULE:		
RO1		RO2		RO3	RO4	RO5	RO6	RO7	RO8
									
1		2		3	4	5	6	21	22



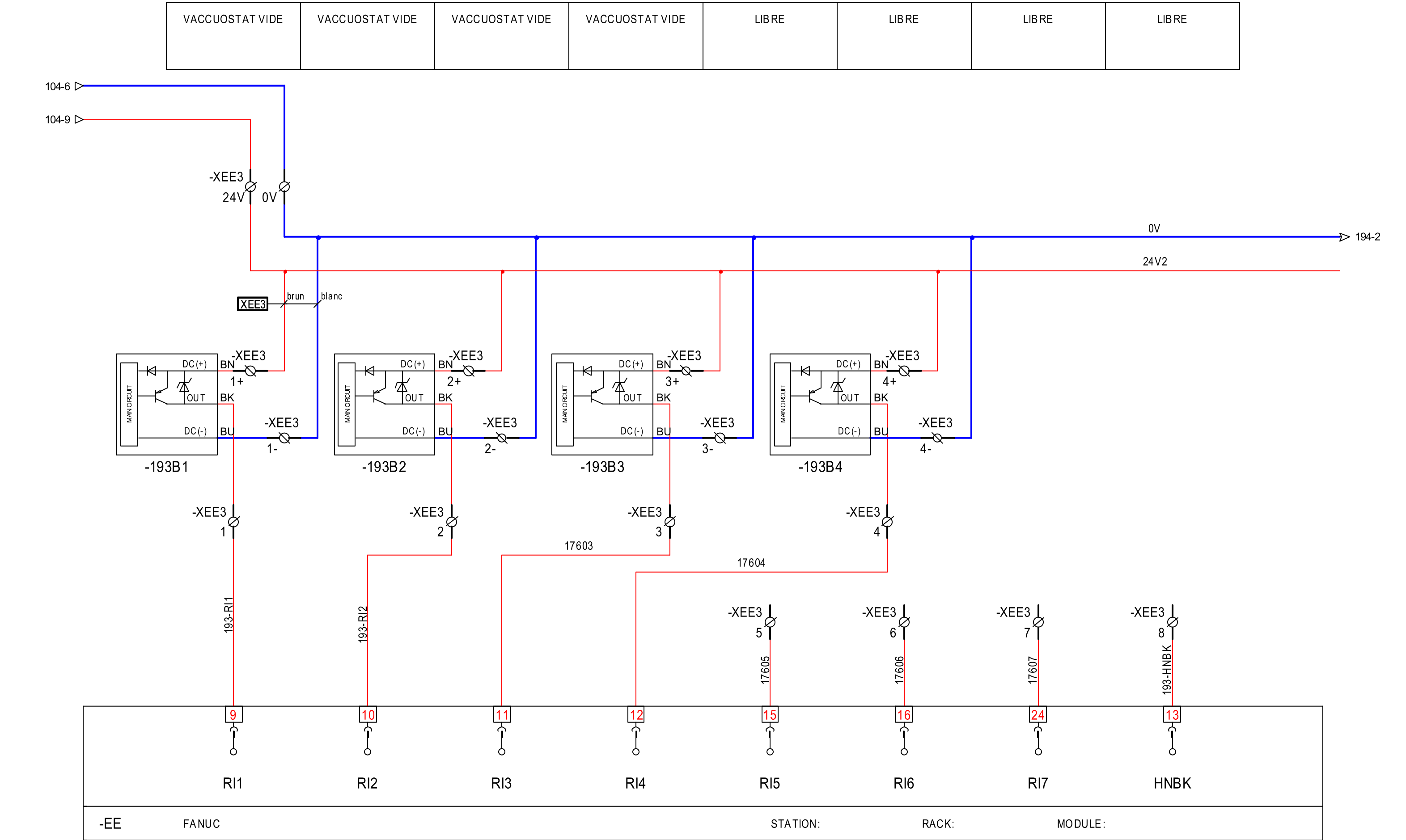
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+ BAIE ROBOT L1

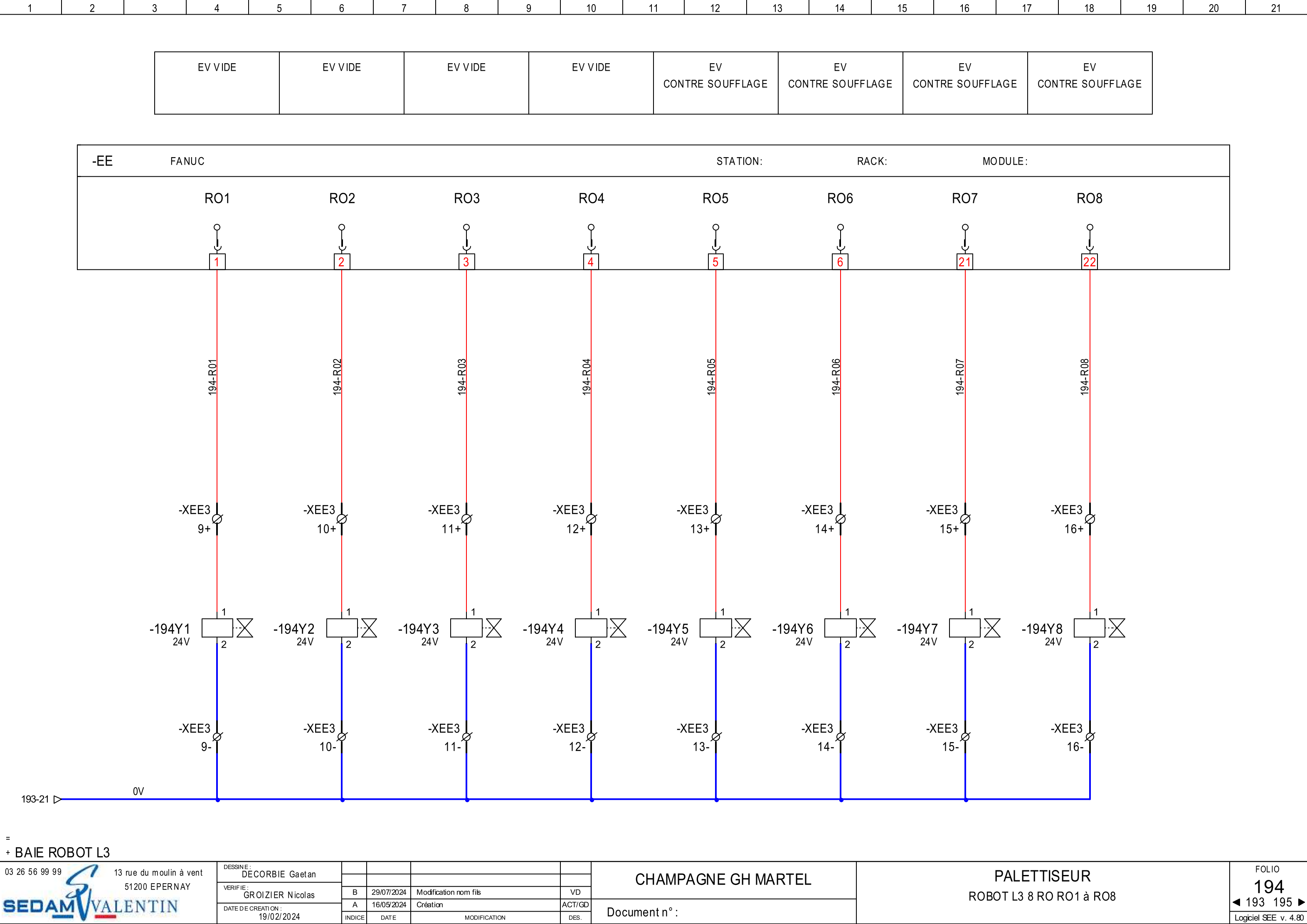
EV VIDE	EV VIDE	LIBRE	LIBRE	EV CONTRE SOUFFLAGE	EV CONTRE SOUFFLAGE	LIBRE	LIBRE
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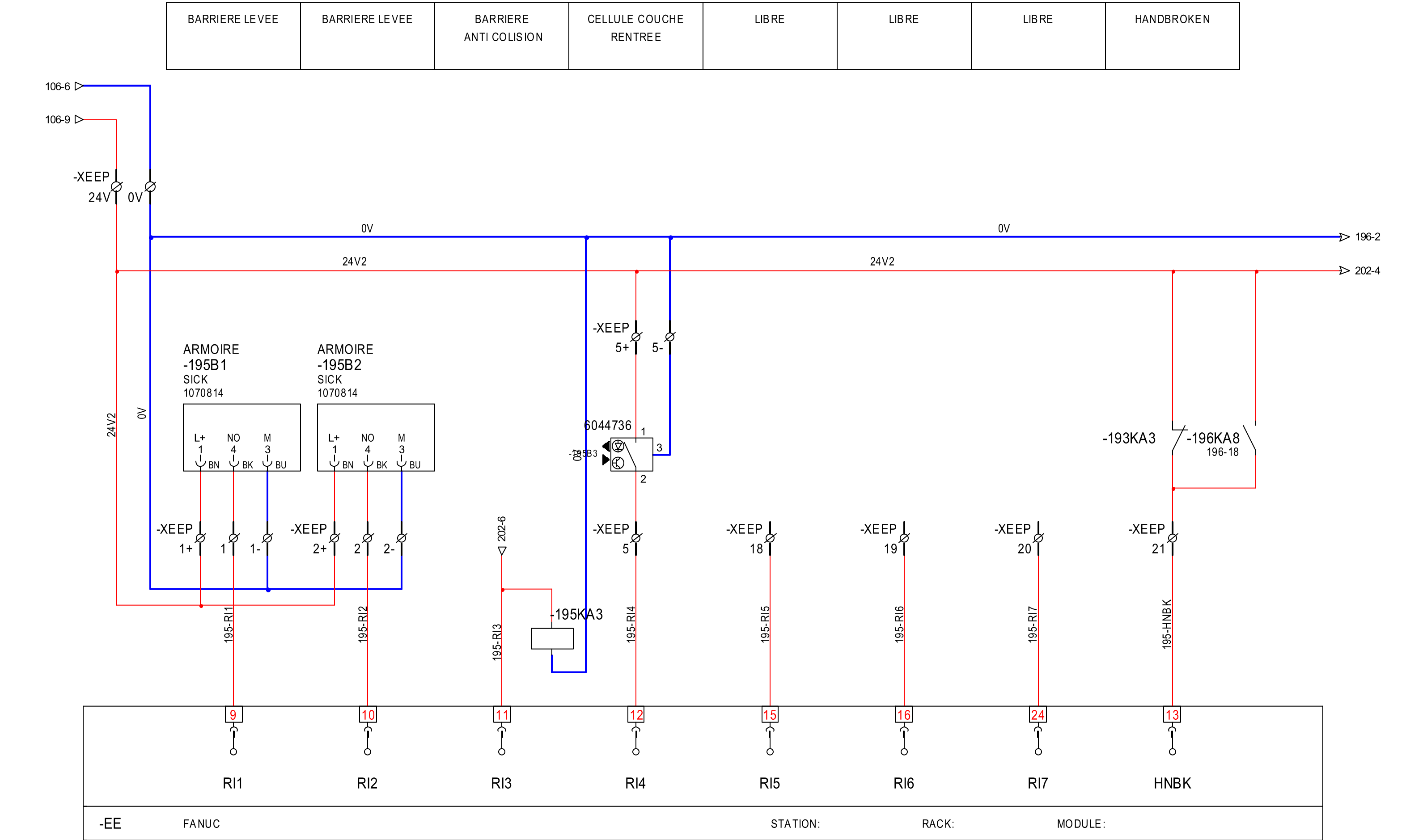
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RO1		RO2		RO3		RO4		RO5	RO6	RO7	RO8
											
1		2		3		4		5	6	21	22



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+ BAIE ROBOT L2

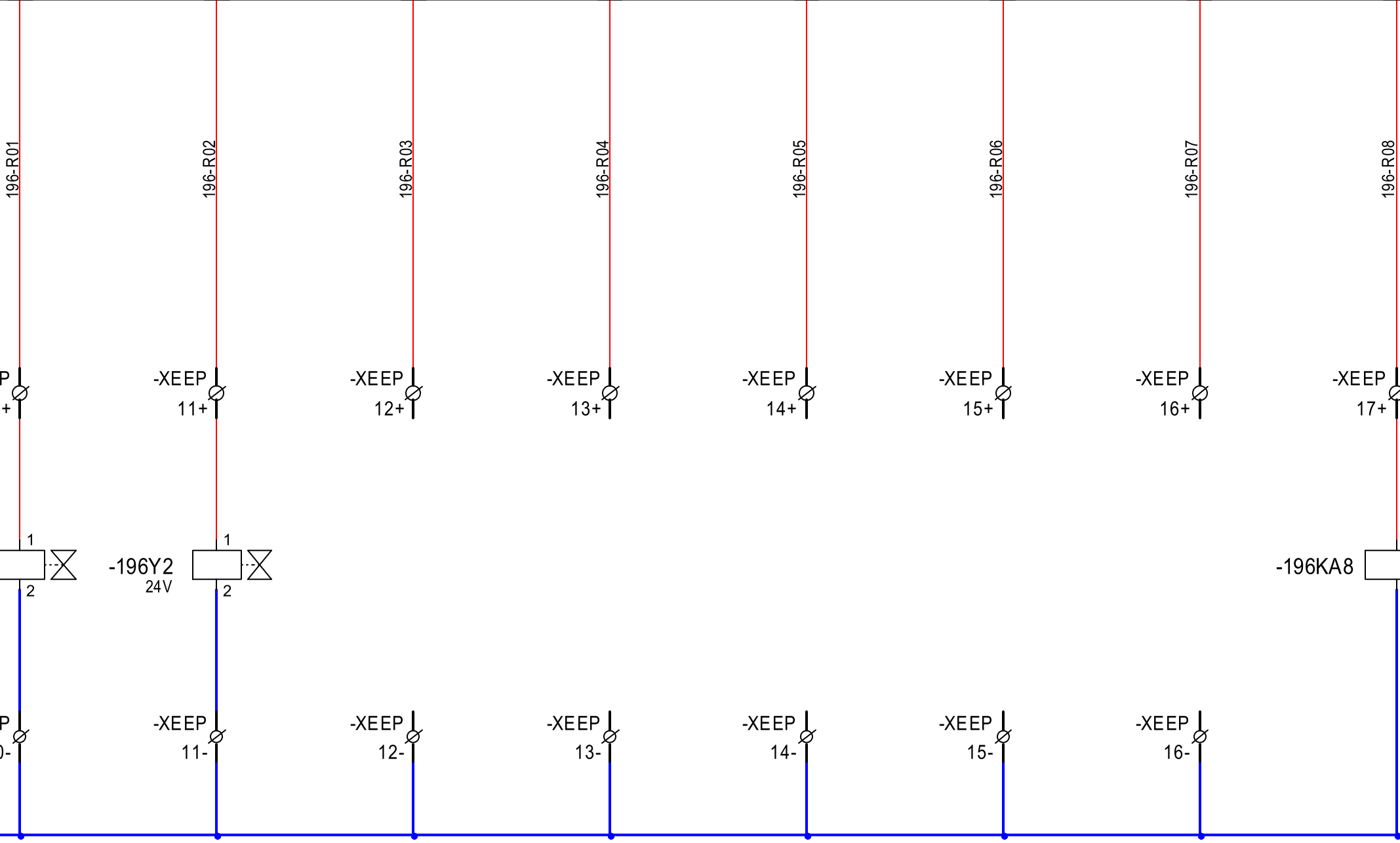




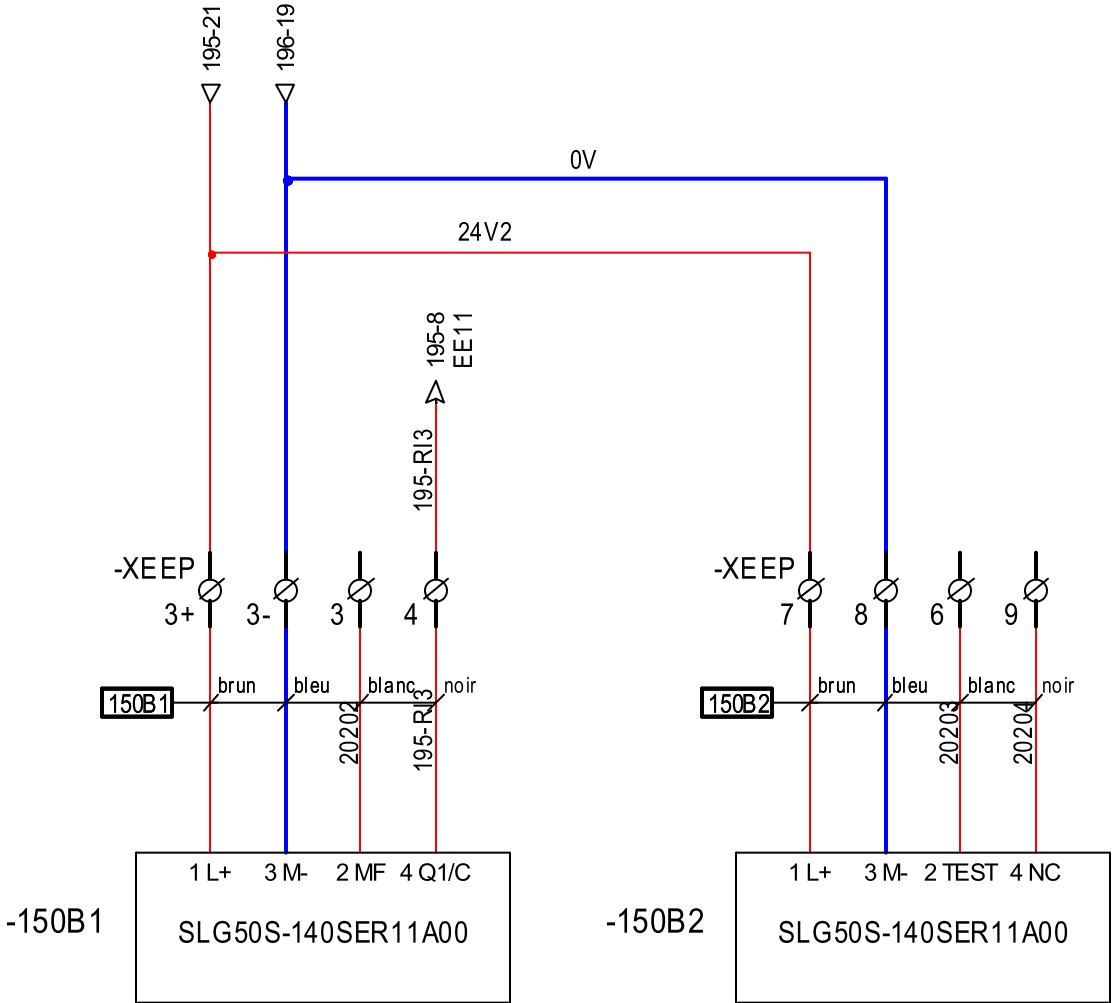


MONTEE VERIN BARRIERE	DESCENTE VERIN BARRIERE	LIBRE	LIBRE	LIBRE	LIBRE	LIBRE	HANDBROKEN
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-EE	FANUC	STATION:				RACK:	MODULE:				
RO1		RO2		RO3		RO4		RO5	RO6	RO7	RO8
											
1		2		3		4		5	6	21	22



195-19



MONTEE
FOURCHE D1

DESCENTE
FOURCHE D1

CENTRAGE
FERMEE
PALETTE D1

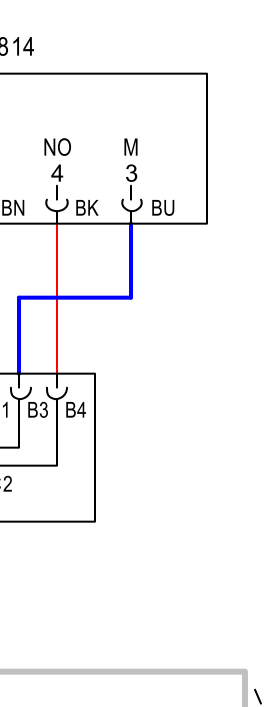
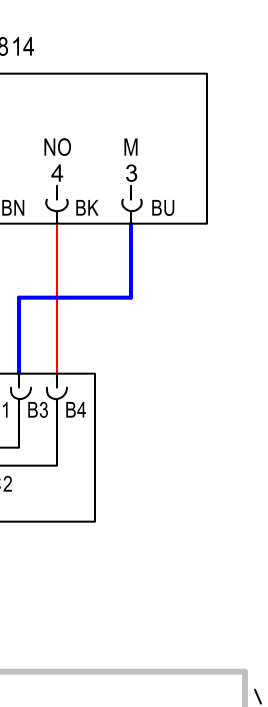
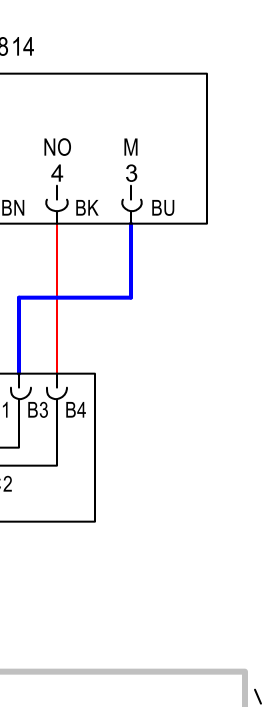
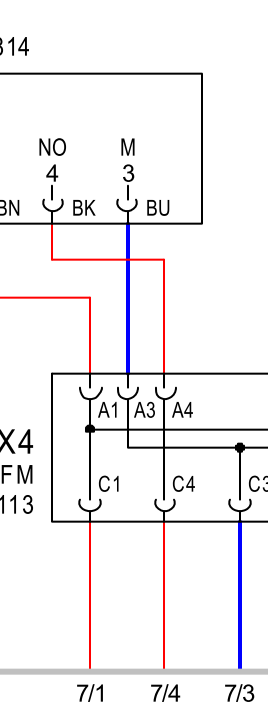
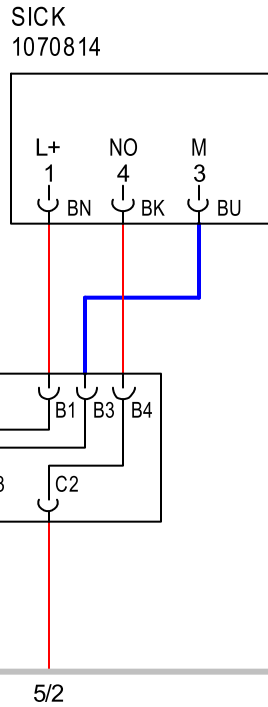
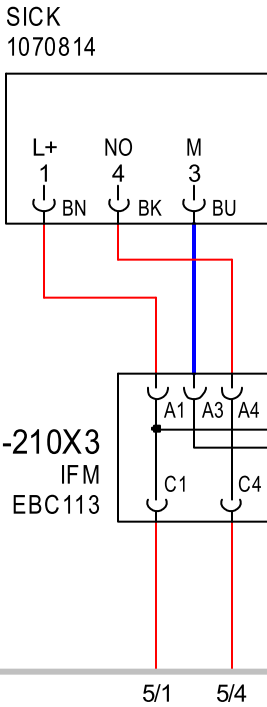
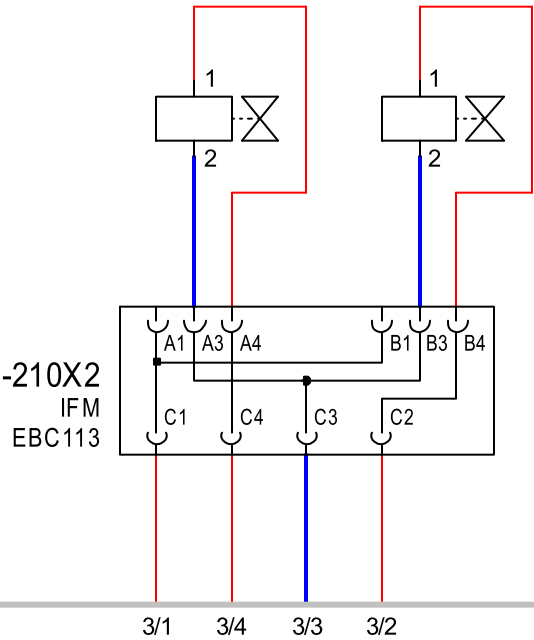
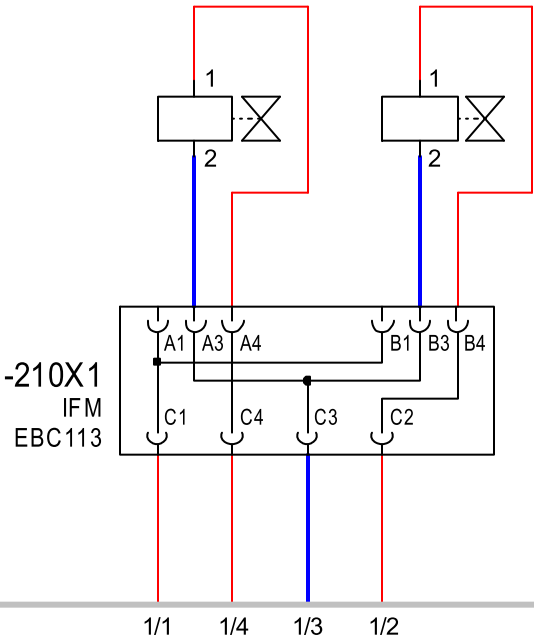
CENTRAGE
OUVERT
PALETTE D1

FOURCHE
OUVERTE
DROITE G1

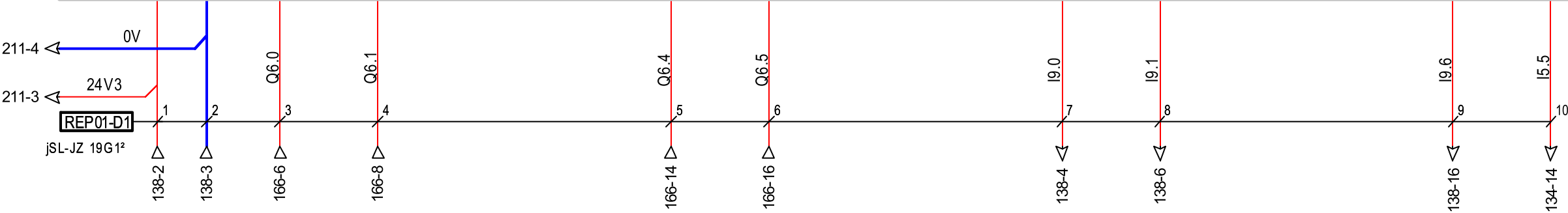
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OUVERTE
GAUCHE D1

FOURCHE
POSITION
BASSE D1

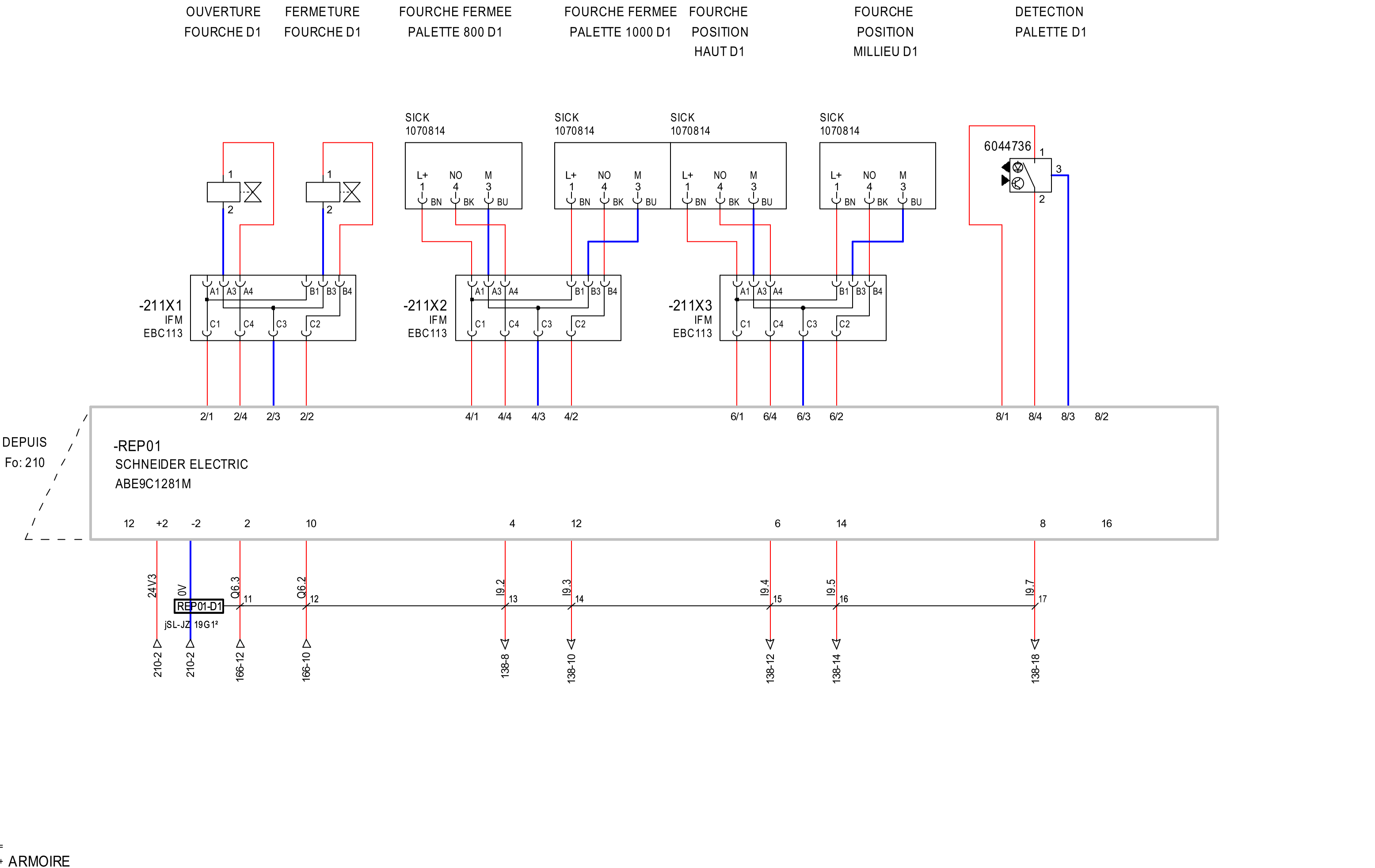
CAPTEUR
DE POSAGE
D1



SUITE
Fo: 211



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MONTEE
FOURCHE D2

DESCENTE
FOURCHE D2

CENTRAGE
FERMEE
PALETTE D2

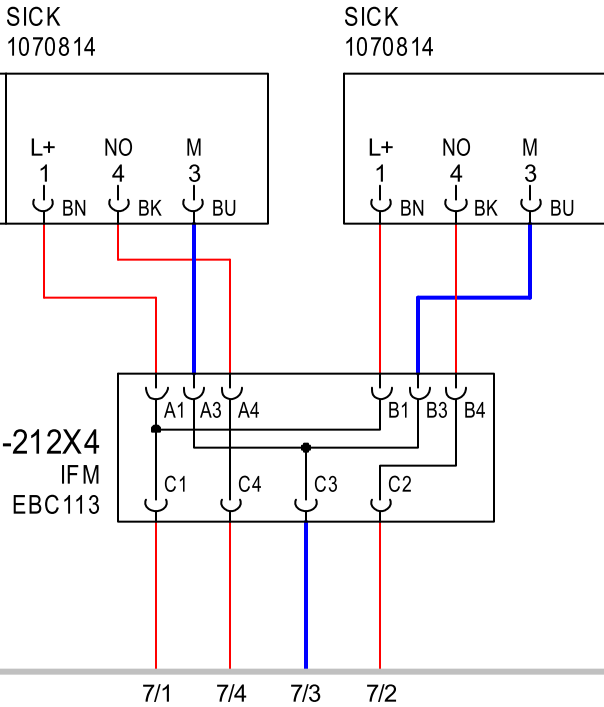
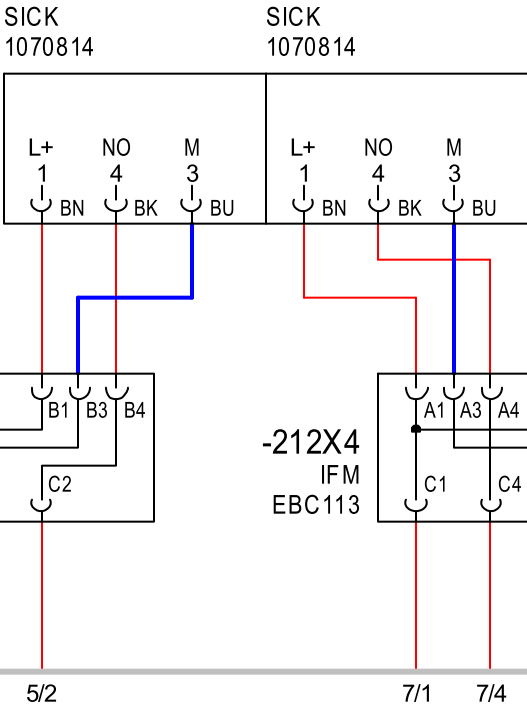
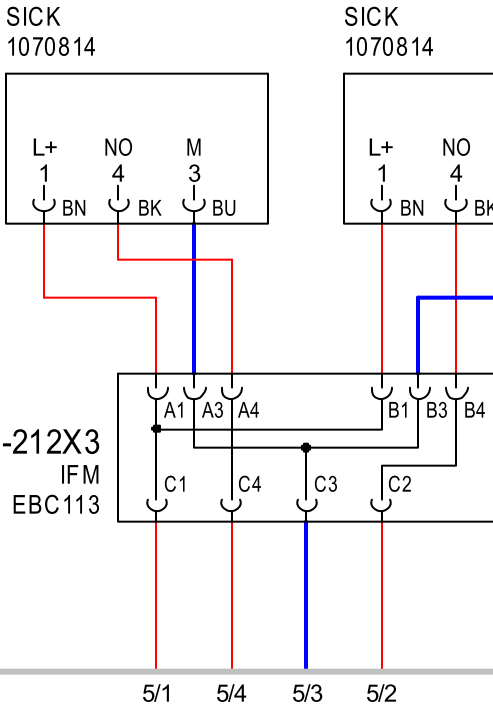
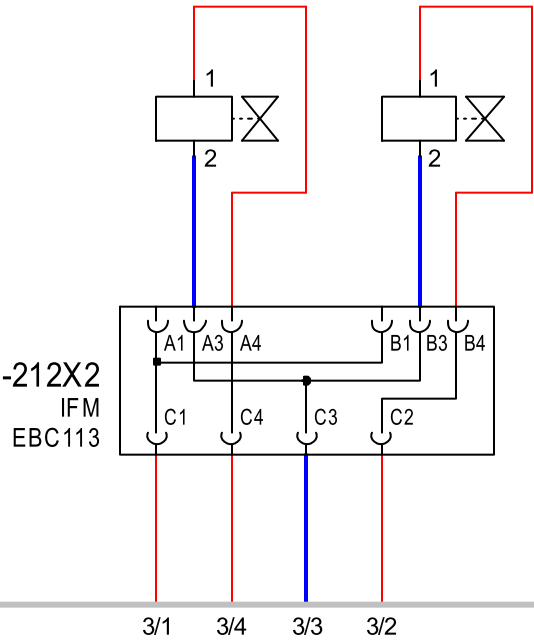
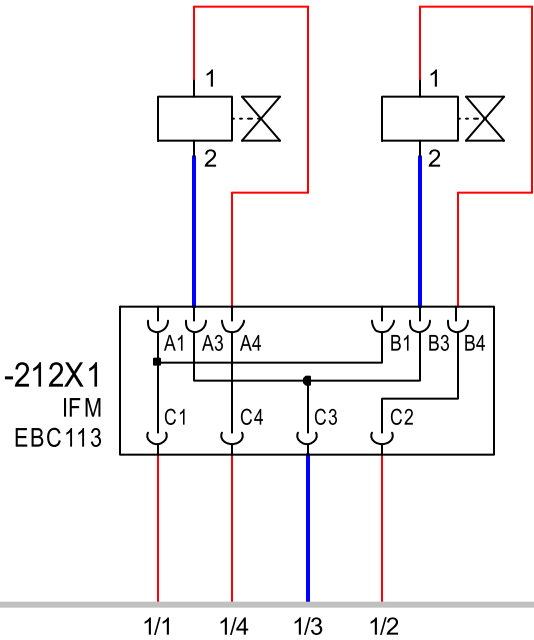
CENTRAGE
OUVERT
PALETTE D2

FOURCHE
OUVERTE
DROITE D2

FOURCHE
OUVERTE
GAUCHE D2

FOURCHE
POSITION
BASSE D2

CAPTEUR
DE POSAGE
D2



SUITE
Fo: 213



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OUVERTURE
FOURCHE D1

FERMETURE
FOURCHE D1

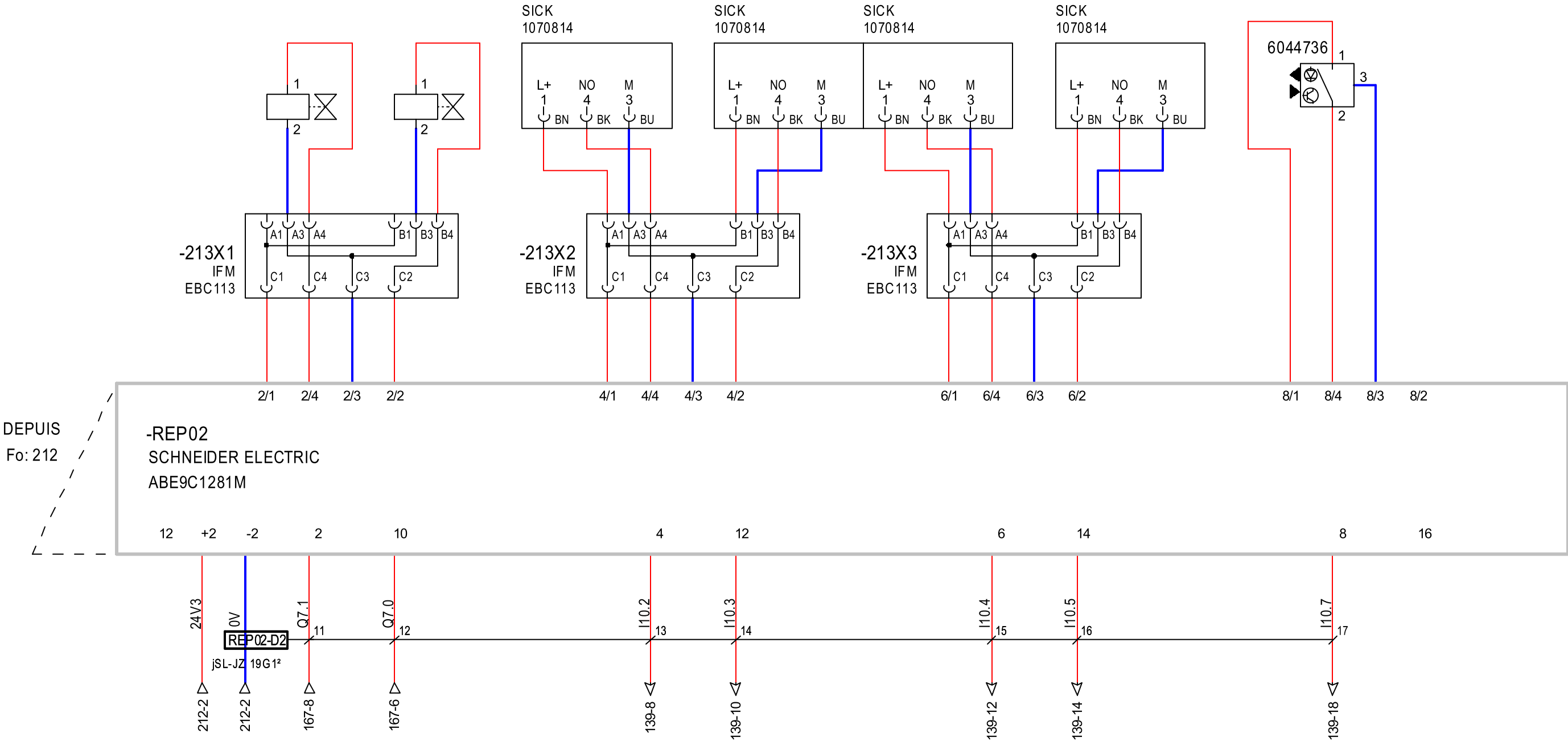
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PALETTE 800 D1

FOURCHE FERMEE
PALETTE 1000 D1

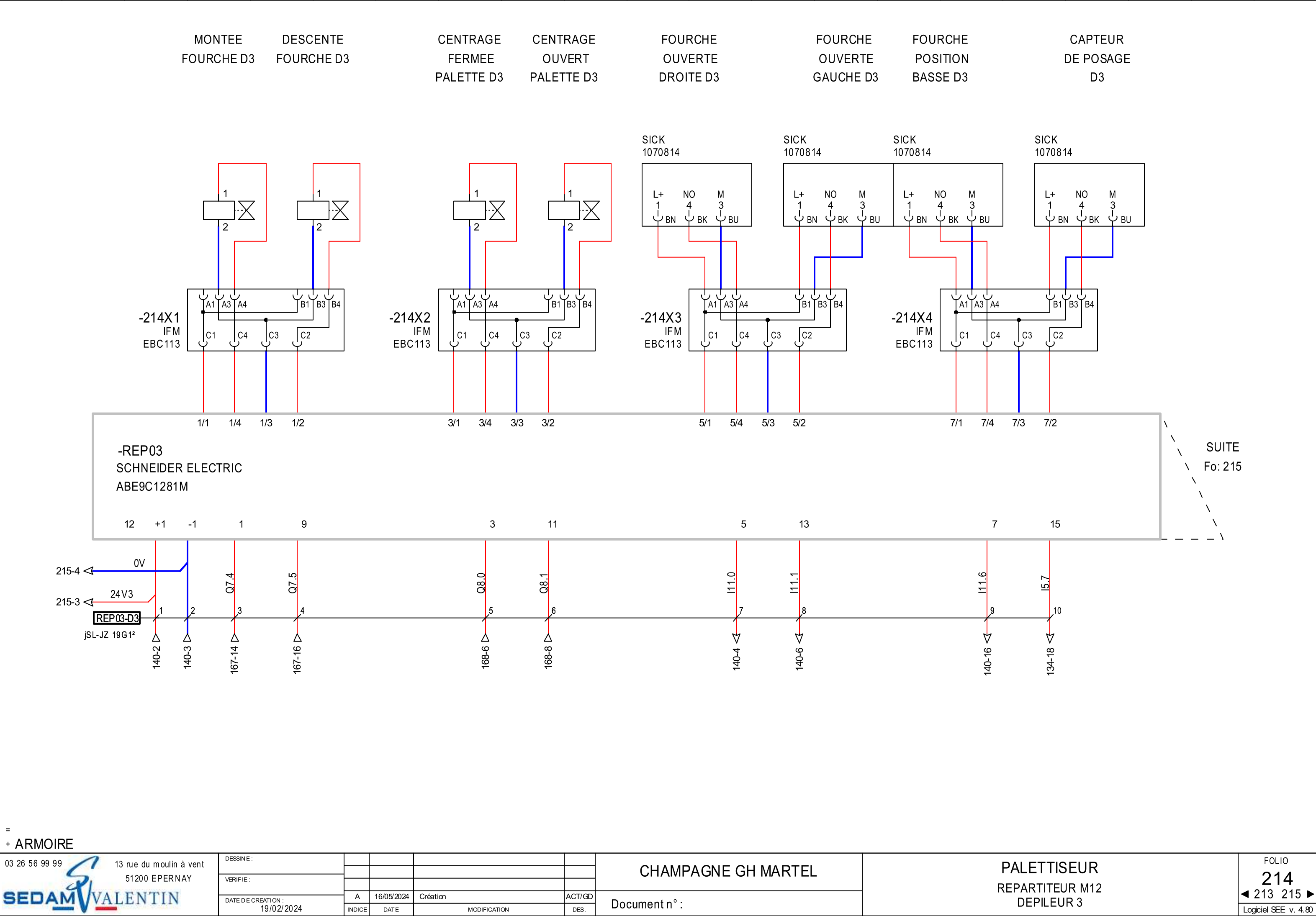
FOURCHE
POSITION
HAUT D1

FOURCHE
POSITION
MILLIEU D1

DETECTION
PALETTE D1



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OUVERTURE
FOURCHE D1

FERMETURE
FOURCHE D1

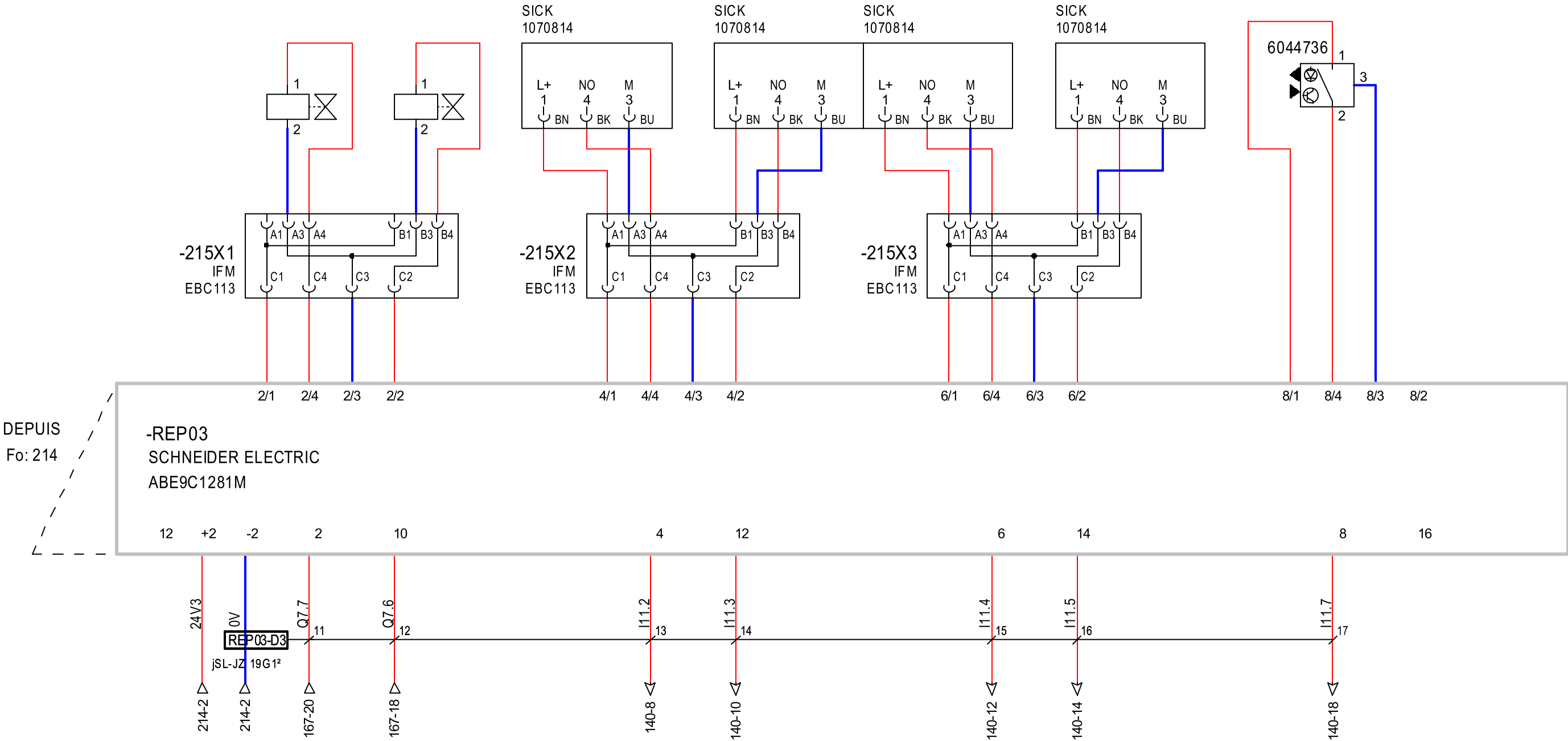
FOURCHE FERMEE
PALETTE 800 D1

FOURCHE FERMEE
PALETTE 1000 D1

FOURCHE
POSITION
HAUT D1

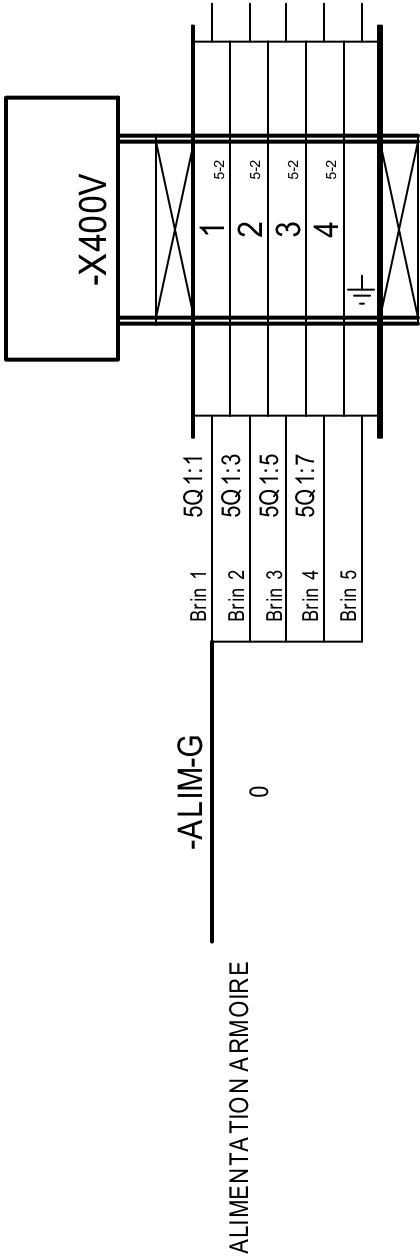
FOURCHE
POSITION
MILLIEU D1

DETECTION
PALETTE D1



DEPUIS
Fo: 214

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+ ARMOIRE



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+ ARMOIRE

03 26 56 99 99 SEDAM VALENTIN	13 rue du moulin à vent 51200 EPERNAY	DESSIN E : VERIFIE : DATE D E CREATION : 19/02/2024	B30/07/2024Modification nom fils A16/05/2024 INDICEDATEMODIFICATIONDES.	CHAMPAGNE GH MARTEL Document n° :	PALETTISEUR Bornier : +ARMOIRE-XA +ARMOIRE-XA - 1/2	FOLIO 301 ◀ 300 302 ▶ Logiciel SEE v. 4.80
FRIL ROBOT PAL -63Y4 jSL-JZ 3G 1²	163Y4:1 263Y4:2 v/j brun77B1:A2 gris/rose77B1:I3 bleu77B1:A1 rouge77B1:IS1 gris77B1:IS2 rouge/bleu77B1:OS1 blanc/vert77B1:OS2 violet77B1:I4 vert77B1:O3 rose77B2:20 blanc77B2:22 brun/vert77B2:25 jaune/brun77B2:26 noir77B2:27 blanc/gris77B2:28 gris/brun77B2:31 jaune77B2:32 brun78B1:A2 gris/rose78B1:I3 bleu78B1:A1 rouge78B1:IS1 rouge/bleu78B1:OS1 blanc/vert78B1:OS2 gris78B1:IS2 violet78B1:I4 vert78B1:O3 rose78B2:20 blanc78B2:22 brun/vert78B2:25 jaune/brun78B2:26 noir78B2:27 blanc/gris78B2:28 gris/brun78B2:31 jaune78B2:32 brun79B1:A2 gris/rose79B1:I3 bleu79B1:A1 rouge79B1:IS1 rouge/bleu79B1:OS1 blanc/vert79B1:OS2 gris79B1:IS2 violet79B1:I4 vert79B1:O3 rose79B2:20 blanc79B2:22 brun/vert79B2:25 jaune/brun79B2:26 noir79B2:27 blanc/gris79B2:28 gris/brun79B2:31 jaune79B2:32 brun80B1:A2 gris/rose80B1:I3 bleu80B1:A1 rouge80B1:IS1 rouge/bleu80B1:OS1	16304 0V 0V 6101 24V1 24V1 24V1 7703 7704 Q11.0 I13.2 I13.0 I13.1 7701 4603 7702 4604 Q11.1 Q11.2 0V 6102 24V1 24V1 7803 7804 24V1 Q11.3 I13.5 I13.3 I13.4 7801 4601 7802 4602 Q11.4 Q11.5 0V 6103 24V1 24V1 7903 7904 24V1 Q11.6 I14.0 I13.6 I13.7 7901 4603 7902 4604 Q11.7 Q12.0 0V 6104 24V1 24V1 8003	163-10 263-10 377-4 477-5 577-6 677-6 777-7 877-7 977-7 1077-7 1177-7 1277-7 1377-7 1477-7 1577-7 1677-7 1777-7 1877-7 1977-7 2078-4 2178-5 2278-6 2378-6 2478-6 2578-6 2678-7 2778-7 2878-7 2978-7 3078-7 3178-7 3278-7 3378-7 3478-7 3578-7 3678-7 3779-4 3879-5 3979-6 4079-6 4179-6 4279-6 4379-7 4479-7 4579-7 4679-7 4779-7 4879-7 4979-7 5079-7 5179-7 5279-7 5379-7 5480-4 5580-5 5680-6 5780-6 5880-6	16304 0V 0V 6101 24V1 24V1 24V1 7703 7704 Q11.0 I13.2 I13.0 I13.1 7701 4603 7702 4604 Q11.1 Q11.2 0V 6102 24V1 24V1 7803 7804 24V1 Q11.3 I13.5 I13.3 I13.4 7801 4601 7802 4602 Q11.4 Q11.5 0V 6103 24V1 24V1 7903 7904 24V1 Q11.6 I14.0 I13.6 I13.7 7901 4603 7902 4604 Q11.7 Q12.0 0V 6104 24V1 24V1 8003	16304 0V 0V 6101 24V1 24V1 24V1 7703 7704 Q11.0 I13.2 I13.0 I13.1 7701 4603 7702 4604 Q11.1 Q11.2 0V 6102 24V1 24V1 7803 7804 24V1 Q11.3 I13.5 I13.3 I13.4 7801 4601 7802 4602 Q11.4 Q11.5 0V 6103 24V1 24V1 7903 7904 24V1 Q11.6 I14.0 I13.6 I13.7 7901 4603 7902 4604 Q11.7 Q12.0 0V 6104 24V1 24V1 8003	16304 0V 0V 6101 24V1 24V1 24V1 7703 7704 Q11.0 I13.2</

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+ ARMOIRE

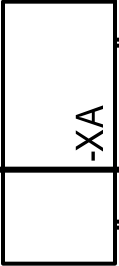
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VERIFIE :	B	29/07/2024	Modifications numéro fils	VD
DATE D E C R E A T I O N : 19/02/2024	A	16/05/2024		
INDICE	DATE	MODIFICATION		DES.

CHAMPAGNE GH MARTEL

Document n° :

PALETTISEUR
Bomier : +ARMOIRE-XA
+ARMOIRE-XA - 2/2

301-21



blanc/vert 80B1:OS2	8004		59	80-6	8004	:8
gris 80B1:IS2	24V1		60	80-7	24V1	XA:74
						XA:57
violet 80B1:14	Q12.1		61	80-7	Q12.1	172A1:2
vert 80B1:O3	I14.3		62	80-7	I14.3	144A1:4
rose 80B2:20	I14.1		63	80-7	I14.1	144A1:2
blanc 80B2:22	I14.2		64	80-7	I14.2	144A1:3
brun/vert80B2:25	8001		65	80-7	8001	:L9
jaune/brun 80B2:26	4601		66	80-7	4601	XA:32
noir 80B2:27	8002		67	80-7	8002	:L10
blanc/gris 80B2:28	4602		68	80-7	4602	XA:34
gris/brun80B2:31	Q12.2		69	80-7	Q12.2	172A1:3
jaune 80B2:32	Q12.3		70	80-7	Q12.3	172A1:4
brun 81B1:A2	0V		71	81-4	0V	XA:54
						XA:93
gris/rose 81B1:13	6308		72	81-5	6308	:16
bleu 81B1:A1	24V1		73	81-6	24V1	
rouge 81B1:IS1	24V1		74	81-6	24V1	XA:60
						XA:77
rouge/bleu81B1:OS1	8103		75	81-6	8103	:1
blanc/vert81B1:OS2	8104		76	81-6	8104	:2
gris 81B1:IS2	24V1		77	81-7	24V1	XA:74
violet 81B1:14	Q12.4		78	81-7	Q12.4	172A1:5
vert 81B1:O3	I14.6		79	81-7	I14.6	144A1:7
rose 81B2:20	I14.4		80	81-7	I14.4	144A1:5
blanc 81B2:22	I14.5		81	81-7	I14.5	144A1:6
brun/vert81B2:25	8101		82	81-7	8101	:L11
jaune/brun 81B2:26	4603		83	81-7	4603	XA:49
noir 81B2:27	8102		84	81-7	8102	:L12
blanc/gris 81B2:28	4604		85	81-7	4604	XA:51
gris/brun81B2:31	Q12.5		86	81-7	Q12.5	172A1:6
jaune 81B2:32	Q12.6		87	81-7	Q12.6	172A1:7
1 129B1:BN	24V3		91	129-16	24V3	96S1
2 129B1:BK	I0.6		92	129-16	I0.6	129A1:7
3 129B1:BU	0V		93	129-17	0V	XA:71
	I3.5		94	132-14	I3.5	132A1:6
	I3.6		95	132-16	I3.6	132A1:7
	I3.7		96	132-18	I3.7	132A1:8
	I4.5		97	133-14	I4.5	133A1:6
133A1:7	I4.6		98	133-16	I4.6	
133A1:8	I4.7		99	133-18	I4.7	
	I6.5		103	135-14	I6.5	135A1:6
135A1:7	I6.6		104	135-16	I6.6	
135A1:8	I6.7		105	135-18	I6.7	
137A1:8	I8.7		106	137-18	I8.7	
142A1:8	I12.7		107	142-18	I12.7	
	I14.7		108	144-18	I14.7	144A1:8
146A1:7	I16.6		109	146-16	I16.6	
146A1:8	I16.7		110	146-18	I16.7	
164A1:7	Q4.6		111	164-18	Q4.6	
164A1:8	Q4.7		112	164-20	Q4.7	

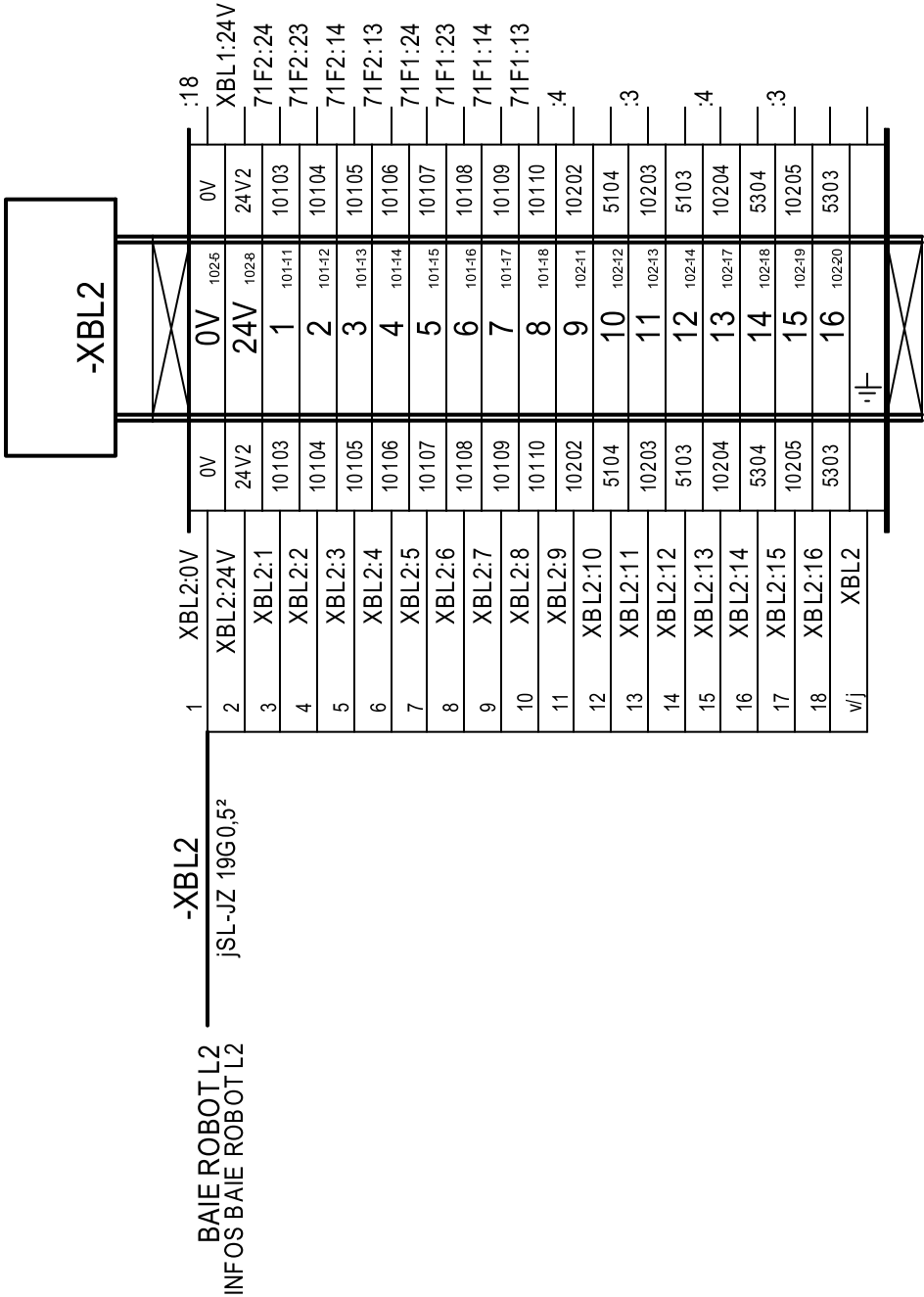
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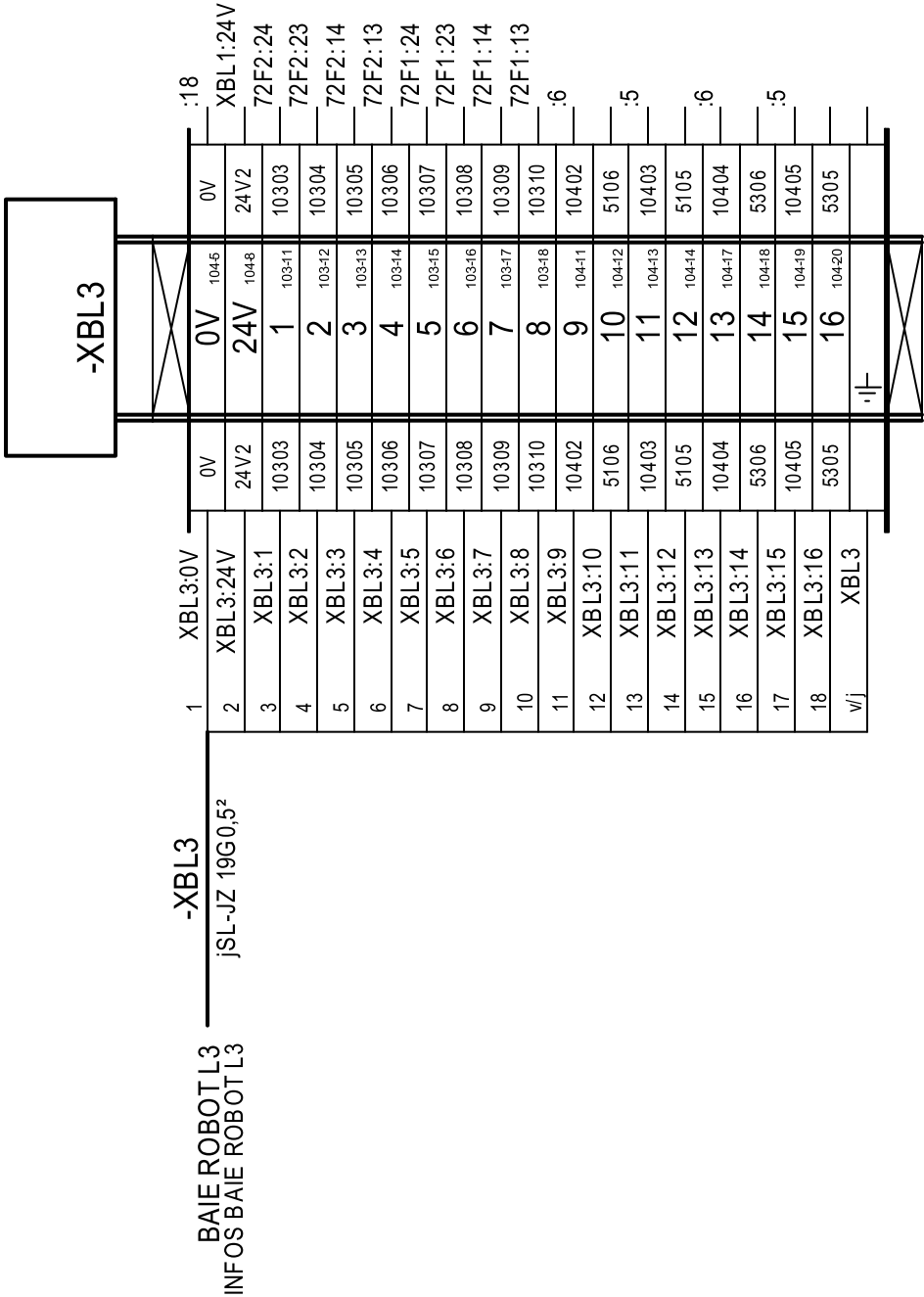
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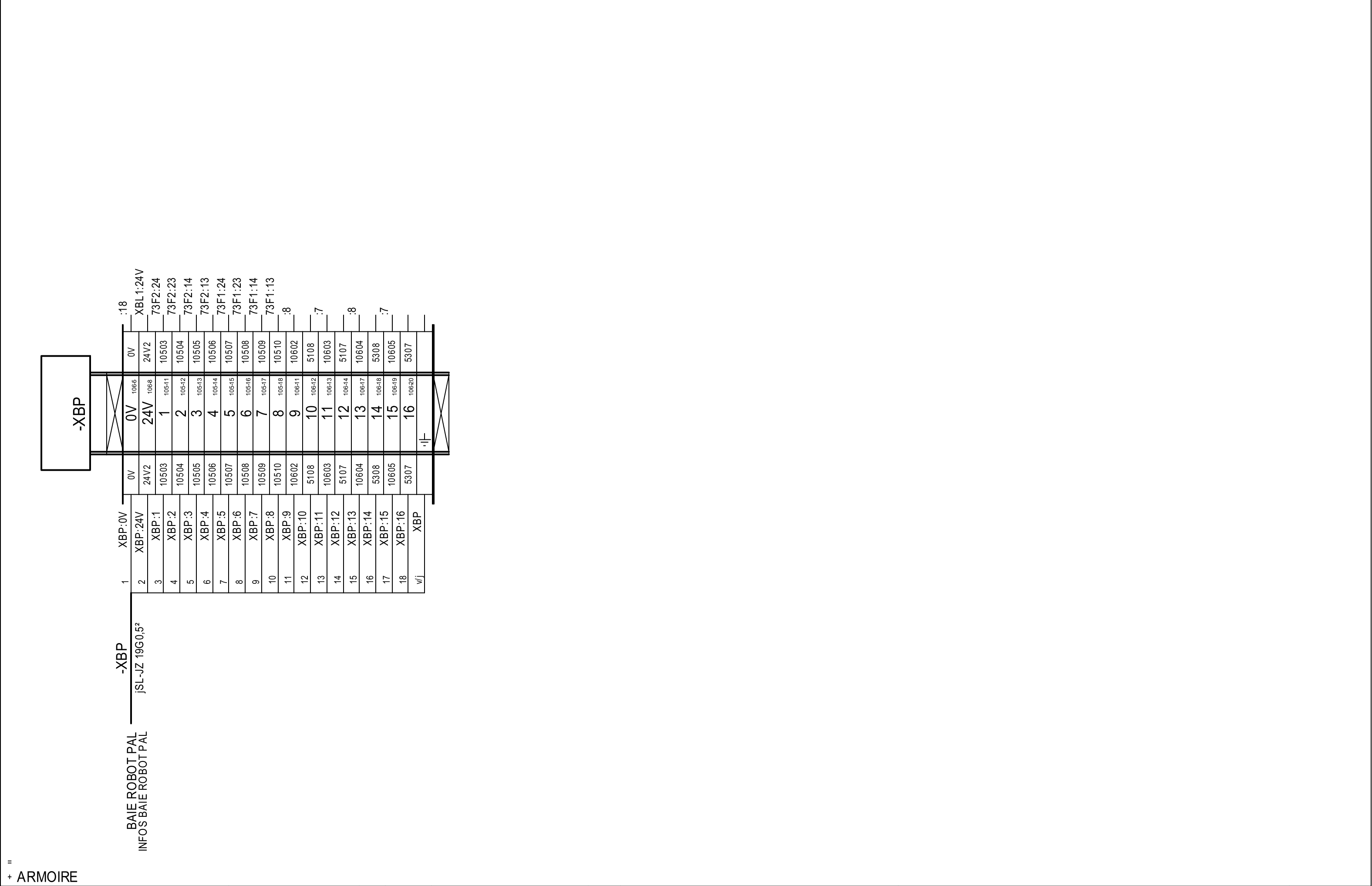
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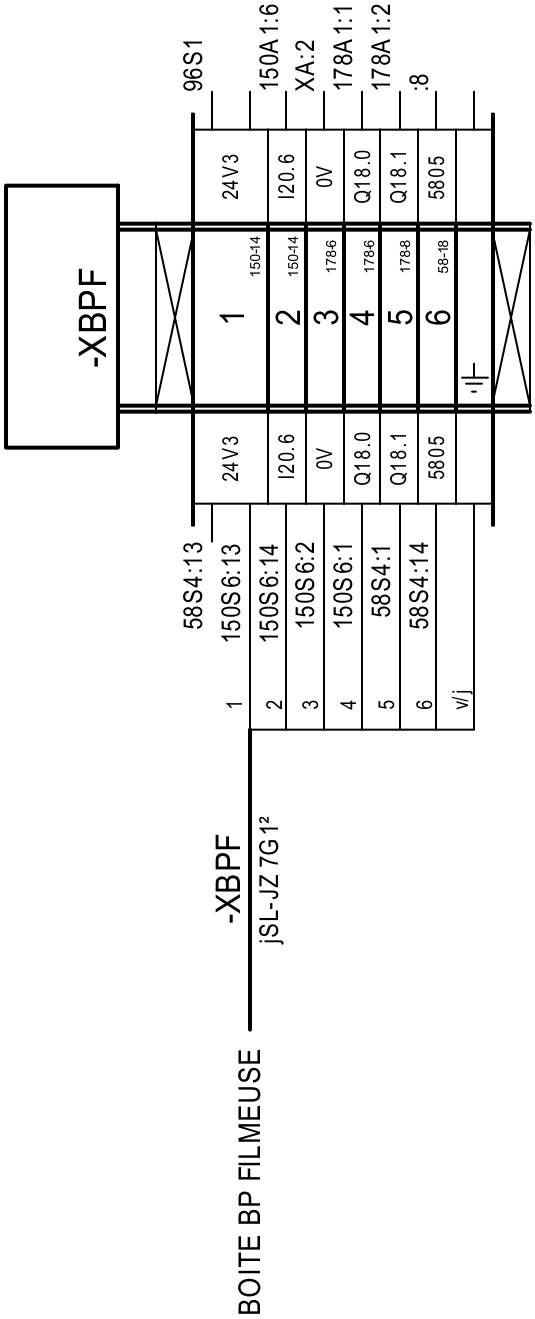
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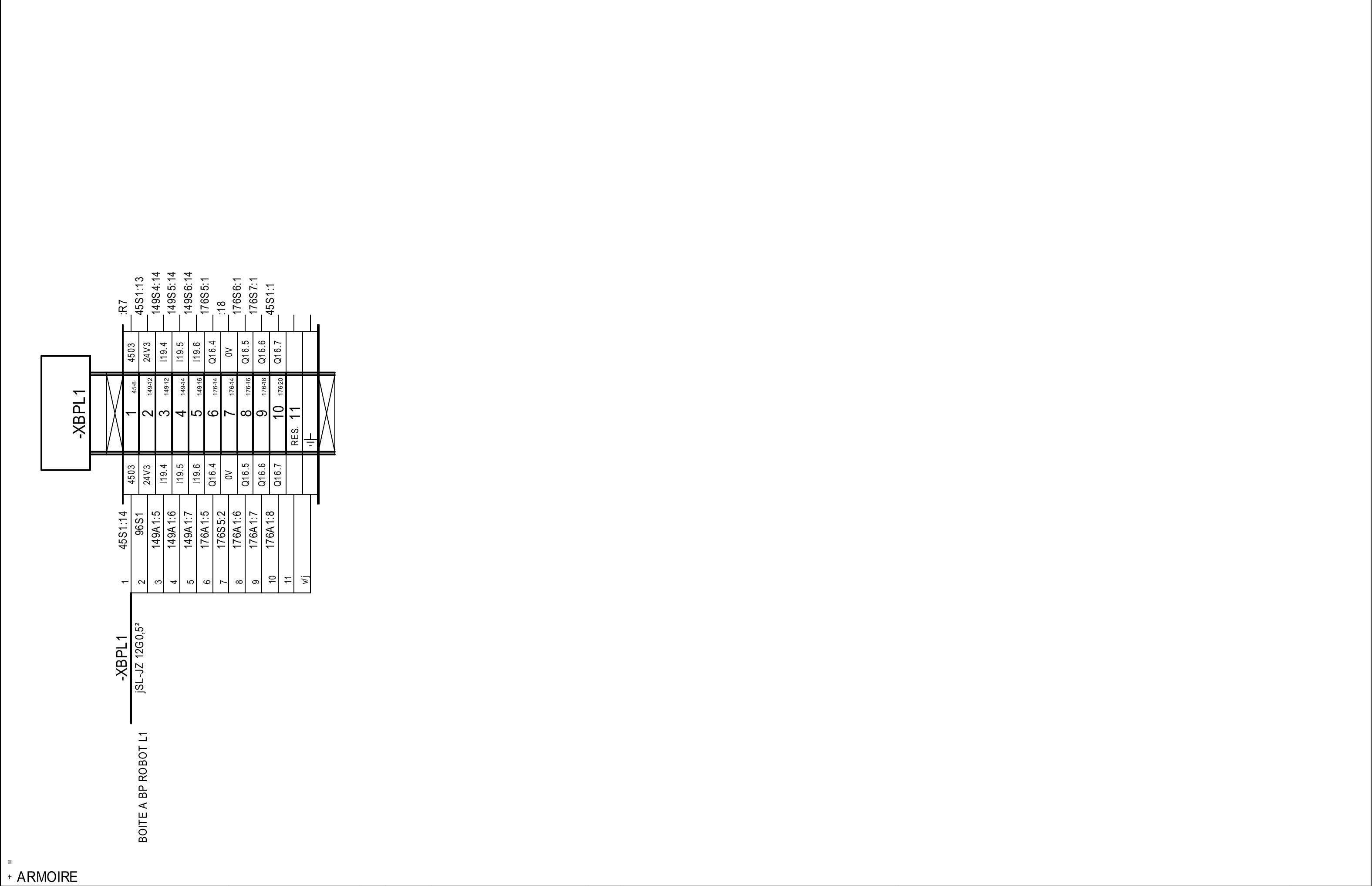
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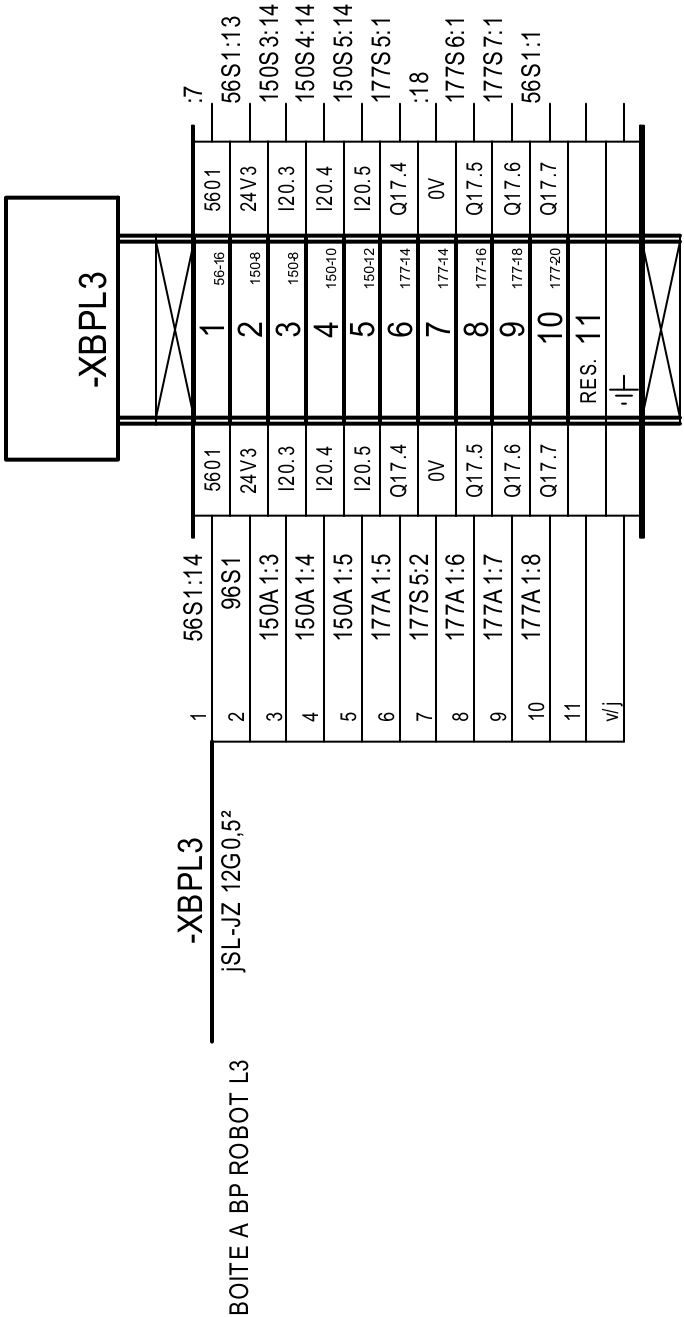






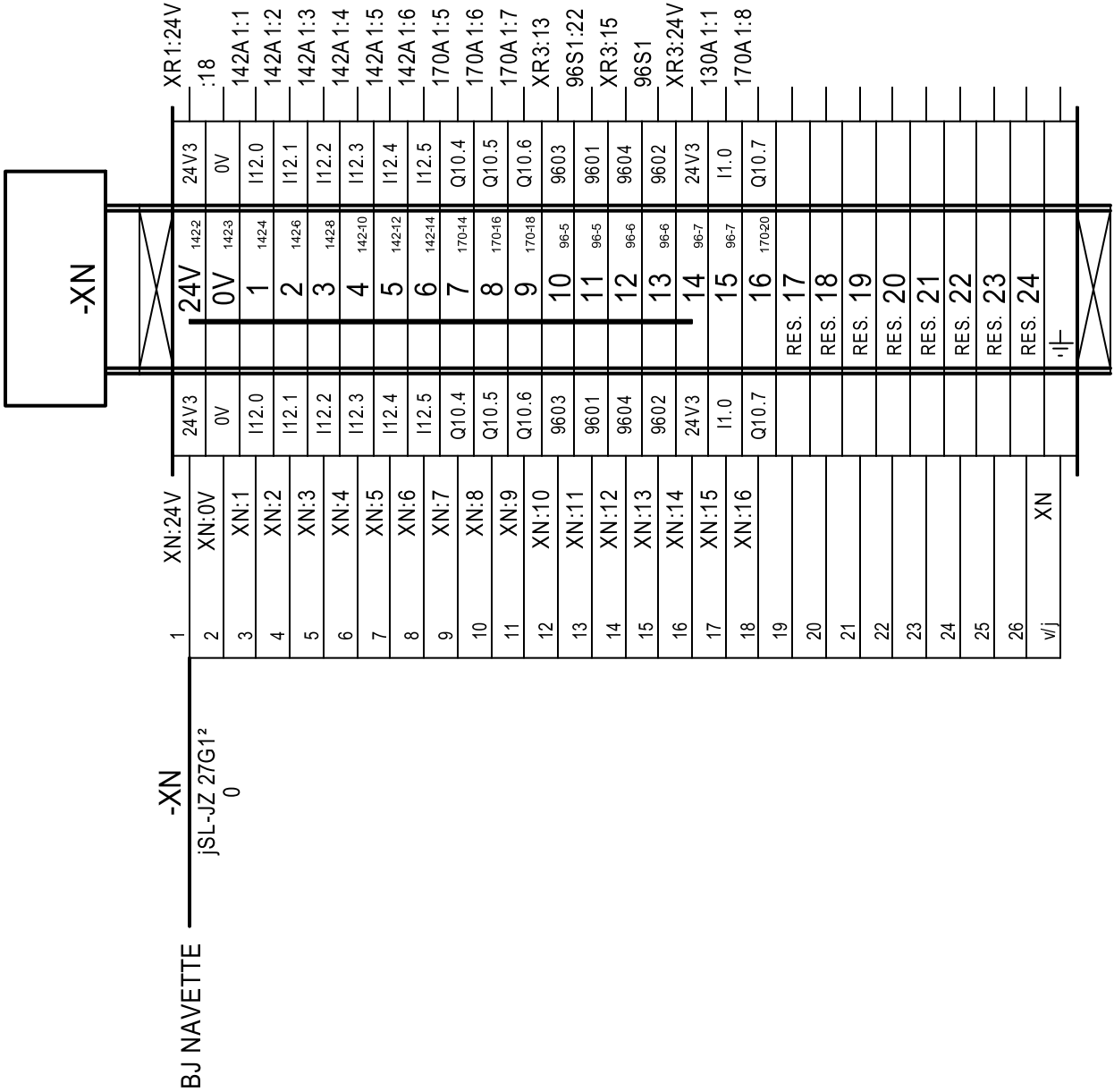
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-XD		Q7.5		62	167-16	Q7.5	167A 1:6
		Q8.0		63	168-6	Q8.0	168A 1:1
		Q8.1		64	168-8	Q8.1	168A 1:2
4		REP03:9		65	140-4	I11.0	140A 1:1
5		REP03:3		66	140-6	I11.1	140A 1:2
6		REP03:11		67	140-16	I11.6	140A 1:7
7		REP03:5		68	134-18	I5.7	134A 1:8
8		REP03:13		69	167-20	Q7.7	167A 1:8
9		REP03:7		70	167-18	Q7.6	167A 1:7
10		REP03:15		71	140-8	I11.2	140A 1:3
11		REP03:2		72	140-10	I11.3	140A 1:4
12		REP03:10		73	140-12	I11.4	140A 1:5
13		REP03:4		74	140-14	I11.5	140A 1:6
14		REP03:12		75	140-18	I11.7	140A 1:8
15		REP03:6		76	68-4	6801	:1
16		REP03:14		77	68-6	6802	:2
17		REP03:8		78	68-8	6803	:3
		XD:31		79	68-10	6804	:4
		XD:32		80	68-12	6805	:5
		XD:33		81	68-14	6806	:6
		XD:34		82	178-10	Q18.2	178A 1:3
		XD:35		83	178-12	Q18.3	178A 1:4
		XD:36		84	178-14	Q18.4	178A 1:5
		XD:37		85	178-16	Q18.5	178A 1:6
		XD:38		86	178-18	Q18.6	178A 1:7
		XD:39		87	178-20	Q18.7	178A 1:8
		XD:40		RES. 88			
		XD:41		RES. 89			
		XD:42		RES. 90			
				RES. 91			
				RES. 92			
				RES. 93			
v/j		XD		· —			
v/j				· —			
v/j				· —			

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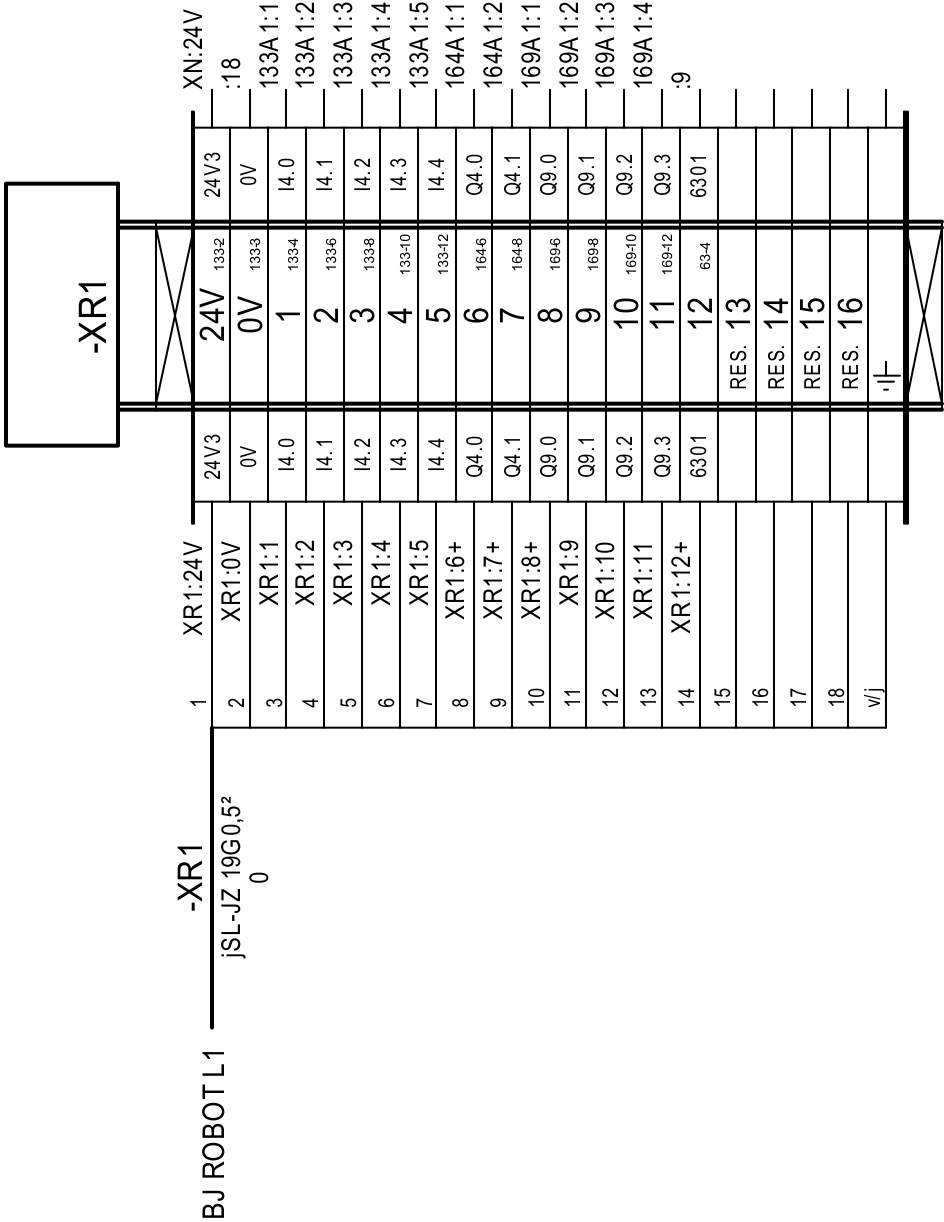
-XP

Robot 1	-C4.1	gr	U-1000 R2V 4G6² 0	501	1	5-5	501	5Q2:2
				502	2	5-5	502	5Q2:4
				503	3	5-6	503	5Q2:6
Robot 2	-C4.2	gr	U-1000 R2V 4G6² 0	504	4	5-8	504	5Q3:2
				505	5	5-8	505	5Q3:4
				506	6	5-9	506	5Q3:6
Robot 3	-C4.3	gr	U-1000 R2V 4G6² 0	507	7	5-11	507	5Q4:2
				508	8	5-11	508	5Q4:4
				509	9	5-12	509	5Q4:6
Robot 4	-C4.4	gr	U-1000 R2V 4G6² 0	510	10	5-14	510	5Q5:2
				511	11	5-14	511	5Q5:4
				512	12	5-15	512	5Q5:6
BJ NAVETTE	-MF1	BN	XP:10 U-1000 R2V 3x1,5² 0	804	13	8-3	804	8KMF 1:14
				805	14	8-3	805	8KMF 1:24
					15	9-5		9Q2:2/T1
BJ NAVETTE	-M2	gr	XP:4 U-1000 R2V 4G1,5² 0		16	9-5		9Q2:4/T2
					17	9-6		9Q2:6/T3
					18	10-5		10Q2:2/T1
BJ NAVETTE	-M3	gr	XP:7 U-1000 R2V 4G1,5² 0		19	10-5		10Q2:4/T2
					20	10-6		10Q2:6/T3
					21	11-5		11Q2:2/T1
	-M4	gr	M4:U U-1000 R2V 4G1,5² 0		22	11-5		11Q2:4/T2
					23	11-6		11Q2:6/T3
					24	12-5		12Q2:2/T1
	-M5	gr	M5:U U-1000 R2V 4G1,5² 0		25	12-5		12Q2:4/T2
					26	12-6		12Q2:6/T3
					27	13-5		13Q2:2/T1
	-M6	gr	M6:U U-1000 R2V 4G1,5² 0		28	13-5		13Q2:4/T2
					29	13-6		13Q2:6/T3
					30	14-5		14A1:U2
	-M7	gr	M7:U U-1000 R2V 4G1,5² 0		31	14-5		14A1:V2
					32	14-6		14A1:W2
					35	16-5		16Q2:2/T1
	-M9	gr	M9:U U-1000 R2V 4G1,5² 0		36	16-5		16Q2:4/T2
				W9	37	16-6	W9	16Q2:6/T3
					38	17-5		17Q2:2/T1
	-M10	gr	M10:U U-1000 R2V 4G1,5² 0		39	17-5		17Q2:4/T2
				W10	40	17-6	W10	17Q2:6/T3
					41	18-5		18Q2:2/T1
	-M11	gr	M11:U U-1000 R2V 4G1,5² 0		42	18-5		18Q2:4/T2
				W11	43	18-6	W11	18Q2:6/T3
					44	25-5		25Q2:2/T1
	-M22	gr	M22:U U-1000 R2V 4G1,5² 0	V22	45	25-5	V22	25Q2:4/T2
				W22	46	25-6	W22	25Q2:6/T3
					47	26-5		26Q2:2/T1
	-M25	gr	M25:U U-1000 R2V 4G1,5² 0	V25	48	26-5	V25	26Q2:4/T2
				W25	49	26-6	W25	26Q2:6/T3
					50	27-5		27Q2:2/T1
	-M29	gr	M29:U U-1000 R2V 4G1,5² 0	V29	51	27-5	V29	27Q2:4/T2
				W29	52	27-6	W29	27Q2:6/T3
					53	28-5		28Q2:2/T1
	-M30	gr	M30:U U-1000 R2V 4G1,5² 0		54	28-5		28Q2:4/T2
					55	28-6		28Q2:6/T3
					56	29-5		29Q2:2/T1
	-M31	gr	M31:U U-1000 R2V 4G1,5² 0		57	29-5		29Q2:4/T2
					58	29-6		29Q2:6/T3

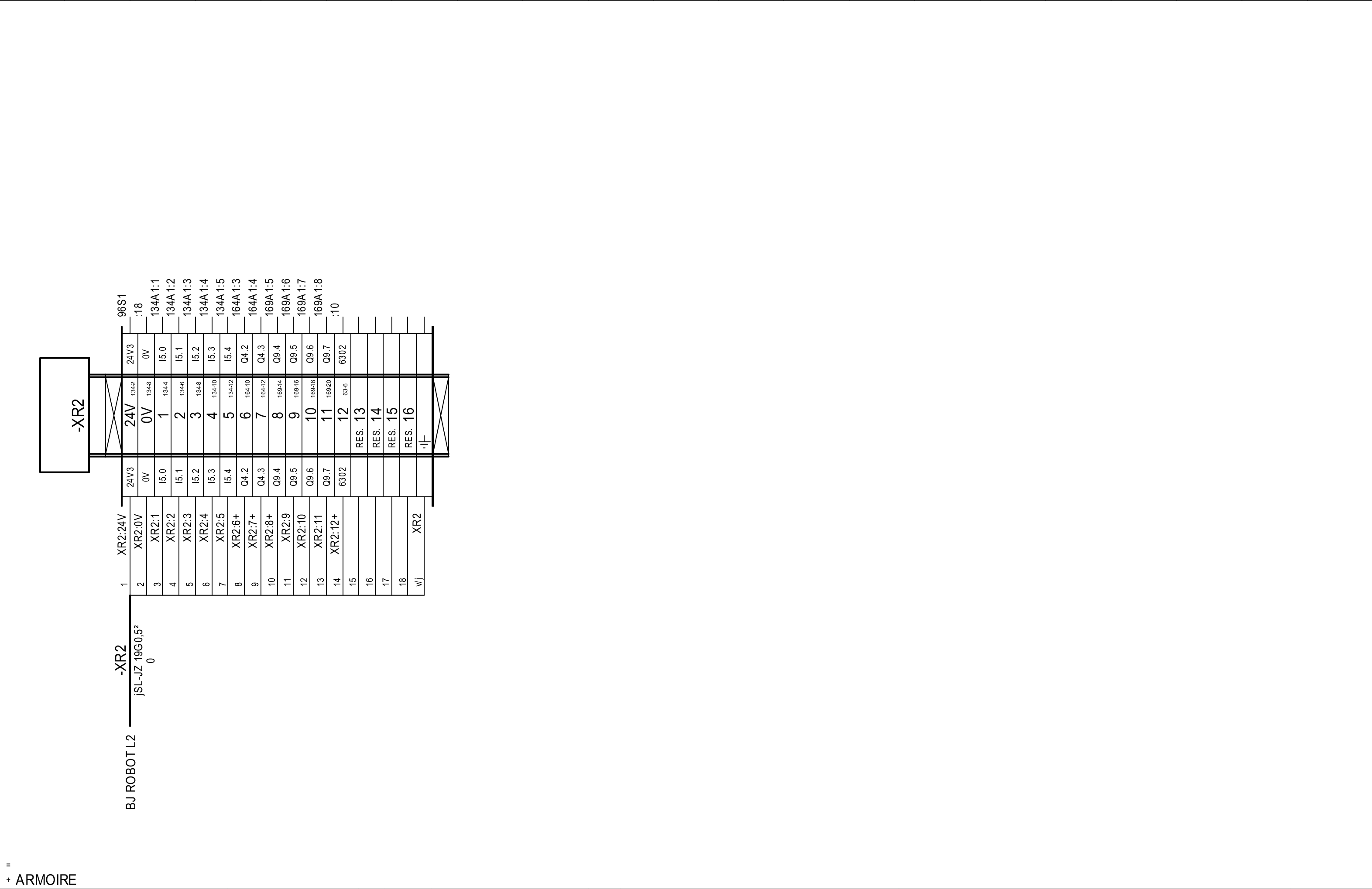
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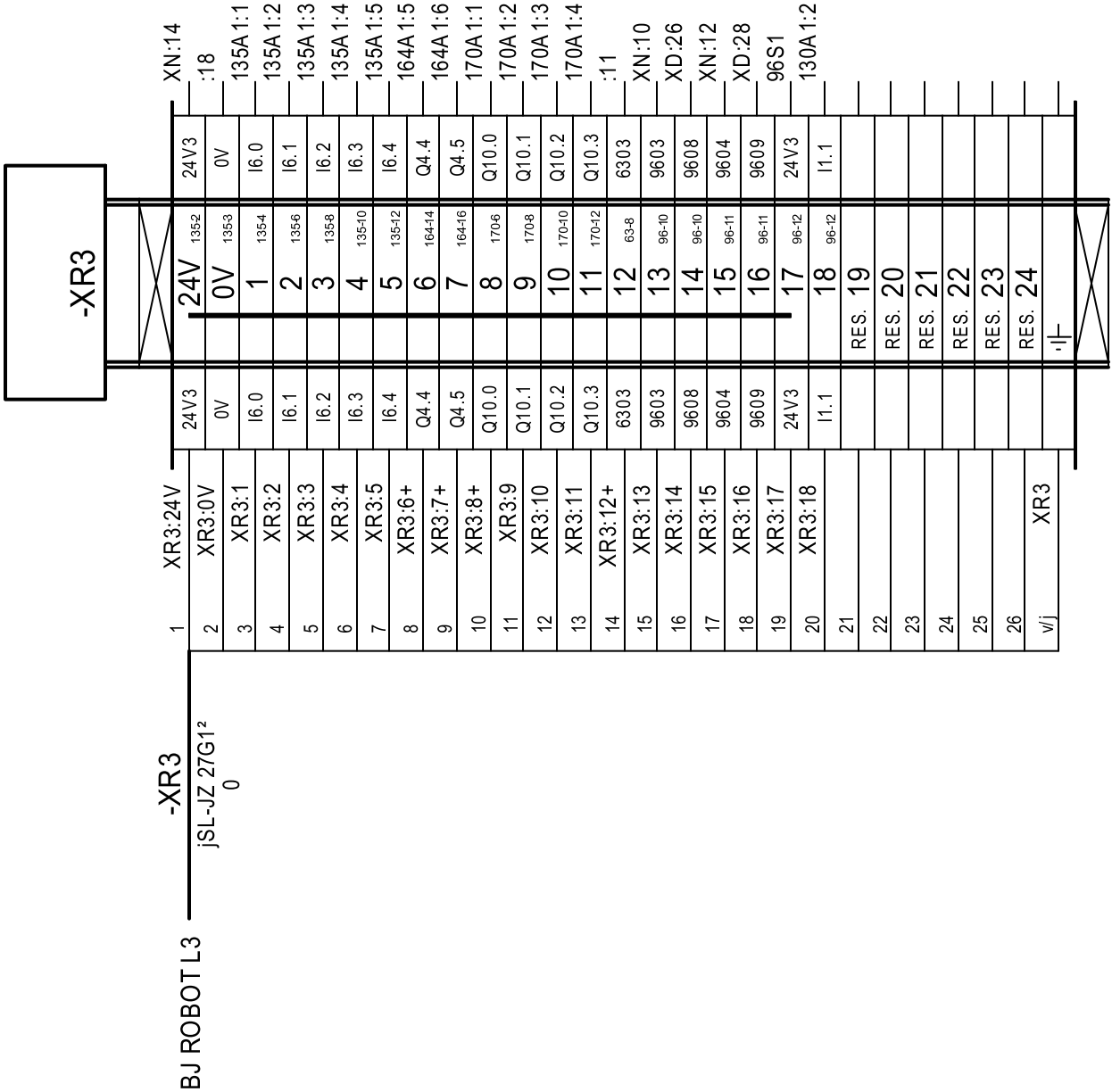
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U-1000 R2V 4G1,5 ² 0		n		M32:V		60		30-5		30Q2:4/T2	
-M33		br		M32:W		61		30-6		30Q2:6/T3	
		gr		M33:U		62		31-5		31Q2:2/T1	
		n		M33:V		63		31-5		31Q2:4/T2	
		br		M33:W		64		31-6		31Q2:6/T3	
		v/j				· —					
-M35		gr		M35:U		65		33-5		33Q2:2/T1	
		n		M35:V		66		33-5		33Q2:4/T2	
		br		M35:W		67		33-6		33Q2:6/T3	
		v/j				· —					
		gr		M36:U		68		34-5		34Q2:2/T1	
-M36		n		M36:V		69		34-5		34Q2:4/T2	
		br		M36:W		70		34-6		34Q2:6/T3	
		v/j				· —					
		gr		M37:U		71		35-5		35Q2:2/T1	
		n		M37:V		72		35-5		35Q2:4/T2	
-M37		br		M37:W		73		35-6		35Q2:6/T3	
		v/j				· —					
		gr		36Q1:2		74		36-6		:X1/L1	
		n		36Q1:4		75		36-6		:X1/L2	
		br		36Q1:6		76		36-7		:X1/L3	
-MAINTIEN		v/j				· —					
		gr		37Q1:2		77		37-6		:X1/L1	
		n		37Q1:4		78		37-6		:X1/L2	
		br		37Q1:6		79		37-7		:X1/L3	
		v/j				· —					
-MF7.1											
		br		14Y1:3		80		14-2		14KMF1:24	
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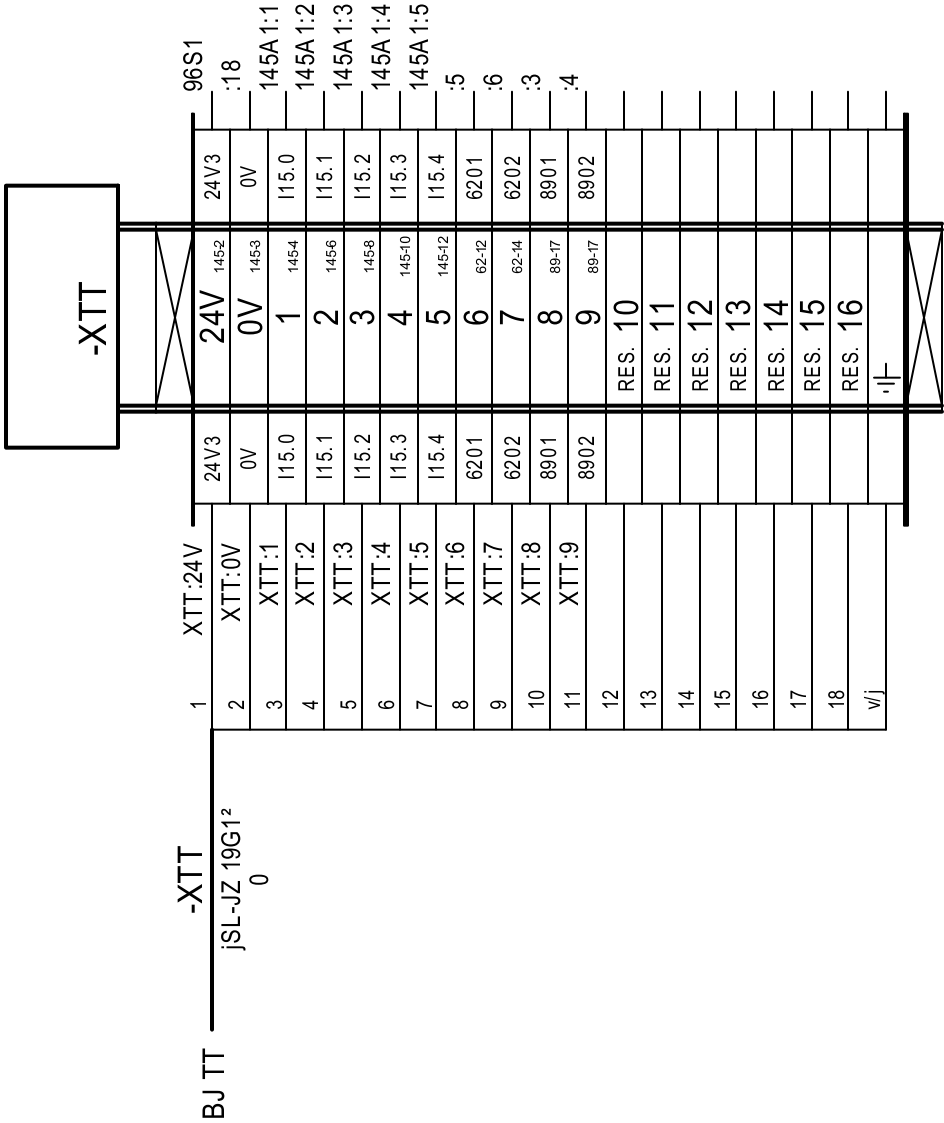


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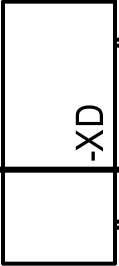


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324-21



12	XD:76	6801	31	68-4	6801	68B1:2	noir		
		0V	31-	68-5	0V	68B1:3	bleu		
13	XD:77	6802	32	68-5	6802	68B1:4	blanc		
						68B2:1	brun		-68B2
		24V3	33+		24V3	XD:31+			
						XD:35+			
14	XD:78	6803	33	68-8	6803	68B2:2	noir		
		0V	33-	68-9	0V	68B2:3	bleu		
15	XD:79	6804	34	68-9	6804	68B2:4	blanc		
						68B3:1	brun		-68B3
		24V3	35+		24V3	XD:33+			
16	XD:80	6805	35	68-12	6805	68B3:2	noir		
		0V	35-	68-13	0V	68B3:3	bleu		
17	XD:81	6806	36	68-13	6806	68B3:4	blanc		
		0V	37-	178-10	0V	178Y1:2	1		-178Y1
18	XD:82	Q18.2	37	178-10	Q18.2	178Y1:1	2		jSL-JZ 3G ¹²
			• —				v/j		
19	XD:83	0V	38-	178-12	0V	178Y2:2	1		-178Y2
		Q18.3	38	178-12	Q18.3	178Y2:1	2		jSL-JZ 3G ¹²
			• —				v/j		
20	XD:84	0V	39-	178-14	0V	178Y3:2	1		-178Y3
		Q18.4	39	178-14	Q18.4	178Y3:1	2		jSL-JZ 3G ¹²
			• —				v/j		
21	XD:85	0V	40-	178-16	0V	178Y4:2	1		-178Y4
		Q18.5	40	178-16	Q18.5	178Y4:1	2		jSL-JZ 3G ¹²
			• —				v/j		
22	XD:86	0V	41-	178-18	0V	178Y5:2	1		-178Y5
		Q18.6	41	178-18	Q18.6	178Y5:1	2		jSL-JZ 3G ¹²
			• —				v/j		
23	XD:87	0V	42-	178-20	0V	178Y6:2	1		-178Y6
24		Q18.7	42	178-20	Q18.7	178Y6:1	2		jSL-JZ 3G ¹²
25			RES. 43						
26			RES. 44						
v/j			RES. 45						
			• —				v/j		

=
+ BJ DEPILEURS

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+ BJ FILMEUSE

DESSINE :				
VERIFIE :	B	06/08/2024	Ajout de réserve	VD
DATE D E CREATION : 19/02/2024	A	16/05/2024		
INDICE	DATE	MODIFICATION	DES.	

CHAMPAGNE GH MARTEL

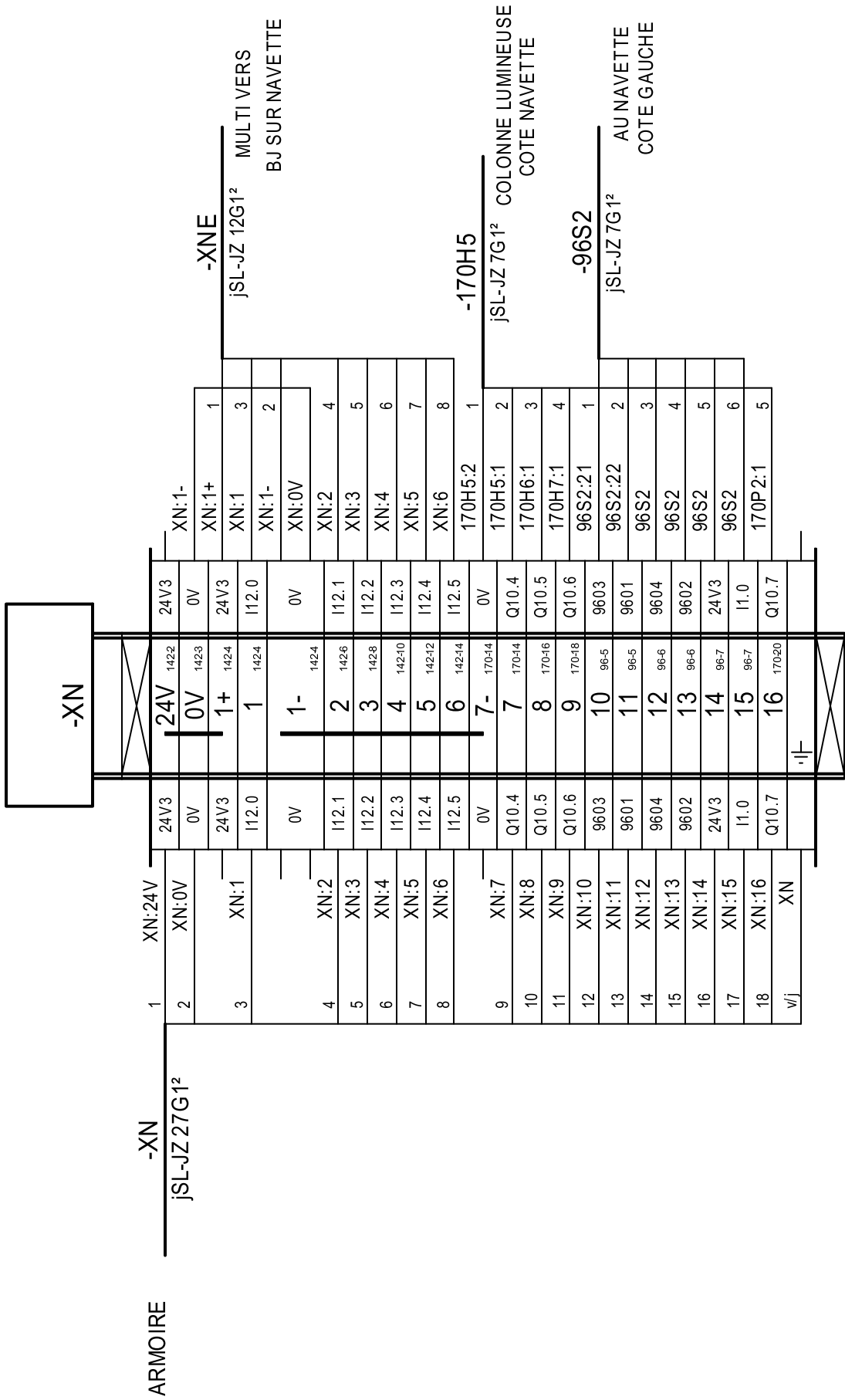
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PALETTISEUR
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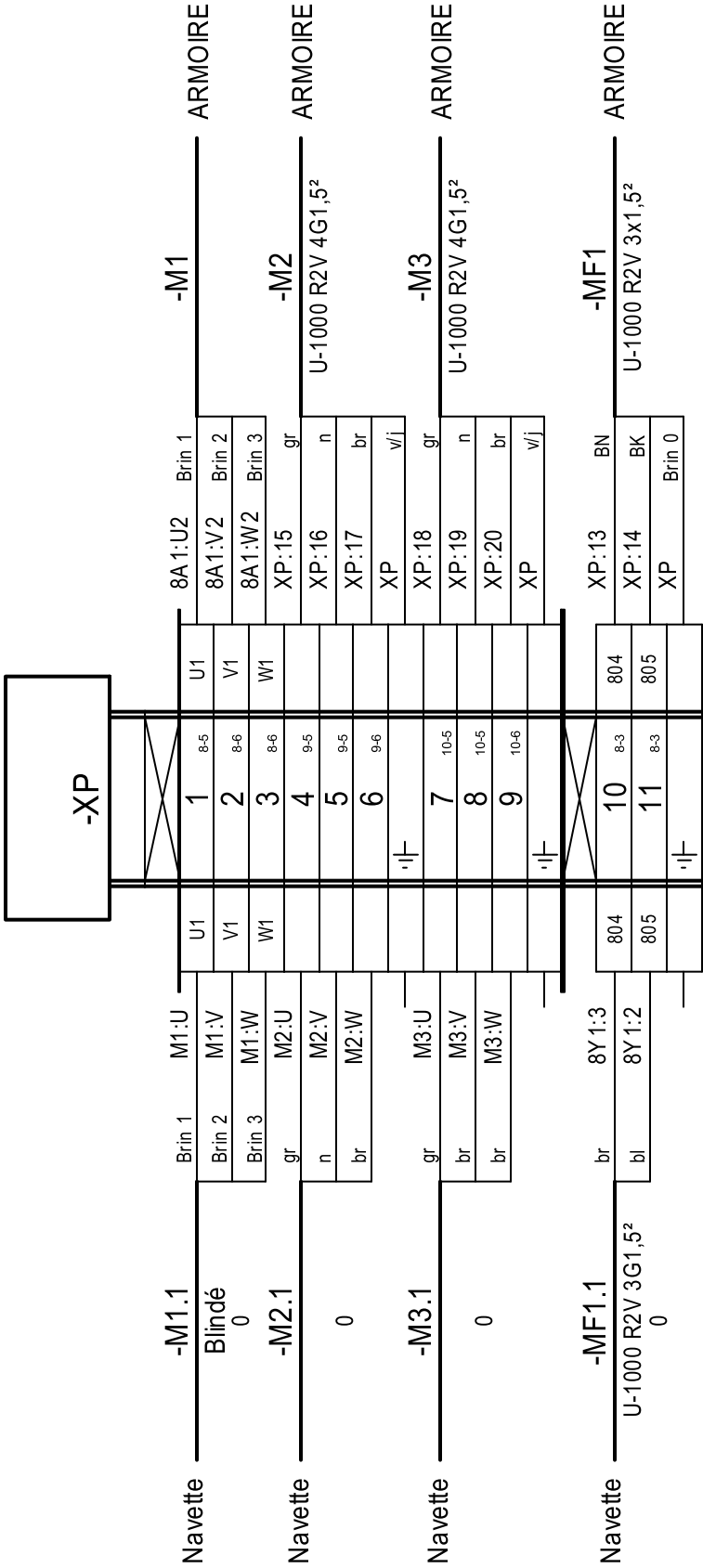
326-21

-XF

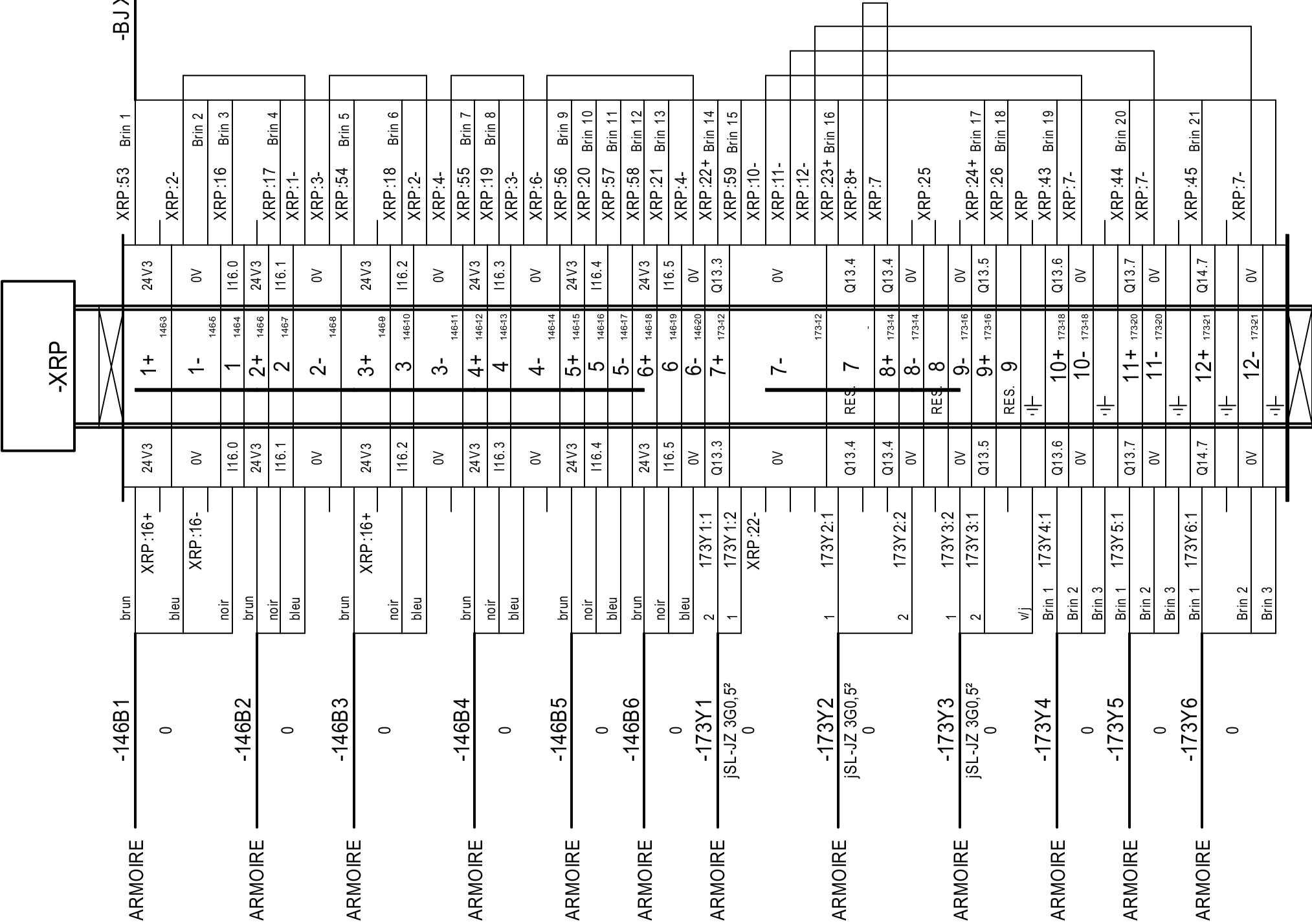
15	XF:13	24V3	13+	66-4	24V3	66B1:1	brun	-66B1	MUTING 1 SORTIE FILMEUSE
		6601	13	66-4	6601	XF:12+			
		0V	13-	66-5	0V	XF:14+			
						66B1:4	noir		
						66B1:3	bleu		
						XF:12-			
						XF:14-			
						66B2:1	brun	-66B2	MUTING 2 SORTIE FILMEUSE
						XF:13+			
						XF:19+			
						66B2:4	noir		
						66B2:3	bleu		
						XF:13-			
						XF:19-			
						66S1:22	1	-66S1	
						66S1	2	jSL-JZ 5G ¹²	AU FILMEUSE
						66S2:22	1	-66S2	EXTREMITÉ GAUCHE
						66S2	2	jSL-JZ 5G ¹²	AU FILMEUSE
							brun	-90B1	MILIEU CONVOYEURS
						XF:14+			BARRIERE IMMAT
						XF:21+			ENTREE FILMEUSE
							bleu		
						XF:14-			
						XF:21-			
							noir		
							blanc		
							brun	-91B1	
						XF:19+			BARRIERE IMMAT
							bleu		SORTIE FILMEUSE
						XF:19-			
							noir		
							blanc		
						66S1:21	3		
						66S1	4		
						66S2:21	3		
						66S2	4		
						RES. 27			
						RES. 28			
						RES. 29			
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						RES. 32			
						RES. 33			
						RES. 34			
						· —			
						· —			



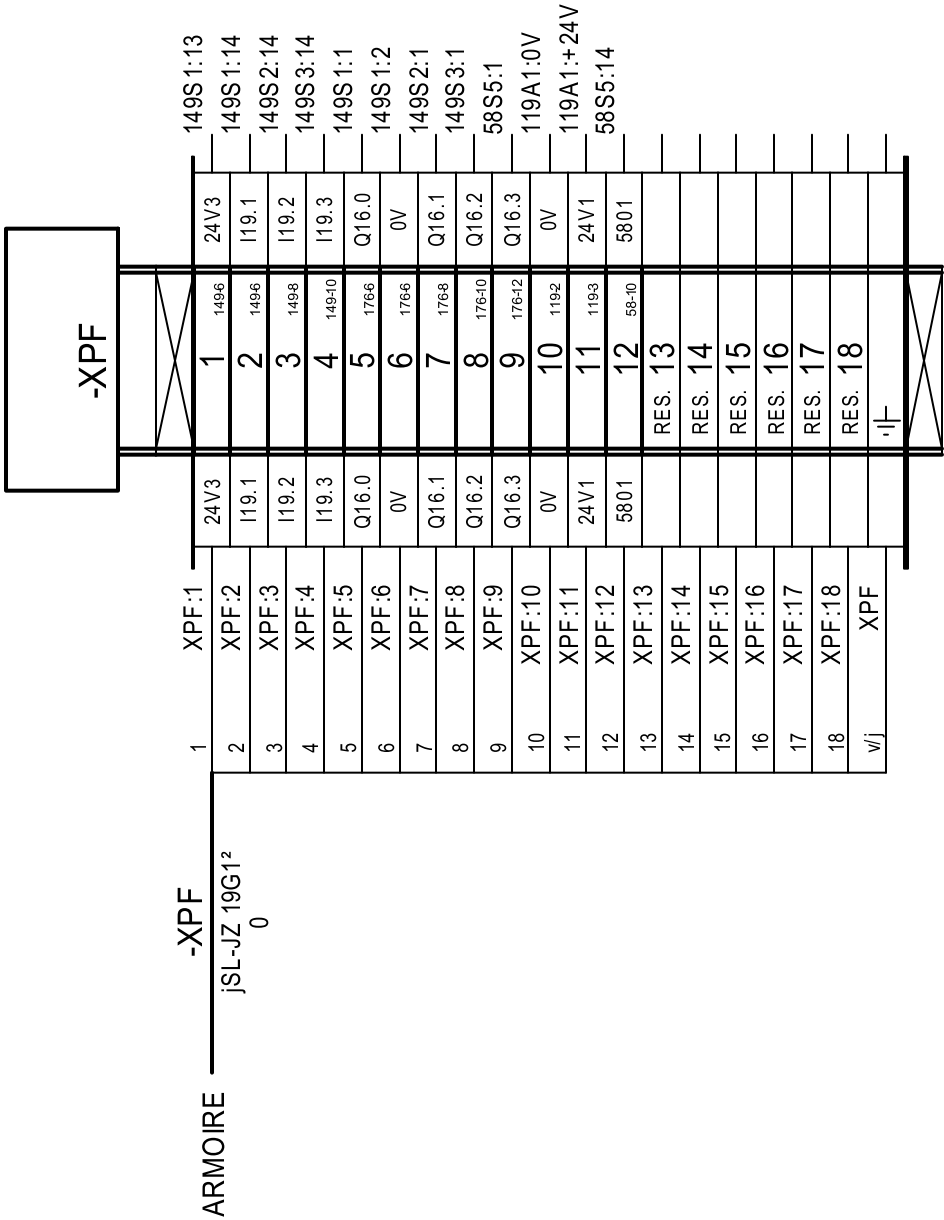
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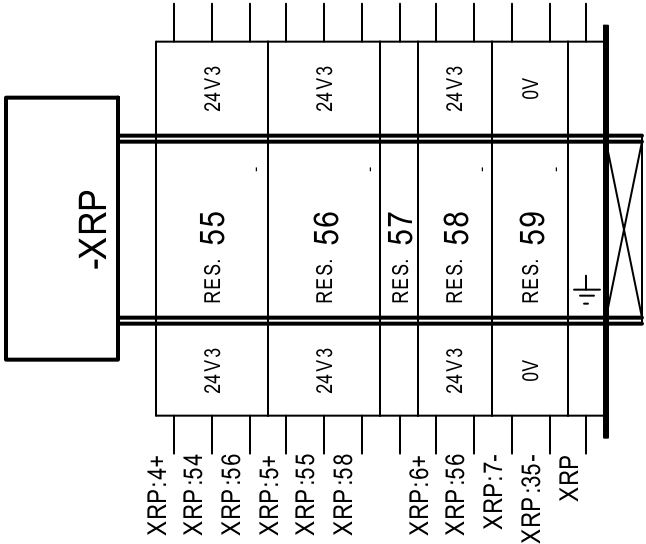
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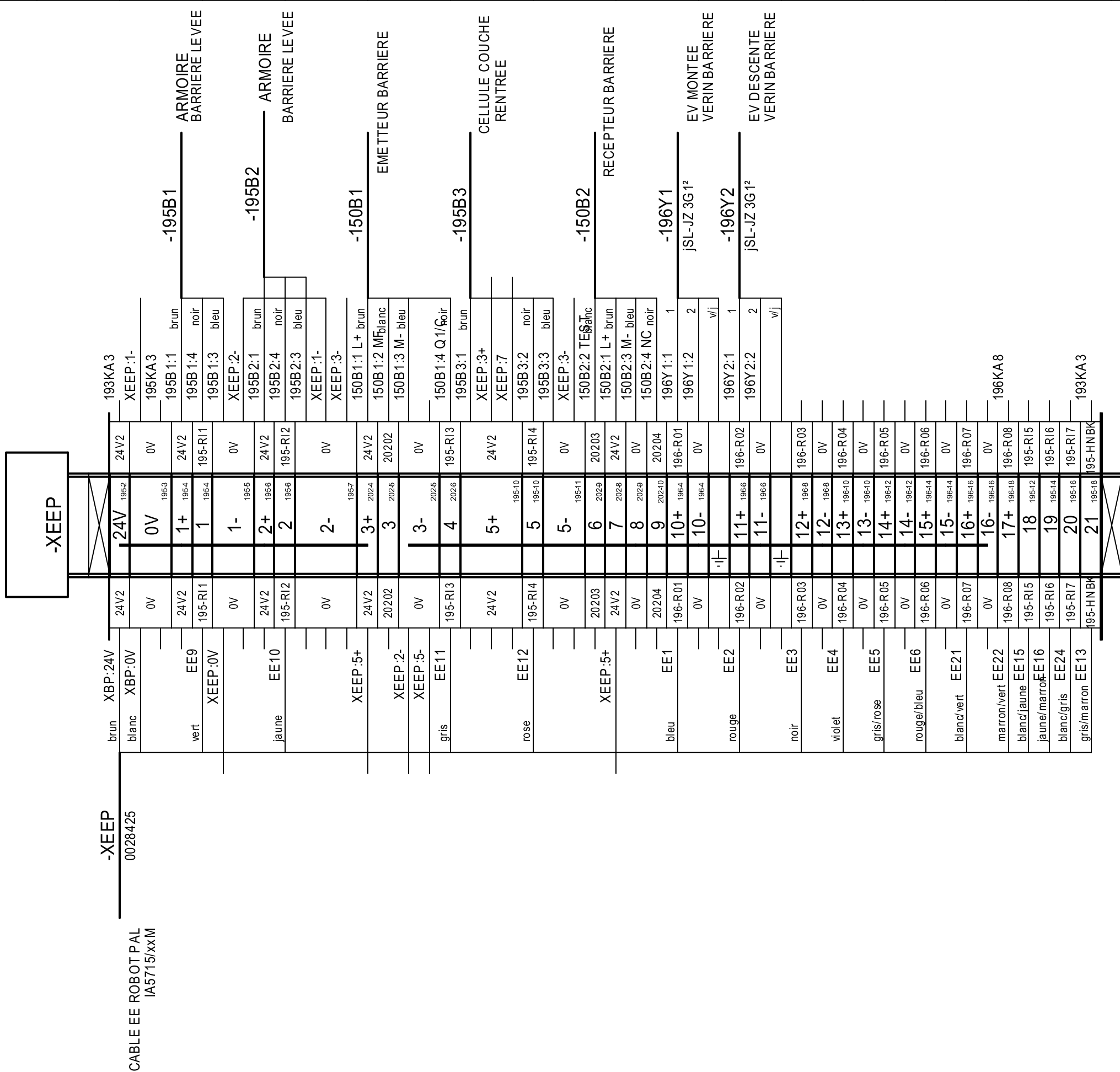


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+ PUPITRE FILMEUSE



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+ BJ CONV PALETTE

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21
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+ BAIE ROBOT PAL

03 26 56 99 99 13 rue du moulin à vent 51200 EPERNAY 	DESSIN E :					CHAMPAGNE GH MARTEL	PALETTISEUR	Bornier : +BAIE ROBOT PAL-XEEP +BAIE ROBOT PAL-XEEP - 1/1	FOLIO 342 ◀ 341 ▶ Logiciel SEE v. 4.80	
	VERIFIE :		C	13/08/2024	Chgt Localisation					VD
	DATE D'E CREATION :		A	16/05/2024						Document n° :
	19/02/2024		INDICE	DATE	MODIFICATION	DES.				